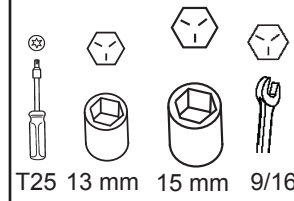
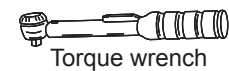
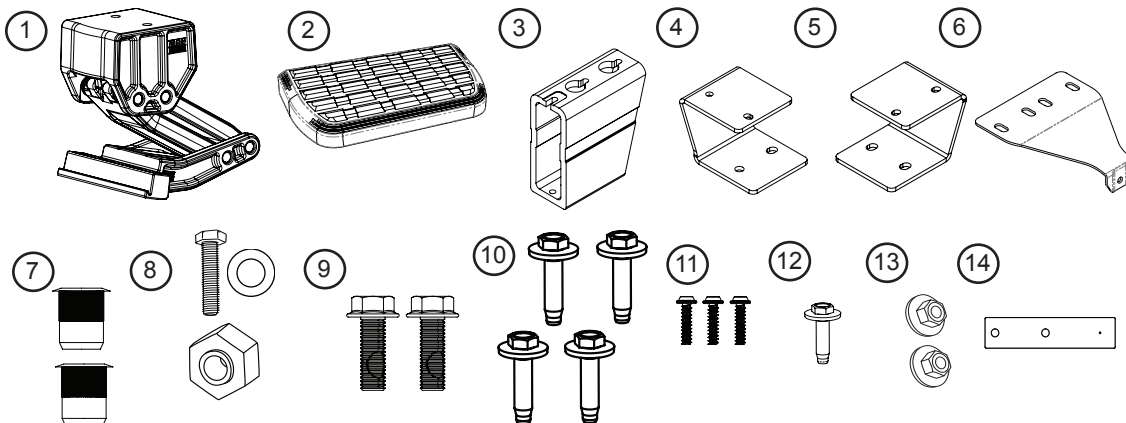


# AMP RESEARCH BedStep2™

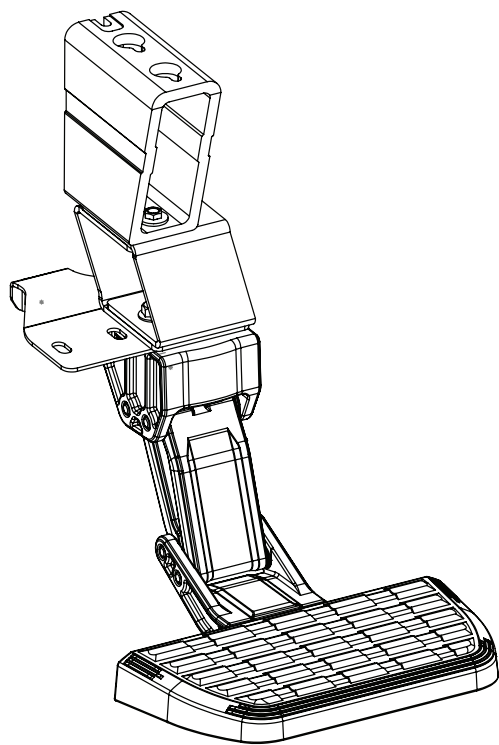
APPLICATION  
GM Silverado/Sierra 1500  
(Mid/Long bed Only)

AMP PART 75416-01A

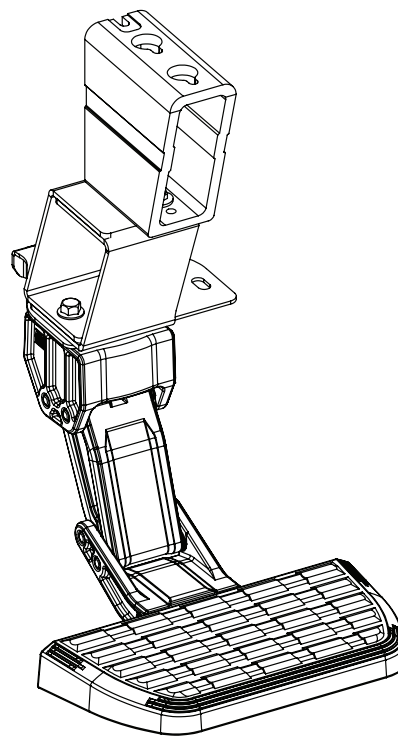
2019



Components must be configured for Passenger or Drivers-Side as shown.



