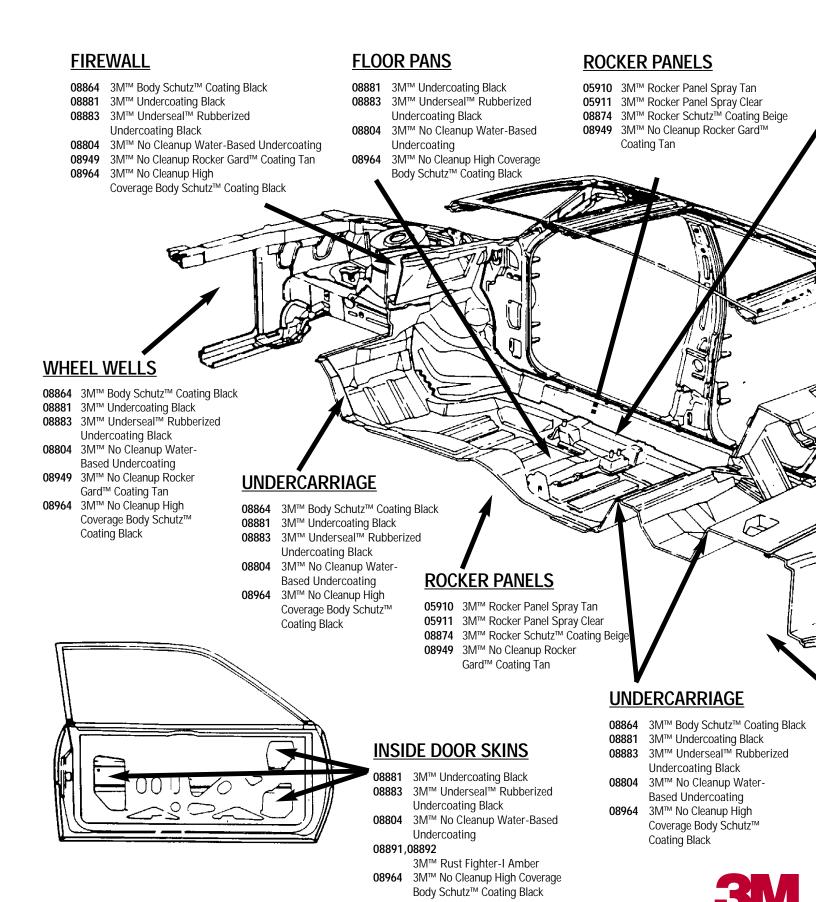
# **3M Coatings Application Guide**



### FOR CORROSION PROTECTION, SOUND DEADENING AND STONE CHIP PROTECTION

#### WHEEL WELLS FRAME RAILS Interior **08864** 3M<sup>™</sup> Body Schutz<sup>™</sup> Coating Black 08891, 08892 **08881** 3M™ Undercoating Black **08883** 3M<sup>™</sup> Underseal<sup>™</sup> Rubberized 3M™ Rust Fighter-I Amber **Undercoating Black** Exterior 08804 3M™ No Cleanup Water-Based **08864** 3M™ Body Schutz™ Undercoating Coating Black 3M™ No Cleanup Rocker 08949 08804 3M™ No Cleanup Water-Gard™ Coating Tan Based Undercoating **08964** 3M™ No Cleanup High 3M™ No Cleanup High 08964 Coverage Body Schutz™ Coverage Body Schutz™ Coating Black Coating Black TRUNK AREAS **08864** 3M<sup>™</sup> Body Schutz<sup>™</sup> Coating Black **08881** 3M™ Undercoating Black **08883** 3M<sup>™</sup> Underseal<sup>™</sup> Rubberized **Undercoating Black** 08804 3M™ No Cleanup Water-Based Undercoating **08949** 3M<sup>™</sup> No Cleanup Rocker Gard<sup>™</sup> Coating Tan 3M™ No Cleanup High Coverage 08964 Body Schutz™ Coating Black

