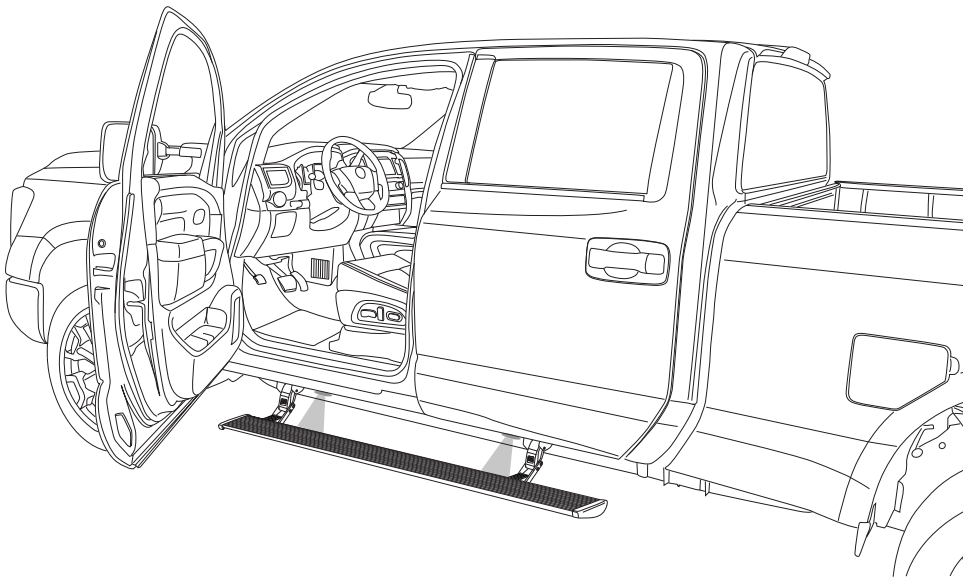


AMP RESEARCH Power Step

MADE IN USA

APPLICATION	LENGTH	MODEL YR	PART #
Nissan Titan / Titan XD - Crew Cab	72"	2018	75120-01A
Nissan Titan / Titan XD - King Cab	62"	2018	75120-01A
Nissan Titan / Titan XD - Single Cab	43"	2018	75120-01A



INSTALLATION TIME
3-5 Hours
 Professional installation recommended

SKILL LEVEL

① ② ③ ④

4= Experienced

- TOOLS REQUIRED**
- Safety goggles
 - Measuring tape
 - 1/8", 19/64", 17/32" Drill bits
 - 10 mm socket
 - 13 mm socket
 - 13 mm ratchet wrench
 - 9/16 Wrench
 - Ratchet wrench and extension
 - Wire crimpers
 - Wire stripper / cutter
 - 3/16" hex key wrench (allen wrench)
 - 4mm allen wrench
 - Electrical tape
 - Weather proof caulking (silicone sealer)
 - Drill
 - Heat Gun

AMP Research are proud to offer a high quality product at the industries most competitive pricing!

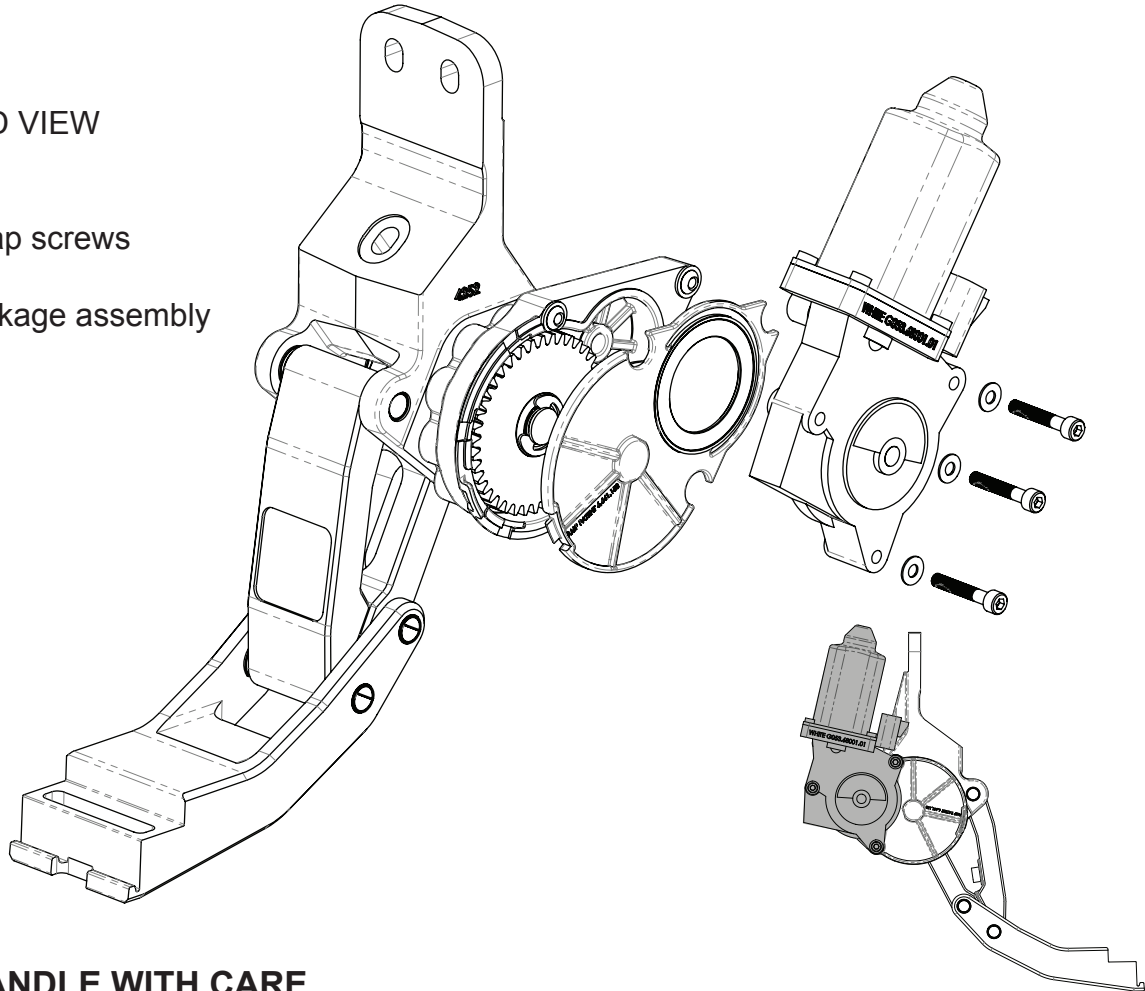
INSTALLATION GUIDE

Attaching motor to Linkage assembly

The motors must be attached to the front Linkages before installation. The Drivers side motor mounts on the opposite side of the linkage as the Passenger side motor does.

EXPLODED VIEW

- Motor
- Socket cap screws
- Washers
- Motor Linkage assembly



CAUTION: HANDLE WITH CARE.

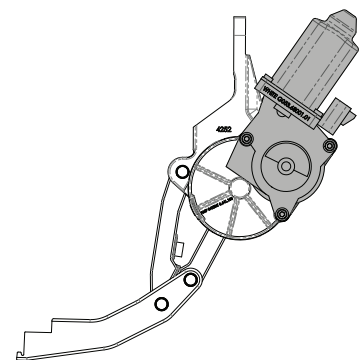
To ensure our customers receive all components with full integrity, we pack the motors separate from their Linkage assemblies. This requires that the installer position and fasten the motor before continuing with the install. Please follow the instructions below and handle the assembly carefully.

CAUTION: Dropping the assembly or any excessive impact MAY cause damage to the motor.

