



INSTALLATION SHEET

Any damaged or missing parts?

Parts will be shipped to you directly.

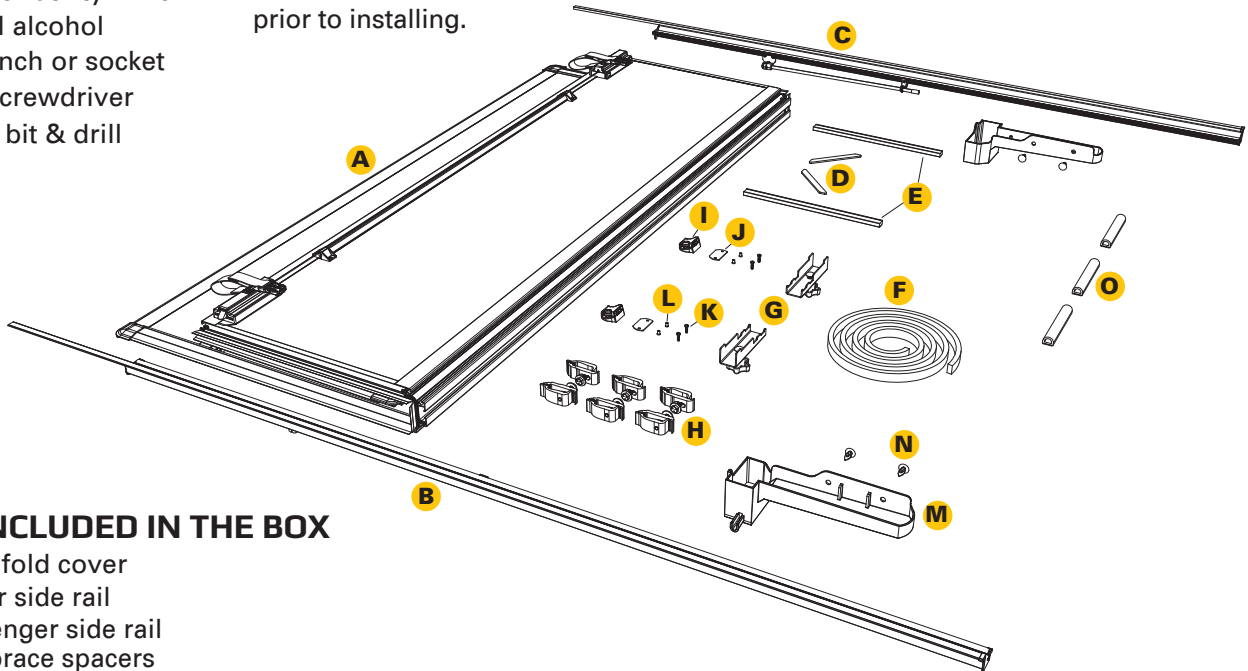
Call 818-365-9000 Mon - Fri 8:30 am - 7:00 pm EST

or email support@bakindustries.com

TOOLS REQUIRED

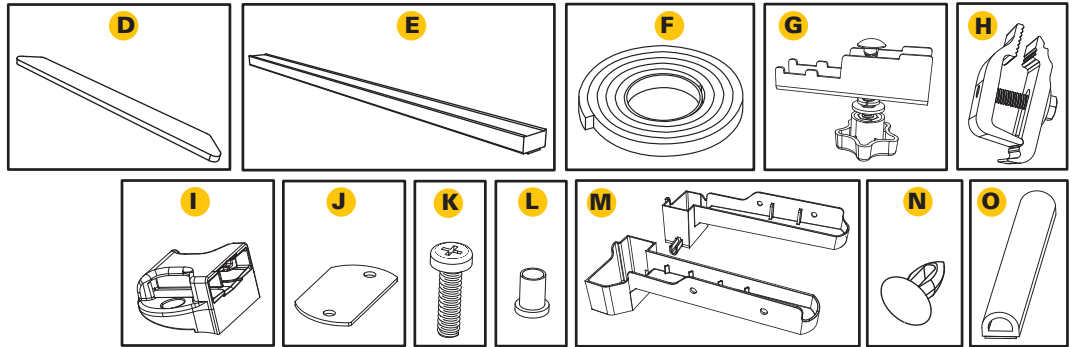
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.



PARTS INCLUDED IN THE BOX

- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 2x Bed brace spacers
- E** 2x Filler seal
- F** 1x Bulkhead seal
- G** 2x Cover retainer clamps
- H** 6x Clamps
- I** 2x Buckle ends
- J** 2x Gaskets
- K** 4x Screws
- L** 4x Nutserts
- M** 1x Drain cup, left and right
- N** 4x Drain cup fastener
- O** 3x D-shaped cab bumpers



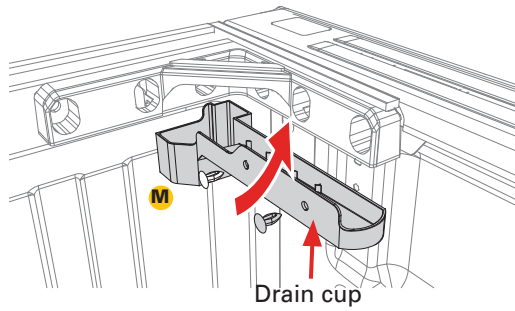
NOTE: For the installation of all the seals. Clean the area where the seal will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry.

1 Remove the backing and position the bed brace spacer (D) on the bed brace as shown. Apply pressure to the entire spacer to make sure the adhesion is good. Place one on both sides.

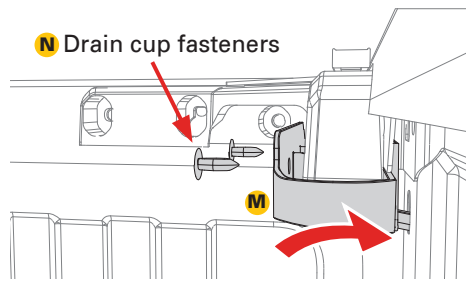
2 Remove the backing and position the filler seal (E) on the bed brace as shown. Apply pressure to the entire seal to make sure the adhesion is good. Place one on both sides.

3 Peel the backing and adhere the seal (F) from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.

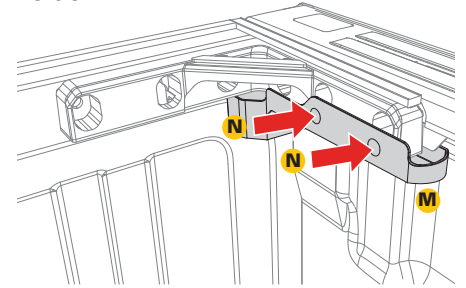
4 The passenger side drain cup (M) is positioned up and under the bed braces. Repeat on the driver's side.



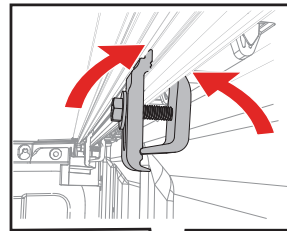
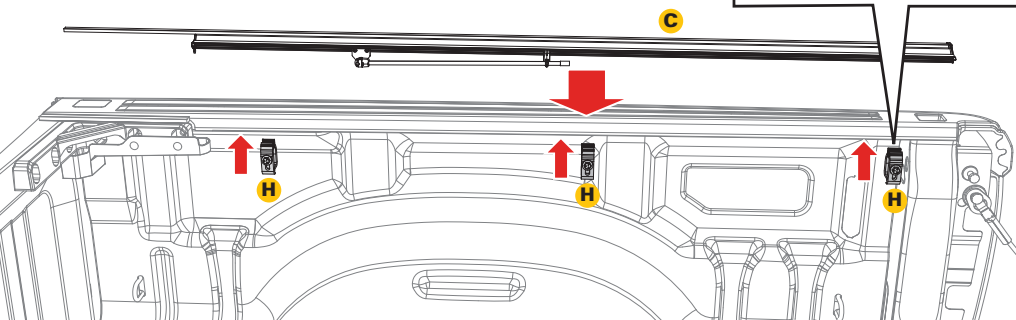
The drain cup (M) has a spout that will be directed into the hole in the side of the truck bed wall. Repeat on the driver's side.



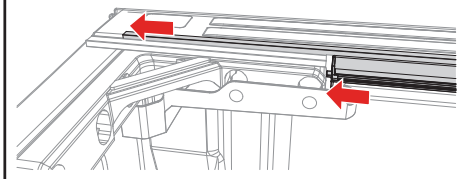
With the drain cups (M) in place, insert the drain cup fastener (N) into each hole in the side of the drain cups. Repeat on the driver's side.



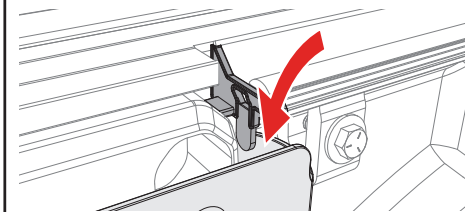
5 Attach the passenger side rail (C) to the truck bed rail. Note that the side rails are left and right, the prop rods will be on the inside of the bed. Position the clamps (H) as shown, to the front/cab, to the rear/tailgate, and the third in the middle. Tighten the clamps to approx. 10 ft-lbs torque. **Do NOT Overtighten.** Repeat on the opposite side with the driver's side rail (B).



The front/cab end of the side rail has an extension that will sit on top of the truck bed rail. The plastic end cap will be pushed up against the end of the bed brace.

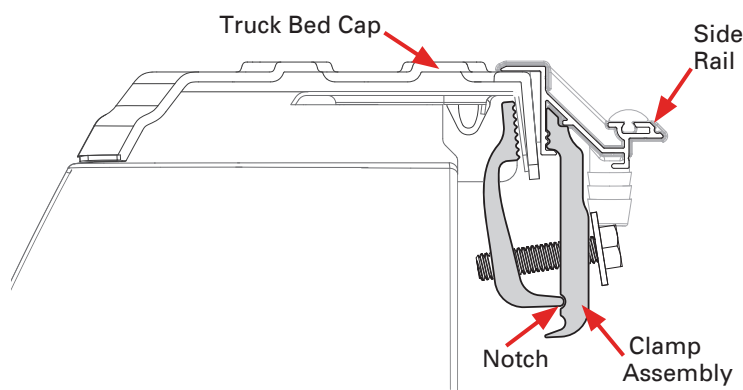


The side rail plastic end cap will drain into the drain cup.



NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

6 For the best cover (A) fit, the side rails (B & C) should be level with the truck bed cap and not angled up or down. Insert the backside of the clamp as high as possible and tighten the clamp. Depending on model the notch will vary. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Do NOT overtighten.**



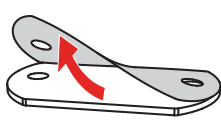
IMPORTANT: In order for the cover (A) to operate properly the side rails (B & C) **MUST** be square (90° angle) to the truck bed rails. This allows the rear latch to engage properly.



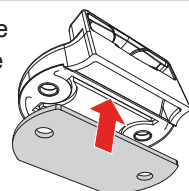
Do NOT tilt rails

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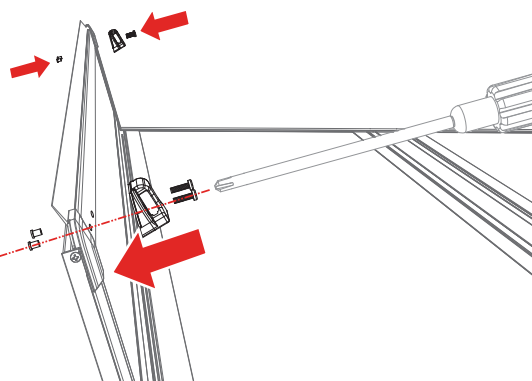
First, prep the buckle ends (I) by peeling off the adhesive liner of the gasket (J).



Then adhere the gasket (J) to the underside of each of the buckle ends.

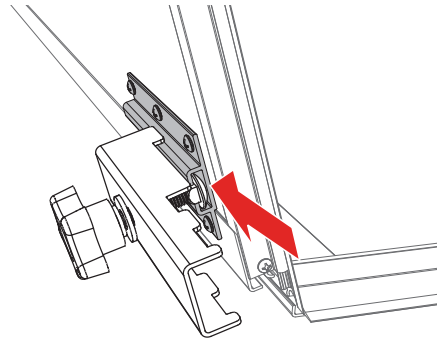


Position the buckle ends (I) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (K) and the nutsert (L) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



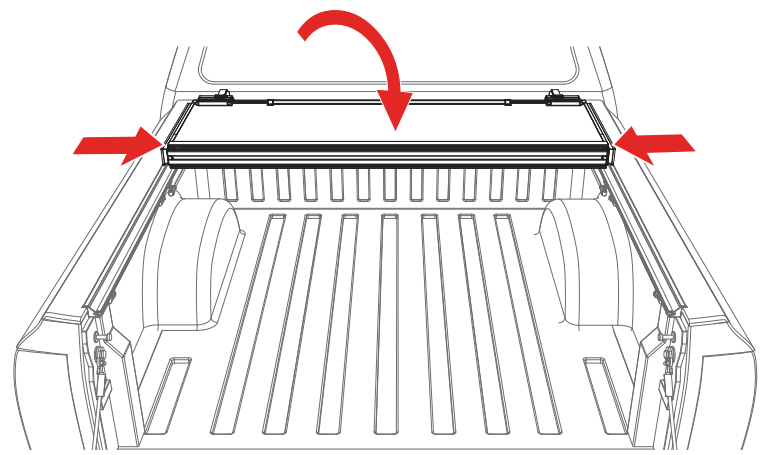
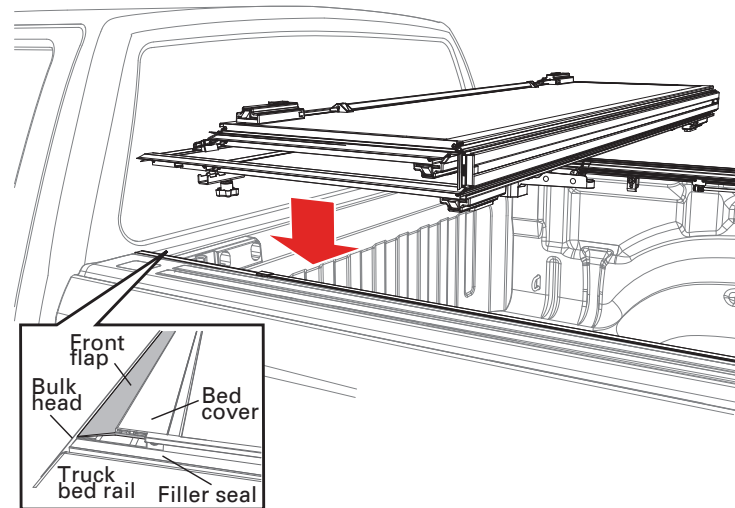
8

Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (G) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



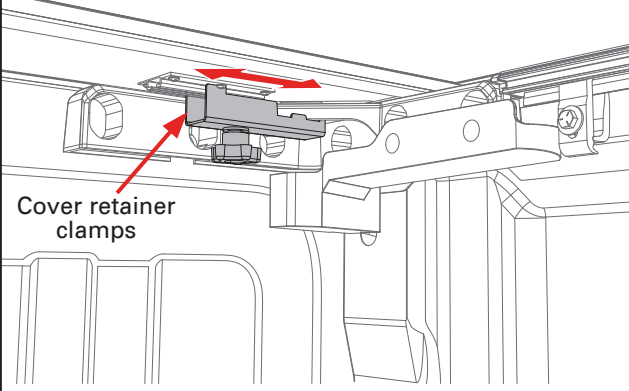
9

Set the cover (A) in the folded position on the side rails (B) & (C) towards the cab of the truck. Make sure the front flap is on top of the truck bulkhead. Confirm the cover is evenly spaced between the rails.

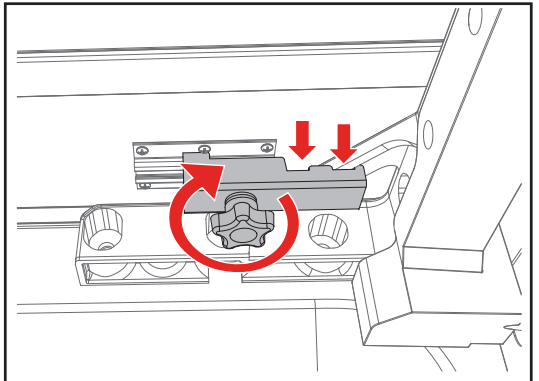


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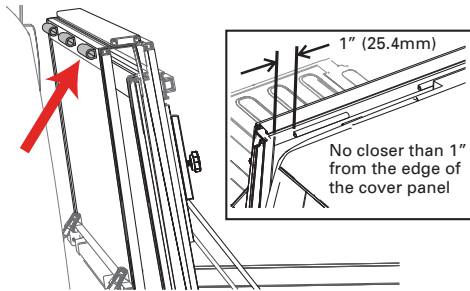
Rotate the cover retainer clamp (G) installed earlier so that it is aligned with its long side going side to side with the truck. The tabs of the cover retainer clamp (G) will align with the diagonal arm of the bed brace as shown. Align the retainer clamps on both sides and tighten the knobs by turning them clockwise until the lock washer is secure. Repeat on the driver's side.



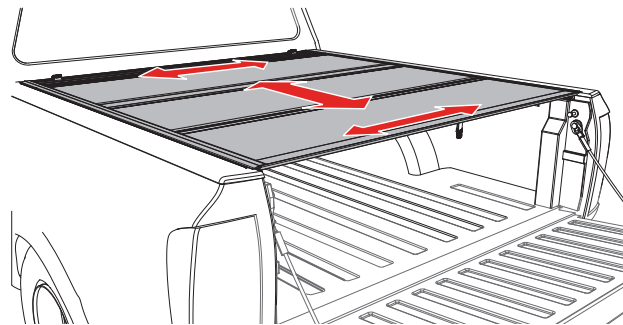
The retainer needs to be in the side to side orientation, do not angle the position.



11 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (O) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

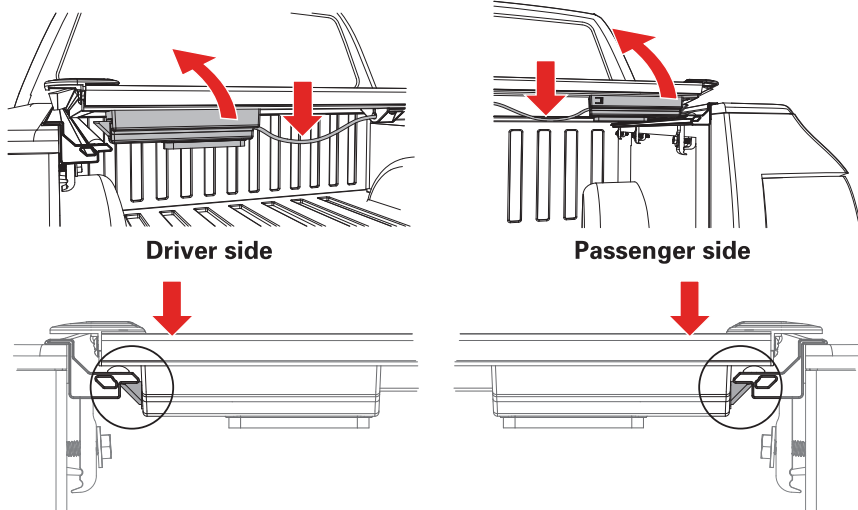


12 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (G) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

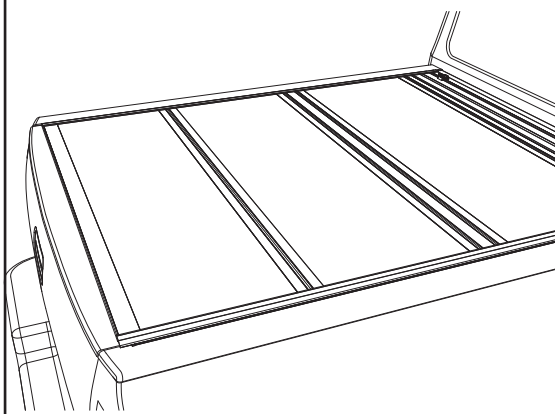


Power Tailgates:
If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

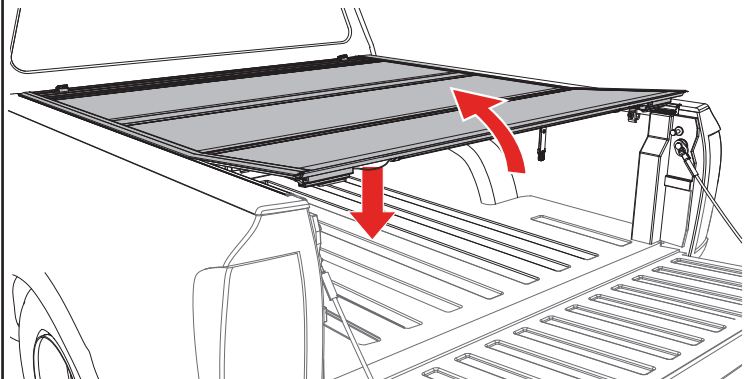
13 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



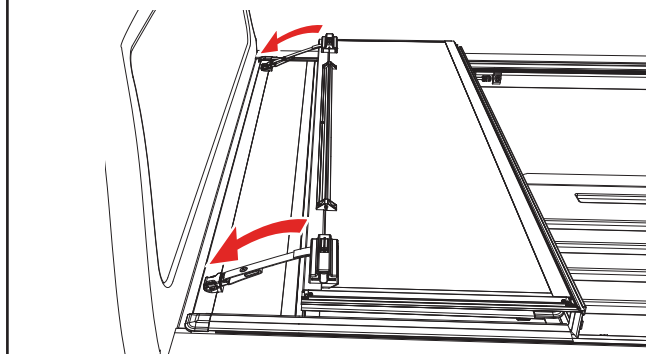
14 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



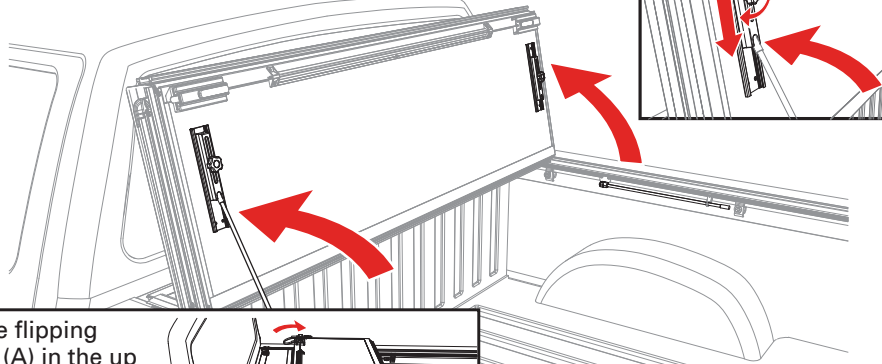
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



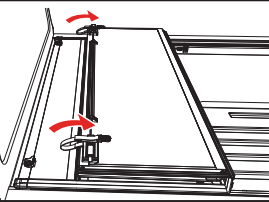
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



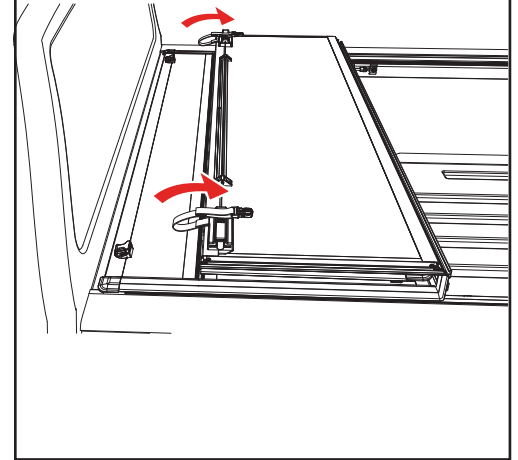
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



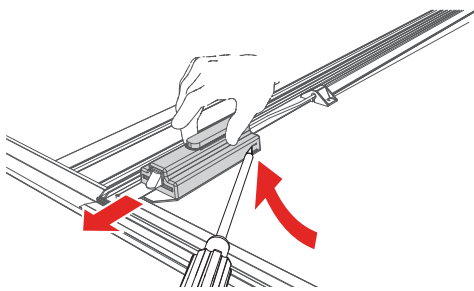
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



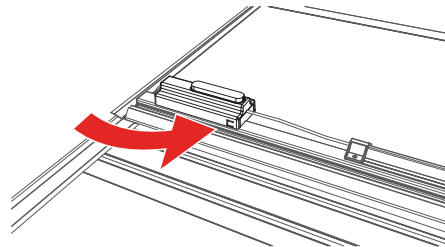
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



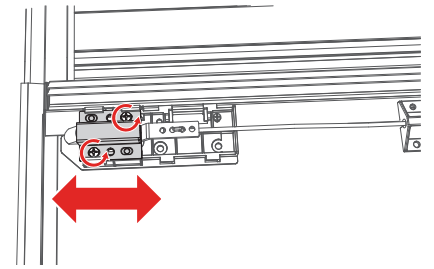
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

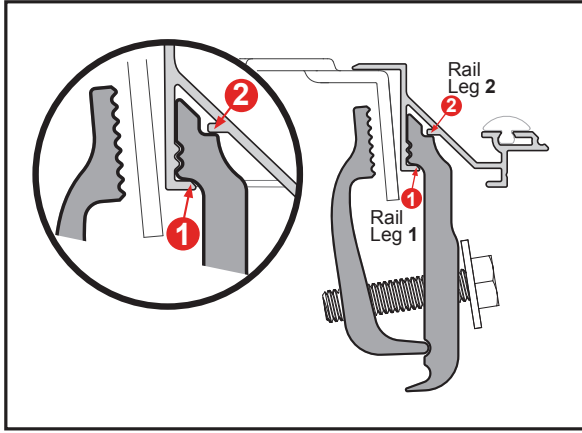


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

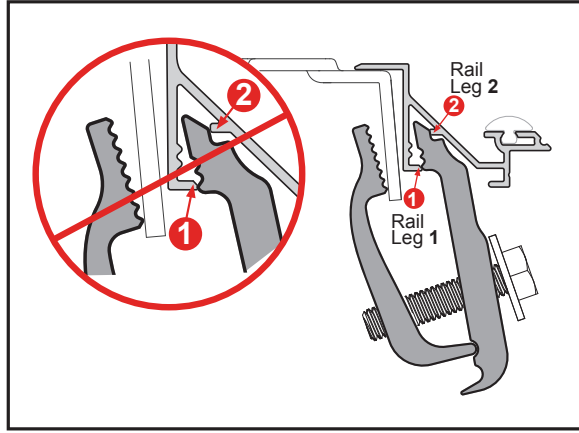
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warrantied against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

