



2003 Toyota Tundra 2/4WD Part # 2052

Installation Instructions

Parts List

fr1 – front bar

2 – **Frame brackets**

2 – 3/8 hex nuts

6 – 7/16 x 1 1/4 Hex bolts

12 – 7/16 Flat Washers

2 – Top brackets

2 – 3/8 x 1 Button bolts

2 – 3/8 Flat Washers

6 – 7/16 Hex Nuts

Installing the top brackets

Open the vehicle hood to get to the existing hex nuts (located top left and top right). The bolt pattern on the top brackets will be positioned in the manner shown in illustration (passenger side shown). Attach top brackets using the existing factory hex nut. Hand-tighten as you may have to move brackets around.

Installing the frame brackets

Remove factory tow hooks (but do not discard the factory bolts). The bolt pattern on the frame mounting brackets will be positioned in manner shown in illustration (passenger side shown). Attach frame brackets using the factory bolts.

Installing the front bar

Line up the three holes on the lower portion of the front bar with the three holes on the frame brackets (inner edge). Use the 7/16 x 1 1/4 hex bolts, 7/16 hex nuts and 7/16 flat washers to fasten the front bar to the frame brackets. Top portion of the front bar will line up with the hole on the top brackets (outer edge). Use the 3/8 x 1 button bolts, 3/8 hex nuts and 3/8 flat washers to fasten the front bar.

Once the front bar is attached to all mounting brackets, align the left and right side of the front bar to the bumper and tighten all fasteners.

NOTE: It is advisable to re-check all fasteners for tightness after one week.

