

Installation Guide for 05-15 Toyota Tacoma LUXX-Series LED Tail lights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrivalled innovative technology. This installation guide takes you through the step-by-step process of installing your new **ALPHAREX TAIL LIGHTS** for your **05-15 Toyota Tacoma**.

Do NOT use dielectric or any type of weather sealing grease on connectors or sockets. Doing so will result in connection problems and will not be covered under warranty. Please click [HERE](#) for further explanation.

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Disclaimer: This installation article is a tutorial guide. By reading this article, you agree it is for reference only and AlphaRex USA and its distributors make no guarantee on the finished results. Under no circumstances whatsoever shall AlphaRex USA nor its distributors be liable for any damage, misuse or personal injuries. If you do not fully understand the installation procedure, it is highly recommended that you seek help from professional mechanics to do the installation.

INSTALLATION TOOLS



1/4 Ratchet



Power Tool

NOTE: When using power tools, always ensure that you do not overtighten the screws.



Phillips Screwdriver



1/4 Extension

10mm

SIZE NEEDED



Socket

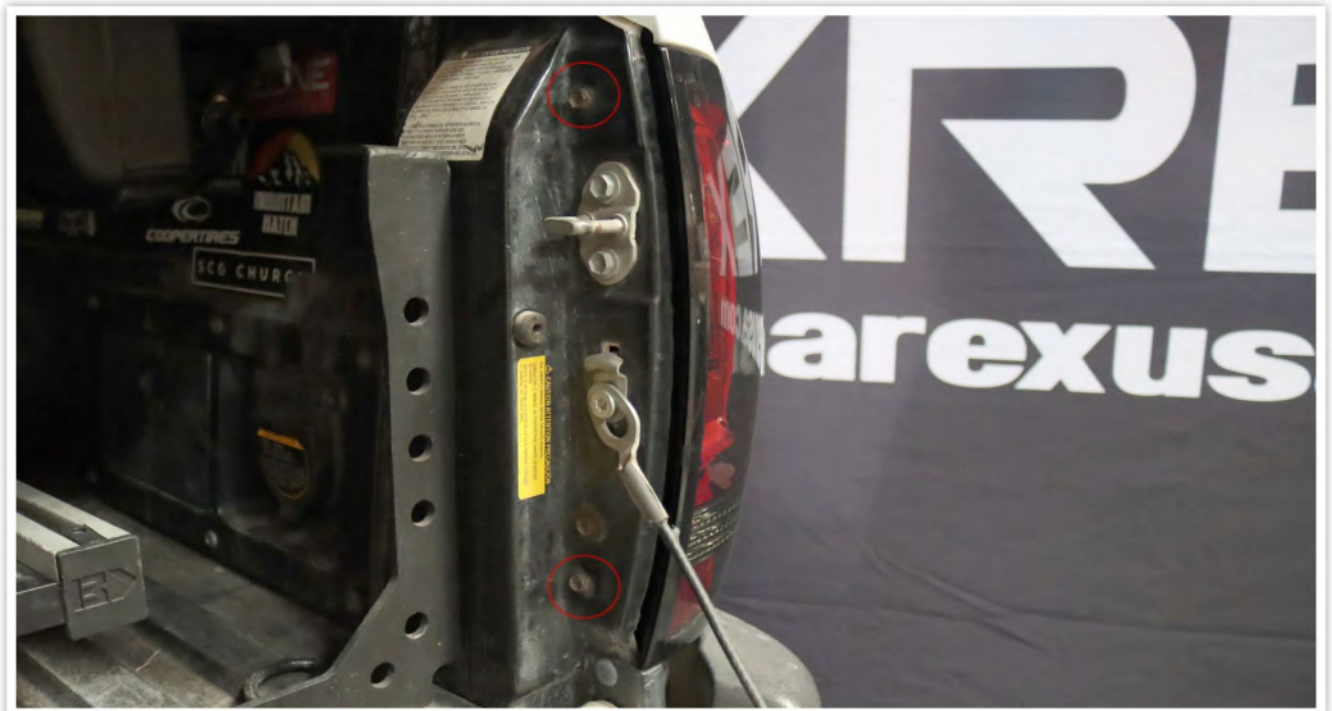
**** Always ensure your vehicle is parked and the ignition is turned off before working on it.**



