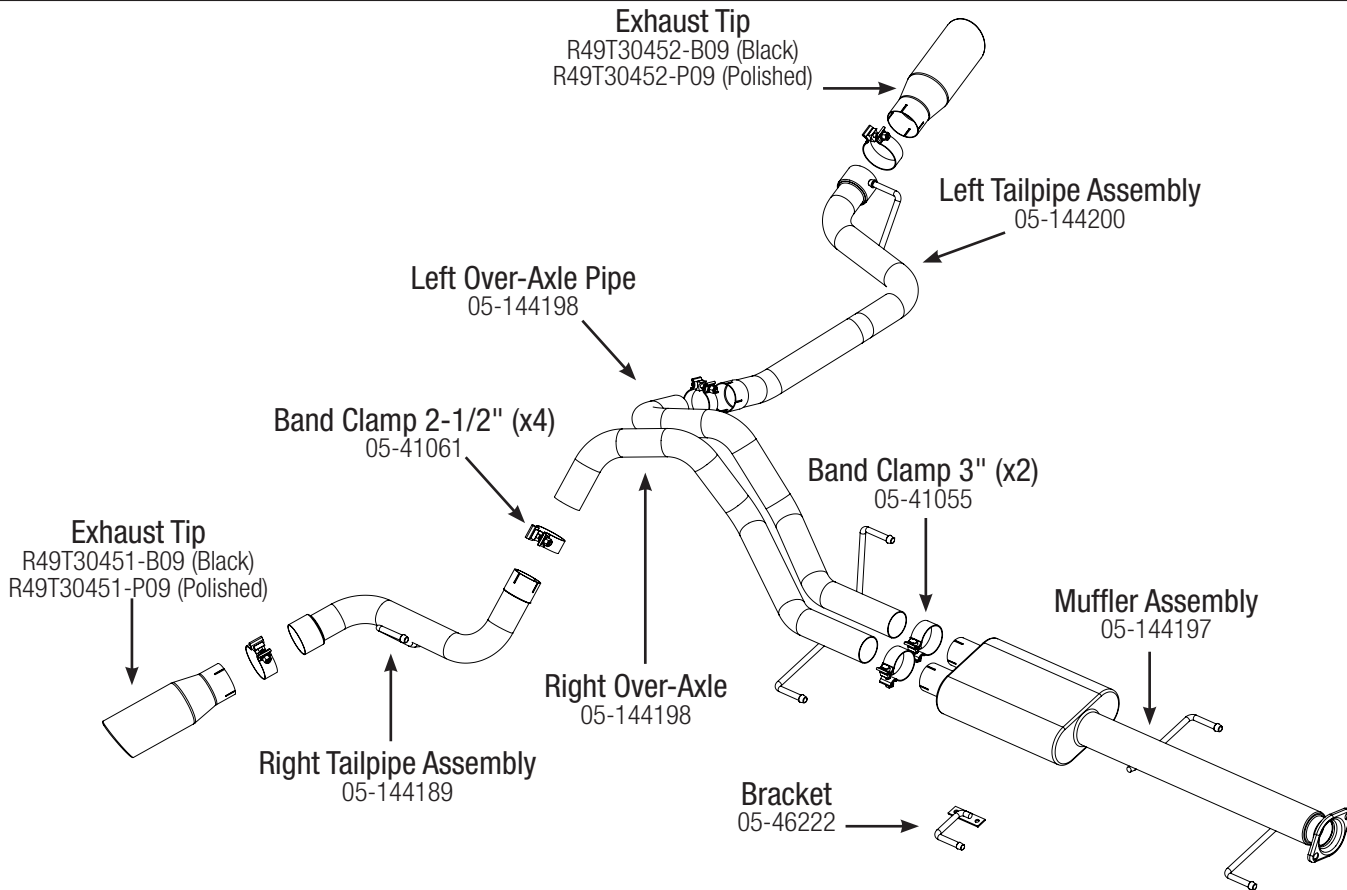




INSTALLATION INSTRUCTIONS

MAKE: Toyota
MODEL: FJ Cruiser
YEAR: 2007 - 2014
ENGINE: V6-4.0L
FITS: TRD Edition

Cat-Back Exhaust
49-46029-B (Black Tips)
49-46029-P (Polished Tips)



Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** (Read instructions prior to installation) Using jack stands for support, remove your stock exhaust from the rear of your vehicle working your way towards the front. Take caution not to damage the factory isolation mounts as they will be re-used. (TRD edition will have to remove the rear skid plate and brace for this system)
- Step 2:** For faster installation spread the pieces of the exhaust alongside of your vehicle according to the diagram shown.
- Step 3:** Install the Muffler assembly onto the OE y-pipe using the OE bolts, gaskets and factory isolation mounts. (Use a jack stand to hold up the muffler assembly)
- Step 4:** Install the provided clamps onto the muffler and then slide the left and right over axle pipes into the muffler assembly and hang on the factory isolation mounts.
- Step 5:** Install provided hanger bracket and hardware.
- Step 6:** Install provided band clamp onto left and right tailpipe assembly and then slip tailpipes onto the left and right over axle pipes and factory and provided isolation mounts.
- Step 7:** Now install exhaust tip and align to desired position. Then align exhaust system and tighten all band clamps.
- Step 8:** Now that your exhaust is installed it is recommended to re-check and tighten all clamps and bolts after 50-100 miles

Note: aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.