Instructions:

1. Position the gear cover in place as shown if not already in place.
2. Seat motor into position on the three mounting bosses. This may require an adjustment of the gear by moving the swing arms.
3. After seating into place, fasten the motor with the three motor mount screws with 4mm Hex Head. Tighten screws to 36 in-lbs (4N-m). **Do not over torque.**

Driver's Motor Install Orientation

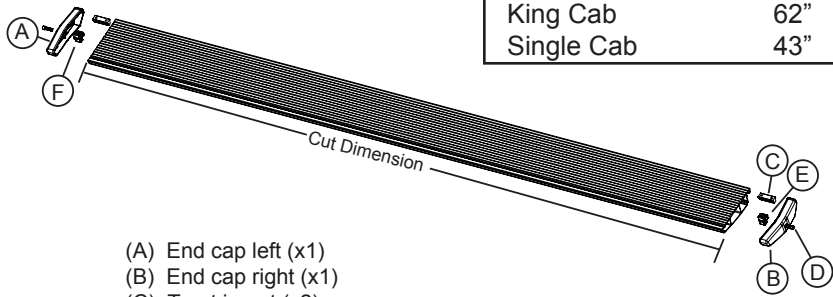


Passenger's Motor Install Orientation

PARTS LIST AND HARDWARE IDENTIFICATION

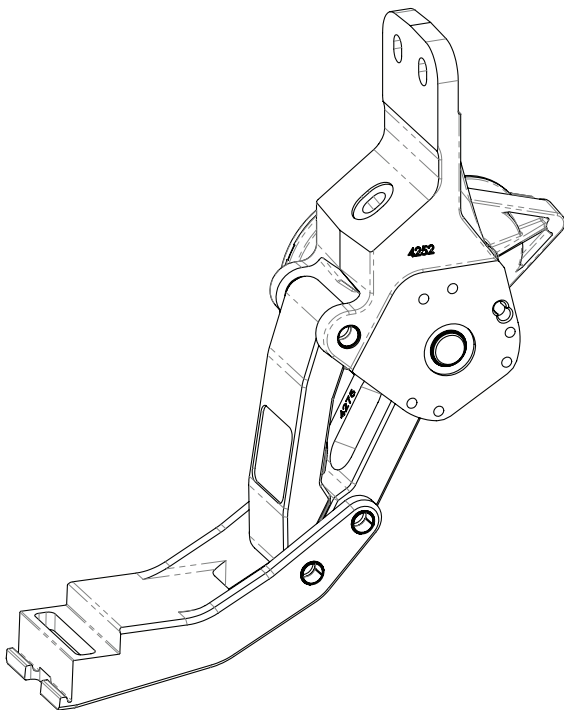
Note: Some Applications require modification.

Application	Cut Length
Crew Cab	72" (No Modification Required)
King Cab	62" (Trim 10")
Single Cab	43" (Trim 29")

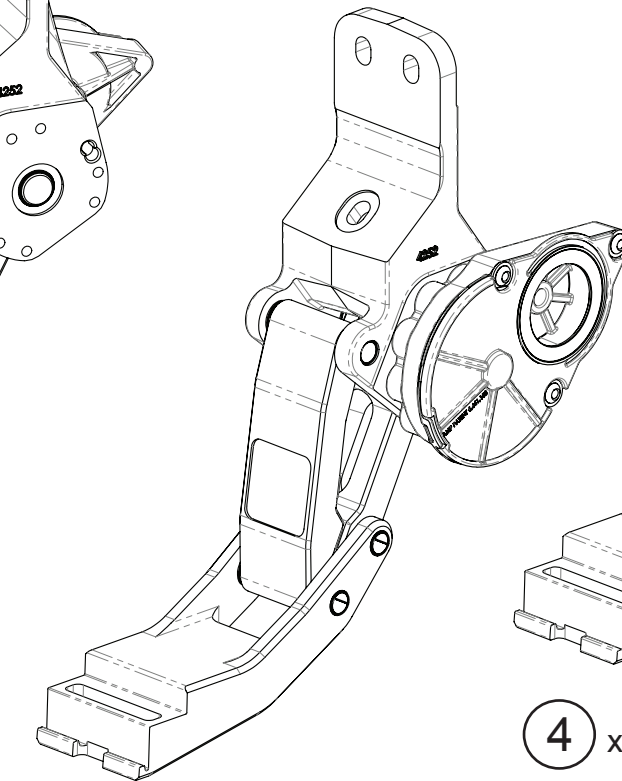


- (A) End cap left (x1)
- (B) End cap right (x1)
- (C) T-nut insert (x2)
- (D) Socket cap screw (x2)
- (E) End cap wedge right (x1)
- (F) End cap wedge left (x1)

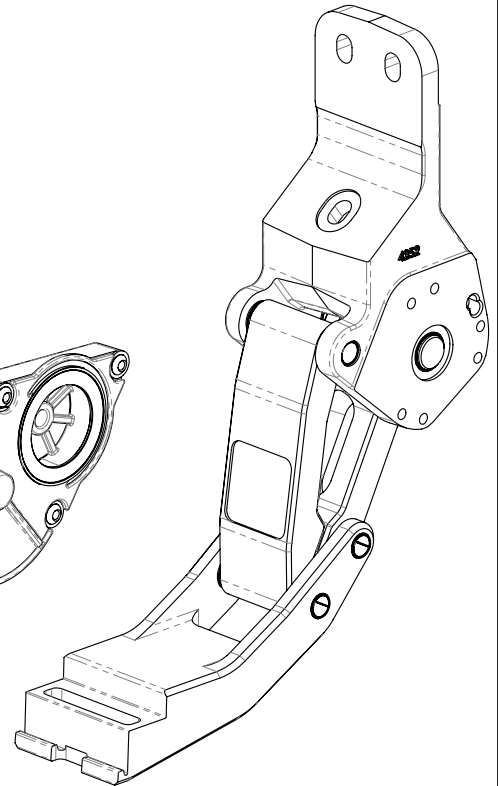
1 x2
Running board assembly



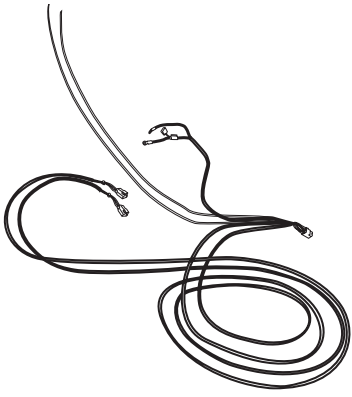
2
Driver Motor Linkage Assembly



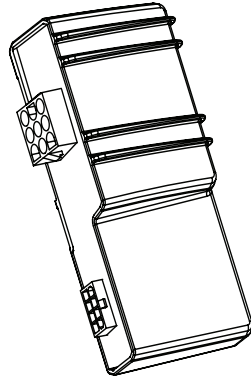
3
Passenger Motor Linkage Assembly



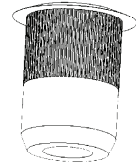
4 x2
Rear Idler Linkage Assembly



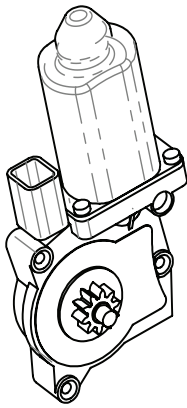
5
Wire Harness



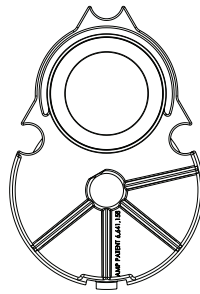
6
Controller STA



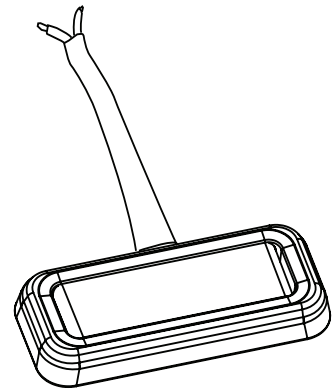
7 x2
Rivet Nut



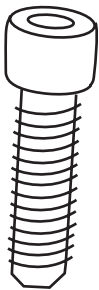
8 x2
Motor



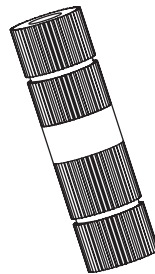
9 x2
Motor Cover



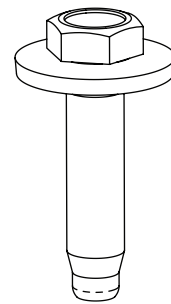
10 x4
LED Lamp



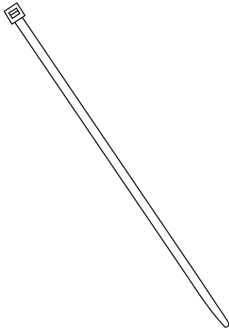
11 x8
Socket Cap Screw



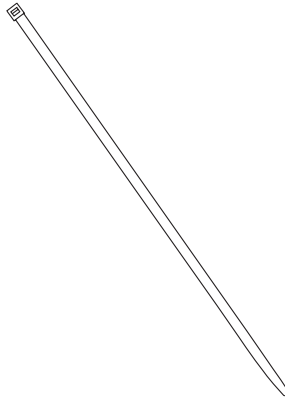
12 x4
Posi-Tap
Pink & Gray



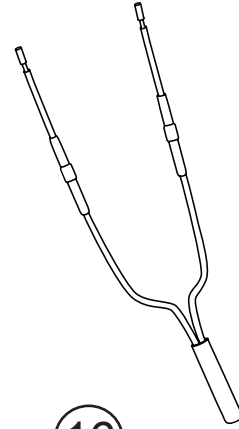
13 x8
Conical Washer Bolt



14 x20
Cable Tie 7"