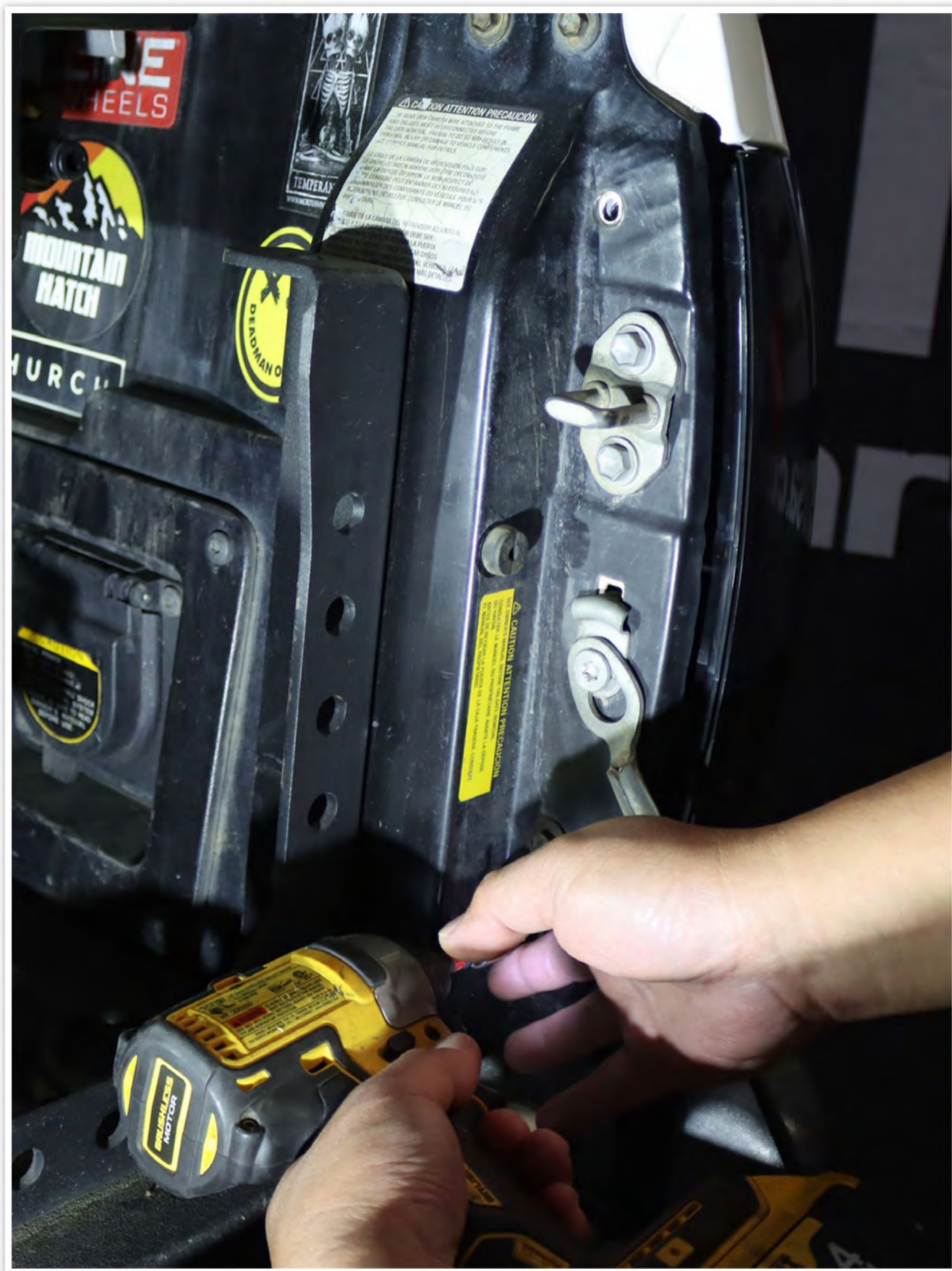
PART I - Remove Tail Lights

STEP 1 REMOVE TAIL LIGHTS SCREWS

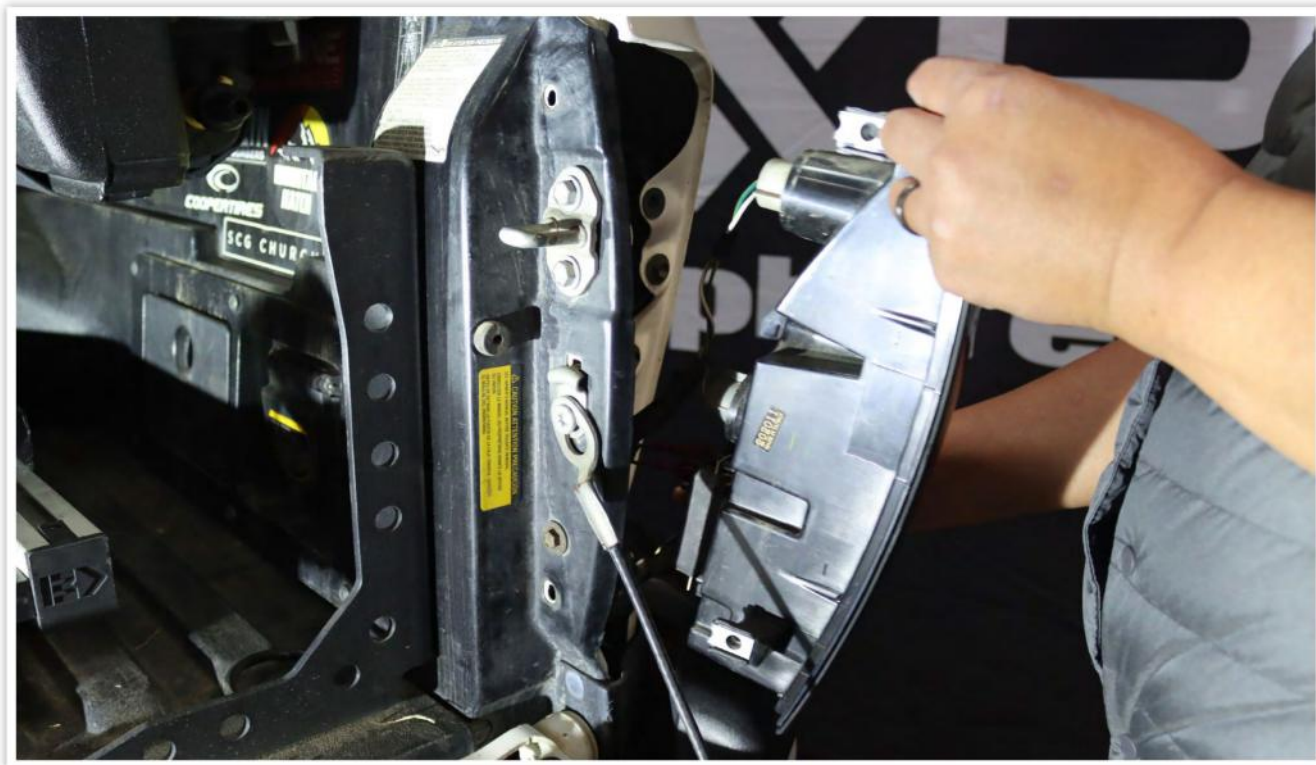
Whenever working on your vehicle, always make sure your vehicle is OFF and parked. Open the