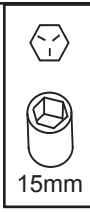
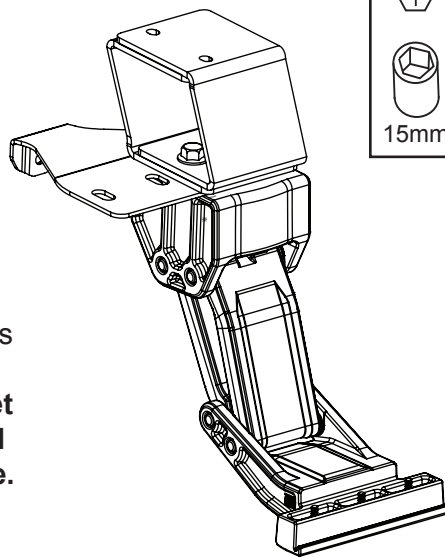
Driver-Side Orientation



Passenger-Side Orientation

BedStep2™ is invented, designed, engineered and manufactured exclusively by AMP Research and may be covered by one of the following patents: 6,641,158; 6,830,257; 6,938,909; 7,055,839; 7,380,807; 7,398,985; 7,584,975. Made in USA © 2011 AMP Research  
Professional installation is recommended.

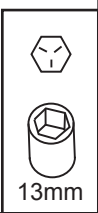
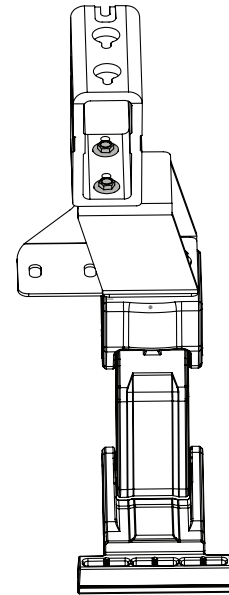
Using a 15mm Socket assemble Lateral mounting brackets onto linkage assembly. Steel support bracket is to be assembled between linkage and lateral mount. Do not tighten bolts yet. **NOTE: See page 1 for bracket orientation based on side of vehicle.**



15mm

1

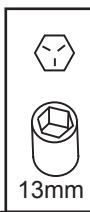
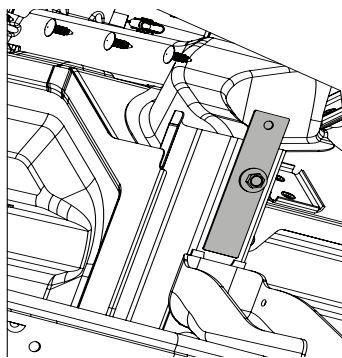
Using a 13mm socket assemble frame mount onto lateral mount using bolts (#10) and Captive washer nuts (#13). Torque to 16ft-lbs.



13mm

2

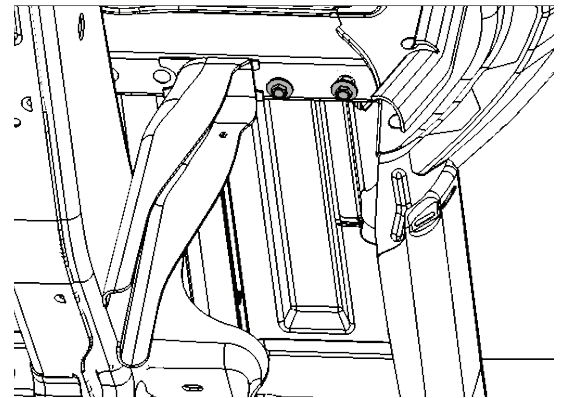
Remove factory bolt on forward most bed channel. Using supplied drill template (#14) and bolt (#10) attach template to bed channel. Make sure template edge is parallel to bed channel edge. Center punch hole, remove template, Pre drill using 1/8" drill bit. Then drill to 17/32". Install rivet nut with provided steps included in rivet nut package.