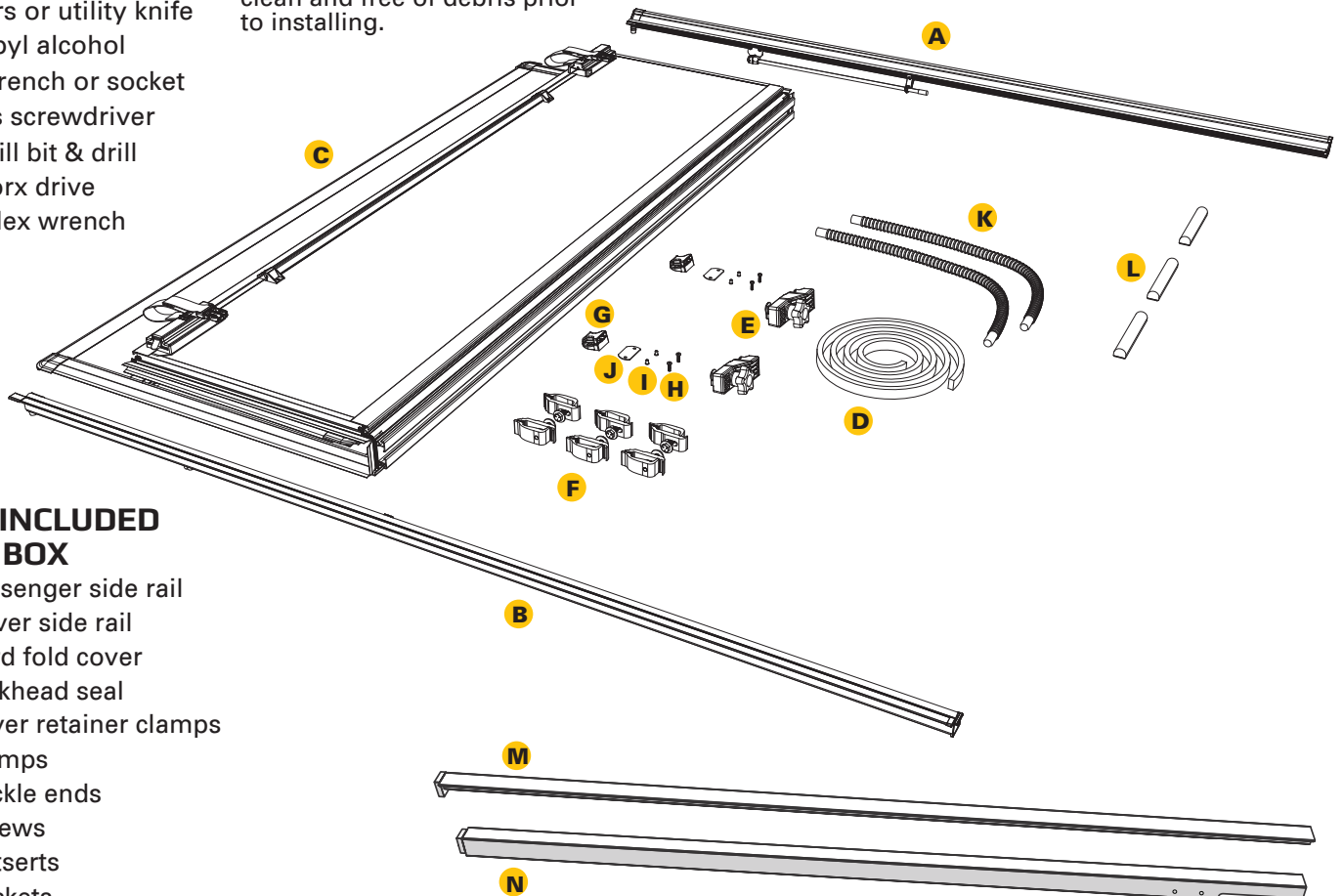
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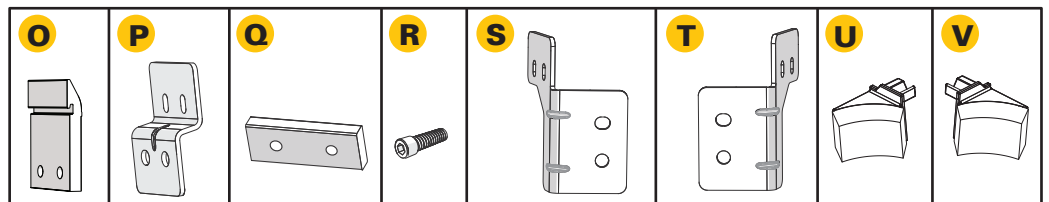
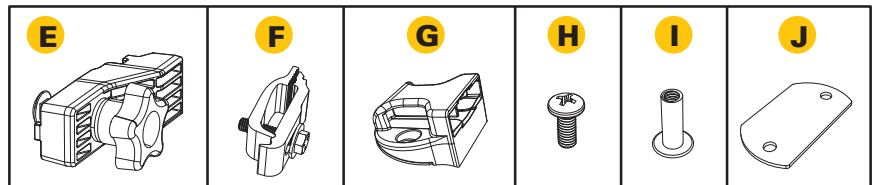
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill
- T-50 Torx drive
- 3/16" Hex wrench

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.



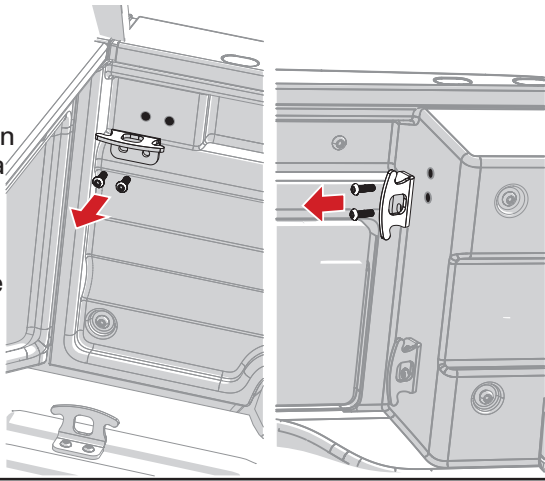
PARTS INCLUDED IN THE BOX

- A** 1x Passenger side rail
- B** 1x Driver side rail
- C** 1x Hard fold cover
- D** 1x Bulkhead seal
- E** 2x Cover retainer clamps
- F** 6x Clamps
- G** 2x Buckle ends
- H** 4x Screws
- I** 4x Nutserts
- J** 2x Gaskets
- K** 2x Drain tubes
- L** 3x D-shaped cab bumpers
- M** 1x Driver side mounting rail
- N** 1x Passenger side mounting rail
- O** 4x Rail brackets
- P** 2x Cab brackets
- Q** 4x Tap plates
- R** 8x Socket head screws
- S** 1x Driver side rear bracket
- T** 1x Passenger side rear bracket
- U** 1x Driver side rail end corner
- V** 1x Passenger side rail end corner

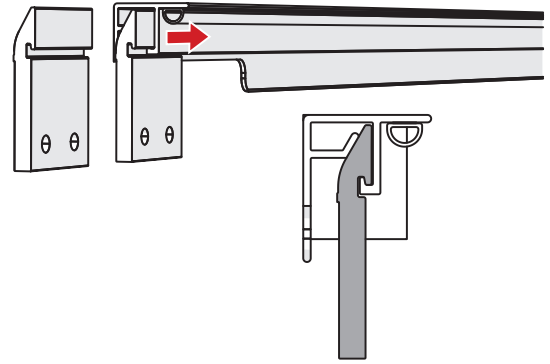


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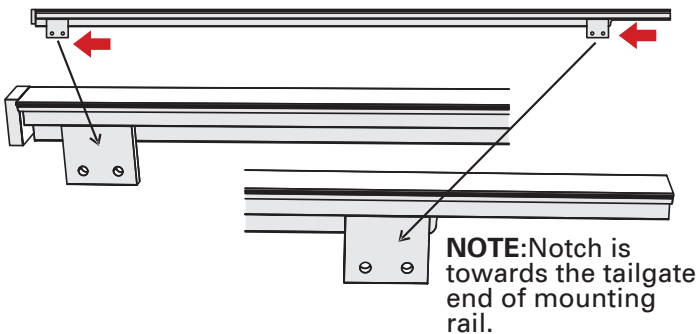
Remove the 2 upper tie-down hooks, using a T-50 Torx wrench. Keep the 4 Torx screws and tie down hooks for later re-installation.

**2**

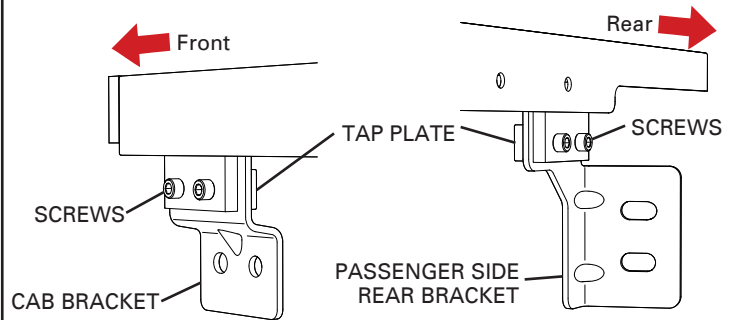
Slide two of the rail brackets (O) into the passenger side mounting rail (N). Align with the rail interior profile as shown.

**3**

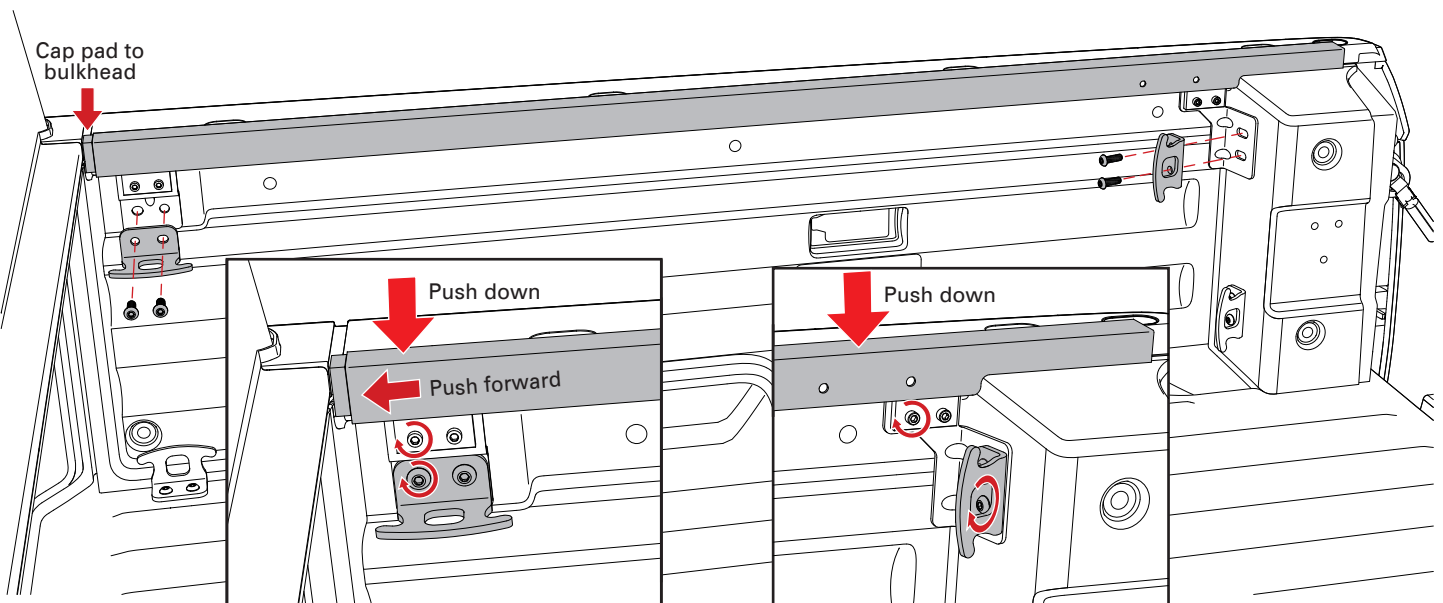
Slide one rail bracket (O) toward the cab, leaving the other at the tailgate end of the passenger side mounting rail (N).

**4**

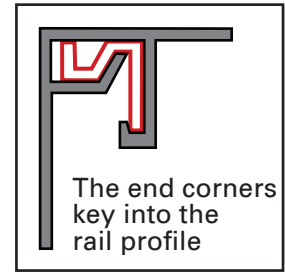
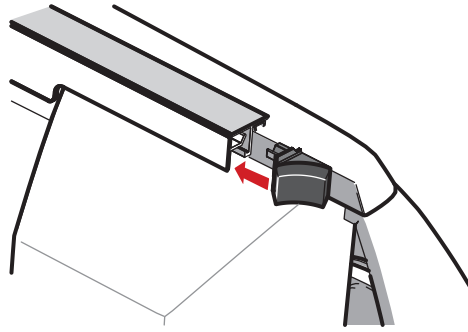
Assemble the cab bracket (P), passenger side rear bracket (T), tap plates (Q), and socket head screws (R) as shown, into the passenger side mounting rail (N). Loosely tighten the socket head screws with the 3/16" hex wrench.

**5**

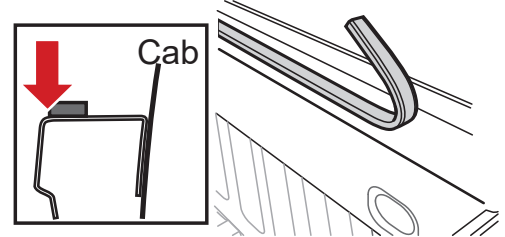
Place the passenger side mounting rail (N) on the truck. Position the passenger side mounting rail so the front cap pad firmly contacts the bulkhead. Align the brackets so they line up with the factory tie-down hook bolt holes, then reinstall the tie-down hooks and Torx screws from Step 1 and tighten with the T-50 Torx wrench. **NOTE: When reinstalling the front tie-down hook, make sure it faces upside down from how it was removed.** Next, tighten the front and rear socket head screws (V) with the 3/16" hex wrench. While tightening the front socket head screws, make sure to push down on the rail to make a good seal contact with the truck bed, while at the same time push the rail forward to keep good contact between the cap pad and the bulkhead. Continue to push down on the rail while tightening the rear socket head screws. Repeat steps 1 - 5 on the driver side with the driver side mounting rail (M) and driver side rear bracket (S).



- 6** Insert the passenger rail end corner (V) into the tailgate end of the passenger side mounting rail (N). Do this also on the driver side with the driver side mounting rail (M) and the driver rail end corner (U).



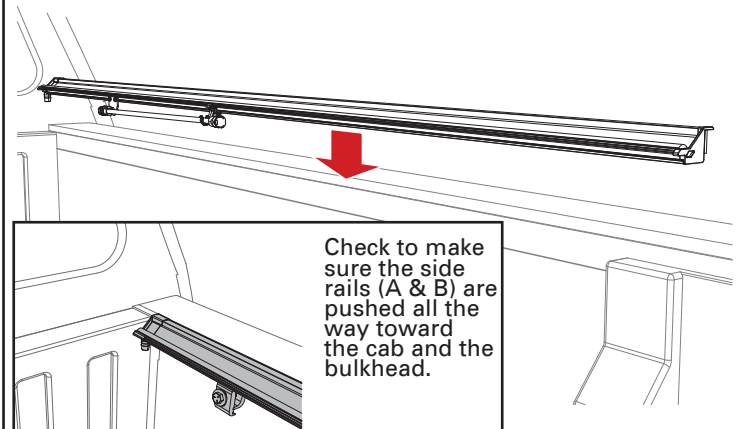
- 7** If the truck has a drop-in bedliner, no seal will be needed. Clean the top of the bulkhead with soap and water to remove debris. Clean the area with isopropyl alcohol to remove wax or grease and to any remaining water. Allow the surface to dry. Peel the backing and adhere the seal (D) from one bulkhead edge to the other. It should be positioned along the back edge of the bulkhead as shown. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion.



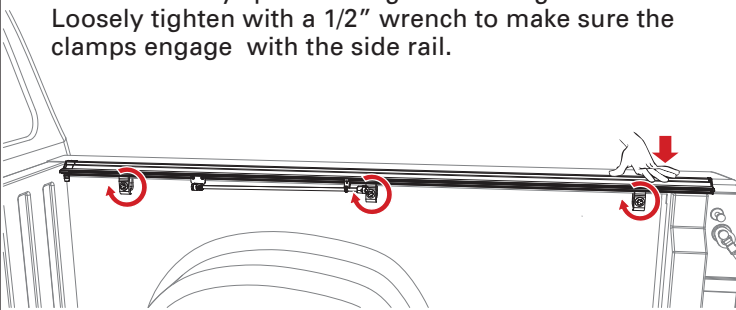
- 8** Attach the drain tubes (K) to the front of the side rails (A & B) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead.



- 9** Place the passenger side rail (A) on to the passenger side mounting rail (N) installed in the previous steps. Position the side rail flush with the top edge of the mounting rail. The end of the side rail with the drain tube goes toward the cab of the truck.

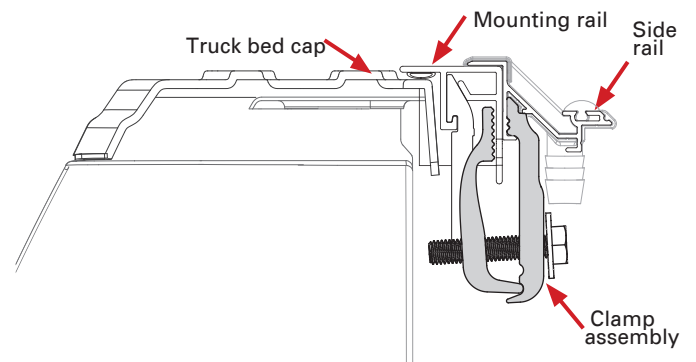


- 10** Attach three clamps (F) to the driver side rail (B) to the truck bed. Place the front clamp 6-8 inches from the bulkhead. Place the rear clamp as close to the tailgate as possible. Center the middle clamp accordingly. Clamps should be evenly spaced along the full length of the rail. Loosely tighten with a 1/2" wrench to make sure the clamps engage with the side rail.

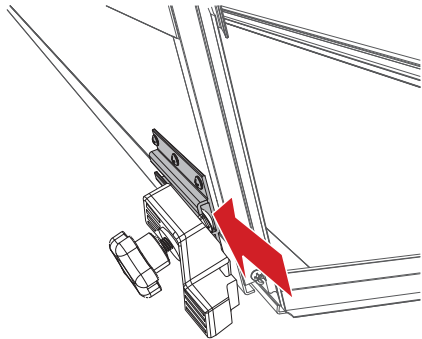


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

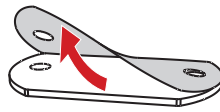
- 11** For the best cover (C) fit, the side rails (A & B) should be level with the truck bed cap and not angled up or down. Insert the backside of the clamp as high as possible and tighten the clamp. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!** Repeat steps 8-10 on the opposite side with the driver's side rail (B).



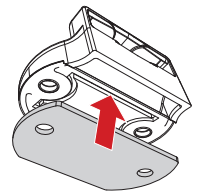
12 Before placing the cover (C) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



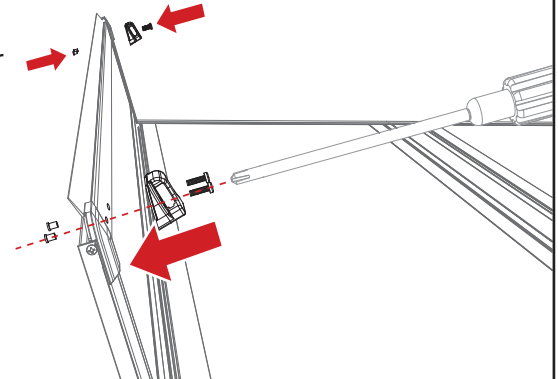
13 First, prep the buckle ends (G) by peeling off the adhesive liner of the gasket (J).



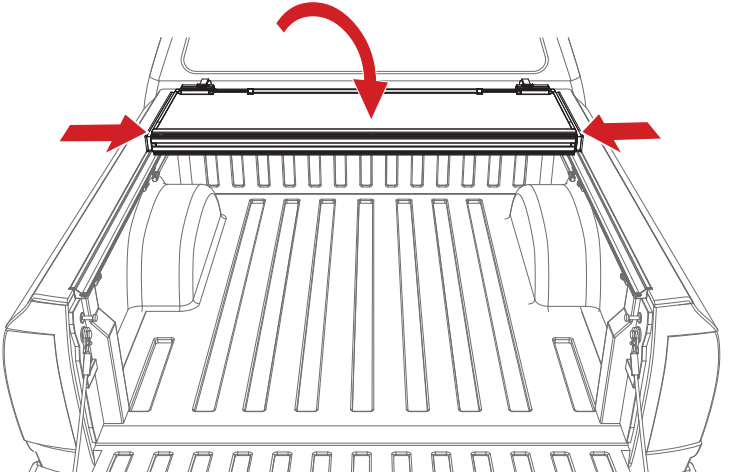
Then adhere the gasket to the underside of each of the buckle ends.



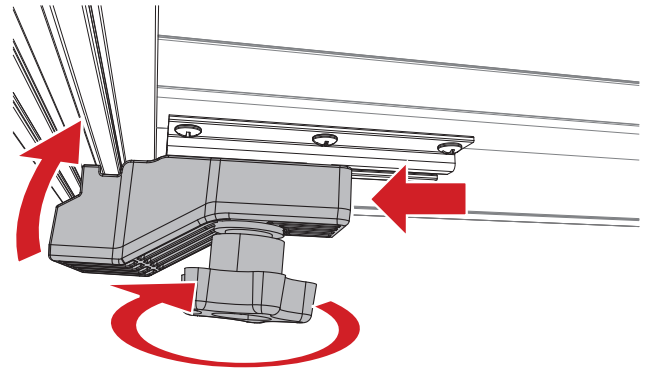
Position the buckle ends (G) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (H) and the nutsert (I) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



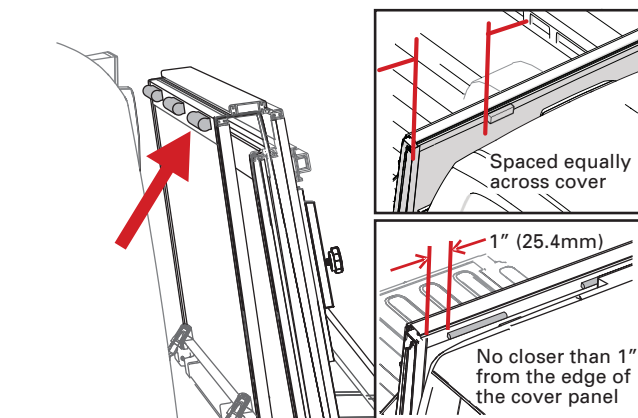
14 Set the cover (C) in the folded position on the side rails (A & B) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



15 Confirm the retainer clamps (E) are positioned around the side rails (A & B) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.

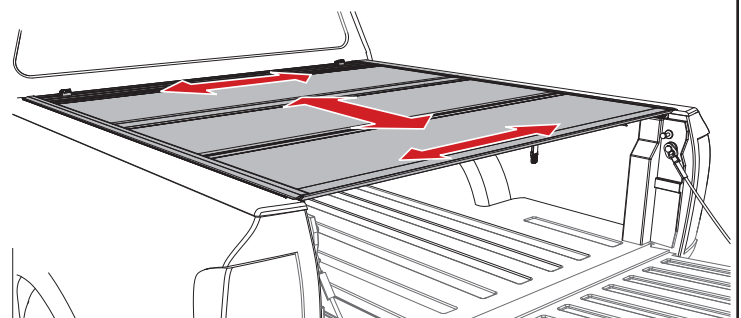


16 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (L) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure that the adhesion is good.

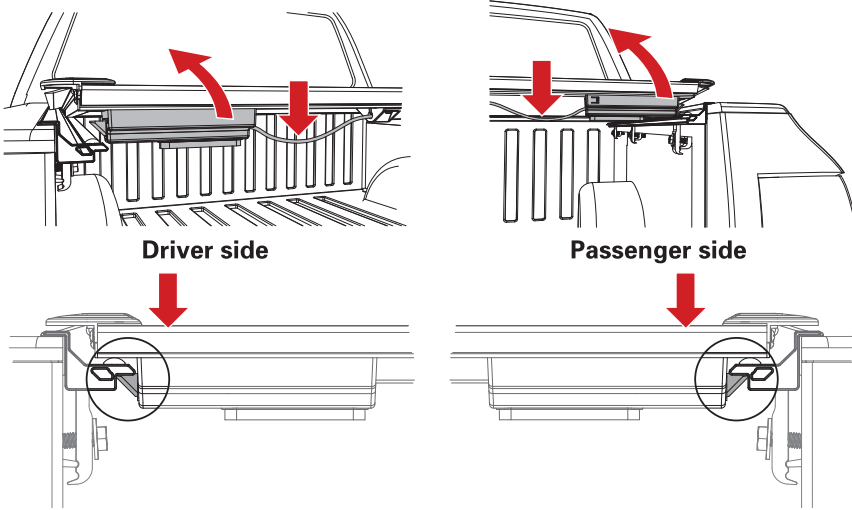


17 Unfold the cover toward the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (E) and shift the cover until it is positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

Power Tailgates: If your truck has a powered opening or closing tailgate, ensure that the tailgate functions properly with the cover closed and if needed adjust the cover toward the truck cab.

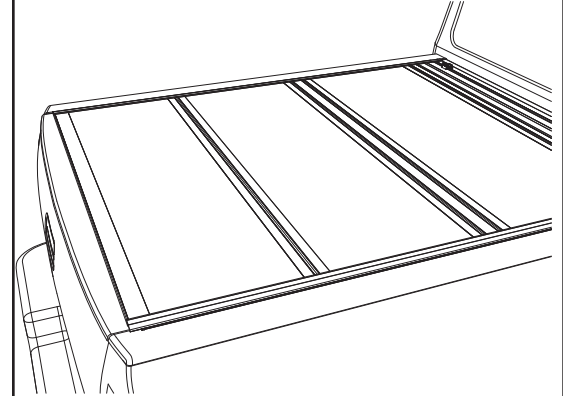


18 Check if the latches are hitting or not engaging the side rails (A & B) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.