trunk gate and begin by removing the screws securing the tail light.



Remove the top and bottom 10mm screws from each side of the tail lights.



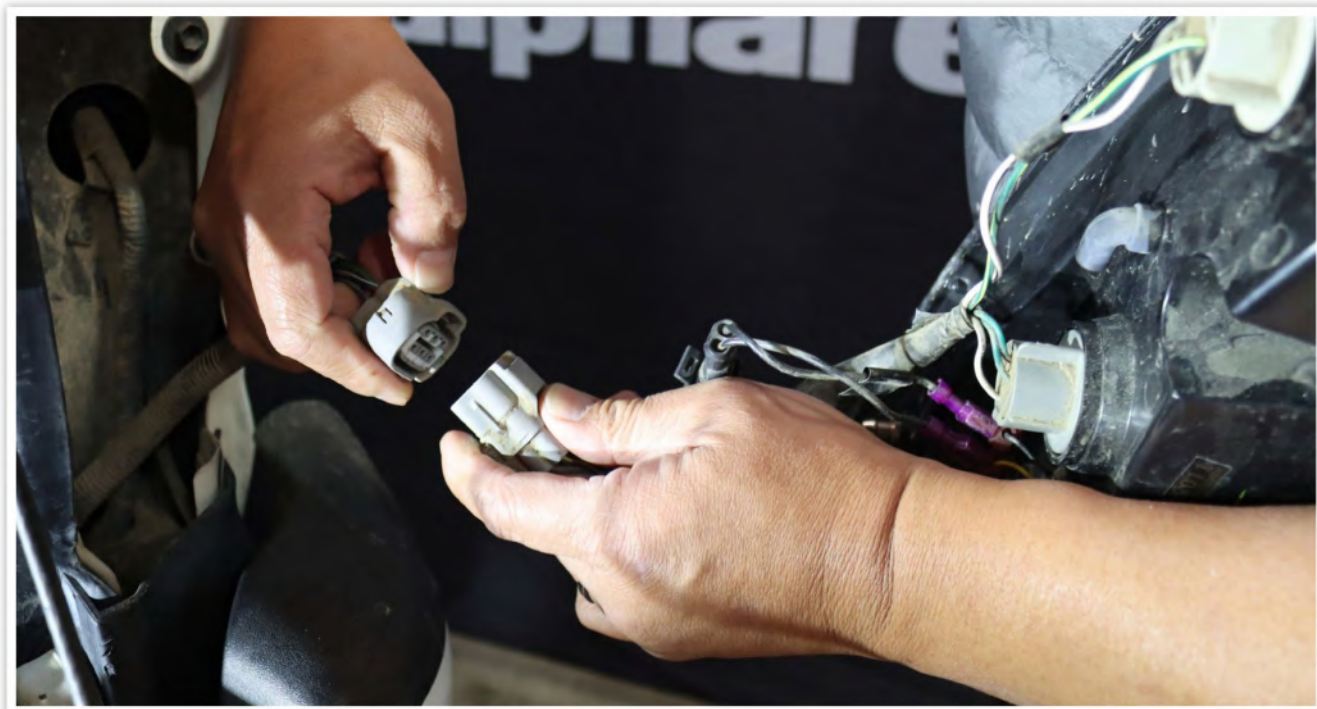
Gently remove the tail lights by pulling outward.



