



Part Number: 147-2503

Application: CUMMINS 6.7L 24V DIESEL

Harmonic Balancer Bolt - Installation

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages, plus proper fit, length and dimension.
- [3] To ensure proper thread engagement and accurate torque readings, clean the threads in the end of the crankshaft. Chase if necessary with a Thread Chaser or Tap.
- [4] Lubricate the threads of the bolts, the underhead of the bolts and the front face of the balancer (where the washers contact the balancer) with ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT Install the washers onto the bolts with the chamfered side facing the bolt head then install the bolts hand tight.
- [5] Tighten the balancer bolts to 90 **ft-lbs using ARP ULTRA TORQUE FASTENER ASSEMBLY LUBRICANT.**