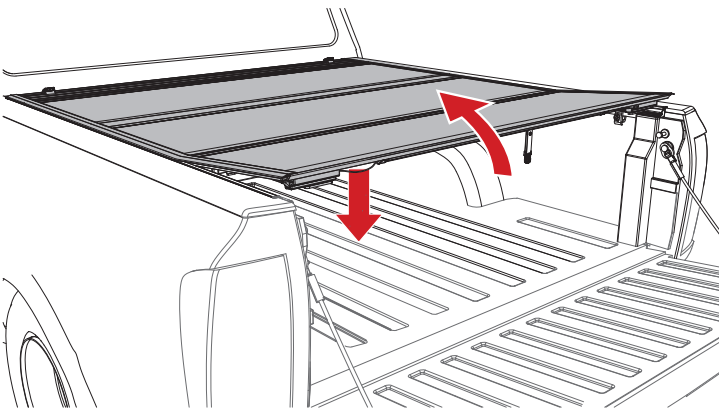


19 Retighten the cover retainer clamps (E) once the desired fitment is reached.

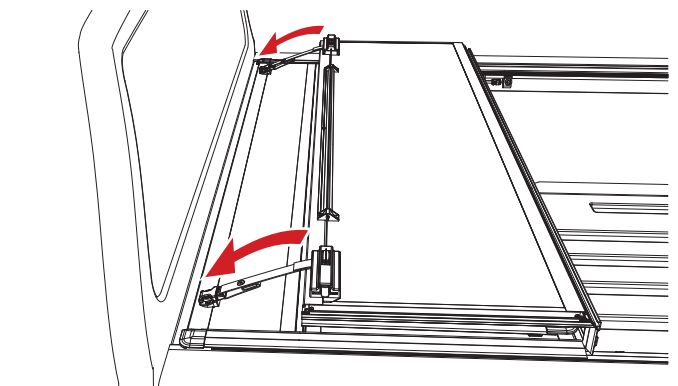
You are ready to drive with your cover in the closed position.



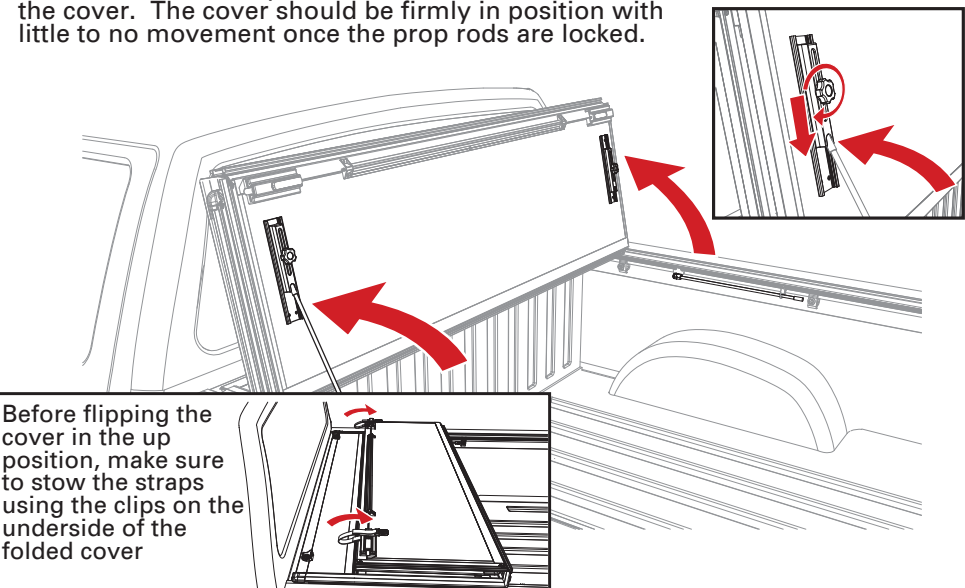
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and toward the cab.



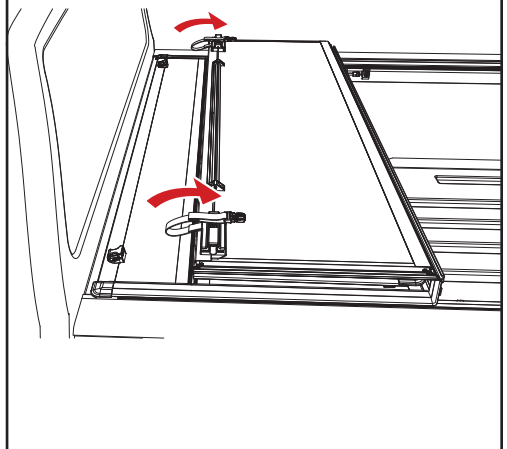
FOLDED UP POSITION: To drive with the cover in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



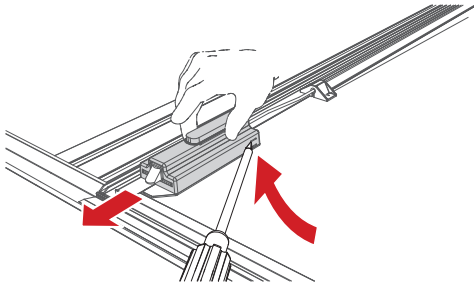
FLIPPED UP POSITION: Fold the cover open and lift it until it is vertical or past 90 degrees toward the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plane on the underside of the cover. Then slide the prop rod lock down and tighten the knob to lock it in position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



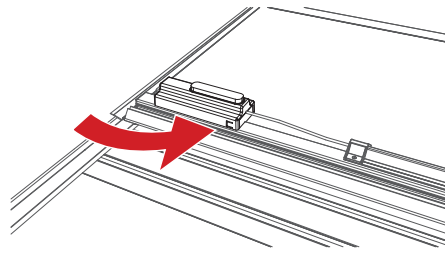
CLOSING COVER: To drive with the cover closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all of the panels toward the tailgate, making sure that all of the latches are engaged.



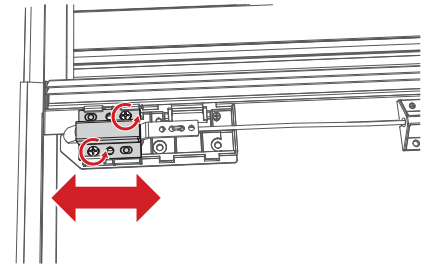
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

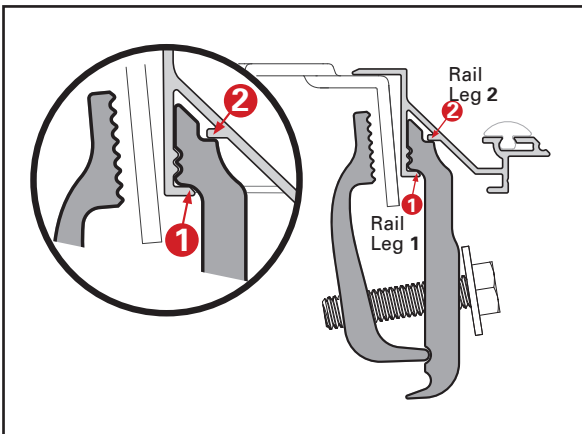


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

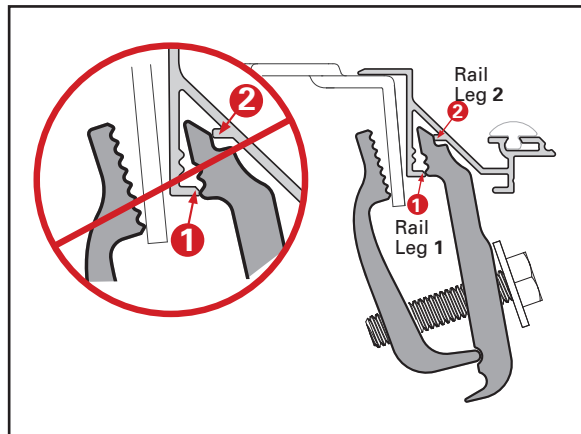
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment. It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for five (5) years from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for three (3) years from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty Conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product.

We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



INSTALLATION SHEET

Any damaged or missing parts?

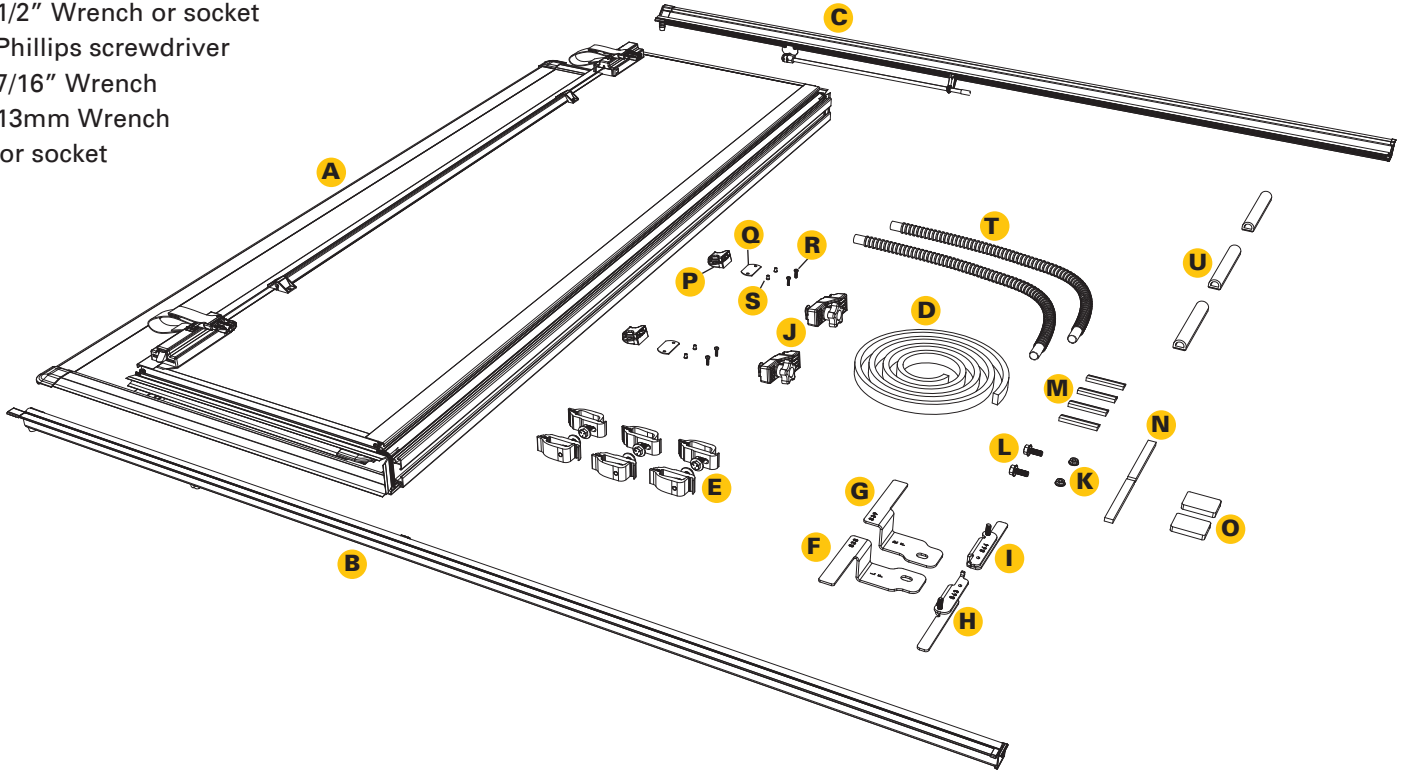
Parts will be shipped to you directly.

Call 818-365-9000 Mon - Fri 8:30 am - 7:00 pm EST
or email support@bakindustries.com

TOOLS REQUIRED

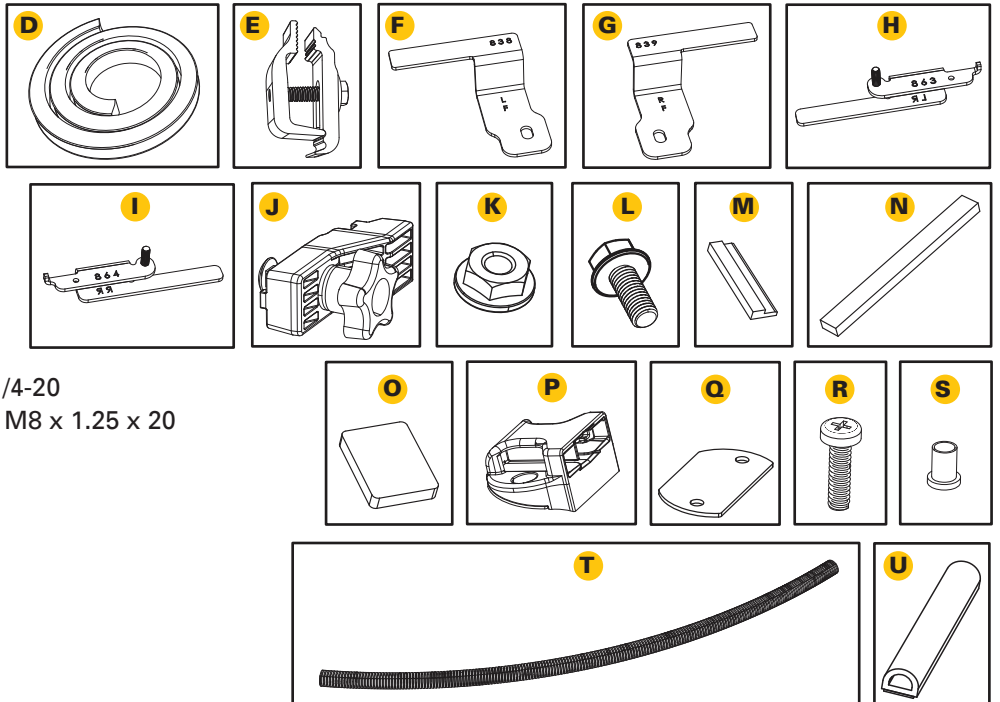
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 7/16" Wrench
- 13mm Wrench or socket

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

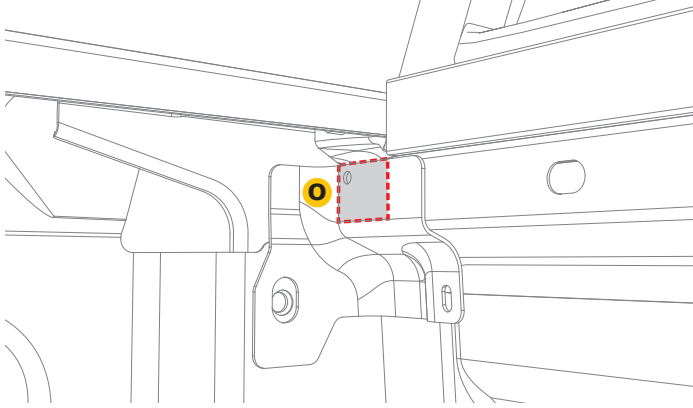


PARTS INCLUDED IN YOUR KIT

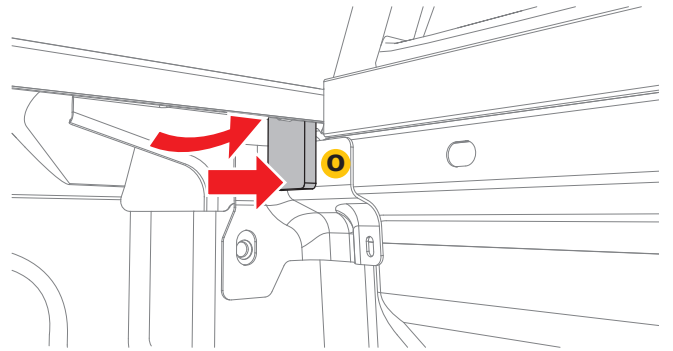
- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
- E** 6x Clamp assembly
- F** 1x Driver front truck bracket
- G** 1x Passenger front truck bracket
- H** 1x Driver rear truck bracket
- I** 1x Passenger rear truck bracket
- J** 2x Cover retainer clamps
- K** 2x Rear truck bracket mounting nuts 1/4-20
- L** 2x Front truck bracket mounting bolts M8 x 1.25 x 20
- M** 4x Step spacers
- N** 2x Rubber spacers
- O** 2x Foam pad bulkhead seals
- P** 2x Buckle ends
- Q** 2x Gaskets
- R** 4x Screws
- S** 4x Nutserts
- T** 2x Drain tubes
- U** 3x D-shaped cab bumpers



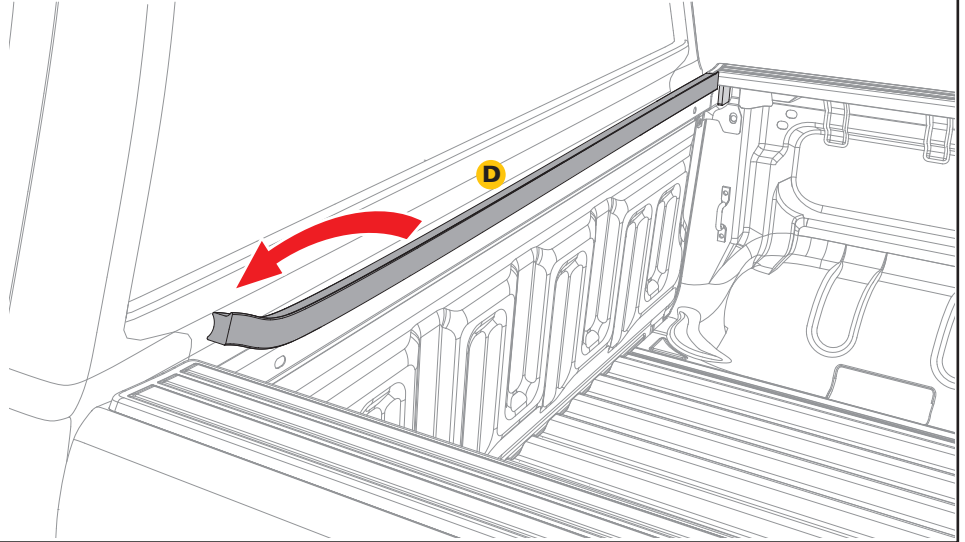
1 Installing Seals: Clean the area where the seal will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Remove the backside adhesive covering from the foam pad bulkhead seals (O).



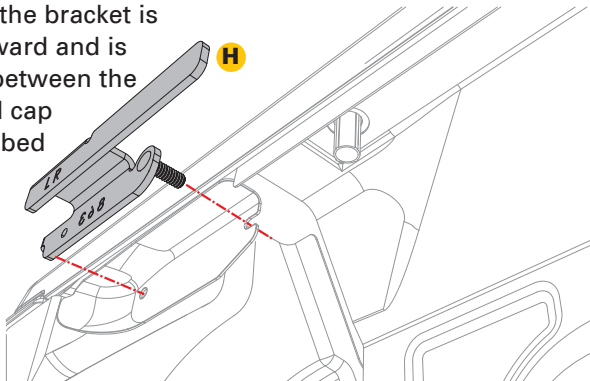
Then position the foam pad bulkhead seal (O) corner under the bed rail cap and onto the bulkhead face and apply pressure to the entire seal to make sure the adhesion is good on driver and passenger side.



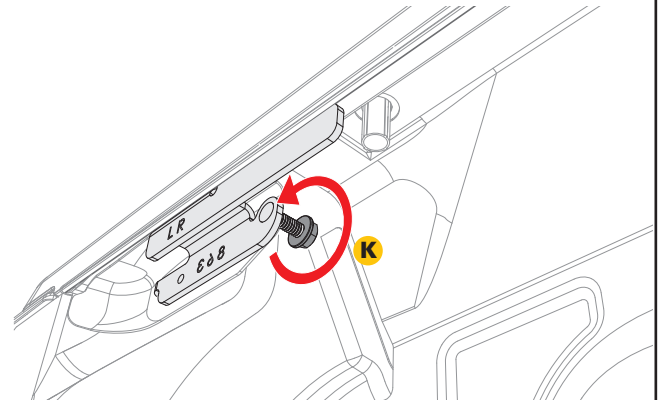
2 Clean the top of the bulkhead the same way you did in step 1. Then peel the backing from the bulkhead seal (D) and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, the front lip of the bedliner must be trimmed off, exposing the top of the front bulkhead. Place the front bulkhead seal as previously instructed. This will allow the front bulkhead seal to sit flush with the top of the bed caps.



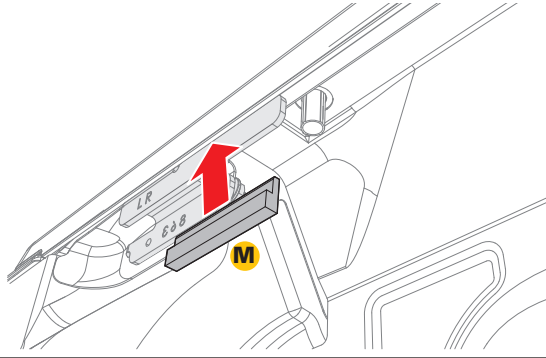
3 Installing Rear Brackets: Locate the small hole and slot above the rear taillight post underneath the bed rail towards the tailgate on either side. Gently lift the edge of the plastic bed rail cap and insert the driver rear truck bracket (H) under the metal bed rail. The locating tab should go into the hole and the 1/4" pem stud should slide into the slot opposite the hole. Make sure that the thin, flat portion of the bracket is facing forward and is placed in between the plastic bed cap and metal bed rail lip.



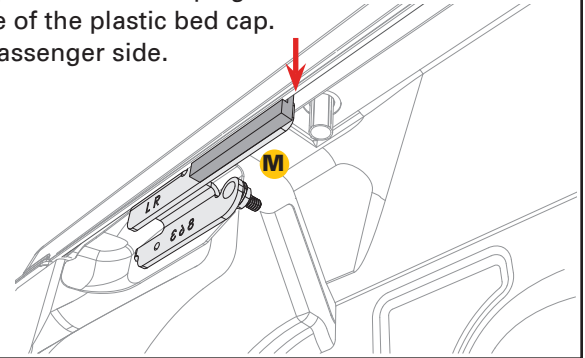
4 Once the bracket is in place, use the rear truck bracket mounting nuts 1/4-20 (K) and thread onto the pem studs and tighten using a 7/16" wrench. Careful not to over tighten. Repeat on passenger side using passenger rear truck bracket (I) under the metal bed rail.



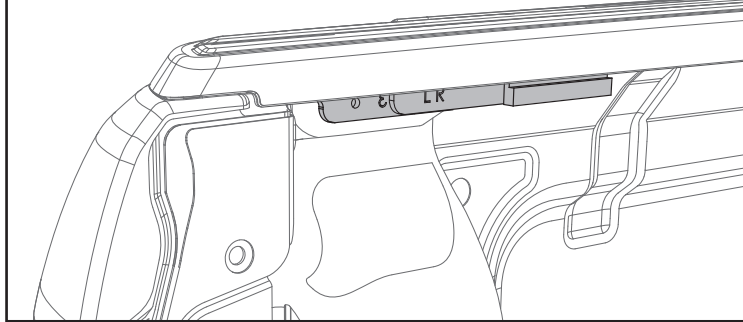
- 5 Installing Step Spacers:** Use one of the step spacers (M) and place on either side at the front of the driver rear truck bracket as shown.



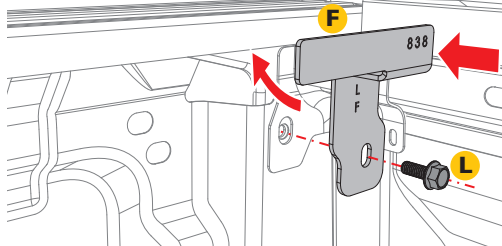
- 6** Slide the 1/8" portion of the step spacer in between the plastic bed cap and rear truck bracket to fill the gap, flush with the front end of the bracket. The step portion of the spacer should stop against the bottom edge of the plastic bed cap. Repeat on passenger side.



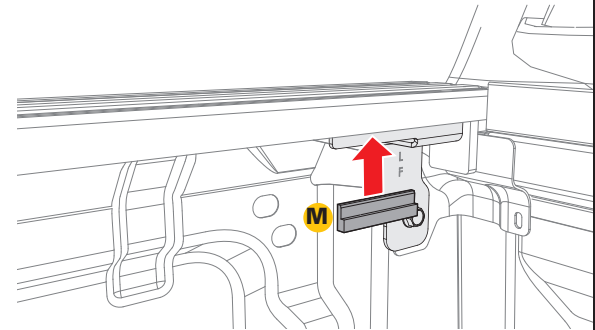
Tail Bracket and Spacer Installed



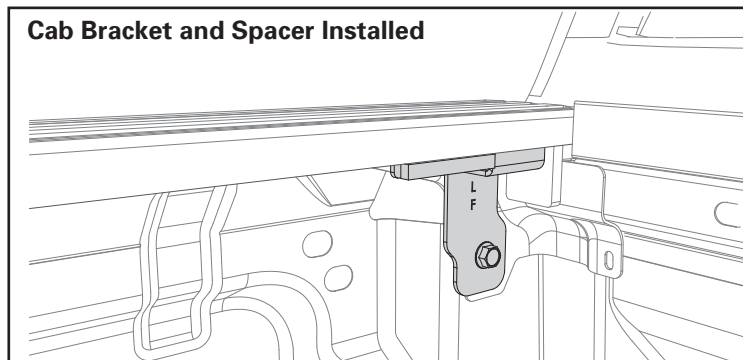
- 7 Installing Front Brackets:** Locate the front of the truck mounting brackets. Slide the flat flange portion of the driver front truck bracket (F) in between the plastic bed cap and metal bed rail lip and move upward until the bracket bottoms out and the slotted hole lines up with the top threaded hole in the front corner, on the side. Using the front truck bracket mounting Bolts M8 x 1.25 x 20 (L) and thread into the top threaded hole and tighten using a 13MM wrench. Repeat on passenger side with front truck bracket (G)
- Note:** If truck has a spray in bed liner threads may need to be cleaned out first before installing hex bolt.



