



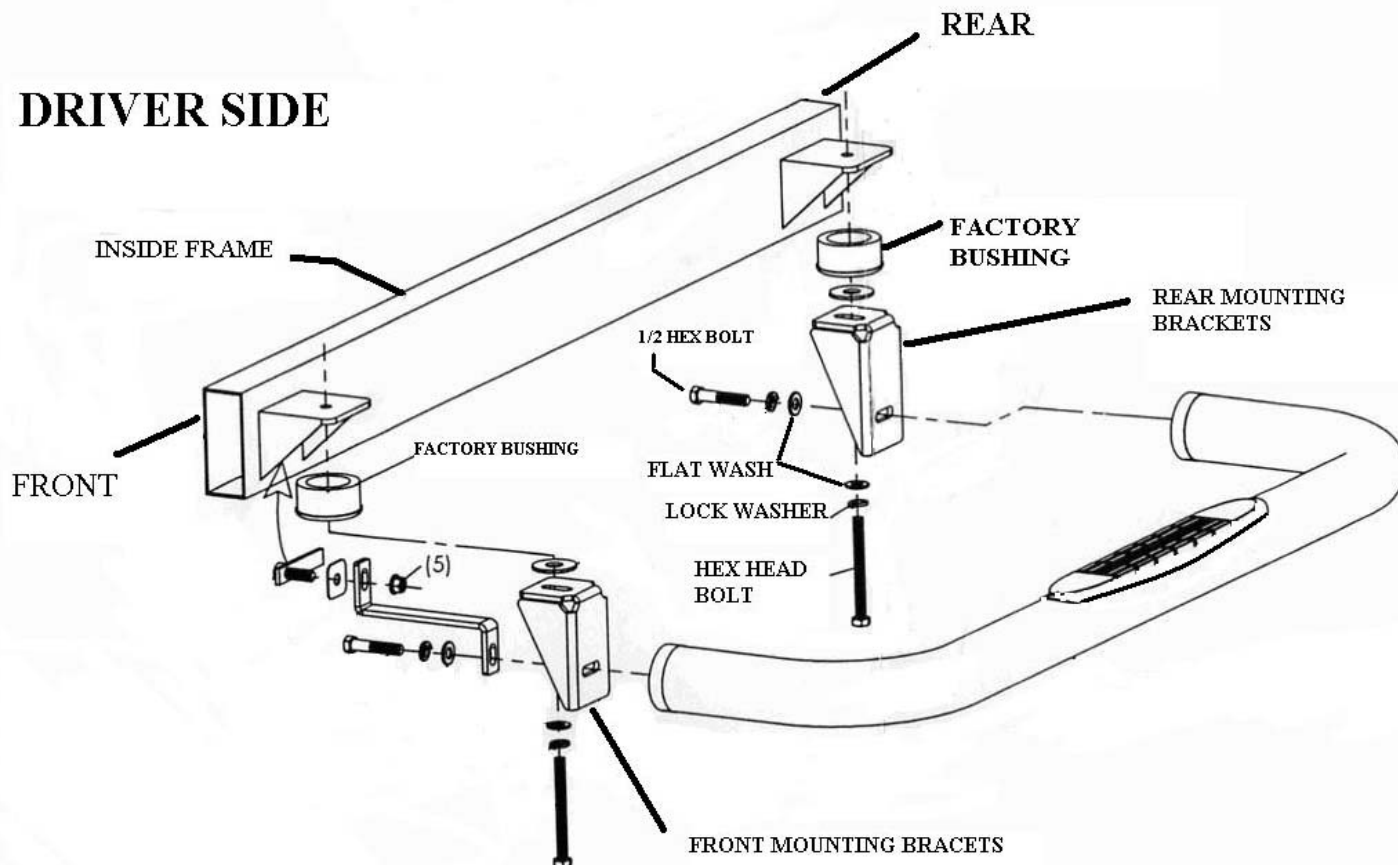
INSTALLATION INSTRUCTIONS
2005-10 DAKOTA P/U QUAD CAB
PART # 205010 / 205010-2

PARTS LIST

- | | |
|---------------------------------------|-----------------------------------|
| (2) ARIES SIDEBARS | (4) HEX HEAD BOLTS (1/2"-13 x 2") |
| (2) FRONT MOUNT BRACKETS | (8) LOCK WASHERS (1/2") |
| (2) BACK MOUNT BRACKETS | (8) FLAT WASHERS (1/2") |
| (2) FRONT SUPPORT STRAPS | (2) FLANGE LOCK NUT (1/2"-13) |
| (2) T-BOLTS | (2) PUSH NUTS |
| (4) HEX HEAD BOLTS (M12-1.75 x 120mm) | (4) RUBBER WASHERS (2") |

PROCEDURE

1. Read instructions completely before installation
2. Remove the body mount bolts from front and rear body mounts (underneath cab of truck). Do not discard factory bolts.
3. Bolt front mounting brackets and rear mounting brackets to body mounts using the hex head bolts, lock and flat washers shown. Be sure to place rubber washer between body mount and bracket to prevent squeaking.
4. Insert t-bolt into factory hole on front of frame on front face of frame under body mount and secure with plastic push nut. Attach front support strap to t-bolt using flange lock nut as shown.
5. Position SIDE BAR
 - fasten side bar to front mounting bracket using hex head bolts, lock and flat washers. Be sure to insert through front support strap as shown.
 - fasten side bar to rear mounting bracket using hex head bolts, lock and flat washers.
6. Check fit and alignment.



Learn more about other running boards and step bars by [Aries](#) on our website.