TRUNK

**08864** 3M™ Body Schutz™ Coating Black

08881 3M™ Undercoating Black08883 3M™ Underseal™ Rubberized

Undercoating

08949 3M™ No Cleanup Rocker

Gard™ Coating Tan

**Undercoating Black** 

08804 3M™ No Cleanup Water-Based

**08964** 3M<sup>™</sup> No Cleanup High Coverage

Body Schutz™ Coating Black

## WHEEL WELLS

**08864** 3M<sup>™</sup> Body Schutz<sup>™</sup> Coating Black **08881** 3M<sup>™</sup> Undercoating Black

08883 3M™ Underseal™ Rubberized Undercoating Black

08804 3M™ No Cleanup Water-Based Undercoating

**08949** 3M<sup>™</sup> No Cleanup Rocker Gard<sup>™</sup> Coating Tan

**08964** 3M™ No Cleanup High Coverage Body Schutz™ Coating Black

### UNDERCOATING AND RUST PREVENTION

#### INTERIOR CORROSION PROTECTION

\* 08891, 08892

3M™ Rust Fighter-I Amber (6/case)

· aerosol

#### PAINTABLE MULTI-PURPOSE COATINGS

† 08804 3M™ No Cleanup Water-Based Undercoating (6/case)

· low voc

· high solids/water cleanup

\*\* 08864 3M™ Body Schutz™ Coating Black (6/case)

smooth to medium finish

**08881** 3M<sup>™</sup> Undercoating Black (6/case)

aerosol

**08883** 3M<sup>™</sup> Underseal<sup>™</sup> Rubberized Undercoating

Black (6/case)

aerosol

† 08949 3M™ No Cleanup Rocker Gard™ Coating Tan (6/case)

· smooth to medium finish

† 08964 3M™ No Cleanup High Coverage Body

Schutz™ Coating Black (6/case)

• smooth to medium finish

#### ROCKER PANELS, VALANCES, STONE CHIP AREAS

05910 3M™ Rocker Panel Spray Tan (6/case)

aerosol

· coarse to fine textures

05911 3M™ Rocker Panel Spray Clear (6/case)

· aerosol

· medium to smooth textures

\*\* 08874 3M™ Rocker Schutz™ Coating Beige (6/case)

· medium to coarse finish

† 08949 3M™ No Cleanup Rocker Gard™

Coating Tan (6/case)

· smooth to medium finish

† Use with 3M™ No Cleanup Applicator Gun (PN08801)

\* Use with 3M™ Rust Fighter-I Application Wand (PN08998)

\*\* Use with 3M™ Body Schutz™ Applicator Gun (PN08997)

### 3M™ Rocker Panel Spray Tan

- A paintable coating.Specially formulated to match the coarse-to-fine texture of factory-applied textured coating on the stone-throw areas of automobiles.



Part Number	Net Wt.	Cans Per Case
051131- <b>05910</b>	18 oz. Aerosol	12

#### 3M™ Rocker Panel Spray Clear

- Designed for application over acrylic lacquer top coats or under any refinish paint system.
- This coating is specially formulated to match the medium-to-smooth textured coatings on the stone-throw areas of late model automobiles.



Part Number	Net Wt.	Per Case
051131- <b>05911</b>	18 oz. Aerosol	12

### 3M™ Weld-Thru Coating Silver

- An aerosol coating designed to be applied to metal surfaces prior to welding which permits corrosion protection after the weld.
- Dries fast (10-15 minutes).
- · Minimizes MIG weld spatter.
- May be applied after the weld for additional corrosion protection.



Part Number	Net Wt.	Per Case
051131- <b>05913</b>	13 oz. Aerosol	12

#### 3M™ No Cleanup Water-Based **Undercoating**

- A tough, rubberized, paintable, water-based undercoating for corrosion protection and sound deadening.
- High solids for excellent coverage.
- Designed for use on automotive undercarriages, door skins, wheel wells, trunks and floor pans.
  • Easily applied with 3M™ No Cleanup
- Applicator Gun (PN08801).