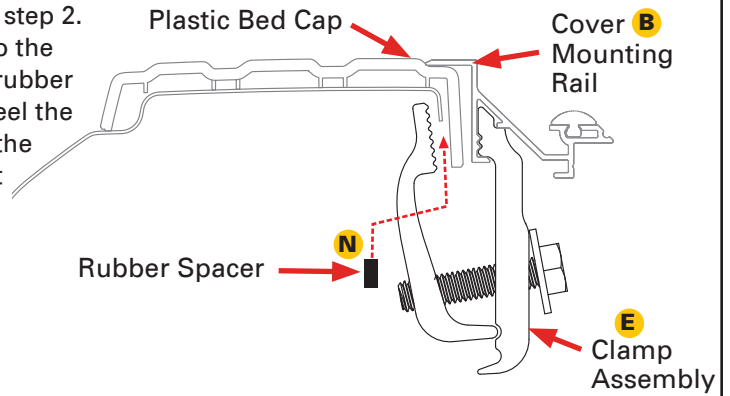
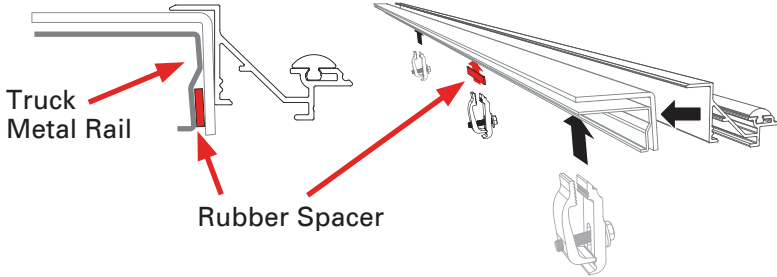
- 8 Installing Step Spacers:** Use the remaining two step spacers (M) and place on either side at the rear of the front bracket. Slide the 1/8" portion of the step in between the plastic bed cap and front bracket to fill the gap, flush with the end of the bracket. The step portion of the spacer should stop against the bottom edge of the plastic bed cap. Repeat on the passenger front truck bracket (G) under the metal bed rail.



Cab Bracket and Spacer Installed

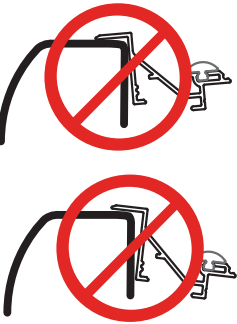
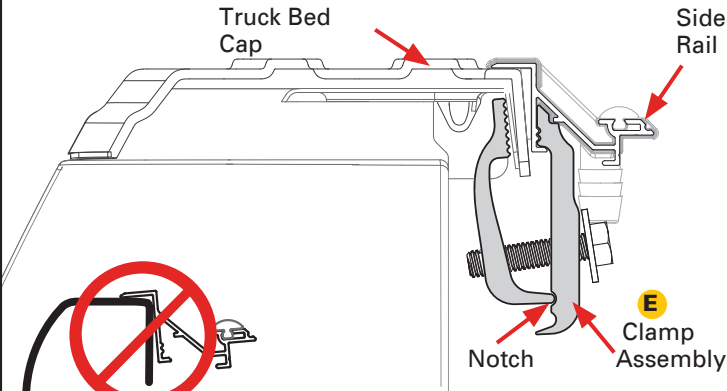


9 Installing Clamps: Clean the rail the same way as you did in step 2. Stick one of the rubber spacers (N) to the bed rail adjacent to the middle clamp rail spacer prior to installing the mounting rail. The rubber spacers should be mounted on the lower portion of the bed rail. Peel the backing and adhere the rubber spacer (N), as illustrated, between the truck plastic bed cap and truck metal rail. Attach both left and right side rails to the truck bed. Position the top edge of the mounting rail flush above the top edge of your truck bed rail. Use three clamp assemblies (E) per side. Loosely tighten.



Note: If you discover your truck will not allow you to position a clamp adjacent to the spacer, simply slide the spacer forward or back as needed.

10 For the best (A) fit, the side rails (B & C) should be level with the truck bed cap and not angled up or down. Insert the backside of the clamp as high as possible and tighten clamp.

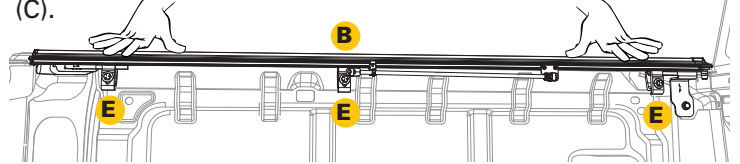


Do NOT tilt rails

IMPORTANT: In order for the cover (A) to operate properly with the side rails (B & C) **MUST** be square (90° angle) to the truck bed rails. This allows the rear latch to engage properly.

11 Installing Driver Side Rails: Apply downward pressure to the driver side rail (B) when tightening each clamp to ensure the rail sits flush and seals properly. A second set of hands may help.

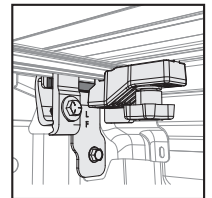
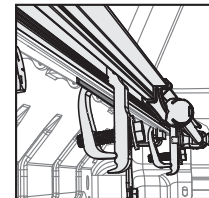
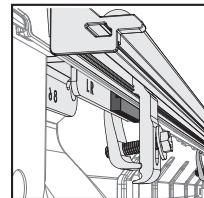
Tip: Mount the center clamp first but do not tighten completely. This will give you the ability to adjust the rail as the outer clamps are attached. Repeat on passenger side rail (C).



Rear clamp installed with step spacer

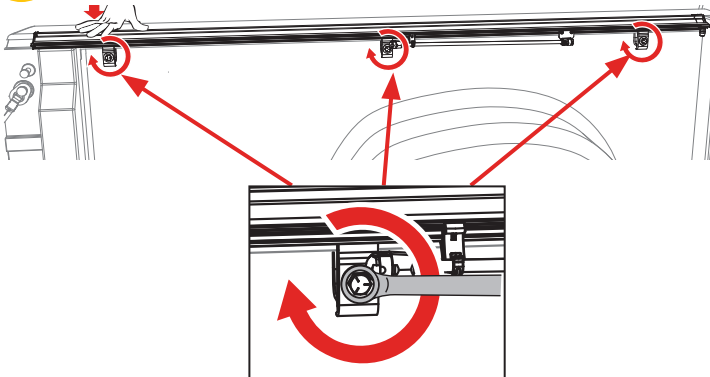
Middle clamp installed with rubber spacer

Front clamp installed with step spacer

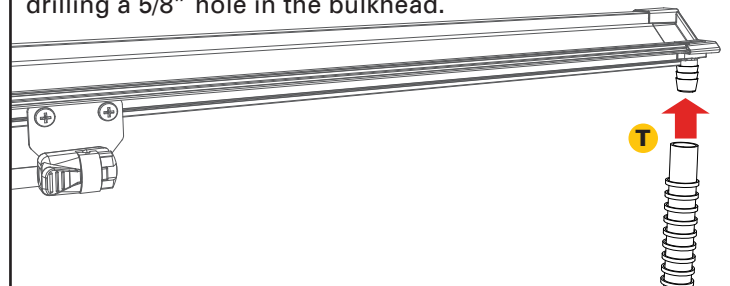


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

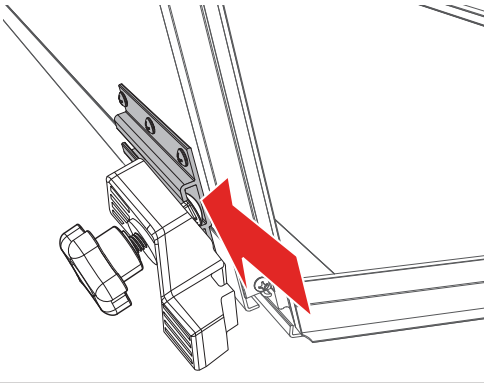
12 Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!**



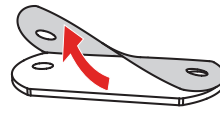
13 Attach the drain tubes (T) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead.



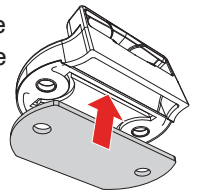
14 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (J) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



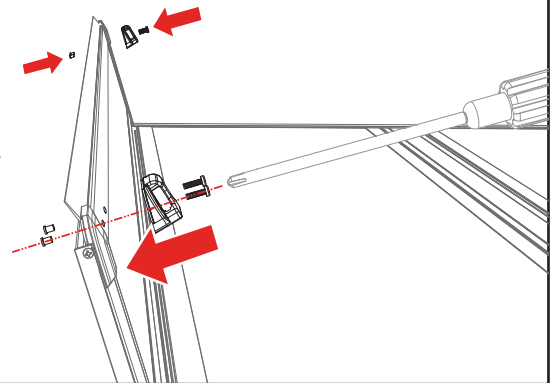
15 First, prep the buckle ends (P) by peeling off the adhesive liner of the gasket (Q).



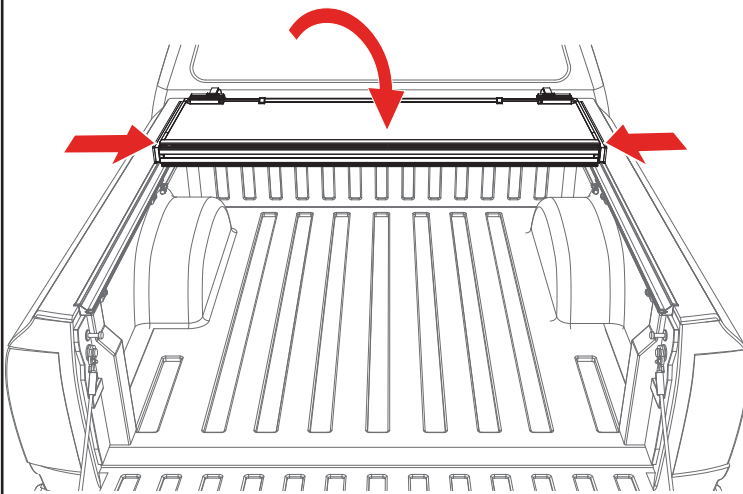
Then adhere the gasket (Q) to the underside of each of the buckle ends.



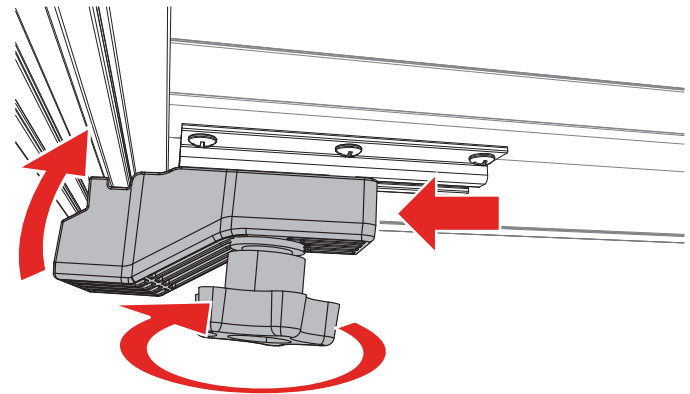
Position the buckle ends (P) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (R) and the nutsert (S) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



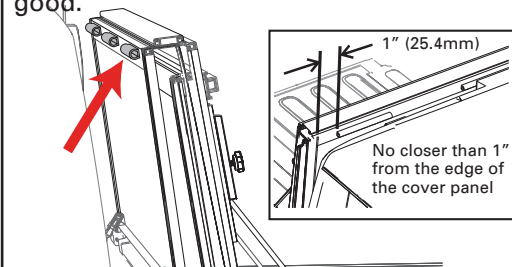
16 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



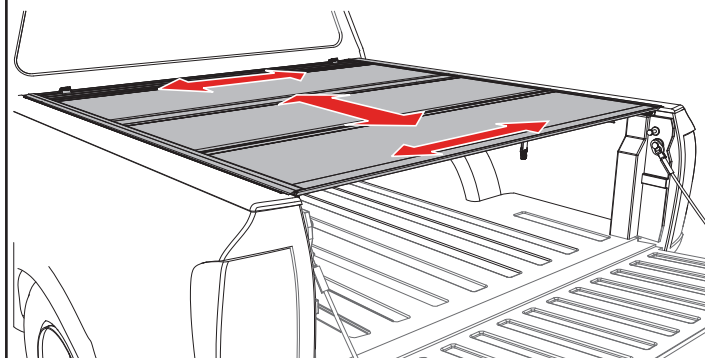
17 Confirm the retainer clamps (J) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



18 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (U) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

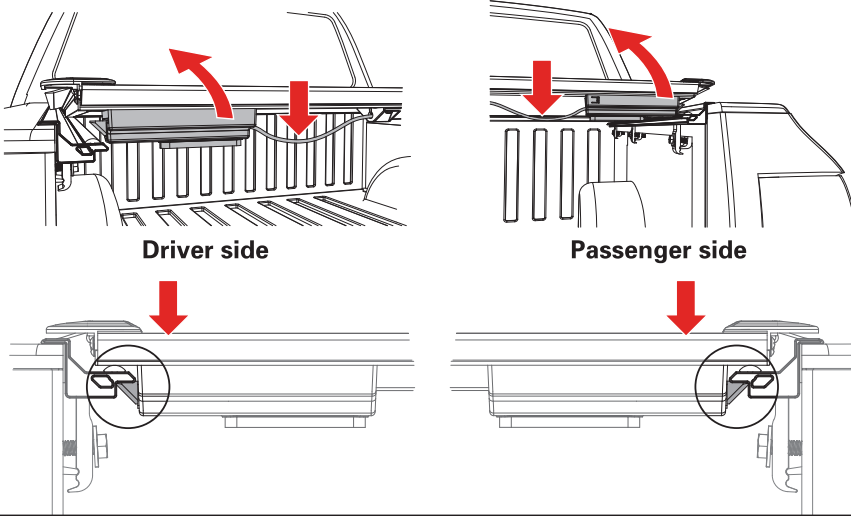


19 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (J) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

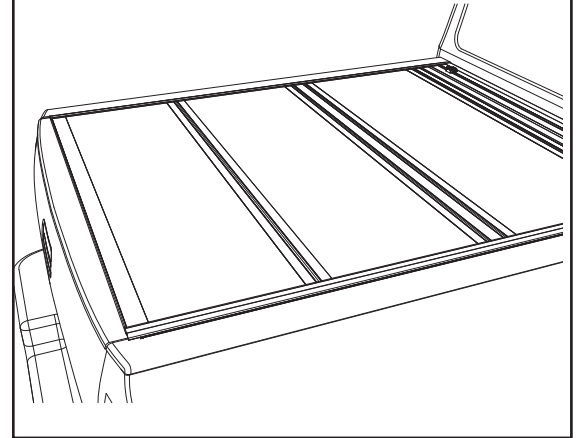


Power Tailgates: If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

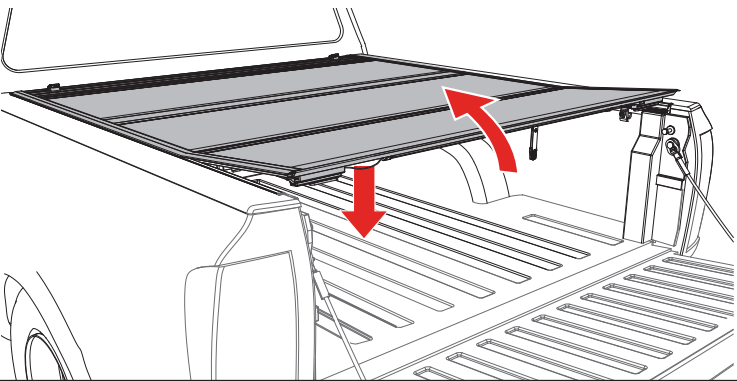
20 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



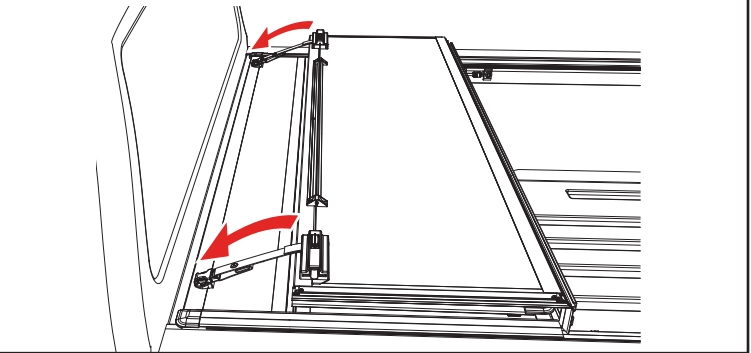
21 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



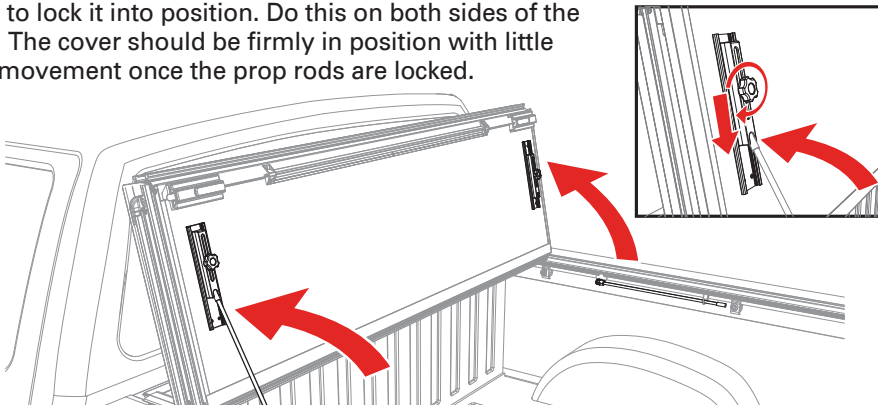
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



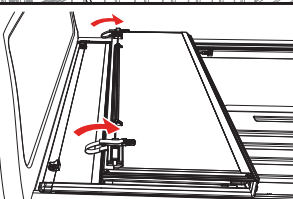
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



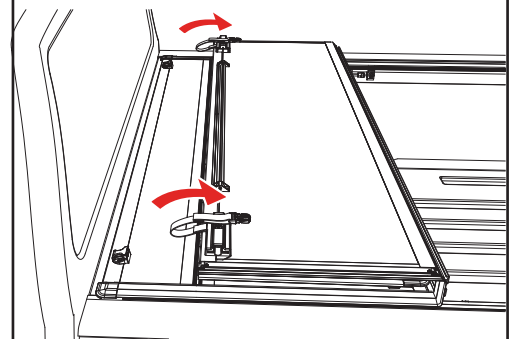
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



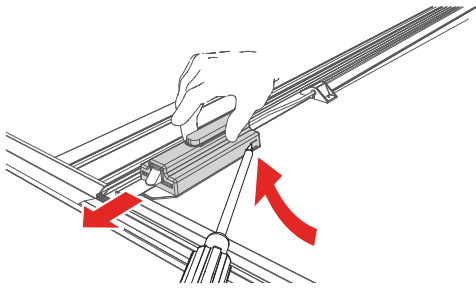
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



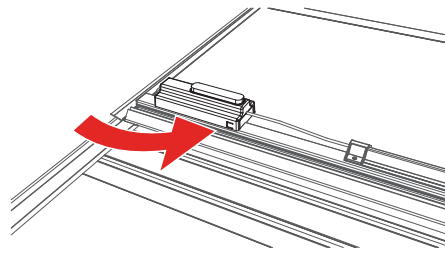
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



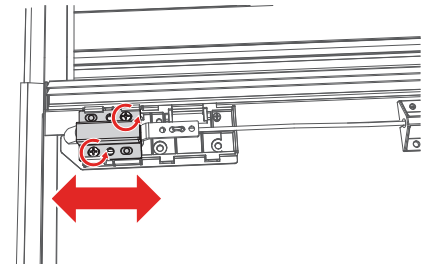
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

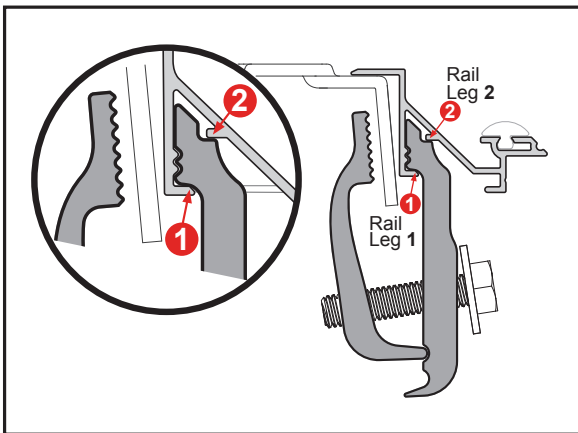


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

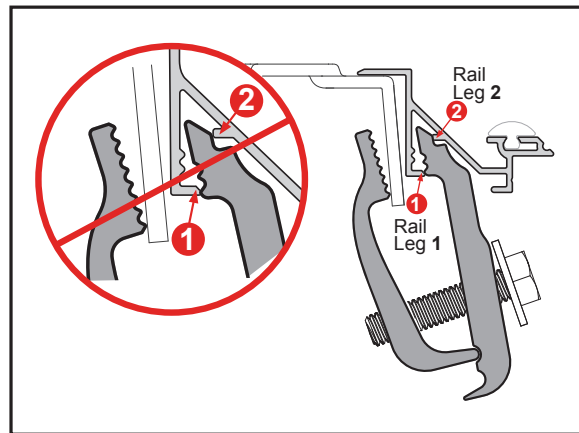
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

INSTALLATION SHEET

Any damaged or missing parts?

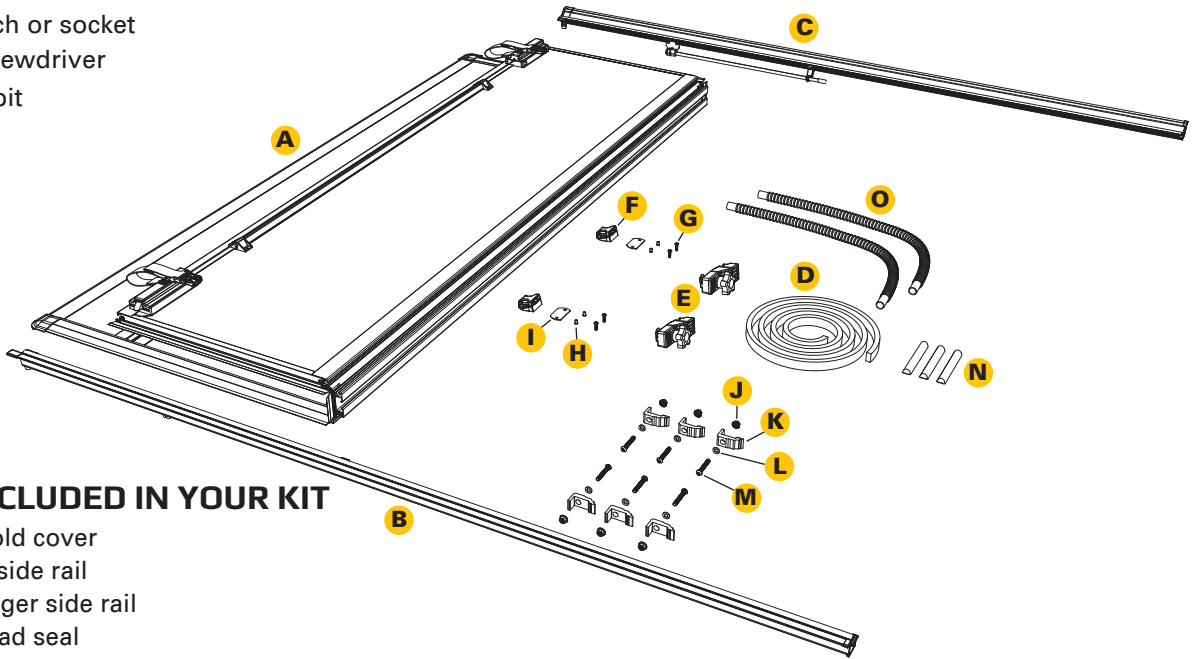
Parts will be shipped to you directly.

Call 818-365-9000 Mon - Fri 8:30 am - 6:00 pm EST
or email support@bakindustries.com

TOOLS REQUIRED

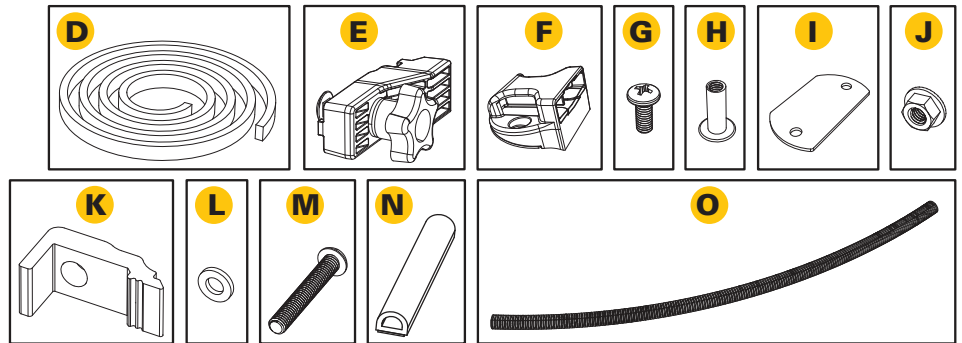
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- T-30 Torx bit

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.



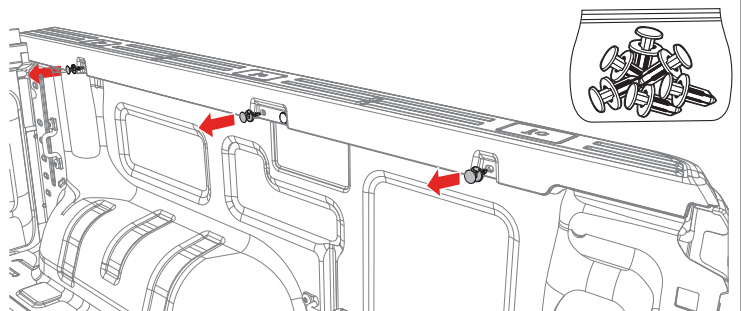
PARTS INCLUDED IN YOUR KIT

- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
- E** 2x Cover retainer clamps
- F** 2x Buckle ends
- G** 4x Screws
- H** 4x Nutserts
- I** 2x Gaskets
- J** 6x Nuts
- K** 6x Clamps
- L** 6x Washers
- M** 6x Torx head screw
- N** 3x D-shaped cab bumpers
- O** 2x Drain tubes



1 Install the bulkhead seal (D). Clean the top of the bulkhead where the seal will go with soap and water to remove dirt and debris. Then clean the same area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. The seal should be placed flush with the front edge of the bulkhead and should be snug between the truck bed rails. Peel the backing paper from the bulkhead seal (D) and apply pressure to the entire seal to make sure that the adhesion is good.

- 2** Remove three of the four factory plastic clips as shown below. Pry out the center first, then pry out the entire clip. These will not be used again unless you permanently remove the bed cover assembly.

