



PATENT PRODUCT

Grille Installation Instruction

Part#	GR20HGG42S	Application	2005-2010 Toyota Tacoma TRD Sport
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	5	Stainless steel	5	Truss Head Tapping Screws	4	8#×3/4"
	2	Clip Nuts	8	8#	6	Truss Head Tapping Screws	4	8#×1"
	3	Flat Nut	2	8#	7	"J" Hook Tabs	2	
	4	Screws	4	8#×1 "				

Install Notes: Overlay



Replacement



Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the hood grille. Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Secure billet grille using the nuts from the back side of the OEM grille shell. Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
5	Continue to the main grille. Remove the plastic clips that are located on the top of the grille shell (Fig 1).	
6	Remove the center bolt from the grille shell as shown (Fig 2).	
7	Remove the grille shell from the vehicle simply pull up on the grille and it will unclip from the vehicle (Fig 3).	



Fig 1



Fig 2



Fig 3

8	A close look at the grille shell clip (Fig 4).
9	A close look at where the grille shell clip inserts into (Fig 5).

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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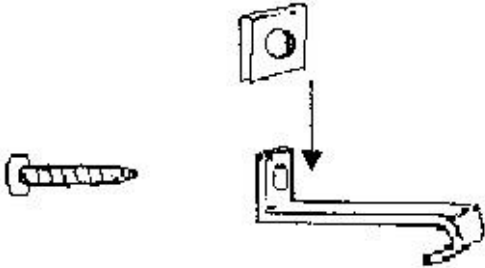
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10	We will need to cut out the factory grille center using an air saw works great but a hand saw will do. (Fig 6).		
 Fig 4  Fig 5  Fig 6			
11	Removing the grille center (Fig 7).		
12	Insert the new grille insert into the factory grille shell. (Fig 8).		
13	While holding grille insert in place drill for the mounting screws. (Fig 9).		
 Fig 7  Fig 8  Fig 9			
14	Fasten the grille in place with the supplied hardware (Fig 10).		
 Fig 10			

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15	Move on to the bumper grille. Slide the U-clip nuts over the end of the “J” hook tabs. Center the billet over the opening with the shortest bar on top. Note the tabs welded to the rear of the insert. Remove the insert. From the front, insert a screw into each top tab on the billet insert. Start to thread both screws into the “J” hook tabs as show below. Now place the billet insert over the opening. Wrap the ends of the “J” hook tabs over the factory cross bar.		
16	Make sure the grille is centered and tighten the fasteners.		
17	Reinstall the black plastic cover which was removed in step 2.		
18	Installation completed!!!		

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