

## 2016-2022 TOYOTA TACOMA FULL LED HEADLIGHTS W/ INITIATION FEATURE

WWW.ANZOUSA.COM

5150 EUCALYPTUS AVE UNIT A • CHINO, CA 91710 • (888) 360 - 3696

### DIFFICULTY LEVEL

EASY



HARD

INSTALLATION ALSO APPLIES TO THE FOLLOWING PART NUMBERS:  
**111563**



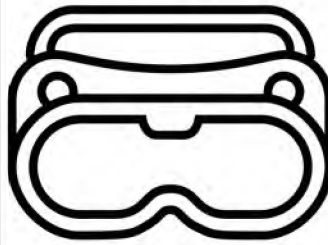
SCAN HERE TO VIEW  
INSTALL VIDEOS

### TOOLS NEEDED

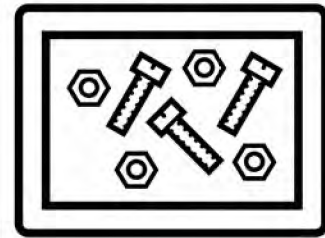
#### SAFETY GLOVES



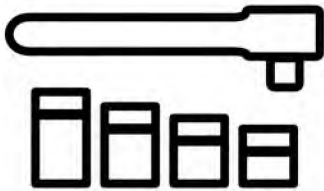
#### SAFETY GOGGLES



#### STORAGE TRAY



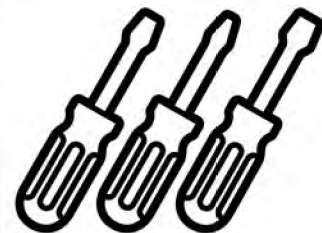
#### SOCKET SET



#### PANEL POPPER



#### SCREWDRIVER SET



**READ COMPLETE INSTRUCTIONS BEFORE INSTALLATION!  
IMPROPER INSTALLATION MAY VOID WARRANTY**



ANZOUSA™ PRODUCTS ARE COVERED TO BE FREE OF MANUFACTURING DEFECTS BY A LIMITED TWO-YEAR WARRANTY. HOWEVER, CERTAIN ANZOUSA™ PRODUCT CATEGORIES HAVE WARRANTY POLICIES WHICH DIFFER FROM THIS STANDARD. PLEASE CONTACT YOUR REPRESENTATIVE FOR DETAILED CATEGORY INFORMATION. DAMAGE DUE TO IMPROPER INSTALLATION OR ROAD HAZARDS IS NOT COVERED. SELLER AND MANUFACTURER'S ONLY OBLIGATIONS SHALL BE TO REPLACE THE PRODUCT PROVEN TO BE DEFECTIVE. NEITHER SELLER NOR MANUFACTURER SHALL BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, DIRECT OR CONSEQUENTIAL, ARISING OUT OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. BEFORE USE, USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS INTENDED USE, AND USER ASSUMES

ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.

© 2021 ANZOUSA™ ALL RIGHTS RESERVED

TITLE: **2016-2022 TOYOTA TACOMA HEADLIGHTS**

PART NUMBER: **111562**

"DON'T GET LEFT IN THE DARK"



16-22 TOYOTA TACOMA  
**TOTAL STEPS: 15**



**STEP 1**  
OPEN HOOD AND DISCONNECT  
NEGATIVE LEAD CABLE FROM  
BATTERY.



**STEP 2**  
USE FLAT HEAD SCREWDRIVER  
TO REMOVE TWO 10MM BOLTS  
FROM TOP OF GRILLE. REMOVE  
FRONT GRILLE AND PLACE IN A  
SAFE PLACE.



**STEP 3**  
REMOVE PLASTIC TABS FROM  
EACH HEADLIGHT.



**STEP 4**  
REMOVE FOUR PLASTIC TABS  
FROM INNER BUMPER.



**STEP 5**  
REMOVE 10MM BOLT AND TWO  
PLASTIC TABS FROM INNER  
FENDER. REPEAT PROCESS ON  
OTHER SIDE.



**STEP 6**  
GENTLY POP OUT FENDER TRIM  
FROM BUMPER. REPEAT  
PROCESS ON OTHER SIDE.  
REMOVE ENTIRE BUMPER.



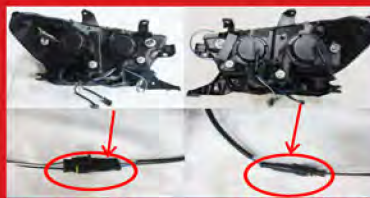
**STEP 7**  
REMOVE TWO TOP 10MM BOLTS  
FROM HEADLIGHT. REPEAT  
PROCESS ON OTHER SIDE.



**STEP 8**  
REMOVE FENDER SIDE CLIP BY  
REMOVING ON 10MM BOLTS.  
REPEAT PROCESS ON OTHER  
SIDE.



**STEP 9**  
DISCONNECT ALL WIRING  
CONNECTIONS FROM  
HEADLIGHT AND REMOVE  
HEADLIGHT. REPEAT PROCESS  
ON OTHER SIDE.



**STEP 10**  
LAY OUT INITIATION LIGHT  
HARNESS LOCATED IN  
BAG. CONNECT INITIATION  
LIGHT HARNESS CONNECTION  
TO BOTH SIDES OF HEADLIGHT  
AS SHOWN.



**STEP 11**  
USE PROVIDED QUICK SPLICE  
CONNECTOR TO CONNECT THE  
YELLOW WIRE FROM  
INITIATION LIGHT HARNESS TO  
TURN SIGNAL POSITIVE WIRE  
FROM VEHICLE SIDE.



**STEP 12**  
PINS OF TURN SIGNAL SOCKET  
FROM VEHICLE SIDE AS  
SHOWN. THE TURN SIGNAL  
POSITIVE WIRE IS BEHIND PIN  
MARKED (+).



**STEP 13**  
FIRMLY PRESS DOWN ON METAL  
CLIP TO SPLICE BOTH WIRES  
BEFORE PROCEEDING. REFER TO  
USER MANUAL FOR SPLICING  
INSTRUCTIONS. (NOTE: WIRE  
COLORS MAY VARY FROM IMAGE  
SHOWN)



**STEP 14**  
CONNECT OTHER SIDE OF  
INITIATION LIGHT HARNESS  
(ROUNDED FORK TERMINAL)  
TO BATTERY; RED WIRE TO  
POSITIVE AND BLACK WIRE TO  
NEGATIVE AS SHOWN.



**STEP 15**  
ADJUST HEADLIGHT IF NEEDED  
USING PHILLIPS SCREWDRIVER.  
TEST ALL FUNCTIONS OF  
HEADLIGHTS BEFORE DRIVING  
VEHICLE ON ROAD.