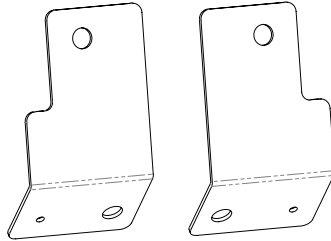
15 x2
Cable Tie 11"



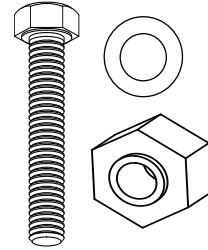
16 x2
Double-diode



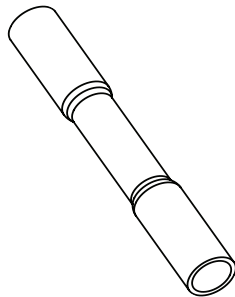
17 x2
Washer



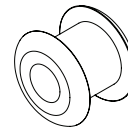
18 x2
Drill Template



19
Rivet Nut Tool Kit



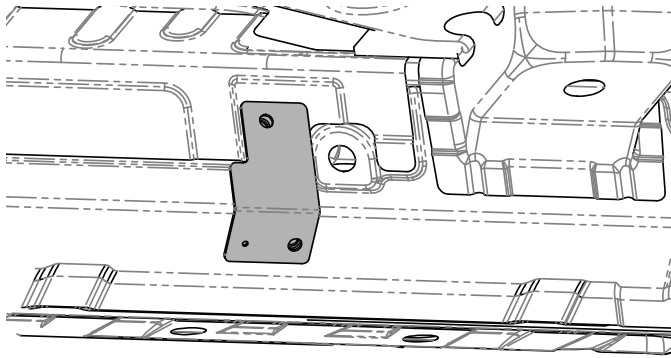
20 x8
Butt Connector



21 x4
Grommet

Installing Linkages (Driver Side)

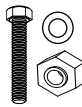
Front Linkage (Motor Linkage)



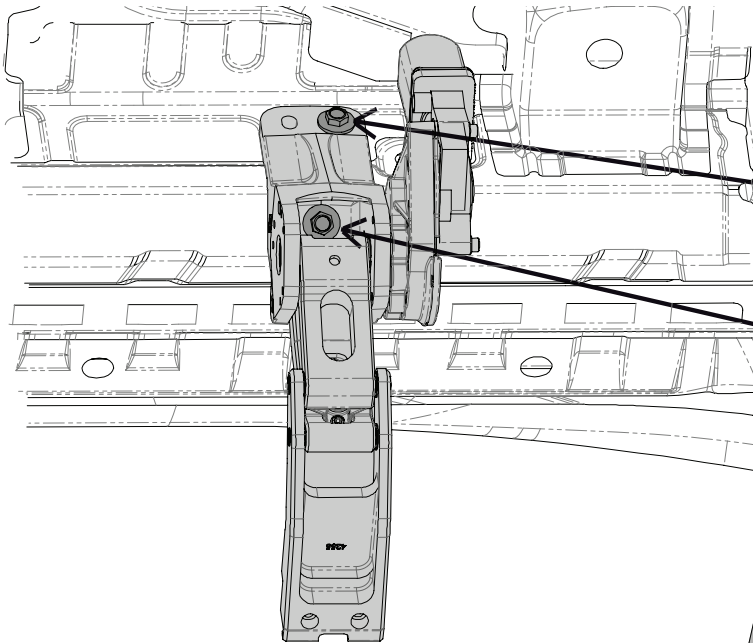
Driver Side Shown

Install the Motor linkage in the the **First mount position at the front of the truck**, install the Drill Template(18) for the specific side you are on, Passenger or Driver, using the bolts supplied (13). Drill the pilot hole with the **1/8"** drill bit. Remove drill template and drill the hole using a **3/8"** drill bit and then finally a **17/32"** drill bit. Install a Rivnut using the Rivet Nut Tool (19.)

Rivet Nut tool kit



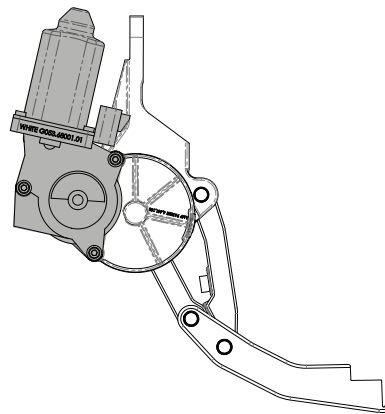
1



Assemble the motor to the linkage like the diagram below before installation. Position the motor so the linkage is in the most extended position.

Next install the motor linkage with the Washer(17) behind the upper mount on the bolt.

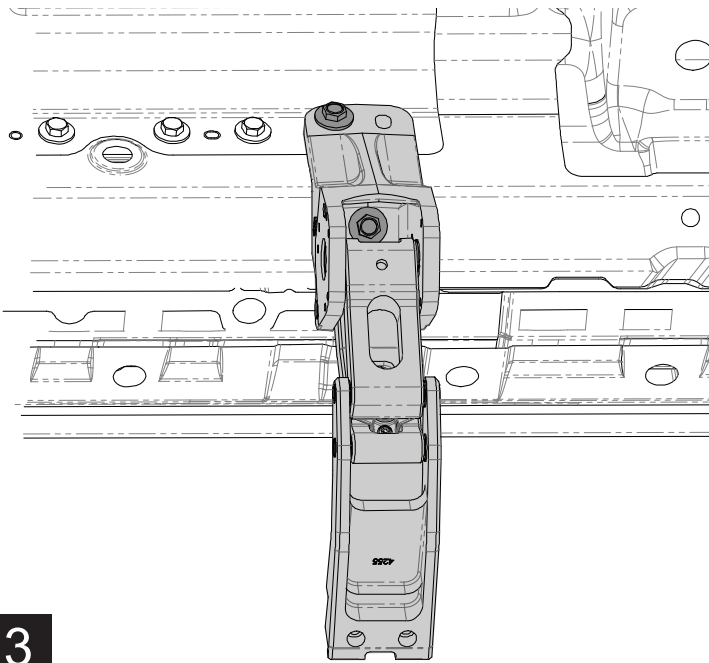
To install the lower bolt, put the bolt in a socket on an extension to guide it into position. Keep the linkage held up to the angled surface and the vertical surface. **Torque fasteners to 16 ft-lbs. (22 N m).**



Driver's Motor Install Orientation

2

Rear Linkage (Idler Linkage)



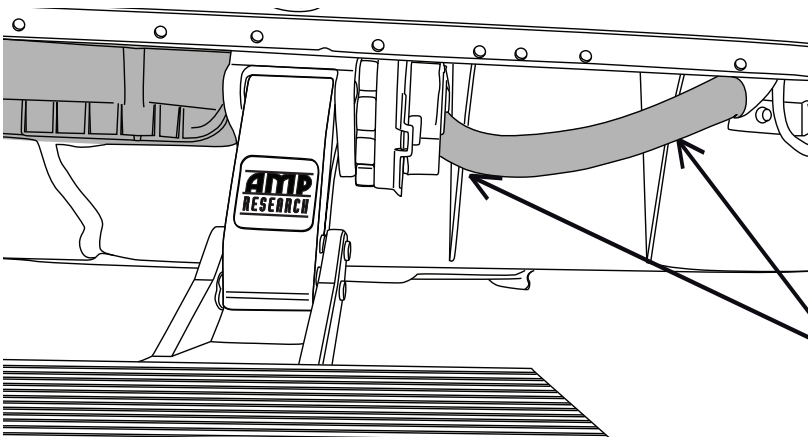
Next, install the Idler linkage in the **Third mount position from the front of the truck. Install the upper bolt in the rearward hole.** To install the lower bolt, put the bolt in a socket on an extension to guide it into position. Keep the linkage held up to the angled surface and vertical surfaces while tightening the bolts. **Torque fasteners to 16 ft-lbs. (22 N m).**

Note: Repeat on the Passenger side.

