



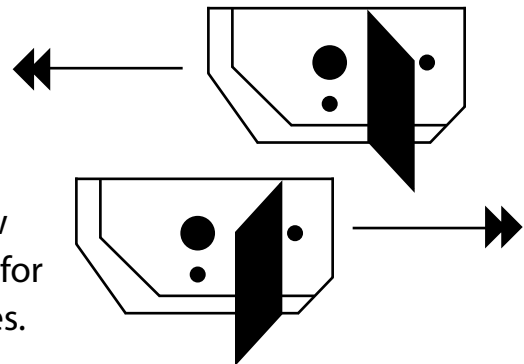
Heated Tire Siper

OPERATING INSTRUCTIONS

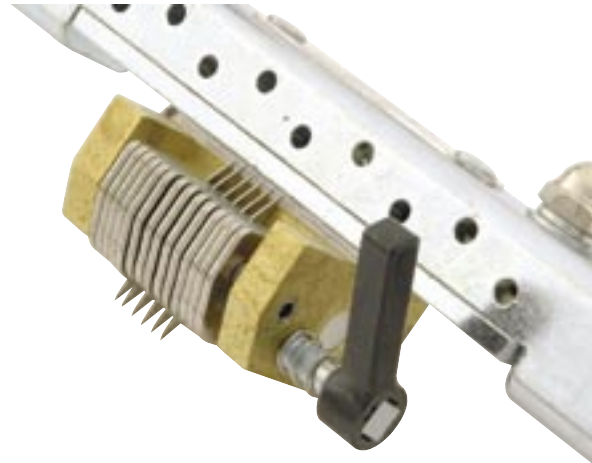
1. Use the blade rail on siper and pliers to snap individual sipe blades away from strip.
2. Place blades in between spacers. Adjust lever and blade clamping screw, according to the number of blades you want to hold. The more blades that are to be held, the more the clamping screw will need to be loosened. The lever can be adjusted by disengaging it from the screw head (push it in) and rotating it to the desired position. Up to 13 blades can be held in the siper.
3. Set the cutting edge of the blades in the cutting direction.

Pulling in this direction enables the tool to easily slide over existing grooves in the tire. This is best for cutting multiple sipes or speed siping.

Pulling in this direction enables the operator to view the blades as it cuts through the rubber. This is best for precision grooving or siping with one or more blades.



4. Move blades up or down in head assembly to desired depth of cut. A flat surface can be used to set multiple blades to the same depth. Lock blades in place by turning lever.
5. Plug siper in to only a 110V electrical outlet. Allow 10-15 minutes to heat up.
6. For safety, always set the siper in the proper resting position with the center mark "V" on the head facing down. **DO NOT** set heated tool near any flammable materials.
7. Avoid touching metallic parts of the heated siper.



Related Components:

- ALL99108 Replacement Blades
- ALL99104 Replacement Tension Lever Kit