

## CABLE AND CLAMP REPLACEMENT INSTRUCTIONS



2650-1561-00

- 1. Remove protective rubber boot from tester.
- 2. Remove battery cover on the back of the tester by removing the four (4) Philips head screws using a Phillips screw driver. (Illustration 1.)

**Note:** Be careful not to drop any of the hardware into the tester. <u>If hardware falls into the tester, be sure it is removed prior</u> to using the tester, as loose hardware could cause a short circuit inside the tester.

- 3. Remove both volt lead Phillips head screws, lock washers, and flat washers using a Phillips screw driver. (Illustration 2)
- 4. Remove the 7/16" hex head bolt, lock washer, and flat washer from the positive and negitive side current lead using a 7/16" hex, 1/4" drive socket. (Illustration 3 & 4)
- 5. Unthread both cable strain reliefs from the tester, and pull both cables out of the tester. (Illustration 5)
- 6. Remove rubber insert from both threaded fittings on tester. (Illustration 6)
- 7. Cut off small plastic fingers from both threaded fittings using a wire cutter. (Illustration 7)
- 8. Insert cables through threaded fittings. Fittings have a slot on the inside to clear the terminal. Align the terminal with the slot when inserting the cable through threaded fitting. (Illustration 8)
- 9. Continue installing replacement cable and clamp assemblies in reverse order of removal. Note hardware assembly order. (Fastener, lock washer, then flat washer) (Illustration 9)
- 10. Tighten hardware. Recommended torque:
  - a. 7/16" hex head screws: 22 IN. LBS.
  - b. Phillips head Volt lead screws: 6 IN. LBS

**Note:** When installing the volt lead terminals using the Phillips head screw, ensure that the terminal does not touch the copper buss bar. (Illustration 10)



Illustration 1



Illustration 2



Illustration 3

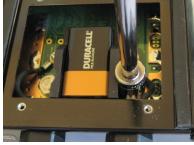


Illustration 4



Illustration 5



Illustration 6



Illustration 7



Illustration 8



Illustration 9



Required Gap. Terminal can not touch copper buss bar.