13mm

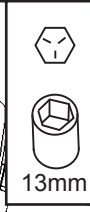
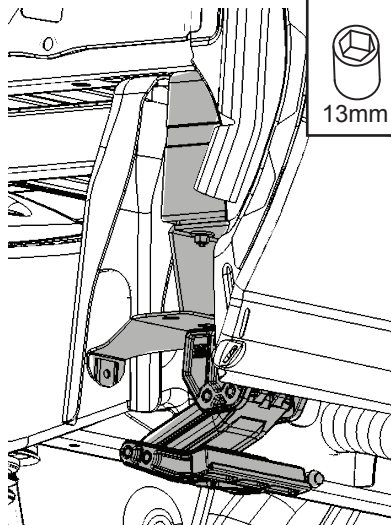
3

Hand start bolts (#10) into factory hole and into rivet nut.



4

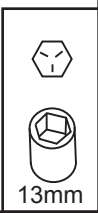
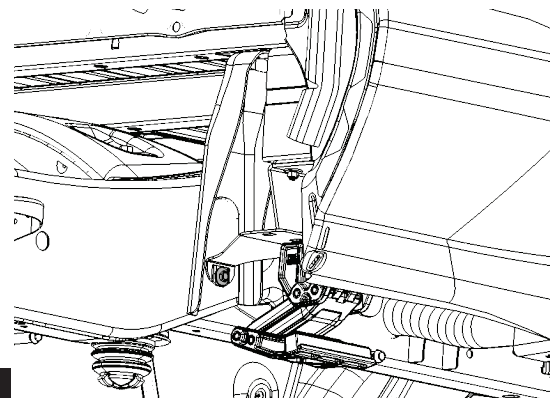
Slide assembly into position and snug bolts so frame mount of assembly is snug to bed channel. Adjust linkage assembly so its parallel to bed panel. Slide steel bracket up to frame and mark hole location to be drilled. Remove linkage assembly and pre drill using an 1/8" drill bit. Then drill to 17/32". Install rivet nut with provided steps included in rivet nut package.



13mm

5

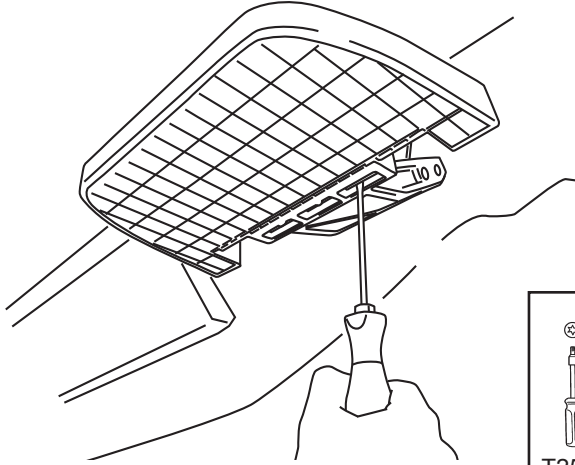
Install assembly into position. Tighten frame mount up to bed channel. Slide bracket up to frame and assemble bolt (#12) into position. **Hand tighten only.**



13mm

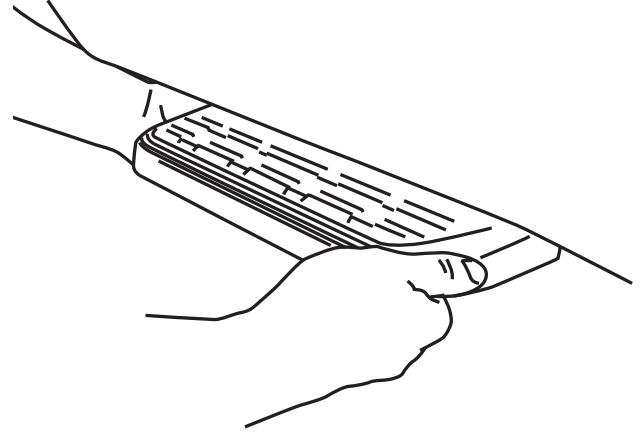
6

Center step pad on lower mount and secure using provided PT Screws. Tighten to 5ft-lbs using a T25 Torx bit. Verify Step pad alignment to body line of vehicle. Once step pad is in line to vehicle torque all bracket hardware to 16ft-lbs.