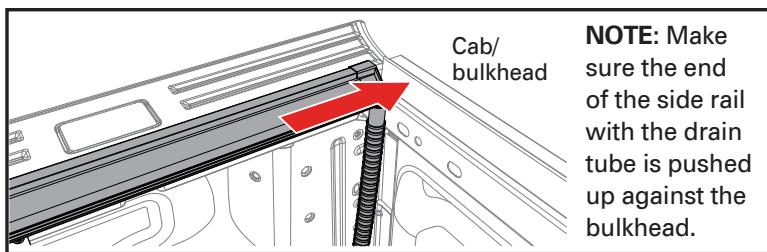
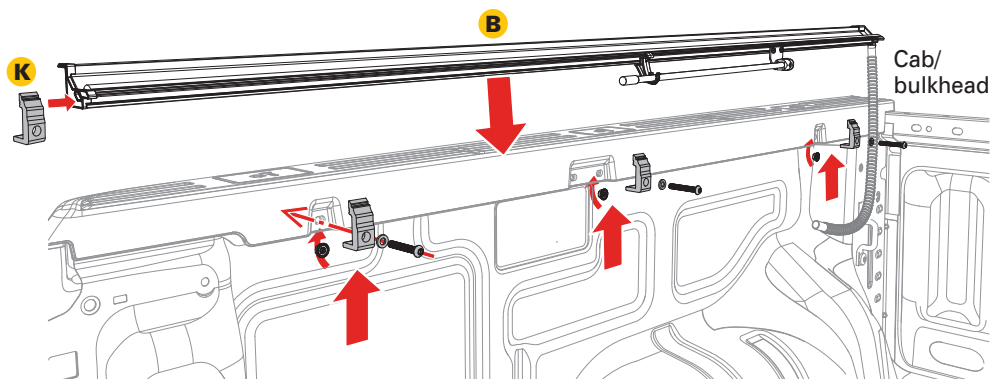
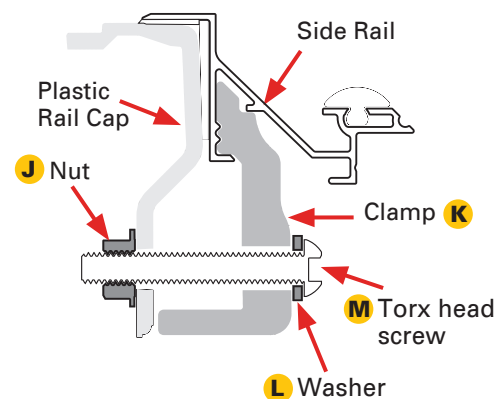


- 3** Attach the drain tubes (O) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead.

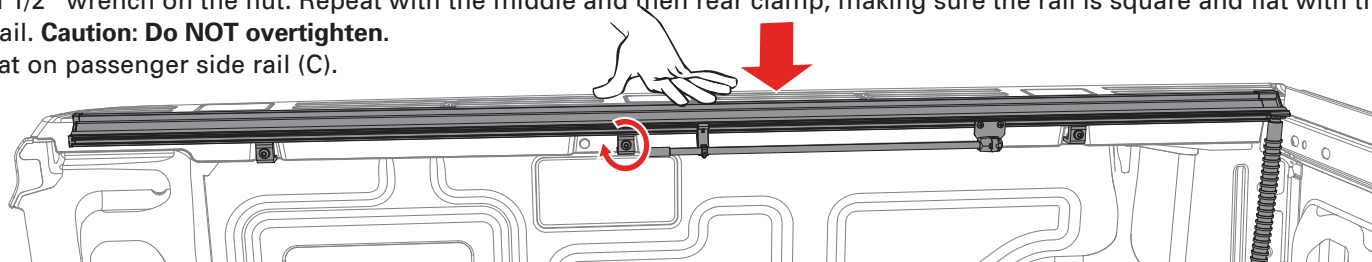


- 4** **Installing Clamps:** Install three clamps (K) by sliding them into the tail end of the driver side rail (B) as shown in the side view below. Make sure the side rail with the drain tube is pushed up against the bulkhead. Line up each of the three clamps with the hole where you removed the three plastic clips in step 2. Then insert one of the Torx head screws (M) through a washer (L) and into the clamp (K), then through the plastic rail/sheet metal into a nut (J) provided. Make sure the nut (J) is behind the sheet metal. Make sure the bottom of the rail is between the clamps and the plastic rail cap/sheet metal. **Hand tighten to hold the clamps in place.** Repeat on passenger side rail (C).

Side View

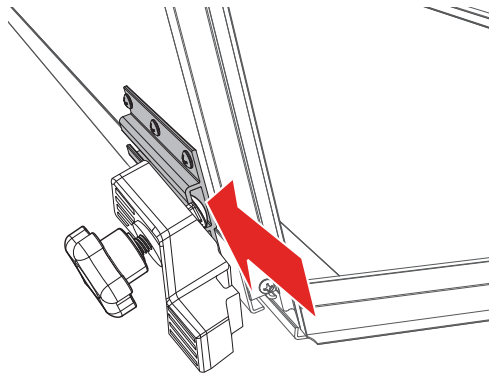


- 5** Starting with the front clamp, make sure the rail (B) is pushed forward against the bulkhead, and square with the bed rail, apply downward pressure on the rail while tightening the Torx head screw with a T-30 Torx bit to 8ft.lbf/11N.m. and a 1/2" wrench on the nut. Repeat with the middle and then rear clamp, making sure the rail is square and flat with the bed rail. **Caution: Do NOT overtighten.** Repeat on passenger side rail (C).

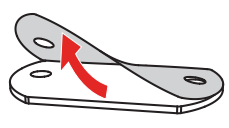


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

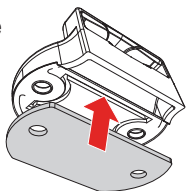
6 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



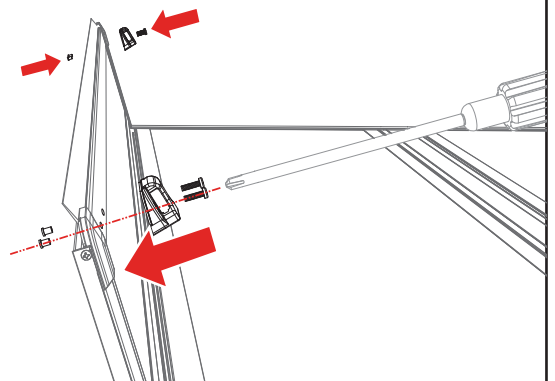
7 First, prep the buckle ends (F) by peeling off the adhesive liner of the gasket (I).



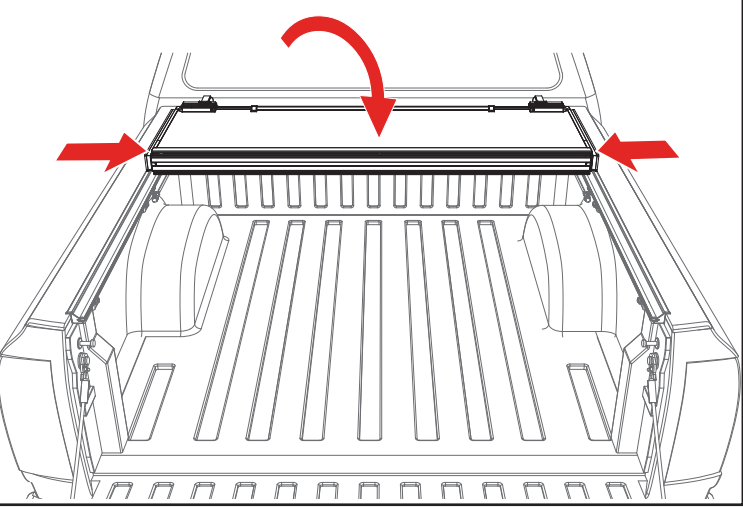
Then adhere the gasket (I) to the underside of each of the buckle ends.



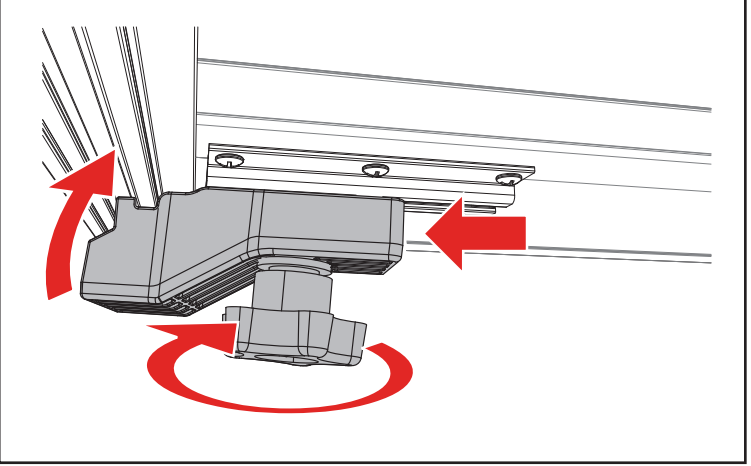
Position the buckle ends (F) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (G) and the nutsert (H) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



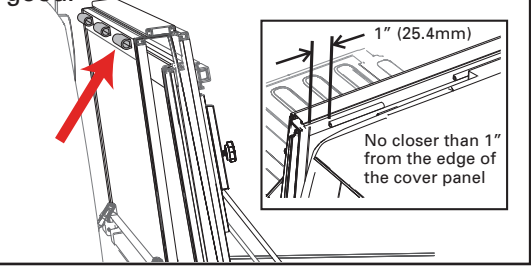
8 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



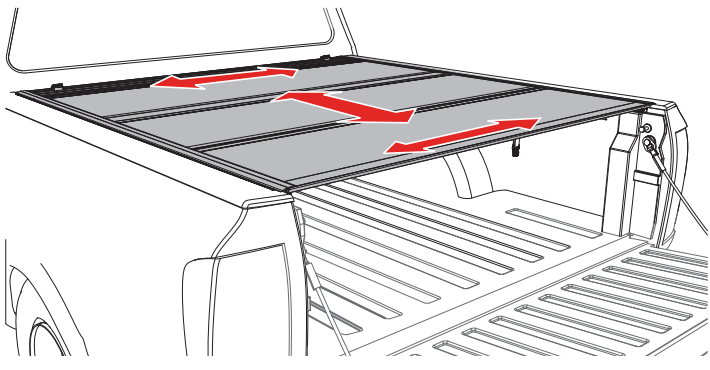
9 Confirm the retainer clamps (E) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



10 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (N) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

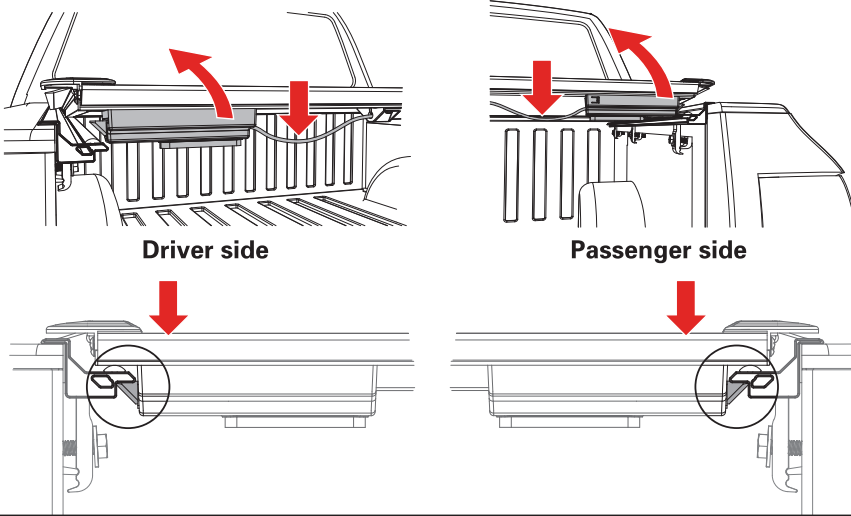


11 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (E) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

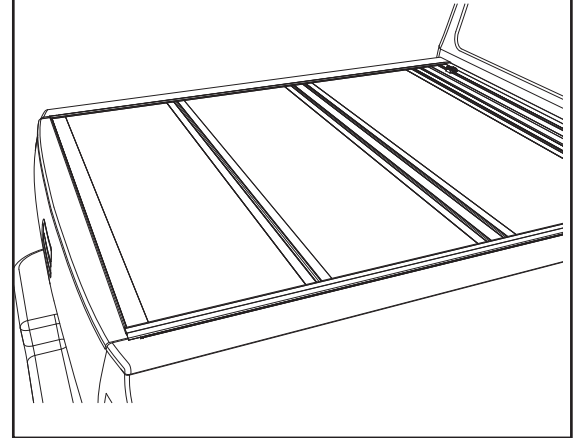


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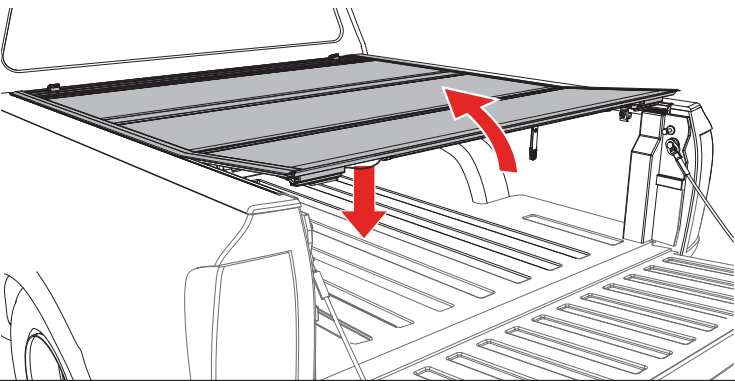
12 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



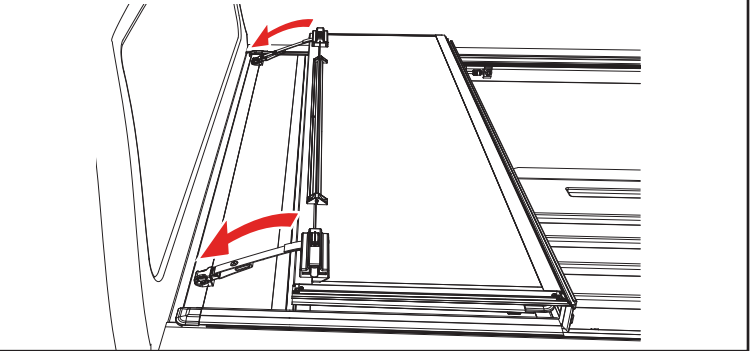
13 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



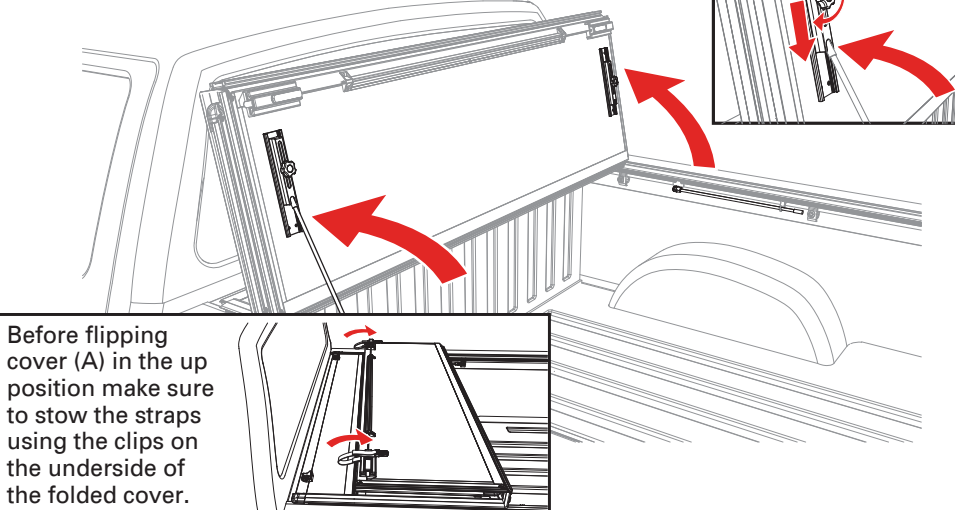
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



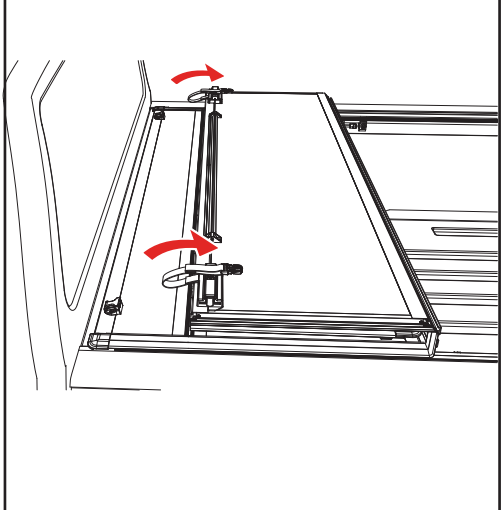
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



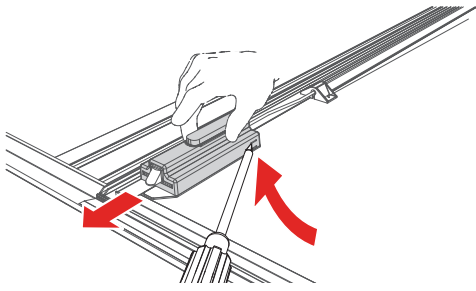
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



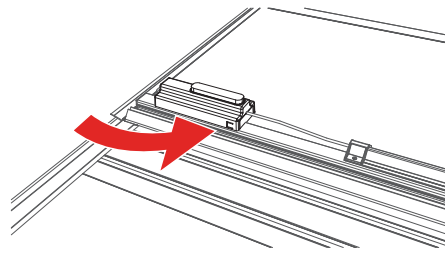
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



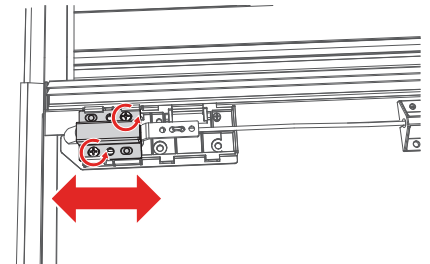
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

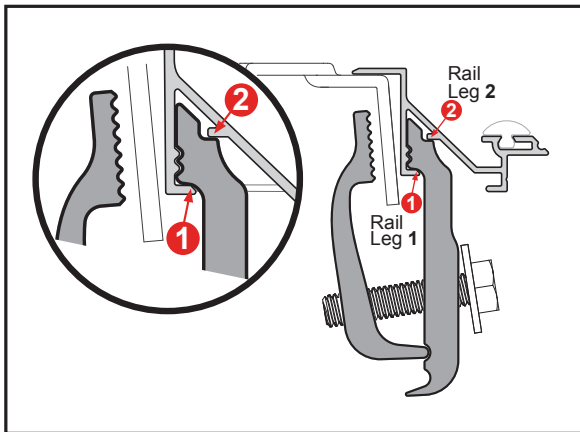


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

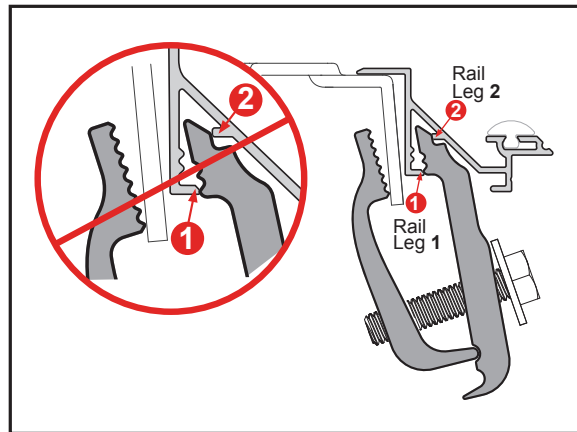
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Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

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Date of Purchase _____

INSTALLATION SHEET

Any damaged or missing parts?

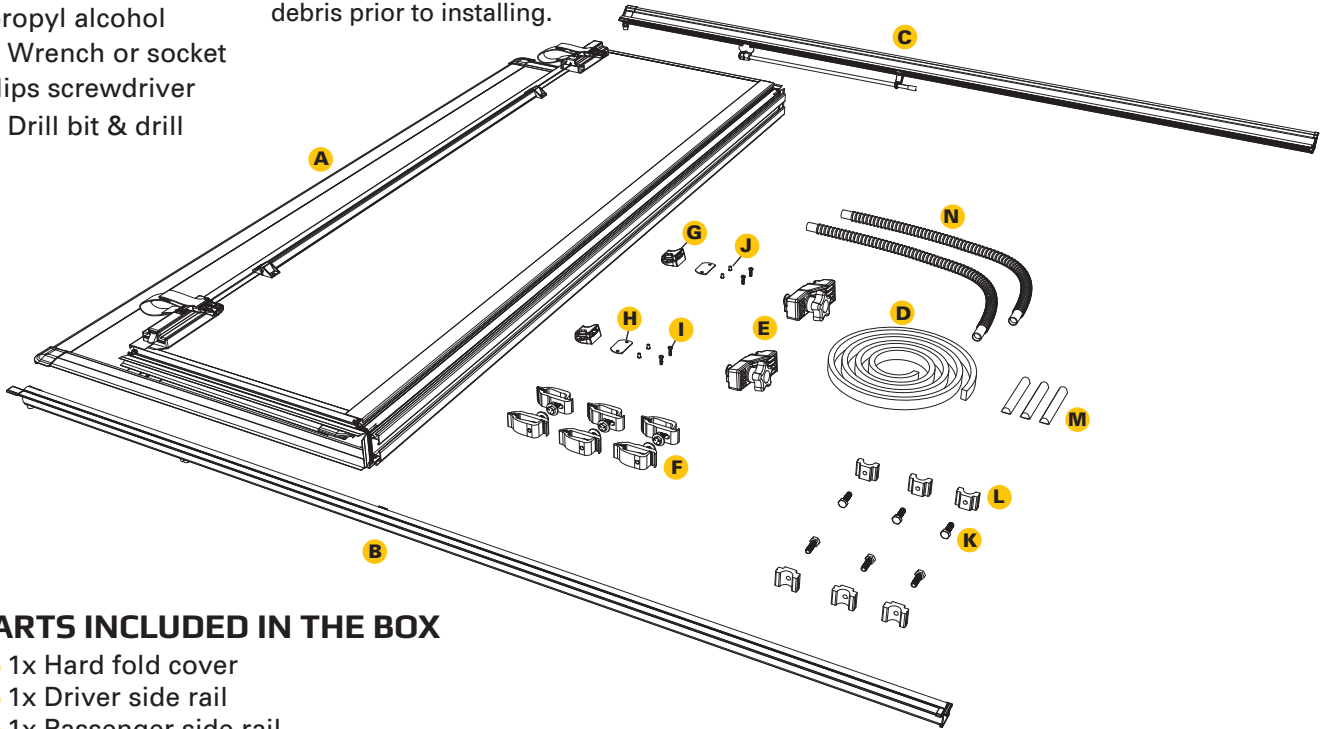
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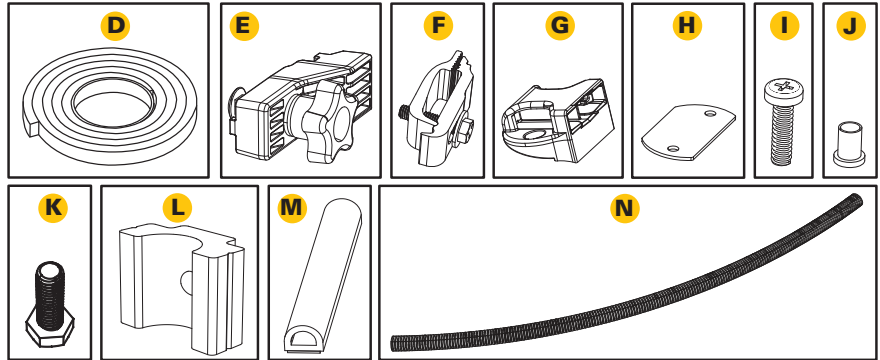
- Scissors or utility knife
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NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.



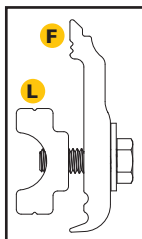
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- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
- E** 2x Cover retainer clamps
- F** 6x Clamps
- G** 2x Buckle ends
- H** 2x Gaskets
- I** 4x Screws
- J** 4x Nutserts
- K** 6x Bolts
- L** 6x T-nut
- M** 3x D-shaped cab bumpers
- N** 2x Drain tubes

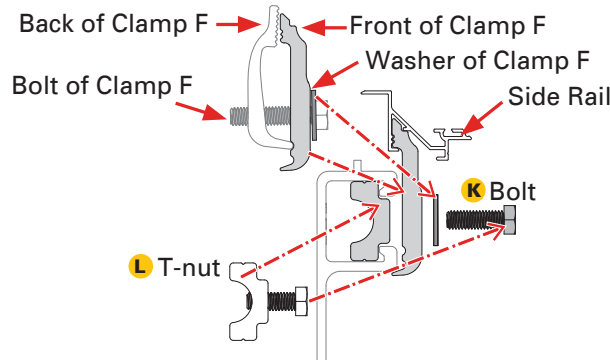


Clamp Parts Used With Utili-Track Installation:

Use the six front of clamps (F) with six T-nuts (L) and six bolts (K) as shown to the right.

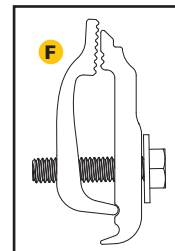


F Clamp Assembly

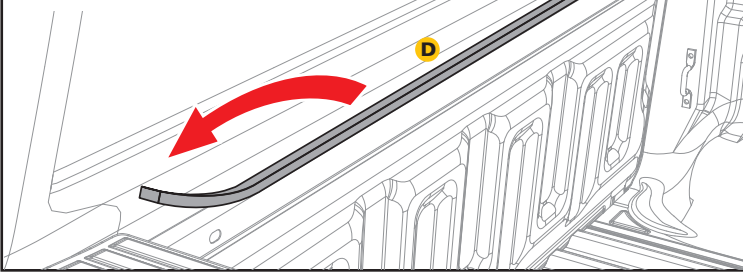


Clamp Parts Used Without Utili-Track Installation:

Use the six clamps (F) provided.



1 Installing Seal: Install bulkhead seal (D) included with cover (A) by cleaning the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.

