



PATENT PRODUCT

Grille Installation Instruction

Rev. 150116

Part#	GR03FGF7 5J	Application	<i>For 2003-2005 Chevy Silverado 1500 HD / 1500 / 1500SS</i> <i>For 2002-2006 Chevy Avalanche Without Body Cladding</i> <i>For 2003-2004 Chevy Silverado 2500 / 3500 / 2500 HD</i> <i>For 2002-2006 Chevy Avalanche 2500 Without Body Cladding</i>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	3	Truss Head Screws	8	6-32x2"
	2	Toggle Nuts	8	6#				

Install Notes: Overlay ☒ Replacement ☐ Drill ☐ Cut ☐

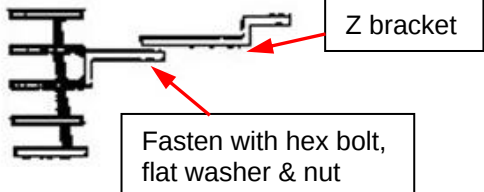
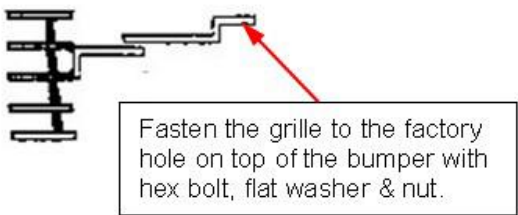
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove grilles from the box and identify the top grille from the bottom grille. (The top grille angled and has only one cut out for the bow tie; the bottom has 2 bars cut out for the bow tie.)	
3	Place screws through the welded aluminum tabs on the grille, and attach a toggle nut on the end of each bolt.	
4	Hold the billet insert up to the opening of the factory shell, make sure that it is centered in the grille shell, and push in the toggle nut past the factory grille honeycomb.	
5	Secure billet grille using the toggle nut from the back side of the OEM grille shell.	
6	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR03FGF7 5J	For 2003-2006 Chevy Silverado 1500 / 2500HD / 3500 / 1500HD For 2003-2004 Chevy Silverado 2500 For 2007-2007 Chevy Silverado 1500 C / 2500HD / 3500 Classic Style For 2002-2006 Chevy Avalanche Without Body Cladding
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Right Billet Grille	1	Stainless steel	5	Flat Washers	4	1/4"
	2	Left Billet Grille	1	Stainless steel	6	Lock Washers	4	1/4"
	3	Hex Bolts	4	1/4"-20x3/4"	7	"Z" Bracket Tabs	2	/
	4	Nuts	4	1/4"-20	8	/	/	/

Install Notes: Overlay ☐ Replacement ☒ Drill ☐ Cut ☐

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Attach the Z brackets to the billet insert using the hardware provided. Do not tighten the hardware at this time.	
3	Center the billet insert behind the bumper opening. The insert is long enough to cover both openings in the bumper. Align the mounting clips to the factory holes on top of the bumper. Fasten them using the hardware provided. Make sure the insert is centered and then tighten the fasteners.	
4	Installation completed!!!	

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