#### 3M™ Body Schutz™ **Rubberized Coating Black**

- Rubberized, protective coating developed primarily for use as a sound deadener, protective coating and underseal.

  • Excellent adhesion to a variety of surfaces.
- Dries extremely rapidly.
- · High resistance to abrasion and wear.
- Rapidly and easily applied with 3M<sup>™</sup> Applicator Gun (PN08997).
- Convenient and portable system.

Part Number	Container Size	Quarts Per Case
051135- <b>08864</b>	1 Quart Can	6

### 3M™ Rocker Schutz™ Beige

- · A fast-drying, paintable, chip-resistant coating for use on motor vehicles that resist weathering, salt spray and abrasion.
- Paintable 30 minutes after application.
- Apply with our 3M™ Body Schutz™ Applicator Gun (PN08997).



		Quarts
Part Number	Net Wt.	Per Case
051135- <b>08874</b>	16.5 oz.	6

#### 3M<sup>™</sup> Undercoating Black

- A multi-purpose, non-paintable aerosol coating for under carriages, wheel wells, frame rails and fenders.
- · Designed to protect metal from corrosion and abrasion.
- Can also be used as a sound-dampening coating in door skins.



Part Number	Net Wt.	Cans Per Case
051135- <b>08881</b>	16 oz. Aerosol	6

#### 3M™ Underseal™ Rubberized **Undercoating Black**

- Rapid-drying, rubberized undercoating material in an aerosol container.
- · For rustproofing and sound deadening, also for sealing fenders, quarter panels, door panels, repaired sections, welded joints, hoods and decks.
- Sprays easier than other products.
- · Maintains proper spray pattern while applying and won't plug the spray nozzle.
- Quick-drying.
- Sound déadening.

Part Number	Net Wt.	Cans Per Case
051135- <b>08883</b>	19.75 oz. Aerosol	6



#### 3M™ Rust Fighter-I Amber (Internal Coating Compound)

- Non-hardening compound.
- Designed to coat inner body panels and other metal parts.
- Replaces protection which is applied at factory and destroyed in repair procedures.
- Low odor level permits use indoors.
- Easily applied with 3M<sup>™</sup> Rust Fighter-I Application Wand (PN08998).

Part Number	Container Size	Containers Per Case
051135- <b>08891</b>	1 Quart	6
Part Number	Net Wt.	Cans Per Case
051135- <b>08892</b>	18.75 oz. Aerosol	6

#### 3M™ No Cleanup Rocker Gard™ Coating Tan

- A paintable within one hour rocker panel coating.
- Exhibits a medium-to-fine texture.
- Has a tack-free time of ten minutes.
- Can be used wherever stone chip protection is needed.
- To be used with the 3M<sup>™</sup> No Cleanup Applicator Gun (PN08801).

Part Number	Container Size	Cans Per Case
051135- <b>08949</b>	24 oz Can	6

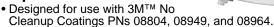


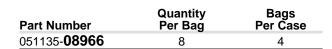
## 3M<sup>™</sup> No Cleanup High Coverage Body Schutz<sup>™</sup> Coating Black

- A product that exhibits greater coverage, better environmental protection and is more durable than other similar coatings.
- One 24-ounce can covers up to 43% more than conventional 32-ounce coatings.
- Its no cleanup applicator system provides the added benefits of no mess, no clogged guns and absolutely no cleanup.
- It's ready to use every time you are.
  Use with 3M™ No Cleanup Applicator Gun (PN08801).

Part Number	Container Size	Cans Per Case
051135- <b>08964</b>	24 oz. Can	6

#### 3M™ No Cleanup **Replacement Nozzles**





#### 3M<sup>™</sup> General Purpose Adhesive Cleaner

- Specially blended solvent.
- Provides easy cleanup of most types of adhesives.

051135-08987

- Quickly removes waxes, road tars, grease, oil and similar materials.
- Will not harm most thoroughly cured automotive paint, vinyl or fabrics when properly used.



15 oz. Aerosol



12