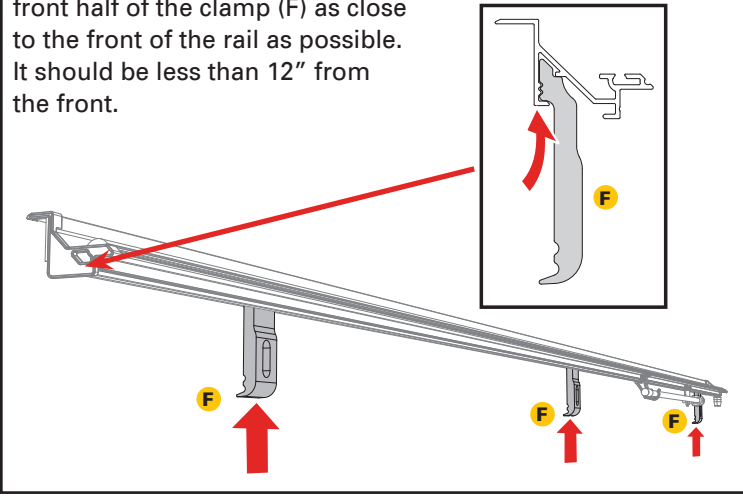


2 Attach the drain tubes (N) to the front of the side rails (B & C).

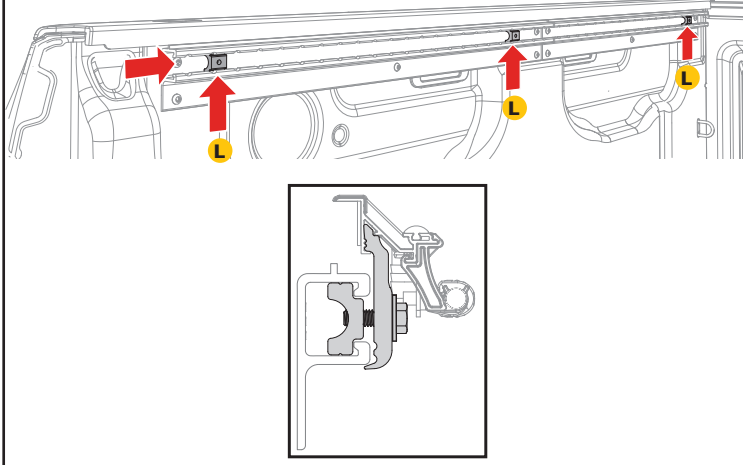


Drain tubes (N) need to be routed outside of the truck bed through existing holes in the truck sheet metal or by drilling a 5/8" (16mm) hole. Also either behind or drilled through any truck bed liner.

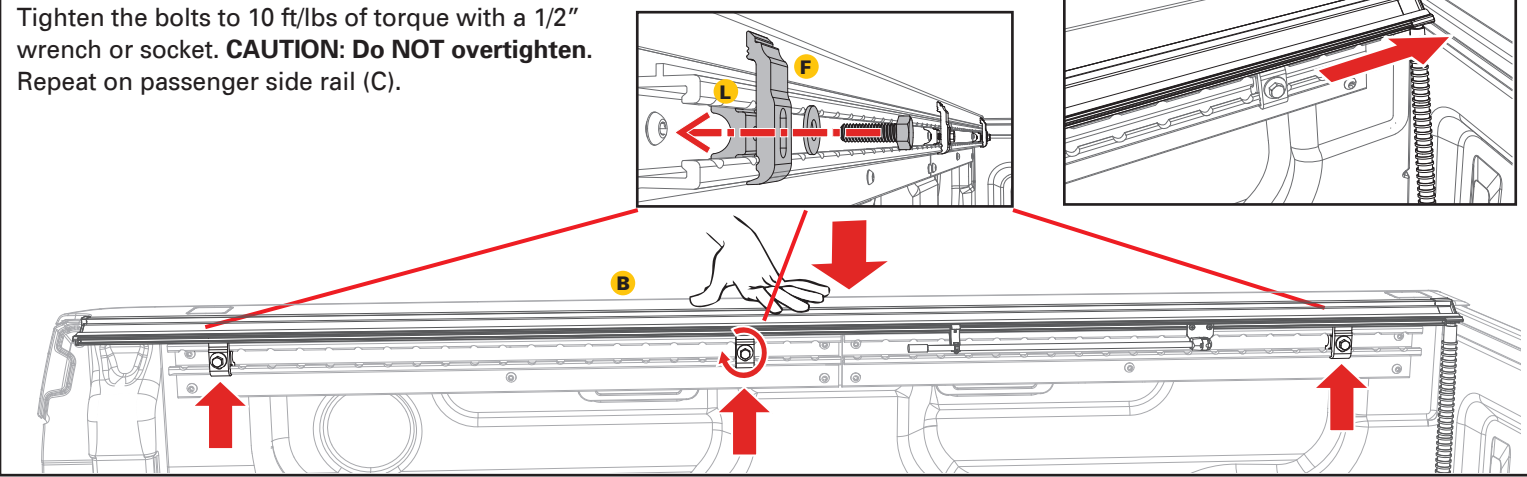
3 With Utili-Track System: Slide three front halves of the clamp (F) into the rail in the tapered slot. Position the rear front half of the clamp (F) as close to the tailgate as possible. It should be less than 12". Place the second front half of the clamp (F) near the center of the rail. Position the third front half of the clamp (F) as close to the front of the rail as possible. It should be less than 12" from the front.



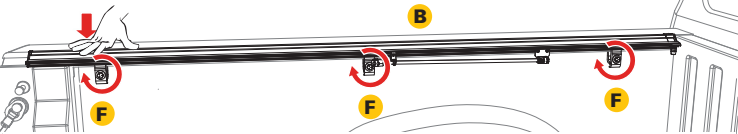
4 Slide three T-nuts (L) into the tail end of the Utili-Track rail. Position the rear T-nut (L) in line with the rear half of the clamp (F). Place the second T-nut (L) in line with the center half of the clamp (F). Position the third T-nut (L) in line with the front half of the clamp (F). It should be less than 12" from the front.



5 Align the driver side rail (B) with the drain tube fitting going towards the cab of the truck and pushed up against the bulkhead. Make sure you check the position of the T-nuts (L) and front half of the clamps (F) where you positioned them in steps 1 & 2. Tighten the bolts to 10 ft/lbs of torque with a 1/2" wrench or socket. **CAUTION: Do NOT overtighten.** Repeat on passenger side rail (C).

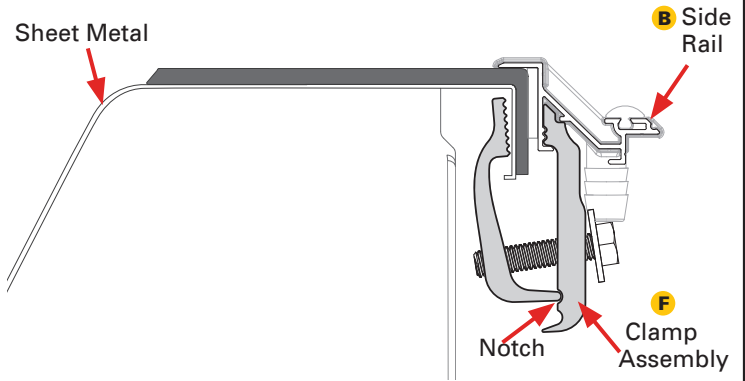


6 Without Utili-Track System: Attach three clamps (F) to the driver side rail (B) to the truck bed. Place the front clamp 6-8 inches from the bulkhead. Place the rear clamp as close to the tailgate as possible. Center the middle clamp accordingly. Clamps should be evenly spaced along the full length of the rail. Loosely tighten with a 1/2" wrench to make sure the clamps engage with the side rail. Repeat on the passenger side rail (C).

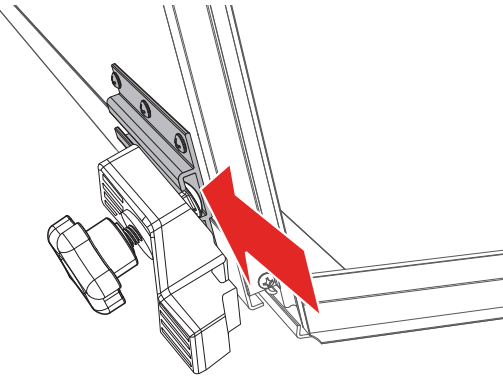


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

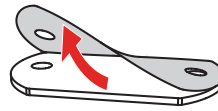
7 For the best (A) fit, the side rails (B & C) should be level with the truck bed sheet metal and not angled up or down. Insert the backside of the clamp as high as possible and tighten clamp. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!**



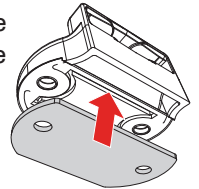
8 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



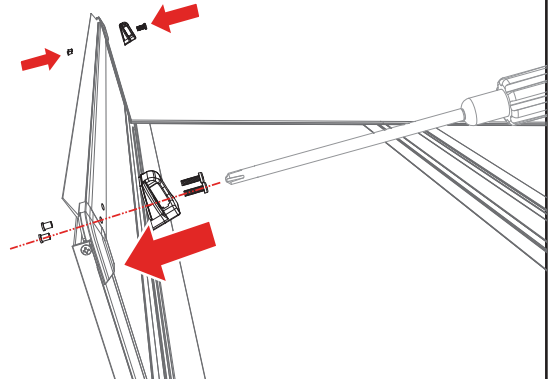
9 First, prep the buckle ends (G) by peeling off the adhesive liner of the gasket (H).



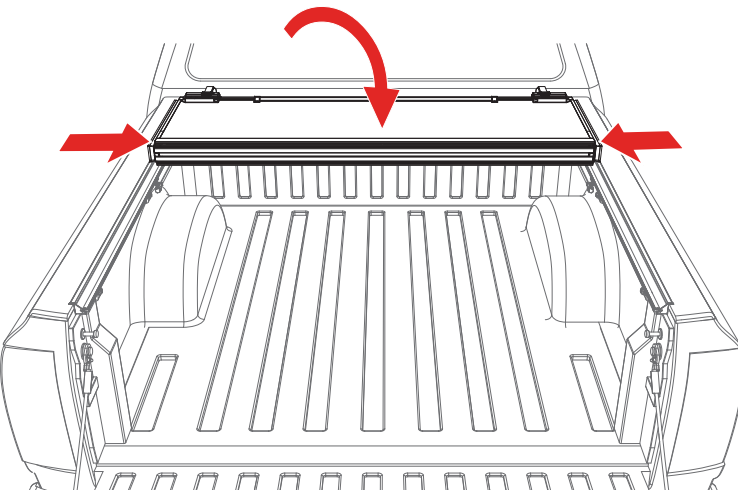
Then adhere the gasket (H) to the underside of each of the buckle ends.



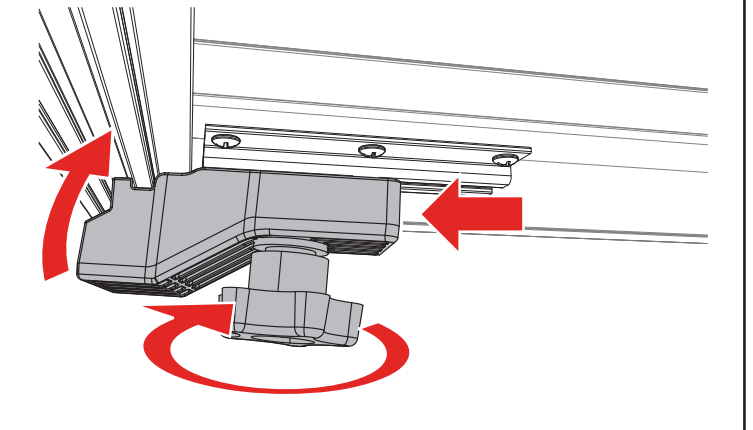
Position the buckle ends (G) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (I) and the nutsert (J) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



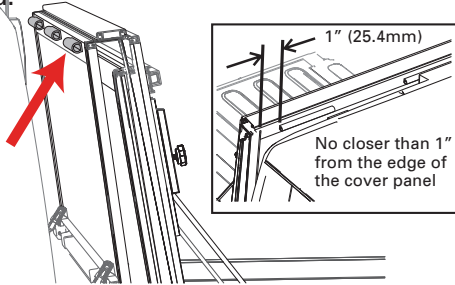
10 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



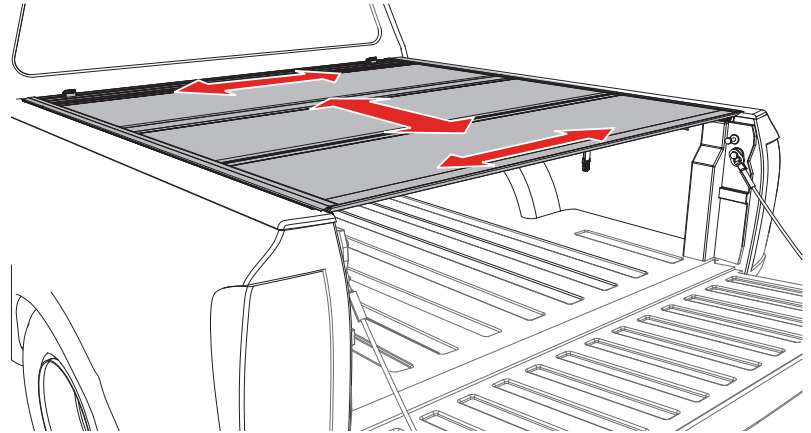
11 Confirm the retainer clamps (E) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



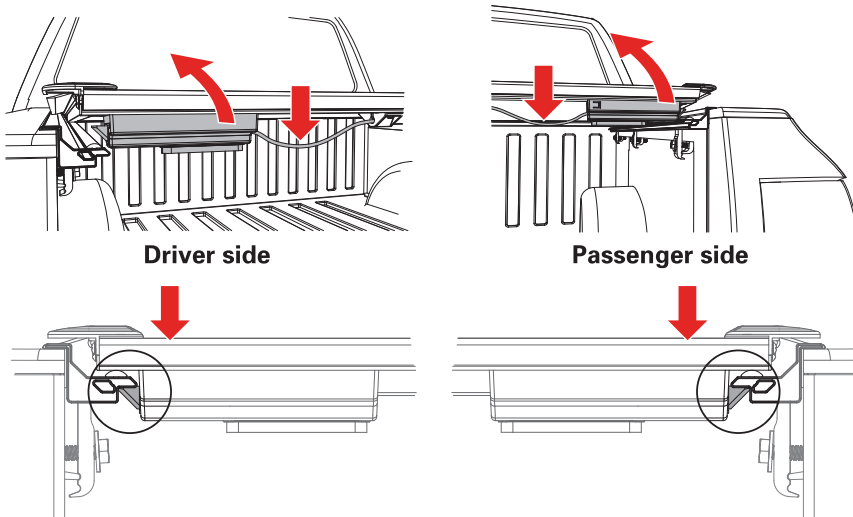
12 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (M) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.



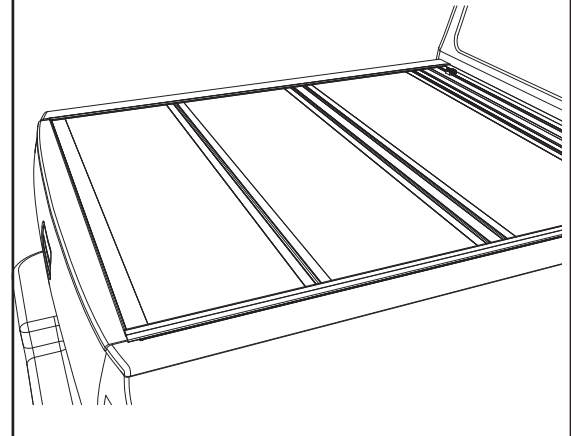
13 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (E) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".



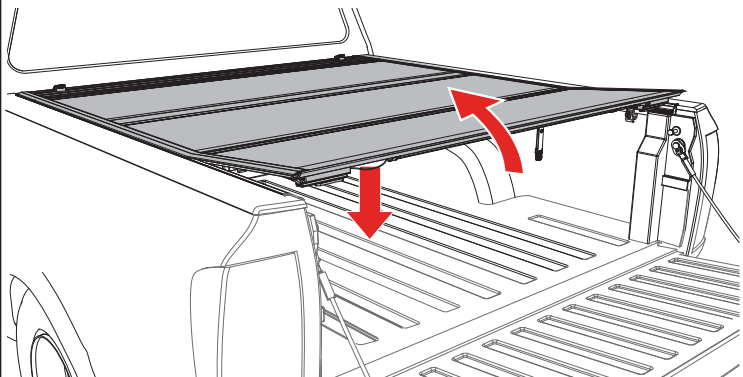
14 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



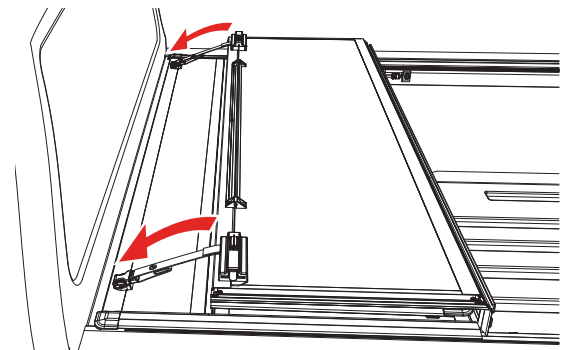
15 Re-tighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



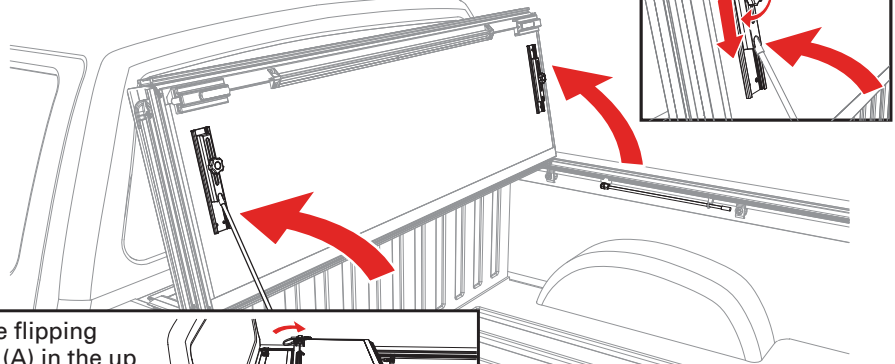
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



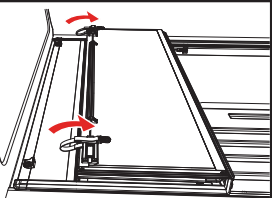
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



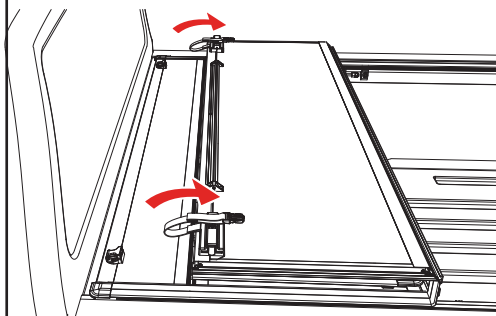
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



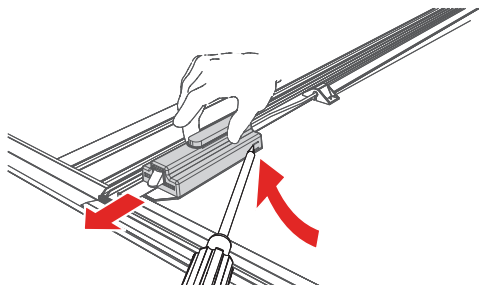
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



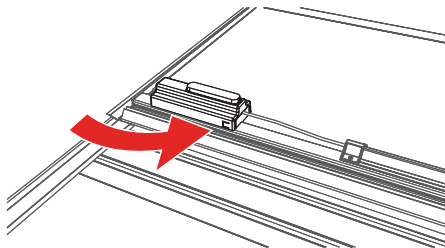
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



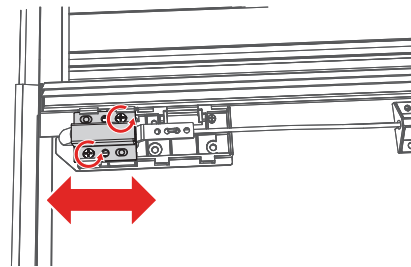
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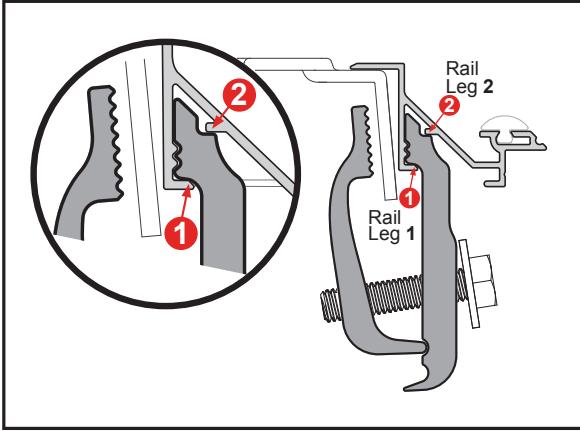


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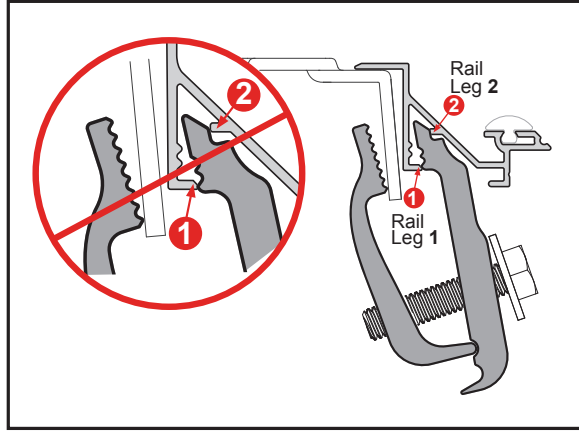
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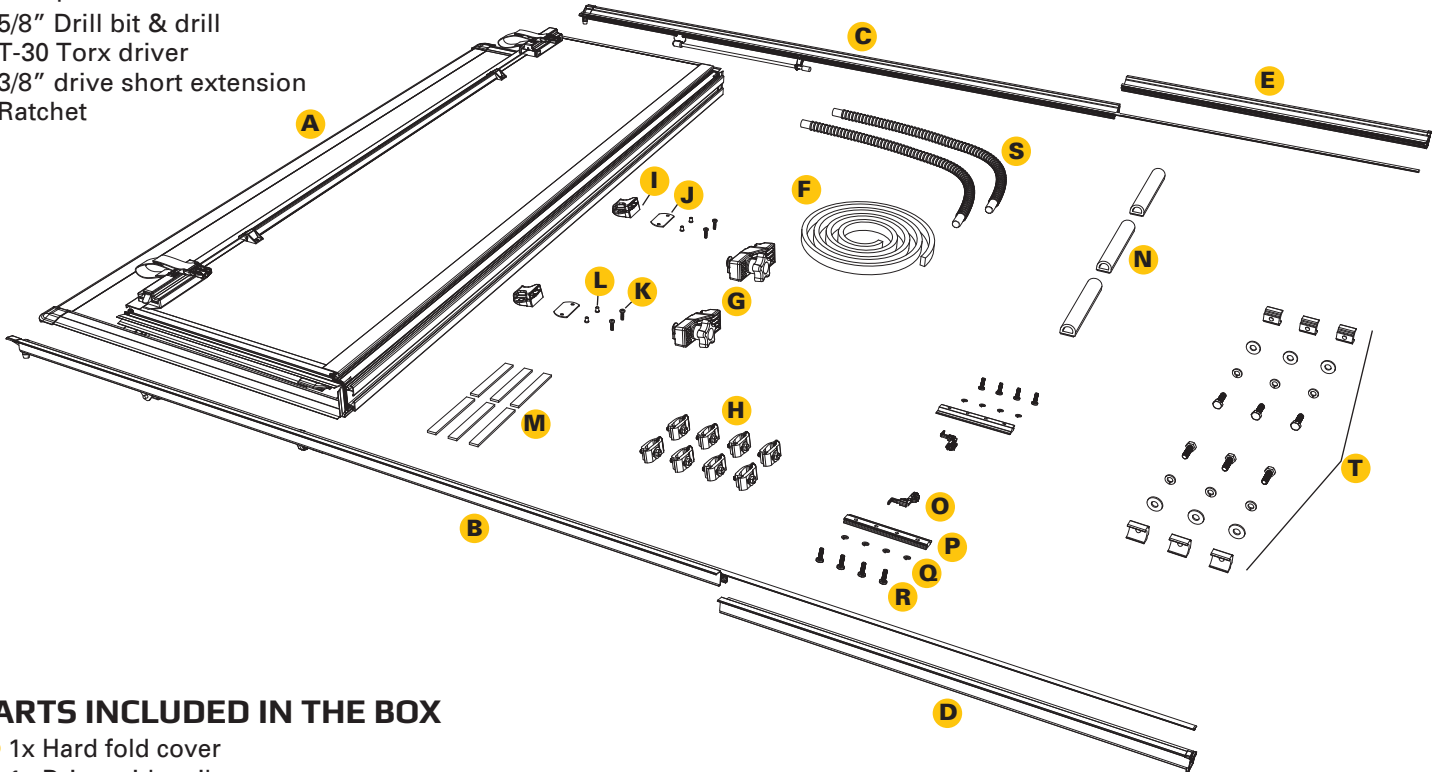
or email support@bakindustries.com



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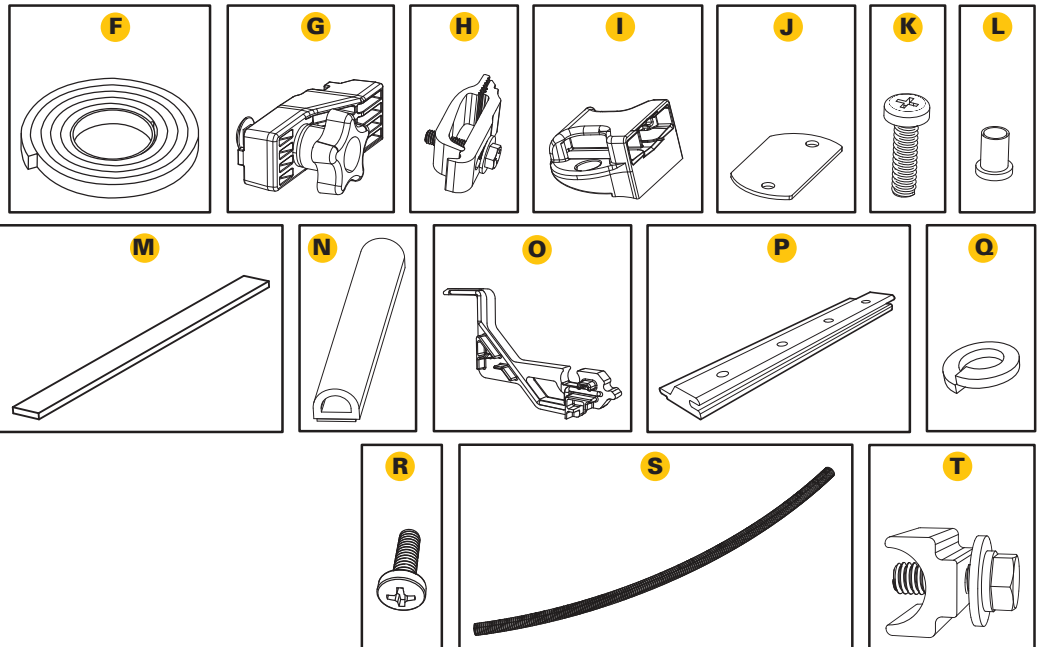
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- Phillips screwdriver
- 5/8" Drill bit & drill
- T-30 Torx driver
- 3/8" drive short extension
- Ratchet

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- E** 1x Passenger side rail extender
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- H** 8x Clamps
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- J** 2x Gaskets
- K** 4x Screws
- L** 4x Nutserts
- M** 6x Rubber filler strips
- N** 3x D-shaped cab bumpers
- O** 2x Rail connectors
- P** 2x Rail couplers
- Q** 8x Lock washers
- R** 8x Screws
- S** 8x 2x Drain tubes
- T** 6x T-nut kits (5/16" flat washer, 5/16" lock washer, hex head bolt)



1 Installing Seal: If a bulkhead seal (F) is included with the cover (A), clean the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.