3

Installing Linkages (Passenger Side)

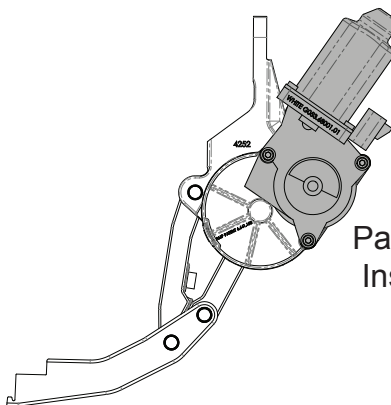
Front Linkage (Motor Linkage)



Assemble the motor to the linkage like the diagram below before installation. Position the motor so the linkage is in the most extended position.

Next, repeat steps 1 & 2, using the passenger template install and drill for the rivnut as above. The washer is also placed behind the mount on the upper bolt.

Note: On the Passenger side of the Titan XD, it will be helpful to remove the electrical connector cover and the bolts that hold the bracket to the frame. The connector should be left connected. On the Titan & Titan XD the two zipties that secure the harness to the body mount should be pulled from the frame as well. After the linkage is installed, reinstall the connector bracket. Use cable ties to secure the factory harness to the holes in the frame up and out of the way as shown.

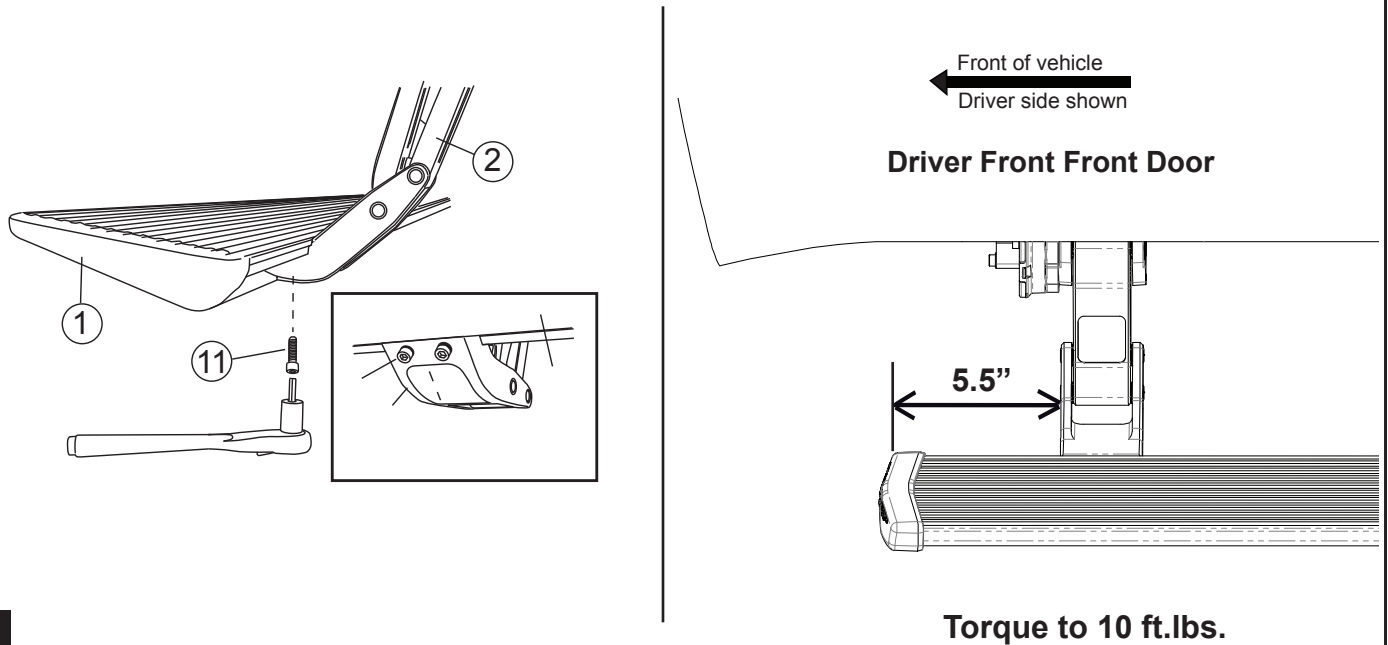


Passenger's Motor
Install Orientation

4

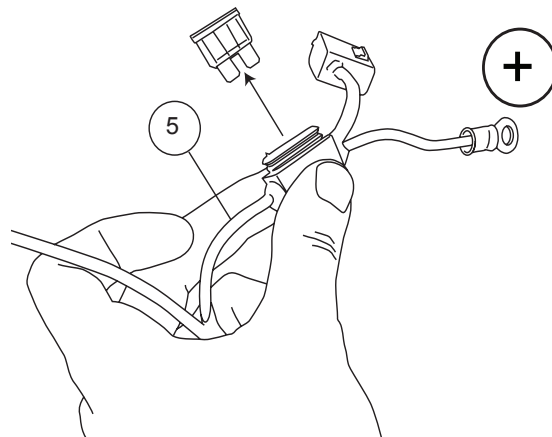
Installing Step Extrusion

Slide the front mounting T-nut into position, place the board(1) about 5.5 inches from the front edge of the front door. Use fasteners(11) to attach boards, finger tighten only. Align the rear T-nut and bolt it to the rear linkage. Then tighten all 4 fasteners to 10 ft-lbs.



5

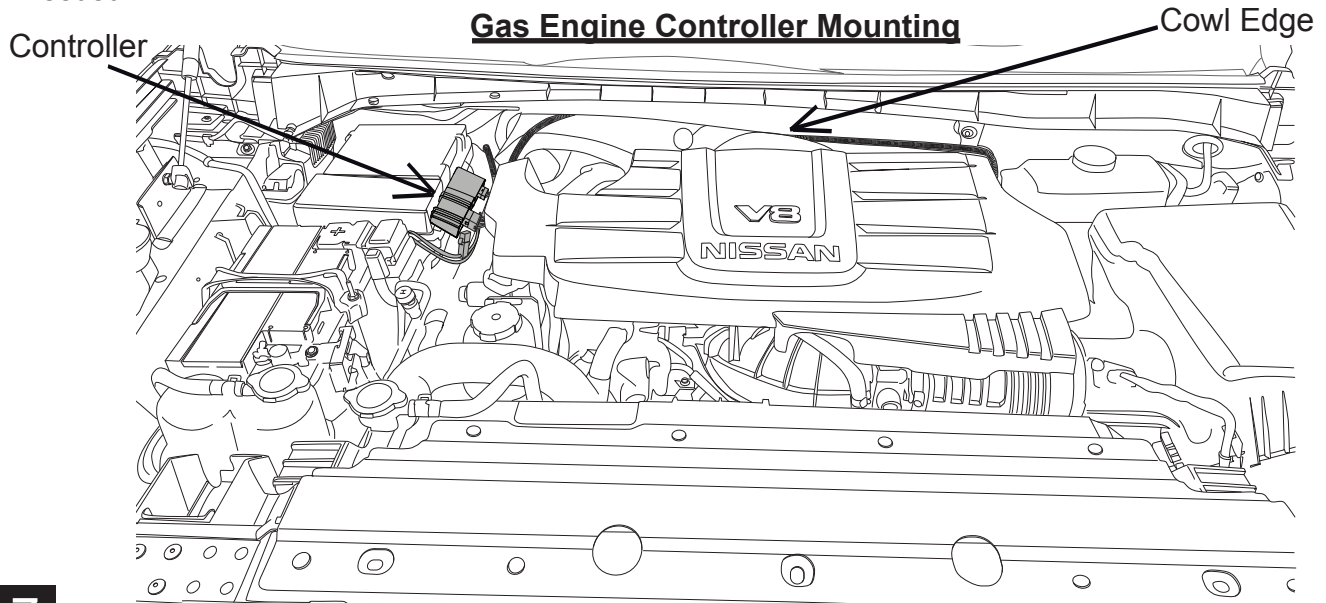
Remove the fuse from the Powerstep wire harness.



