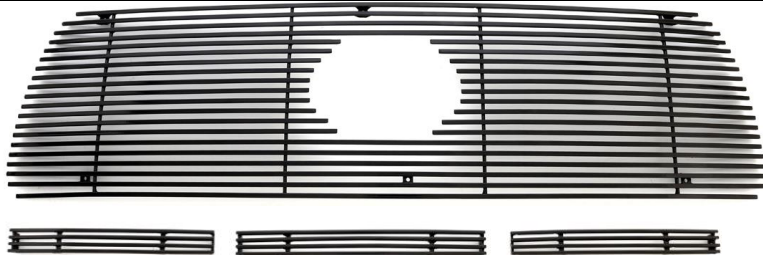
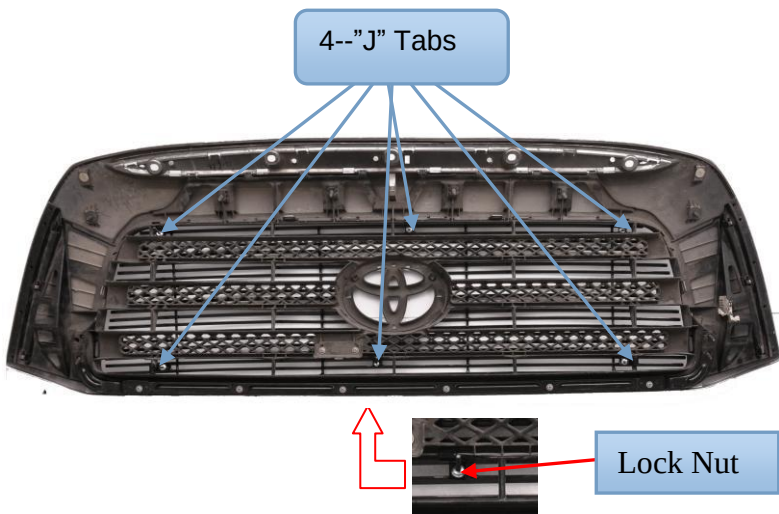




Grille Installation Instruction

Part#	GR20FGH41J		Application	For 2007-2009 Toyota Tundra With Logo Show				
Parts List	Item	QTY	Part Name	Description	Item	QTY	Part Name	Description
	1	3	Billet Grille	Stainless steel	4	6	J Tab	/
	2	6	Bolt	6-32×2"	5	6	Lock Nut	6-32
	3	6	U- Clip Nuts	8#	6	6	Truss Socket Tapping Screws	8#
Install Notes: Overlay ☒ Replacement ☒ Drill ☒ Cut ☒								
Step	Description				illustration			
1	Identify the grille & hardware with parts list.							
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.							
3	Start with the upper section. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.							
4	Secure billet grille using the "J" tabs and lock nuts from the back side of the OEM grille shell.							
5	Continue to the lower section. Cut and remove the vertical center support from each of the 3 openings in the bumper.							
6	Drill a 1/4 " hole 3/8 " in from the back edge of each opening on the left and right ends. Center the hole top to bottom. See photo below.							
7	Install a tinner man clip onto the plastic edge over each of the holes that you just drilled. The flat side of the clip should be facing out. Align the hole in the clip with the hole in the plastic. Enlarge or slot the hole if they do not line up properly.							
8	Center the grille insert in the opening and secure with screws from the backside. The screws will tighten into the clips that you installed in step 5.							
9	Reach into the grille opening over the bumper to access the backside to tighten screws.							
10	Reinstall the black plastic cover which was removed in step 2.							
11	Installation completed!!!							

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Learn more about custom grilles on our website.