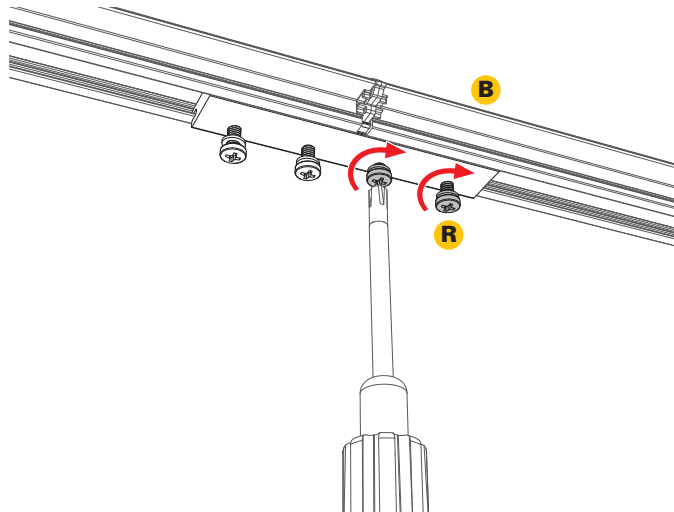
2 Installing Rail: The driver side rail (B) section has the full seal already installed when shipped. **Note:** No cutting of the cover seal needed. Take the rail connector (O) and slide on to the tail end of the cover seal. Then snap the rail connector (O) on to the tail end of the driver side rail (B). Repeat on passenger side.

3 Installing Rail Coupler: Install four screws (R), four lock washers (Q) into the rail coupler (P) to get them assembled. **Note:** Assemble both couplers (P) at this time so you have them ready when you put both rail sections together.

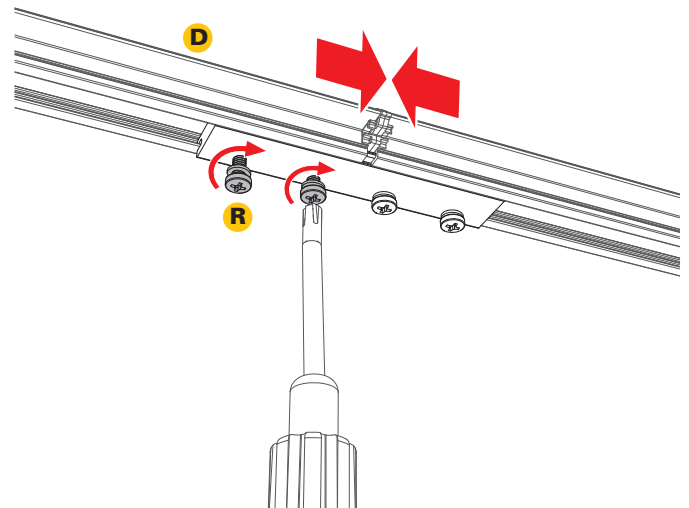
Then slide the assembled rail coupler (M) into the bottom end of the driver side rail (B) section as shown.

4 Installing Rail and Rail Extender: Slide driver side rail extender (D) on to the tail end of the seal pushing the rail toward the driver side rail (B). The bottom end of the driver side rail extender (D) slides into the rail coupler (P) and then into the rail connector (O), similar to what you did in step three. Push the end of the rail extender (D) into the rail cab connector (O) snapping it in place. Repeat on opposite side with the passenger side rail (C) passenger side rail extender (E).

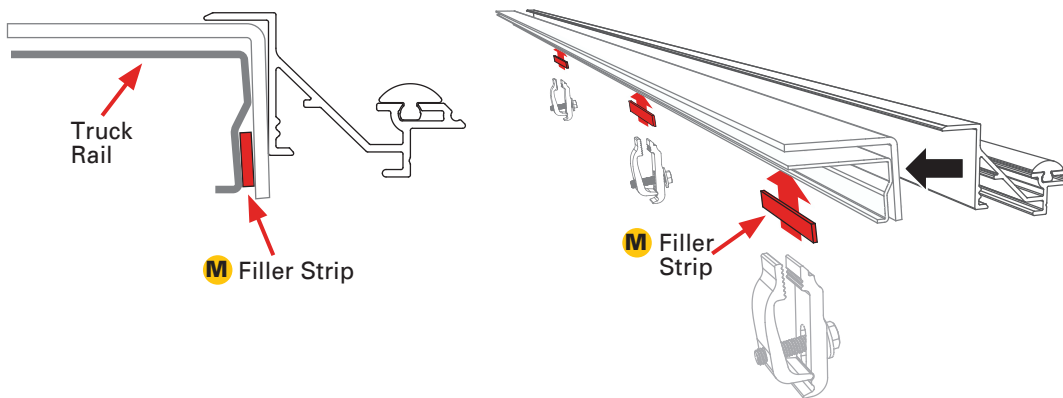
- 5** After both rail sections are slid together, tighten both screws (R) on the driver side rail (B) with a Phillips screwdriver. Repeat on passenger side.



- Then tighten both screws (R) on the driver side rail extender (D) with a Phillips screwdriver. Repeat on passenger side.



- 6** If rubber filler strips (M) were **NOT** included in your kit, skip to step 7. If you received rubber filler strips (M) with the cover (A), clean the rail the same way as you did in step 1. Peel the backing and adhere the filler strips (M), as illustrated, between the truck plastic bed cap and truck metal rail. Place one 6-8 inches from the bulkhead. Place the rear strip as close to the tailgate as possible. Center the middle strip appropriately.



IMPORTANT: In order for the cover (A) to operate properly the side rails (B & C) **MUST** be square (90° angle) to the truck bed rails. This allows the rear latch to engage properly.

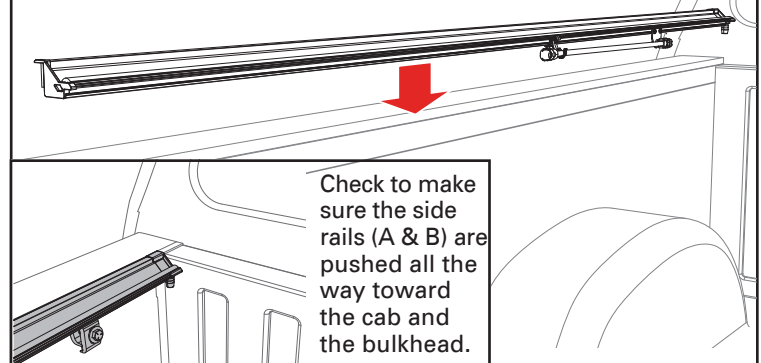


Do NOT tilt rails

- 7** Attach the drain tubes (S) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead. Repeat on passenger side rail.

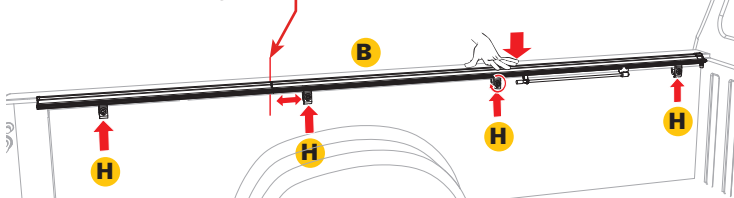


- 8** Place the driver side rail (B) on the truck rail. Position the side rail flush with the top edge of your truck bed rail. The end of the side rail with the drain tube will go towards the cab of the truck. Repeat on the opposite side with the passenger side rail (C).



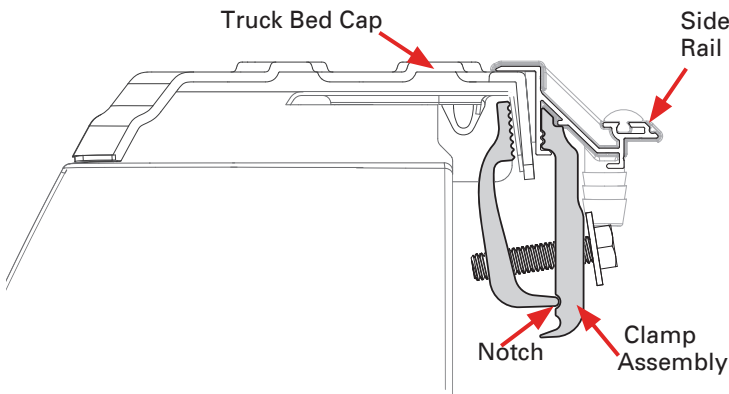
9 Attach four clamps (H) to the driver side rail (B) to the truck bed. Place the front clamp 6-8 inches from the bulkhead. Place the rear clamp as close to the tailgate as possible. Center the middle clamps accordingly. Clamps should be evenly spaced along the full length of the rail. Loosely tighten with a 1/2" wrench to make sure the clamps engage with the side rail. Repeat on the opposite side with the passenger side rail (C).

Note: Make sure the third clamp is close to where the two rails are joined together.

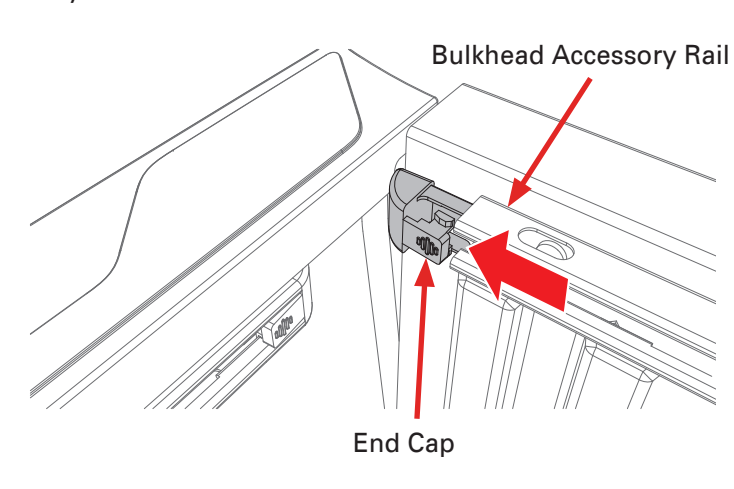


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

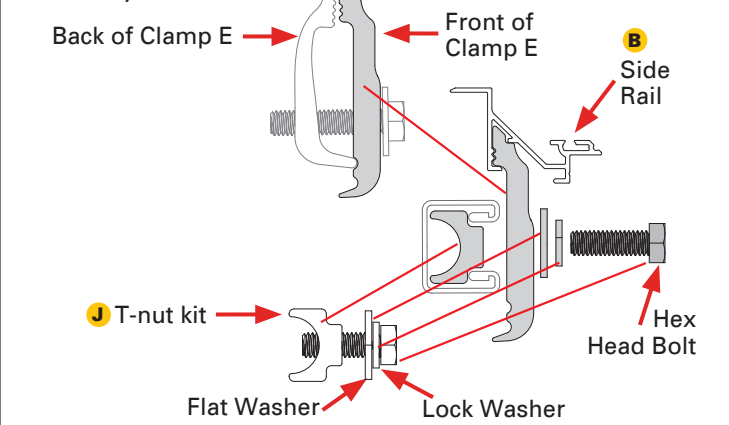
10 For the best (A) fit, the side rails (B & C) should be level with the truck bed cap and not angled up or down. Insert the backside of the clamp as high as possible and tighten clamp. Depending on model the notch will vary. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!**



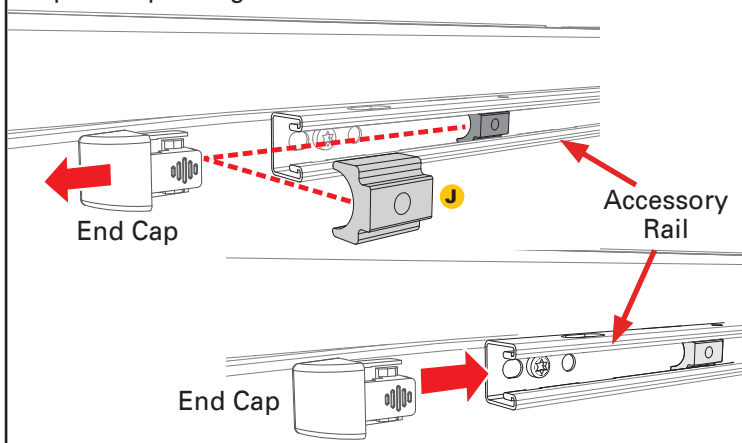
11 For Trucks With Cargo Management System: Remove the factory end caps from both ends of the bulkhead utility rail.



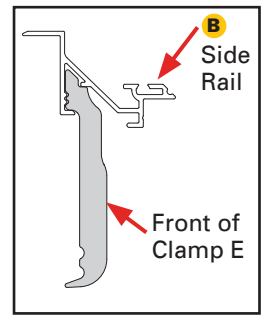
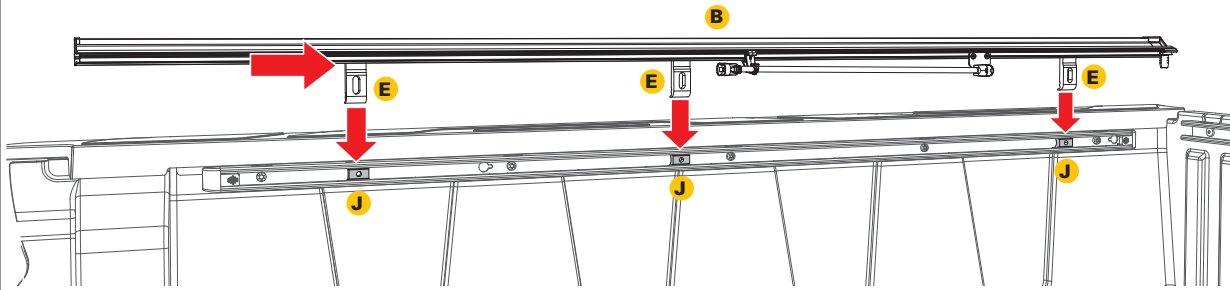
12 Breakdown of Clamp Parts: Use front of clamp from clamp (E) and hex head bolt, flat washer and lock washer from T-nut kit (J) when installing side rails (B & C) to truck bed with accessory rails.



13 Installing T-nut Kits in Cargo Management System: Remove the factory end cap from tailgate end of the accessory rail. Insert three T-nut kits (J) into the end of the accessory rail and put the end cap back in. Repeat on passenger side.

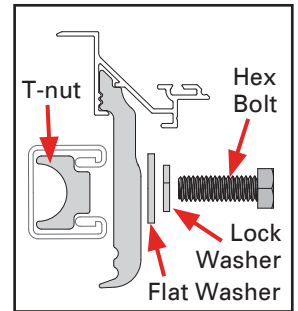
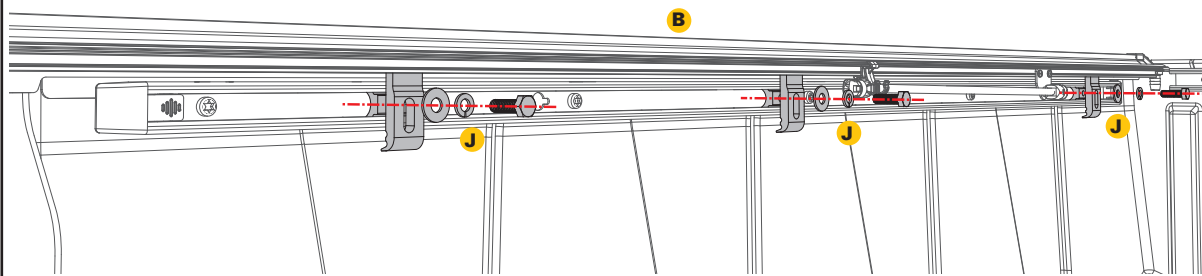


14 Installing Rails on Cargo Management System: Use three of the front parts from three of the clamps (E) and slide them into side rail (B) as shown to the right. Position one clamp front 6-8 inches from the bulkhead, one clamp front in the middle and one clamp front as close to the tailgate as possible aligning them up with the T-nut (J) that you slid into the rail in step 6. Repeat on passenger side rail (C).



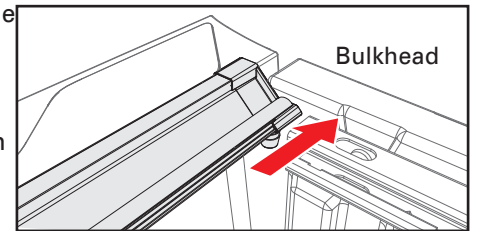
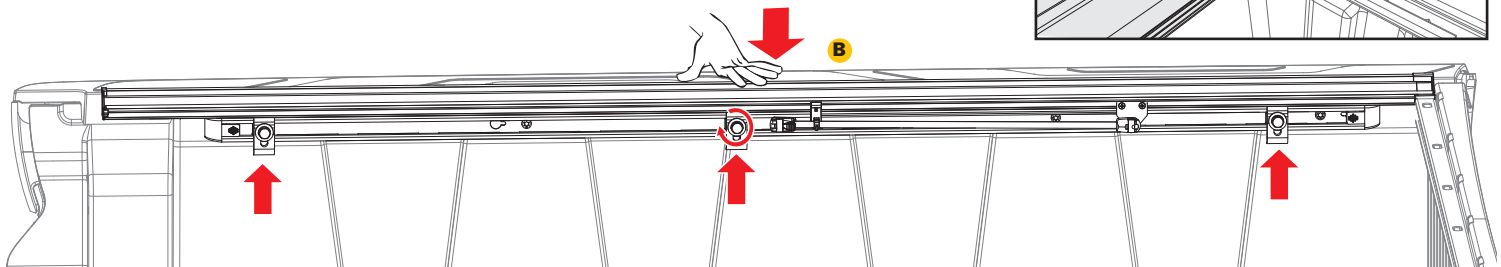
Bulkhead

15 Installing Rails on Cargo Management System: Place the driver side rail (B) on to the truck bed rail. Use the 5/16" hex head bolt, 5/16" flat washer and 5/16" lock washer from T-nut kit (J) when installing driver side rail (B) to truck bed with accessory rails. Repeat on passenger side rail (C).



Bulkhead

16 Installing Rails on Cargo Management System: Align the driver side rail (B) with the drain tube fitting going towards the cab of the truck and pushed up against the bulkhead. Position one clamp assembly 6-8 inches from the bulkhead, one clamp assembly in the middle and one clamp assembly as close to the tailgate as possible. The clamps should be evenly spaced along the rail. Tighten the bolts to 10 ft/lbs of torque with a 1/2" wrench or socket. **CAUTION: Do NOT overtighten.**

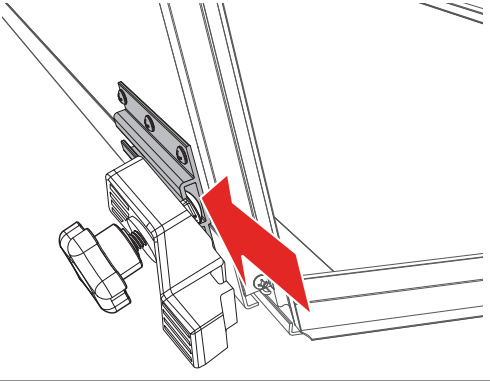


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

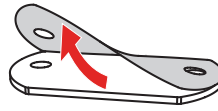
17 Attach the drain tubes (S) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead. Repeat on passenger side rail.



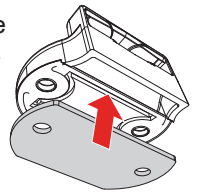
18 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (G) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



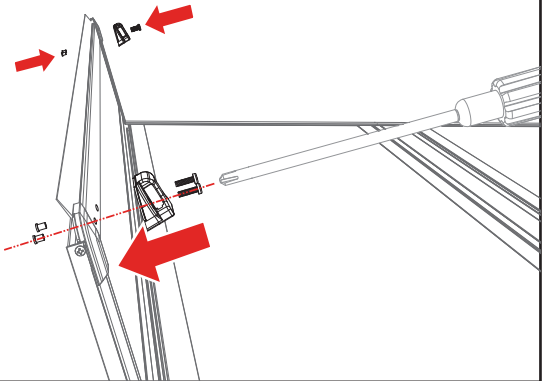
19 First, prep the buckle ends (I) by peeling off the adhesive liner of the gasket (J).



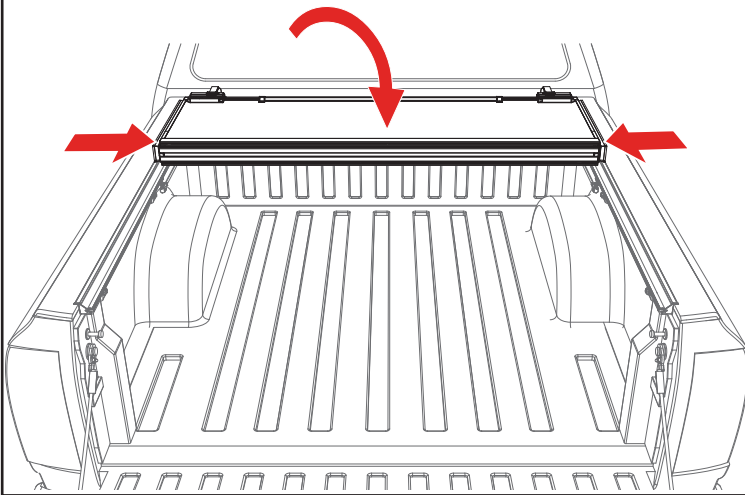
Then adhere the gasket (J) to the underside of each of the buckle ends.



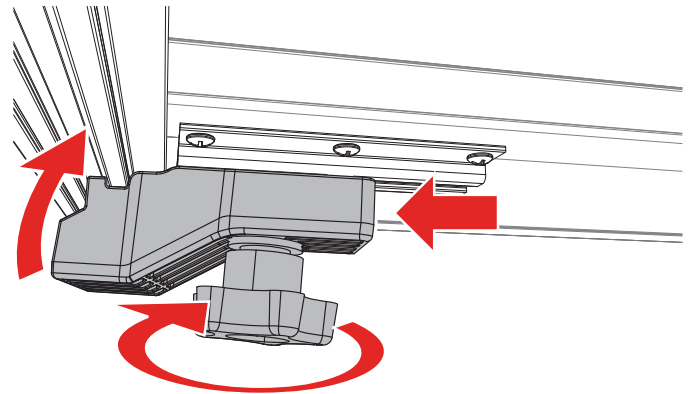
Position the buckle ends (I) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (K) and the nutsert (L) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



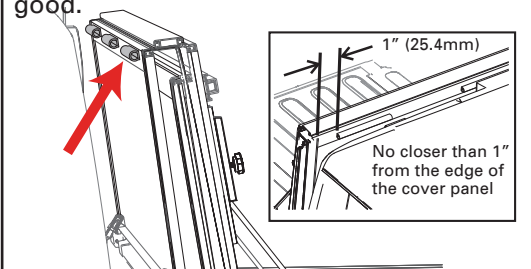
20 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



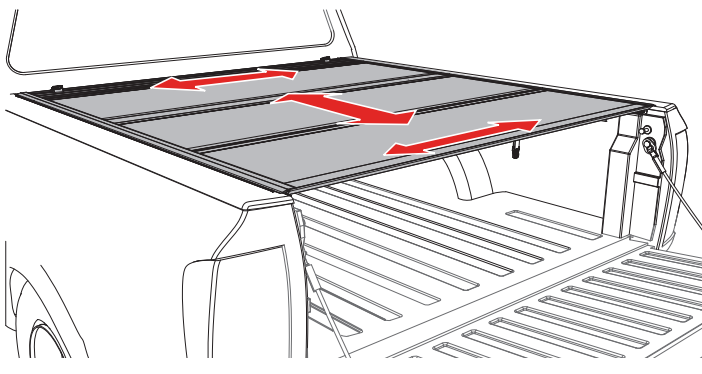
21 Confirm the retainer clamps (G) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



22 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (N) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

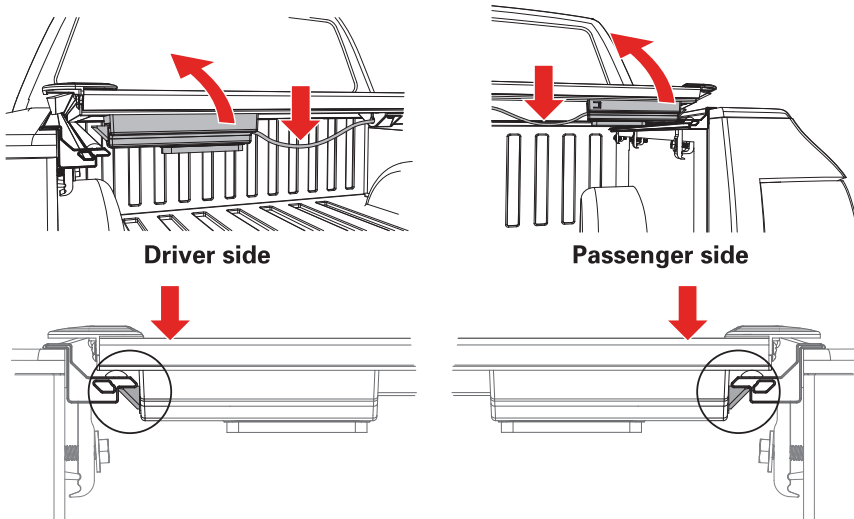


23 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (G) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