6

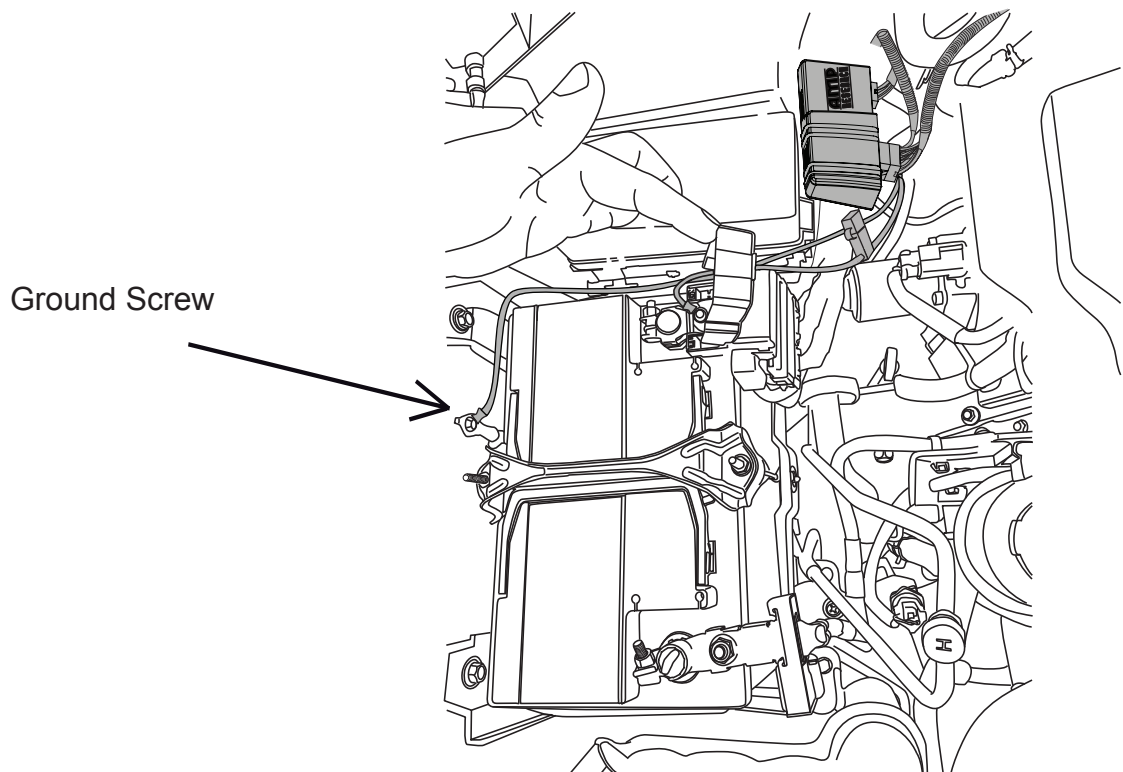
Installing Electrical Components

Plug in the main connectors(5) to the controller(6), then attach the controller to the passenger side wire harness bundle next to the fuse boxes. Secure with 11" cable ties(15). Route the long wire harness leg along the truck wire harness under the edge of the cowl and then over the AC line bracket and cable tie(14) it in place. Then pass the harness down away from the steering shaft and exhaust to the outside of the frame. The other leg shall go down immediately away from the exhaust and to the frame area. Cable tie as needed.

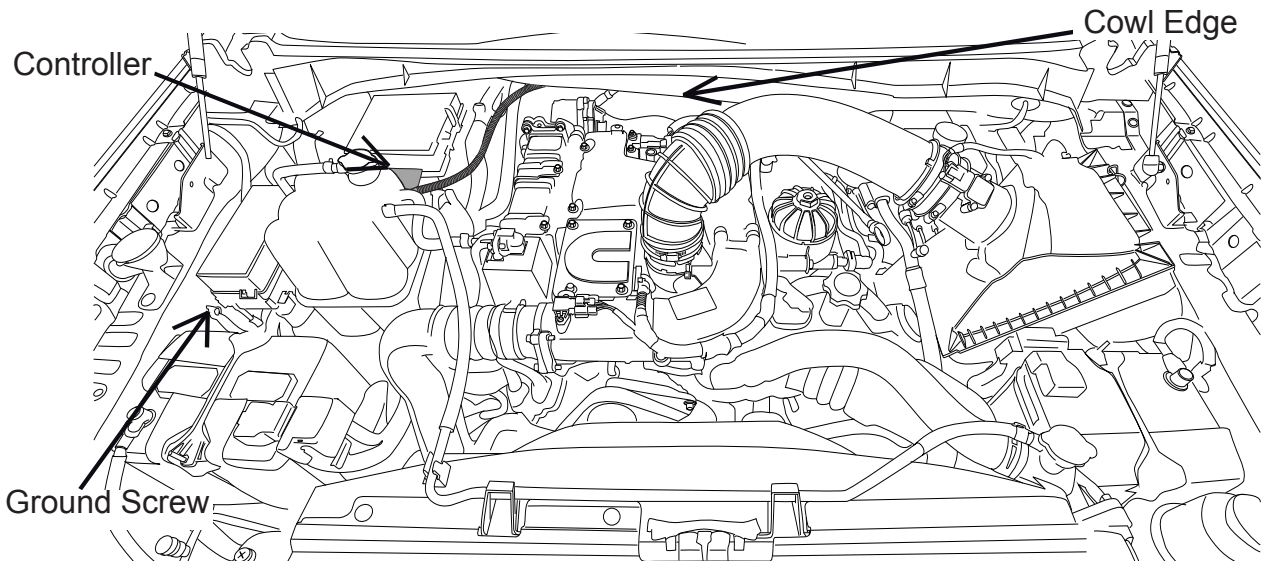


7

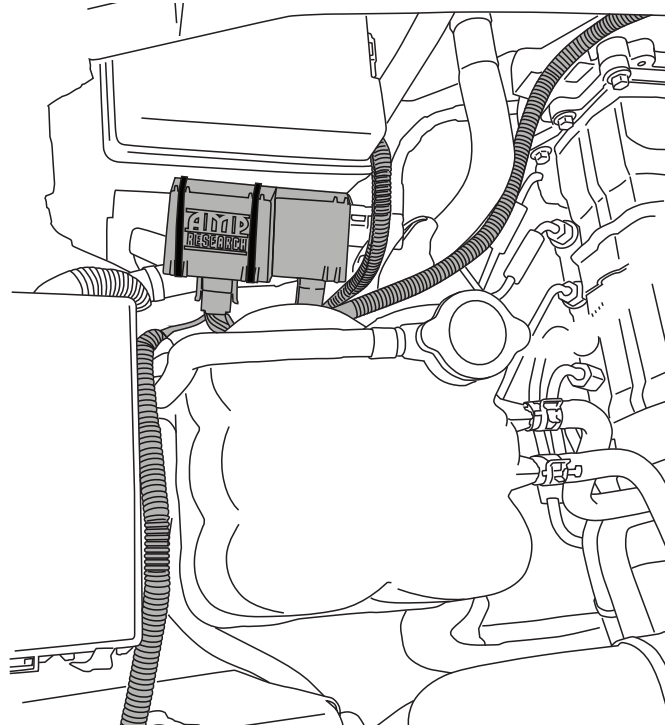
Next, connect the Black wire to the chassis ground screw on the inner fender behind the battery. Connect the Red wire to the stud on the positive power battery cable-terminal.



8

Diesel Engine Controller Mounting

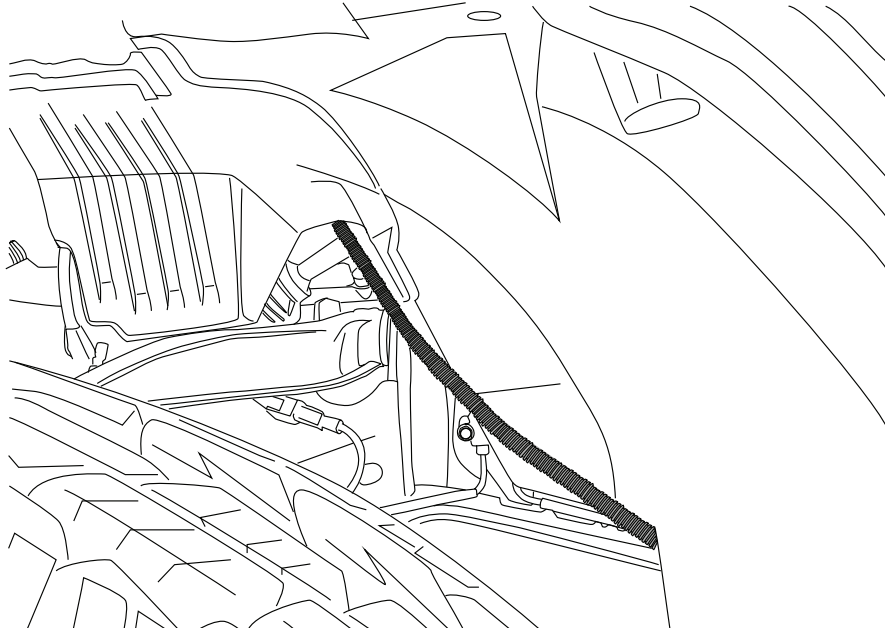
Plug in the main connectors to the controller, then attach the controller to the passenger side wire harness bundle between the fuse boxes and overflow tank as shown below. Secure with 11" cable ties(15). Route the long wire harness leg along the truck wire harness under the edge of the cowl and then over the AC line bracket and cable-tie(14) it in place. Then pass the harness down away from the steering shaft and exhaust to the outside of the frame. The other leg shall go down immediately away from the exhaust and to the frame area. Cable tie as needed.

