

# Installation Instructions

**Part # IA10SAJ7B REV: 20190401**  
**For 2007-2018 Jeep Wrangler JK 4Dr (Factory**  
**sidesteps or rock rails have to be removed)**

APG are proud to offer a high quality product at the industries most competitive pricing!

|              |   |
|--------------|---|
| <b>NOTE:</b> | <ul style="list-style-type: none"> <li>● REMOVE CONTENTS FROM BOX.</li> <li>● VERIFY ALL PARTS ARE PRESENT.</li> <li>● READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.</li> <li>● REMOVE OE SIDESTEP/ROCK RAIL BEFORE INSTALL.</li> <li>● ASSISTANCE IS RECOMMENDED.</li> </ul> |
|--------------|---|

## Package Check List

| Item  | Qty | Item                      | Qty |
|---|-----|---------------------------|-----|
| Driver Side Bar                                   | 1   | M10X1.5-75 Carriage Bolts | 8   |
| Passenger Side Bar                                | 1   | M10 Hex Nut               | 8   |
| Driver Side Front Mounting Bracket (DFM)          | 1   | M10 Flat Washer           | 8   |
| Driver /Passenger Rear Mounting Bracket (DRM/PRM) | 2   | M10 Lock Washer           | 8   |
| Passenger Front Mounting Bracket (PFM)            | 1   |                           |     |
| 2-Hole Support Bracket                            | 4   |                           |     |

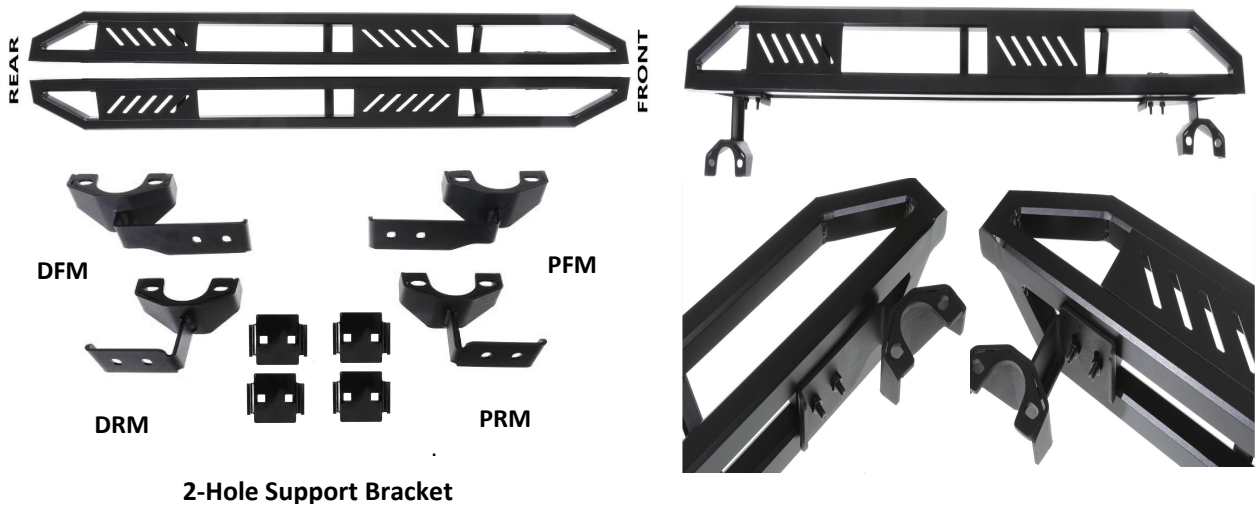


Fig A

Fig B

|                |  |
|----------------|--|
| <b>STEP 1:</b> | <ul style="list-style-type: none"> <li>● Identify the Driver and Passenger side. <b>(Fig A)</b></li> <li>● Assemble the Driver Front/ Rear Mounting Brackets to the Driver side bar. <b>(Fig B)</b></li> <li>● Slip <b>M10 Carriage Bolts</b> into each 2-Hole Support Brackets ,and insert the 2-Hole support bracket into the Driver side bar. Attach the Driver side bar to the Mounting Brackets with <b>M10 Hex Nuts</b> and <b>M10 lock washers</b> and <b>M10 flat washers</b>. Do not tighten hardware.</li> </ul> |
|----------------|--|

|                       |   |
|-----------------------|---|
| <b><u>STEP 2:</u></b> | <ul style="list-style-type: none"> <li>● Remove all the 16mm nuts from the front and rear body mount area. (Fig C)</li> </ul> |
|-----------------------|---|

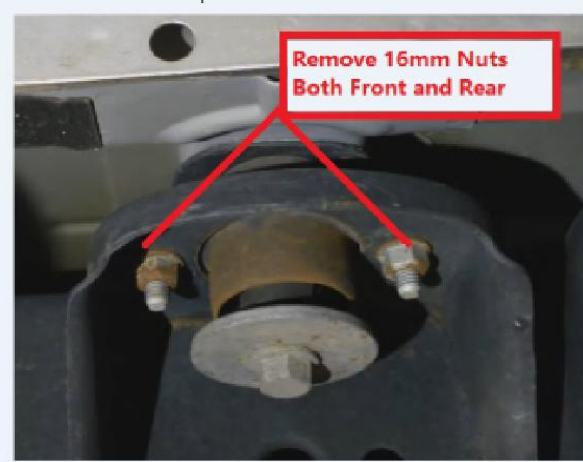


Fig C

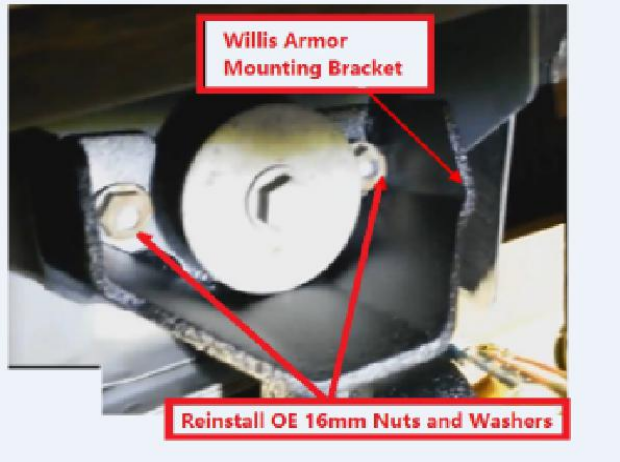


Fig D

|                       |   |
|-----------------------|---|
| <b><u>STEP 3:</u></b> | <ul style="list-style-type: none"> <li>● Having an assistant hold the bar in place</li> <li>● Install the bracket on the vehicle by placing the cut-outs in the top of the brackets around the body mounts</li> <li>● Lining up the two holes in the top of the brackets with the OE</li> </ul> <p>(Fig D)</p>  |
| <b><u>STEP 4:</u></b> | <ul style="list-style-type: none"> <li>● Secure the bracket with the OE nuts you previously removed</li> <li>● Once front and rear bracket are all leveled you can tighten completely. <b><u>NOTE: Torque all M10 X1.5-75 Carriage Bolts to 22~25 lb-ft. Don't over tighten, or the aluminum square bars will be damaged by the brackets.</u></b></li> <li>● Installation is now complete. (Fig D)</li> </ul> |
| <b><u>STEP 5:</u></b> | <ul style="list-style-type: none"> <li>● Follow the same steps for the opposite side.</li> </ul>  |

## CARE AND MAINTENANCE

Regularly wash and wax is recommended. Do not use any type of cleaners that contain abrasives that may damage the finish of your part.