STEP 1 UNPLUG SOCKETS AND REMOVE TAIL LIGHTS

When you have enough space, unplug the sockets before removing the tail lights.





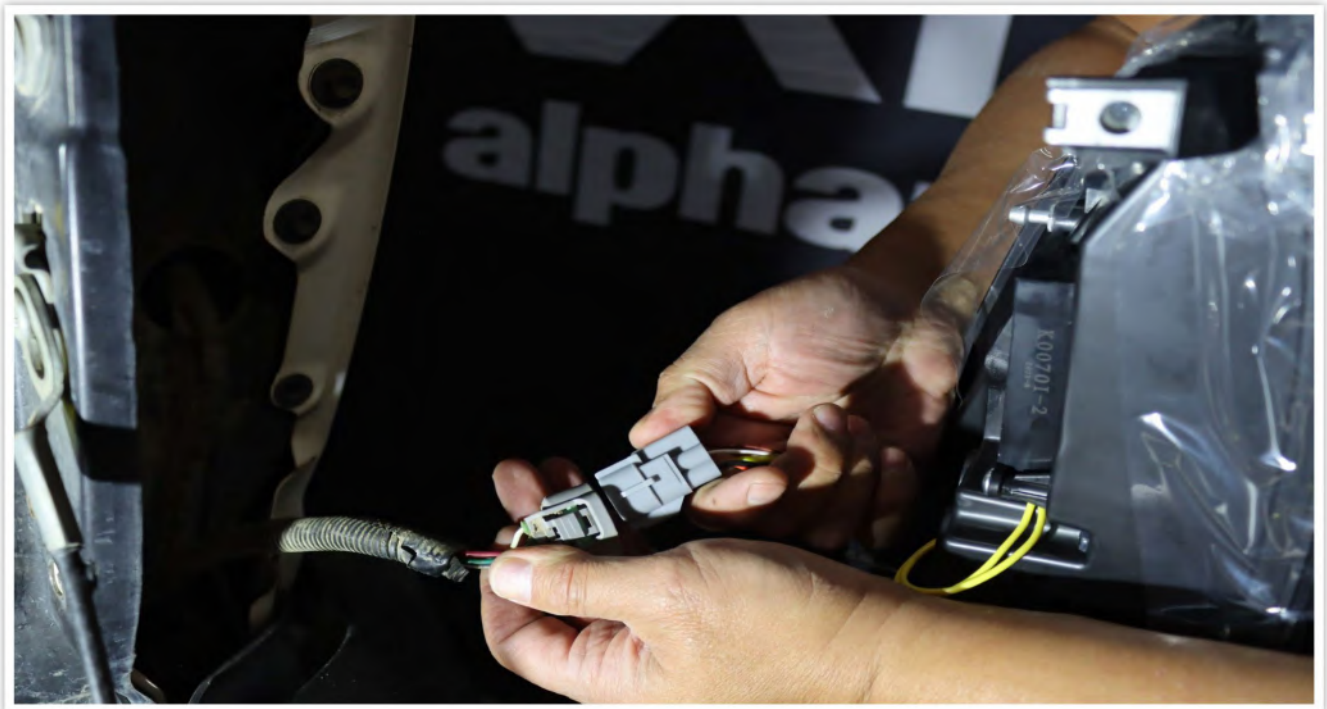
Repeat the steps for the other side to completely remove the tail lights.



PART II - Install Tail Lights

STEP 1 PLUG THE SOCKETS AND INSTALL TAIL LIGHTS

Connect the sockets to the new ALPHAREX tail lights. DO NOT USE DIELECTRIC GREASE!





Reverse the removal process to install the new tail lights into the vehicle.



Use a Phillips screwdriver to tighten the 2 X 10mm screws for each side.

NOTE: When using a power wrench, be careful not to overtighten the screws.



STEP 1 COMPLETE INSTALLATION

Congratulations! You have completed the installation for ALPHAREX 05-15
Toyota Tacoma LED TAIL LIGHTS.