9

Next, connect the Black wire to the ground screw on the inner fender in diagram at top of page. Connect the Red wire to the stud on the positive power battery cable terminal.

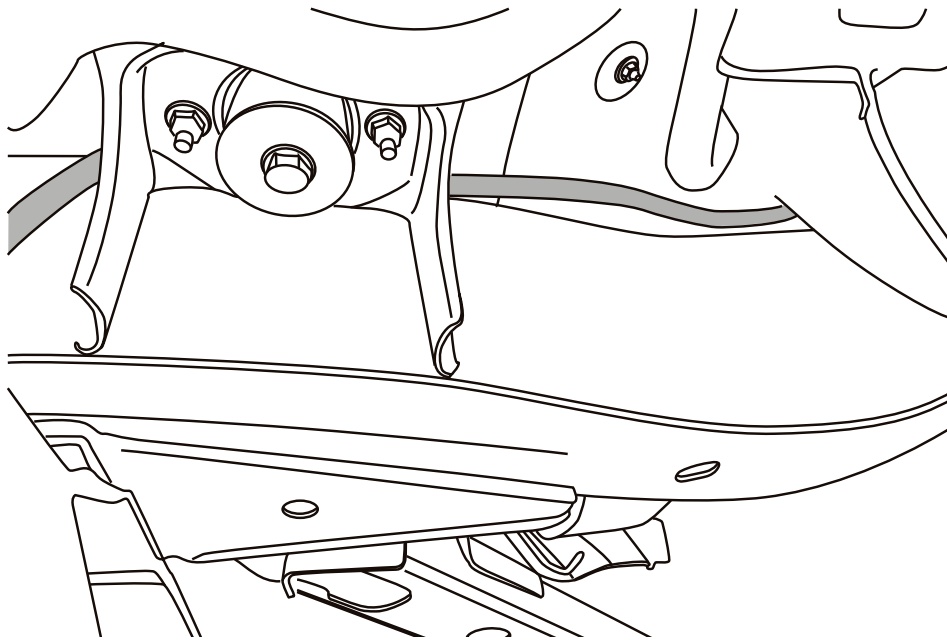
10

Route the two wire harness legs down to the top of the frame rails on each side and keep clear of hot and moving parts. Secure harness behind wheel liners, secure with supplied cable ties.



11

Route the two wire harness legs towards the rear of the vehicle above the body mounts, to the motor and the light locations. The shorter leg will run to the passenger side of vehicle. Secure harness with supplied tie wraps.

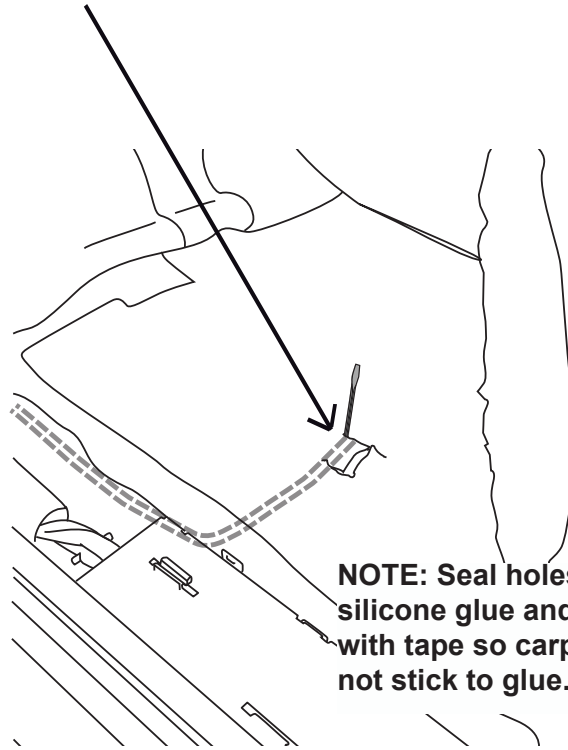
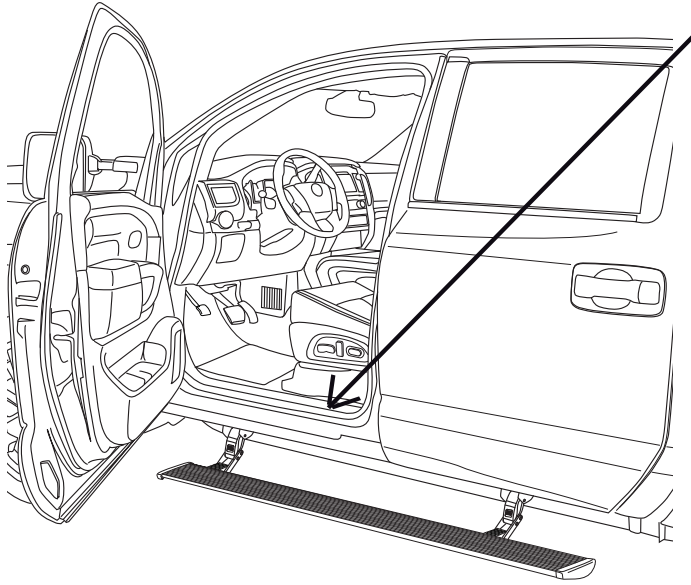


On the Driver side, Do Not Ziptire the Wire Harness to the Brake Lines.

Route the Driver side wire harness leg towards the rear of the vehicle above the body mount and to the large holes on the side of the frame. Secure with supplied tie wraps

12

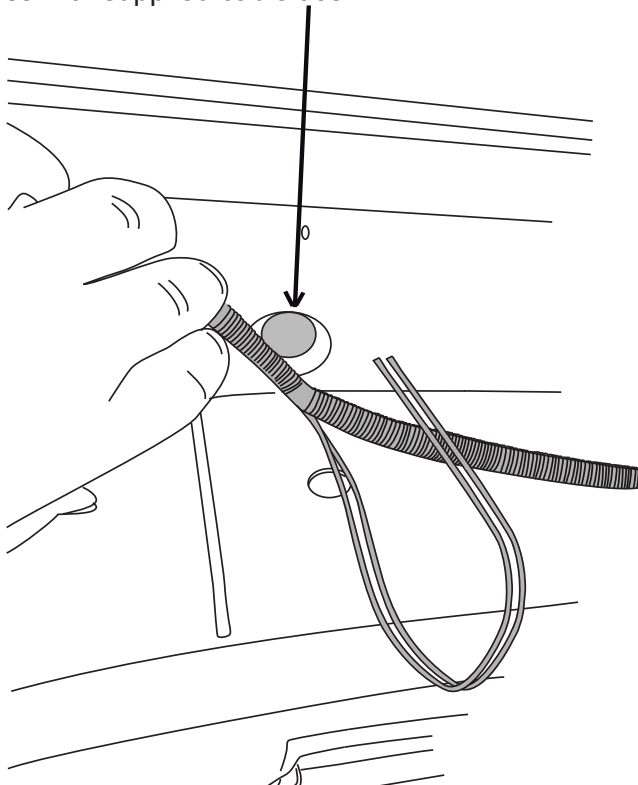
Remove the driver side door sill trim and and kick panel carefully. Pull up the carpet, and poke a hole through the rubber insulation material. Run the trigger wires through and over to the door sill, as shown in dashed lines.