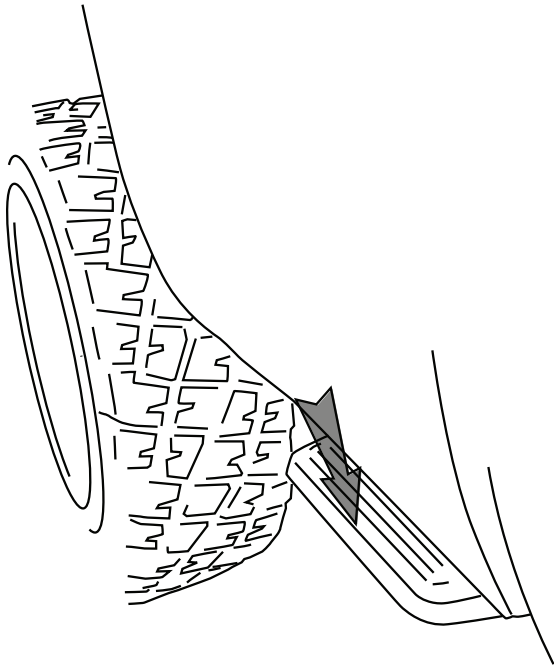
7

Verify step pad alignment to body line of vehicle.



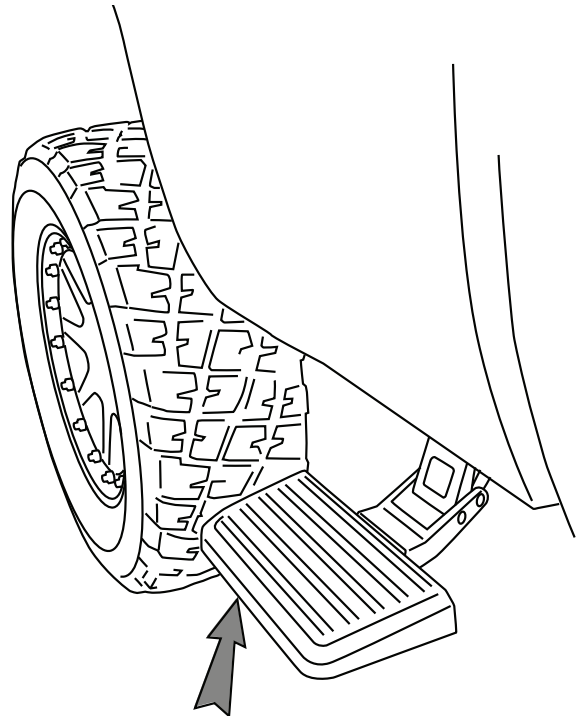
8

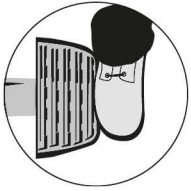
To deploy the step, press down using your foot on the outside edge of the step pad.



9

To retract, gently kick up on the underside of the step pad.



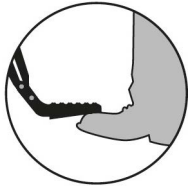


## BEDSTEP2™ OPERATION

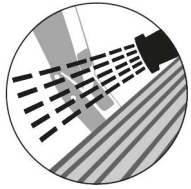
The AMP Research BedStep2™ is foot operated and deploys and retracts with a nudge of your foot. To deploy, press down using your foot, on the outside edge of the step pad.

Maximum load capacity of the deployed step pad is 300 lbs.

Always use appropriate hand holds when stepping up to or down from your truck's cargo bed.



To retract, gently kick up on the underside of the step pad.



**MAINTENANCE TIPS** - The stepping surface and linkage should be periodically washed with mild soap and water using a soft brush or sponge to dislodge any mud, dirt or accumulated road grime.

**In severe driving conditions, pressure washing the linkage is strongly recommended.**

Do not apply silicone spray, waxes or protectants like Armor All® to the stepping surfaces.