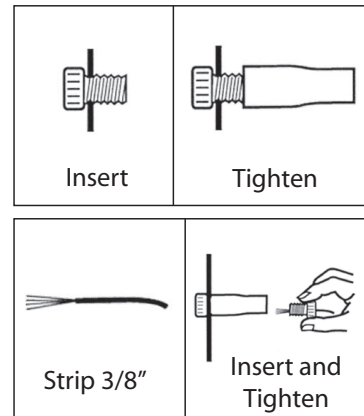
NOTE: Seal holes with silicone glue and cover with tape so carpet does not stick to glue.

13

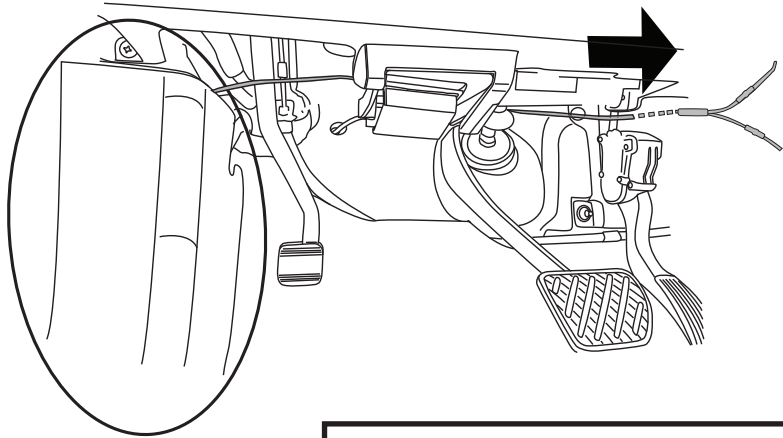
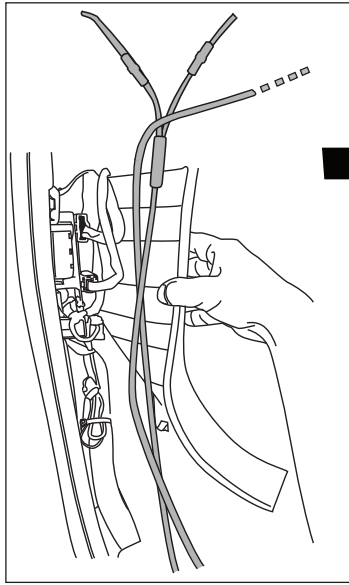
Route the two trigger wires towards the rear of the vehicle above the body mounts and up to the first access hole in the floor on the driver side. Secure harness with supplied cable ties.



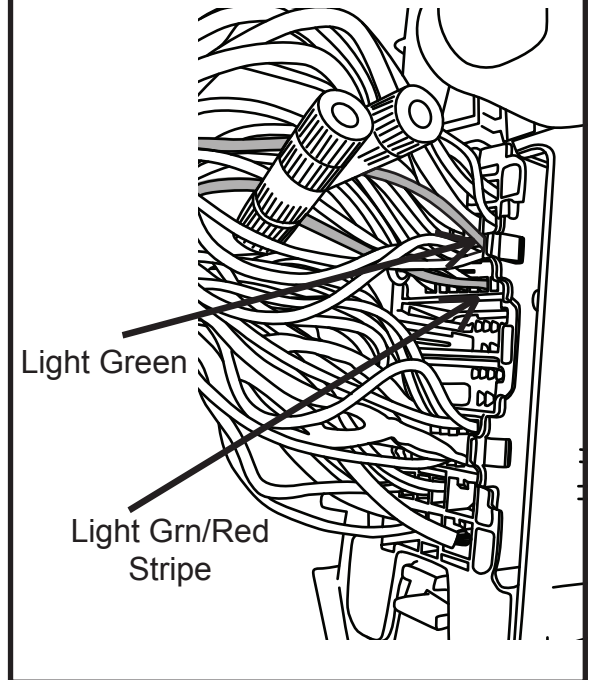
Posi-Tap™ instructions



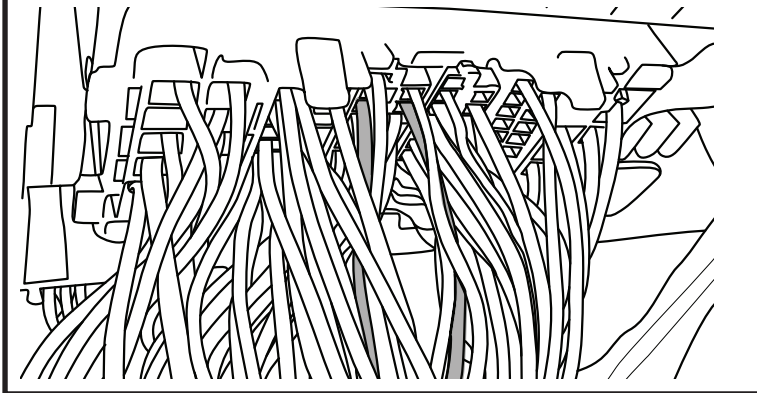
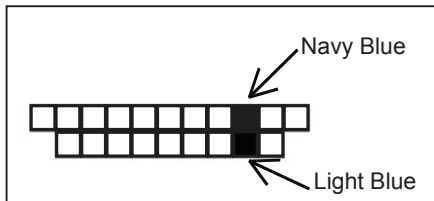
14



White Connector on Passenger side



Blue Connector on Driver side



Driver Side:

Crimp supplied Double Diode (Item 16) to Purple with Black Stripe wire. Locate connector block on kickpanel. Remove with a 10mm socket or wrench to allow easy access to back side of connectors. Locate Blue bank of wires. Connect one end of the Double Diode to the Navy Blue Wire and the other end of the diode to the Light blue Wire. Reinstall connector block.

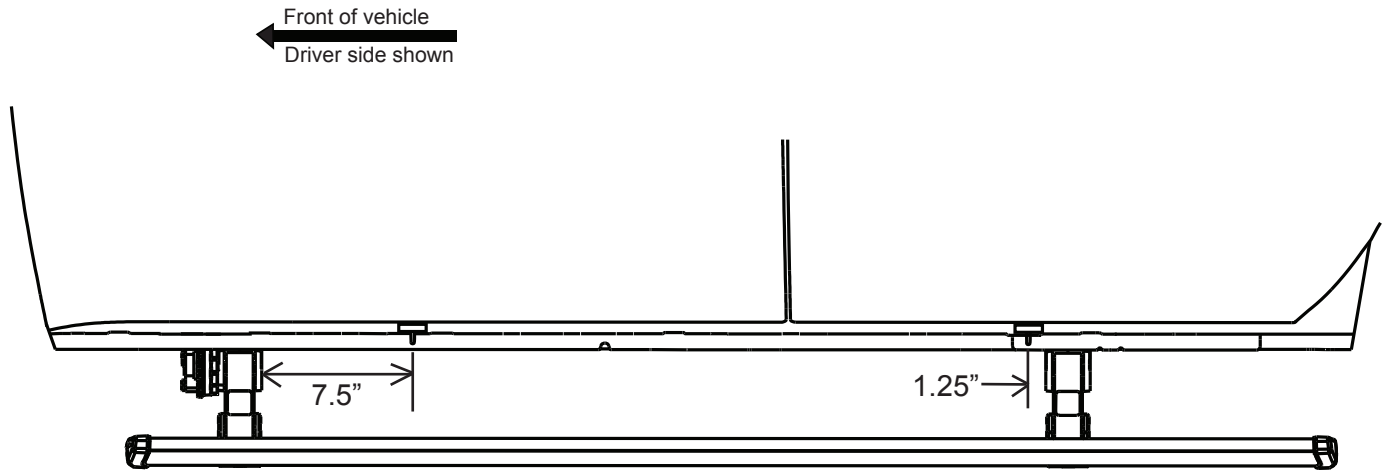
Passenger Side:

Remove passenger side kick panel and panels on each side of the center console. Route solid Purple trigger wire across to passenger side. Run the wire behind brake and gas pedal and thru center console area and over to kick panel. Locate connector block and remove two 10mm screws. Locate grey bank of wires. Crimp Double Diode (Item 16) to purple wire. Connect one end of Double Diode to Light Green with Red Stripe wire and the other end of the Diode to the Light Green wire. Reinstall connector block.

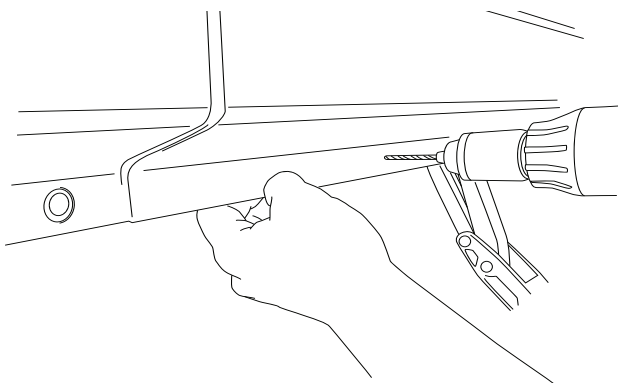
Reinstall kick panels and center console panels.

AMP RESEARCH POWERSTEP™ – TITAN/TITAN XD

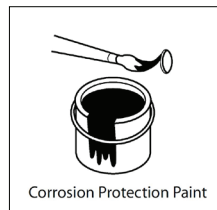
On each side of the vehicle measure from the rear edge of the front linkage on the pinch weld 7.5" back and mark. Measure 1.25" from the front edge of the rear linkage and mark. **Note: for King Cab, mount the rear light 8" in front of the rear linkage. For the single cab one light mounted in the center of the door is sufficient.**



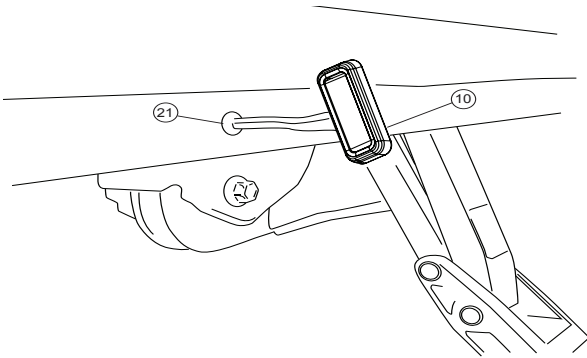
16



Center punch and drill a 1/8" pilot hole then drill a 19/64" hole through the pinch weld at marked locations. Deburr all holes. After drilling apply paint to holes to prevent rusting.

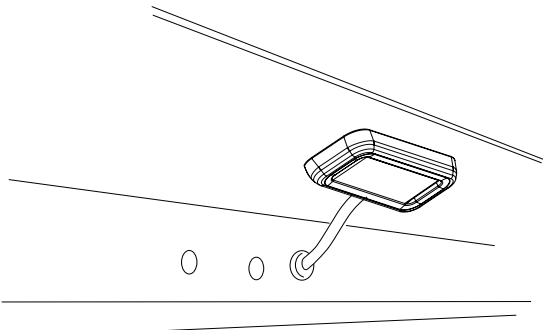


17



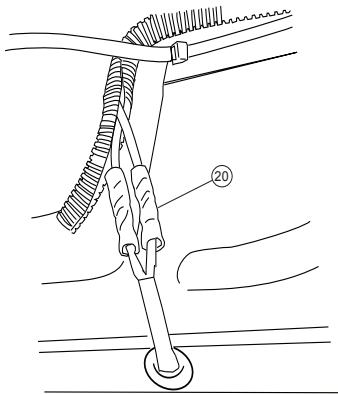
Insert grommet(21) into drilled holes. Insert lamp(10) wires through the grommets. (Silicone lube will help wires slip through)

18



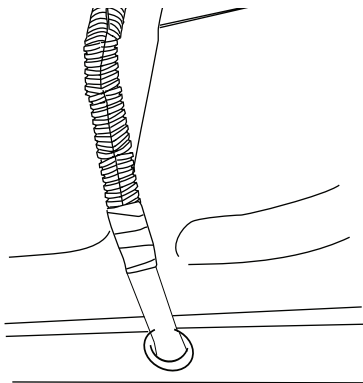
Affix lamp to rocker panel surface. Make sure lamp is affixed to a flat, clean surface.

19



Using supplied butt connectors, connect the lamp wires. Red to Red, Black to Black. Once crimped use heat gun to shrink tube.

20

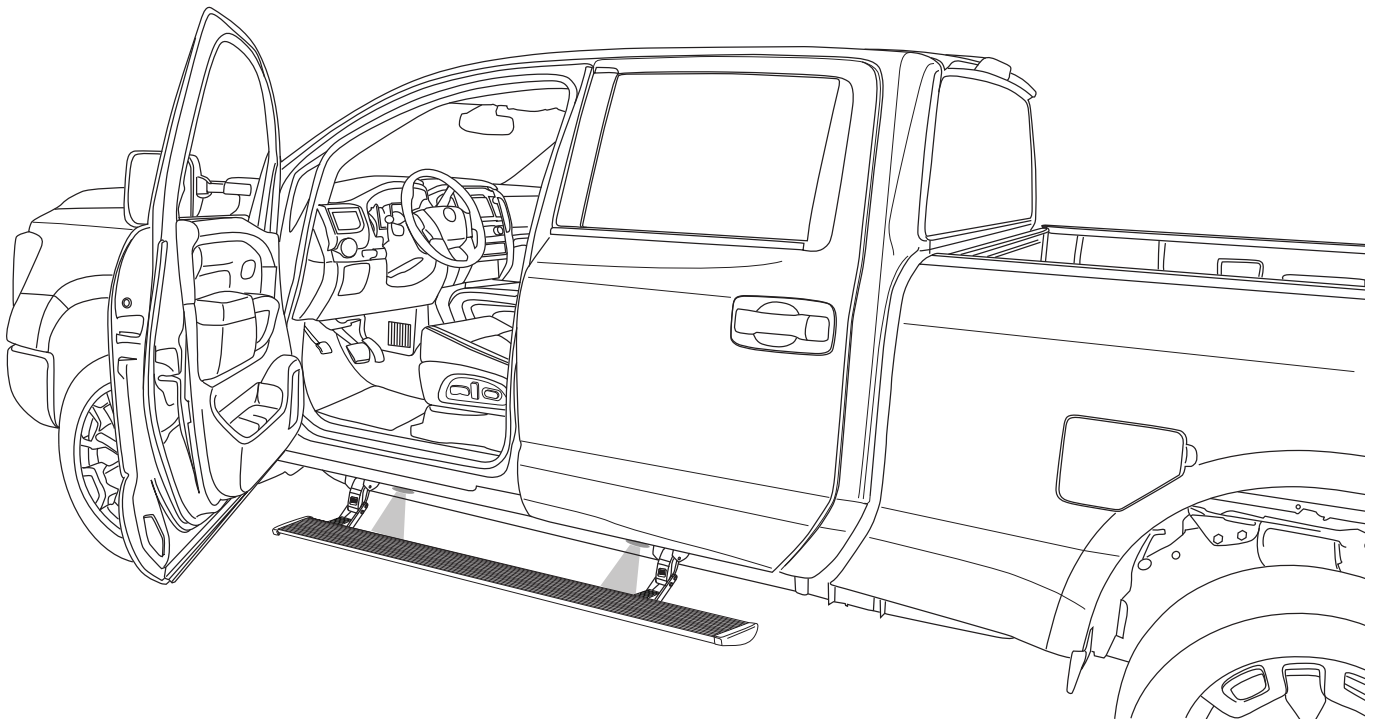
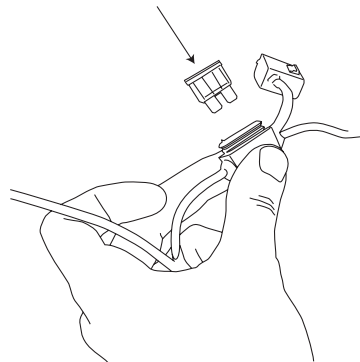


Close and wrap with conduit and electrical tape. Secure all loose wires with cable ties, with lamp wires pulled upward to avoid any wire snagging.

21

Check that all doors activate the Power Step and the LED Lights work when doors open and close. Reinstall any remaining trim panels.

Reinstall fuse.



FINAL SYSTEM CHECK

Check that all doors activate the PowerStep and the LED lights work when doors open and close.

NORMAL OPERATION: When the doors open, PowerStep automatically deploys from under the vehicle. When the doors are closed, PowerStep will automatically return to the stowed/retracted position. **Note that there is a 2-second delay before the PowerStep returns to the stowed/retracted position.**

CORRECT OPERATION OF LIGHTS: All four lamps will illuminate upon opening any door of vehicle. Lamps will stay on until restowing of both Power Steps or until 5 minutes has expired with the doors open. When the lights timeout after 5 minutes, they can be reilluminated by closing and opening any door of vehicle.