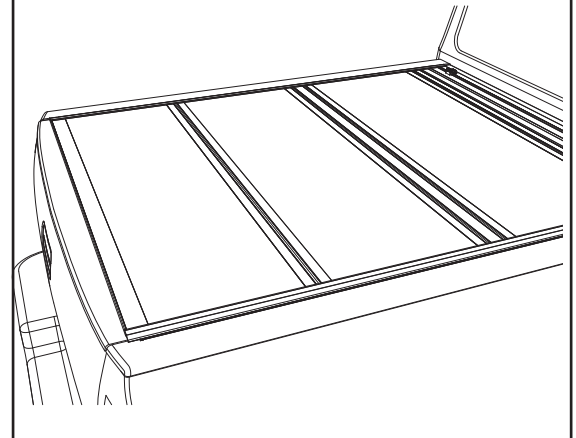


Power Tailgates: If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

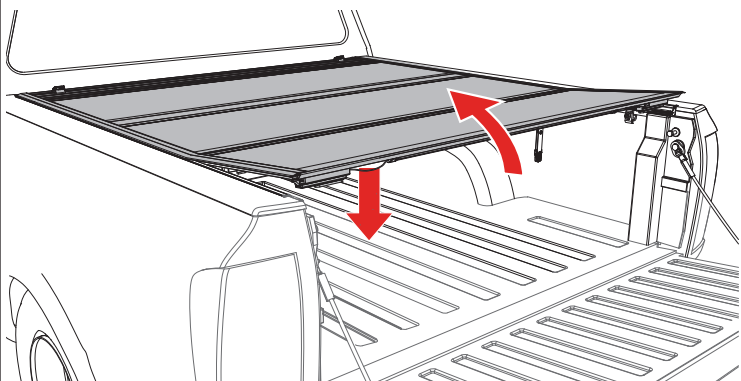
24 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



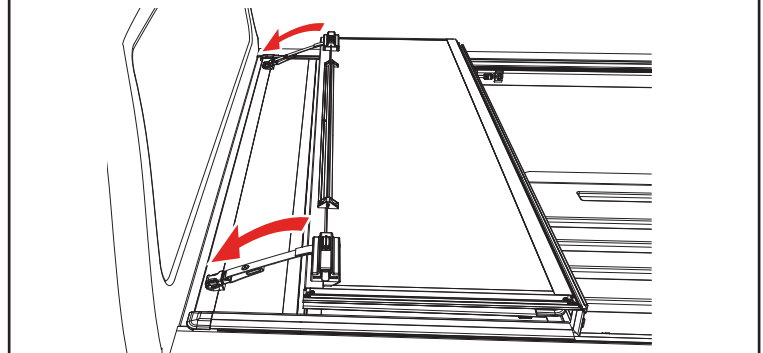
25 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



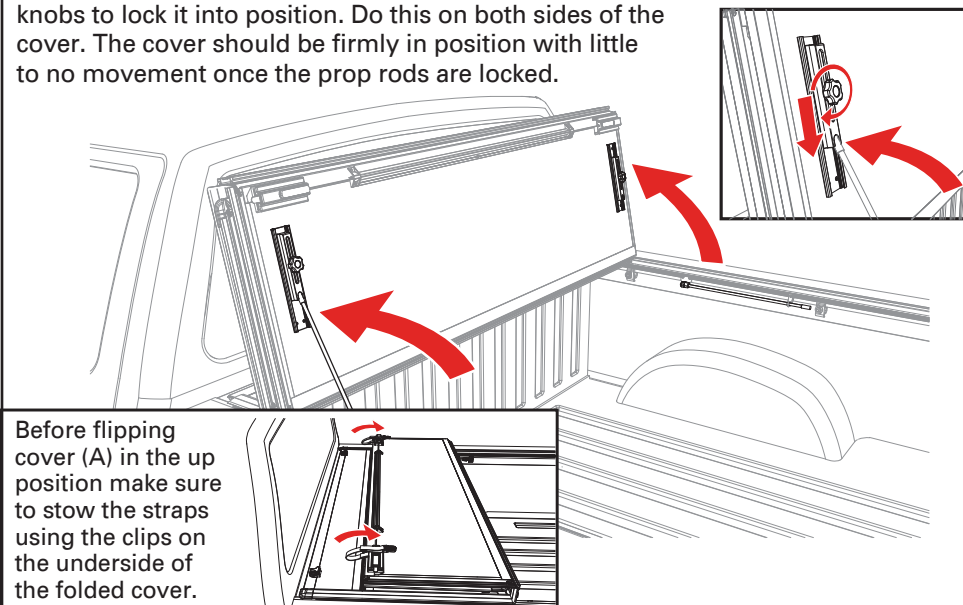
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



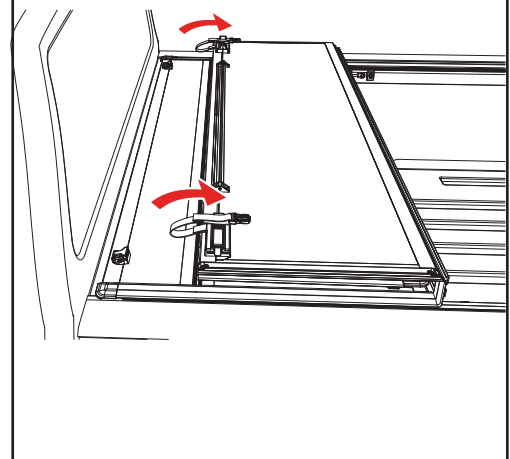
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



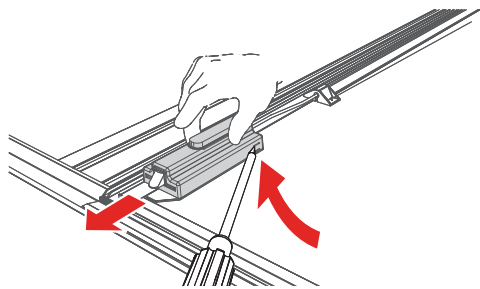
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



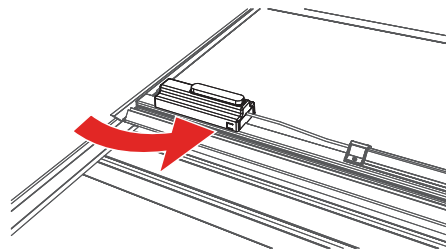
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



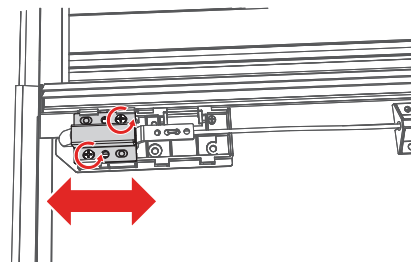
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

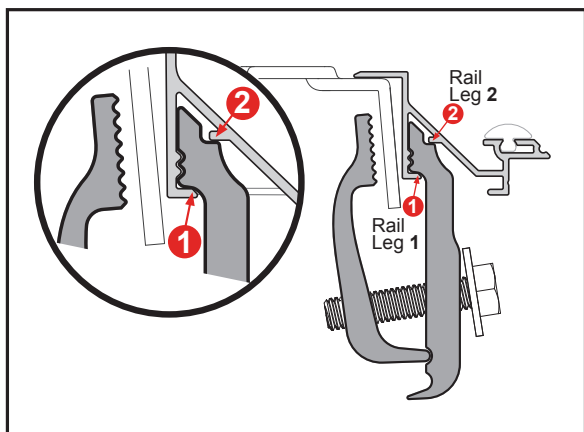


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

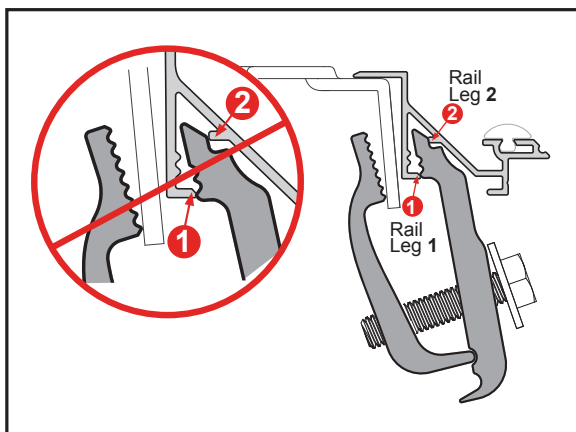
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

INSTALLATION SHEET

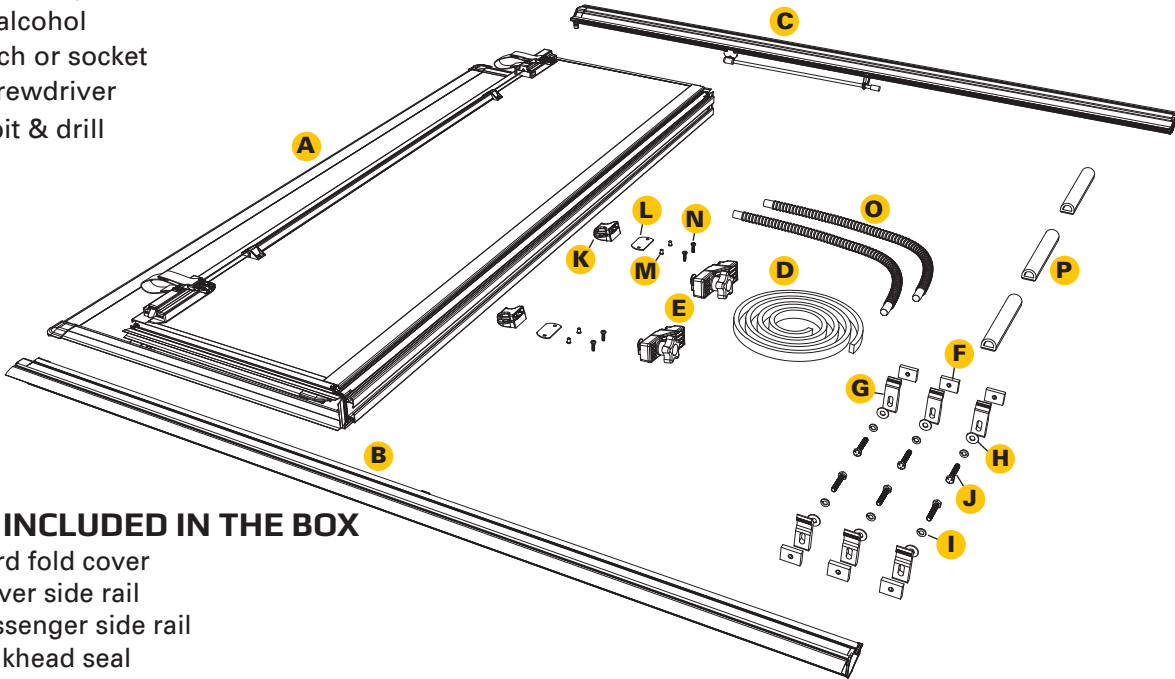
Any damaged or missing parts?

Parts will be shipped to you directly.
Call 818-365-9000 Mon - Fri 8:30 am - 7:00 pm EST
or email support@bakindustries.com

TOOLS REQUIRED

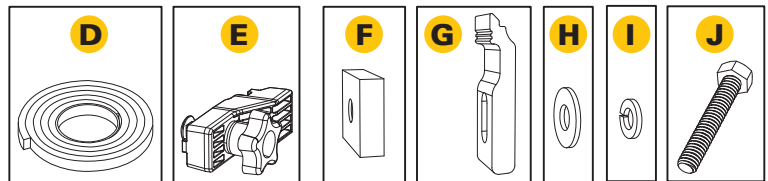
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

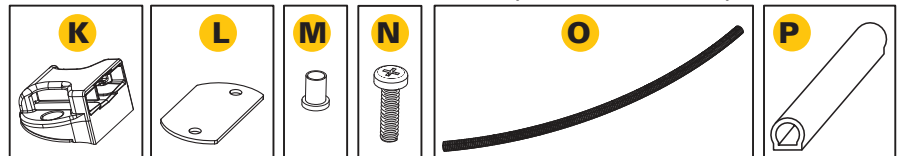


PARTS INCLUDED IN THE BOX

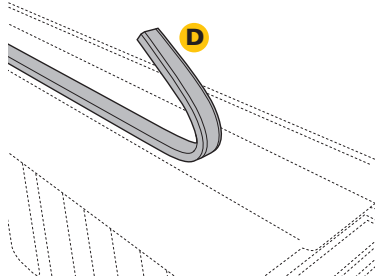
- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
- E** 2x Cover retainer clamps
- F** 6x Rectangle nuts
- G** 6x Clamp halves
- H** 6x Washer
- I** 6x Lock washer
- J** 6x Hex bolt
- K** 2x Buckle ends
- L** 2x Gaskets
- M** 4x Nutserts
- N** 4x Screws
- O** 2x Drain tubes
- P** 3x D-shaped cab bumpers



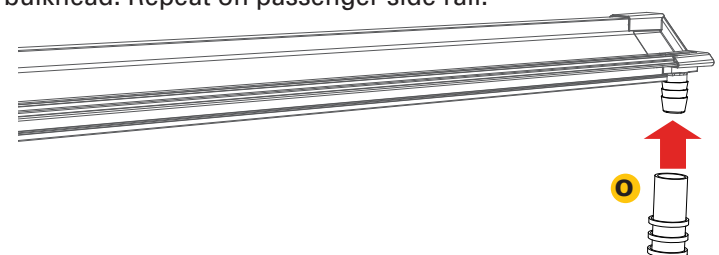
Components F-J come pre-assembled



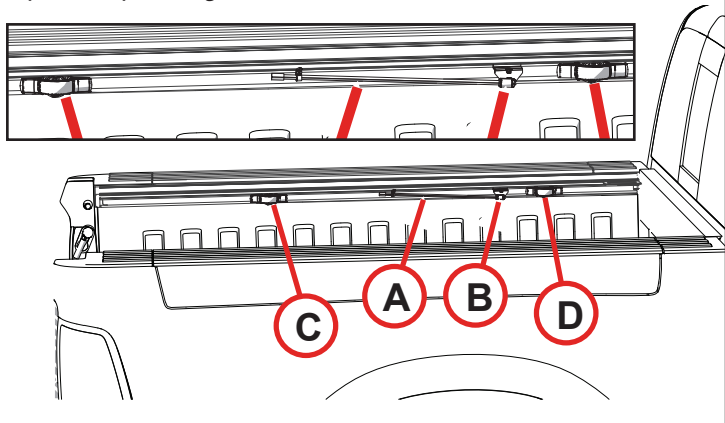
1 Installing Seal: Bulkhead seal (D) is included with the cover (A), clean the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion.



2 Install Drain Tube in Rail: Attach the drain tube (O) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead. Repeat on passenger side rail.

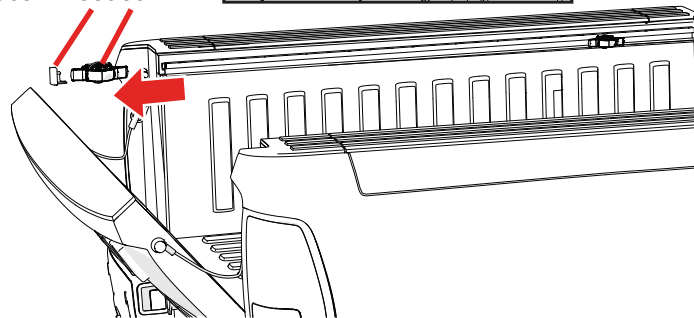
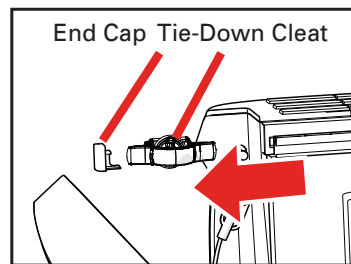


3 Removing Tie-Down Cleats: The folding prop rod (A) and prop rod bracket (B) will conflict with the tie-down cleats (C & D). If a tie-down cleat is needed forward in the bed it can remain in the front (D). Otherwise the tie-down cleats need to be removed for rail installation. Repeat on passenger side.

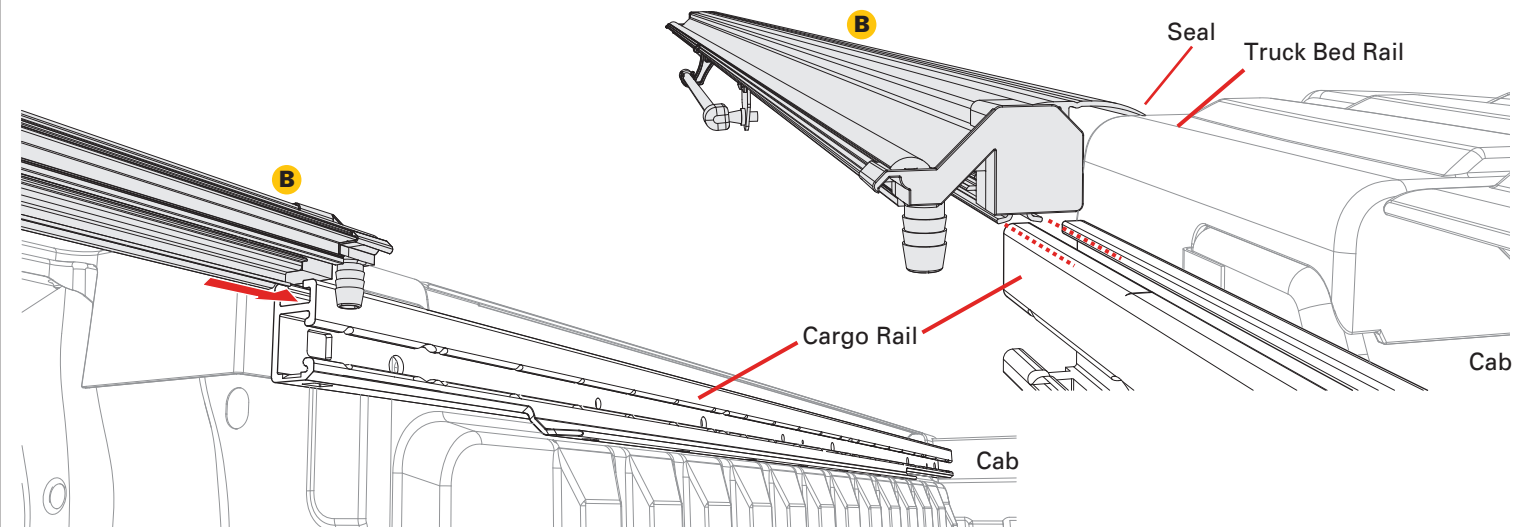


4 Remove the cargo rail end caps and tie-down cleats. Repeat on passenger side.

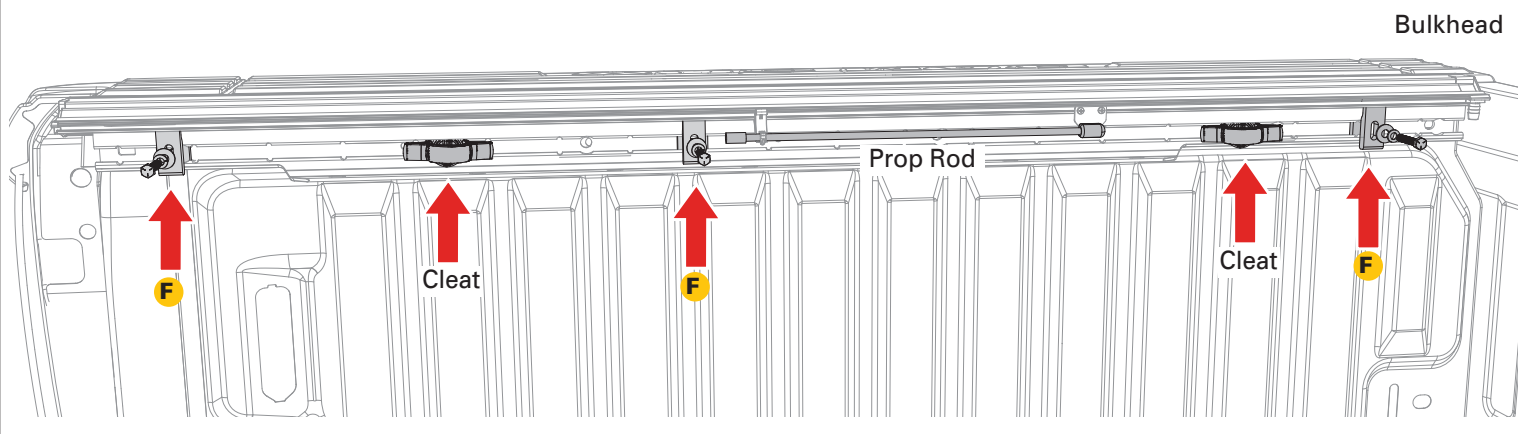
Note: The new rail will not allow the factory end caps to fit back in. Keep them in a safe place if needed.



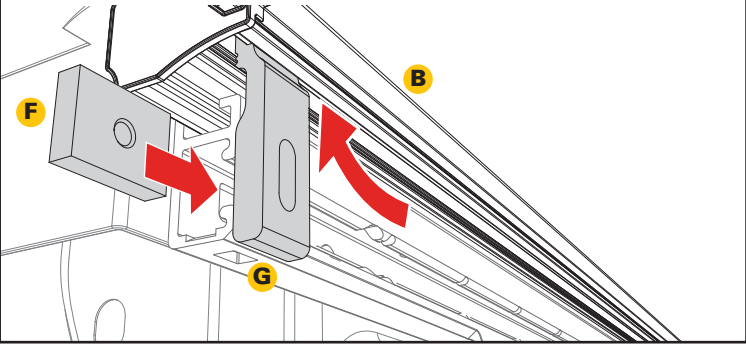
5 Installing Side Rails: Slide the driver side rail (B) into the tail end of the cargo rail with the seal placed on top of the truck bed rail and slide the side rail toward the bulkhead. Repeat on passenger side rail (C).



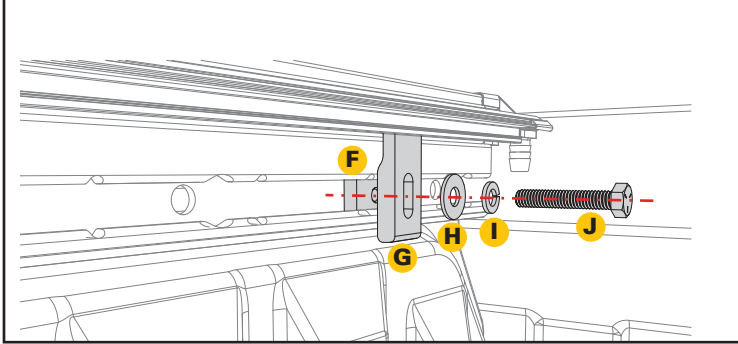
6 Installation of Clamps and Cleats: Insert one of the rectangle nuts (F) into the cargo rail near cab 6-8 inches from the bulkhead. Then insert one cleat behind the first rectangle nut and in front of the prop rod. The middle rectangle nut (F) goes behind the prop rod as shown. Then insert the last rectangle nut (F) after the cleat.



7 Installing Clamps: Insert three rectangle nuts (F) into the cargo rail. Insert three of the clamp halves (G) into the driver side rail (B). Position one rectangle nut 6-8 inches from the bulkhead, one in the middle and one as close to the tailgate as possible. The nuts should be evenly spaced along the rail. The same spacing goes for the clamp halves (G). Repeat on passenger side.

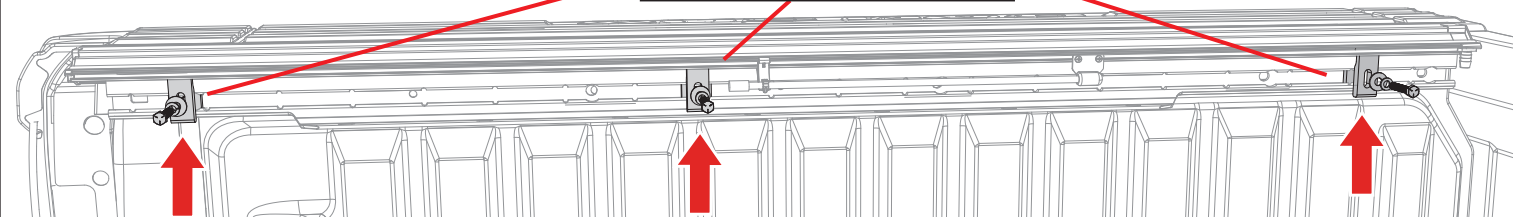
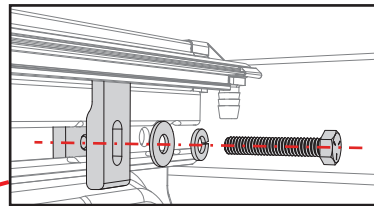
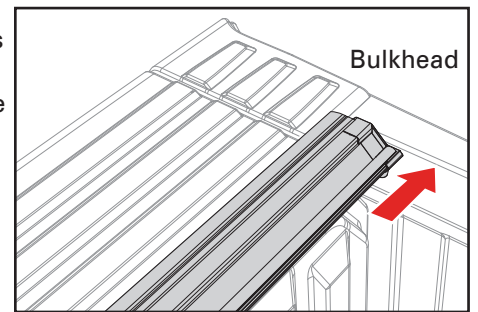


8 Insert three hex bolts (J) using a washer (H) and a lock washer (I) through the clamp half (G) and into the rectangle nut (F) that is already in the cargo rail. Make sure you keep the distance of the clamps mentioned in step 6. Repeat on passenger side. **Do NOT tighten anything at this time.** Repeat on passenger side.



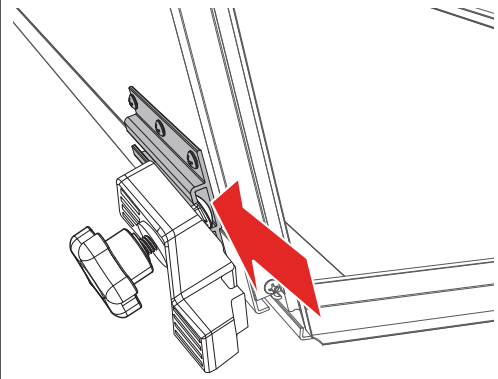
9 Align the driver side rail (B) with the drain tube fitting going towards the cab of the truck and pushed up against the bulkhead. Position one clamp assembly 6-8 inches from the bulkhead, one clamp assembly in the middle and one clamp assembly as close to the tailgate as possible. The clamps should be evenly spaced along the rail. Tighten the bolts to 10 ft/lbs of torque with a 1/2" wrench or socket.

CAUTION: Do NOT overtighten.
Repeat on passenger side rail (C).

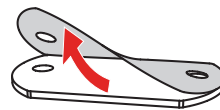


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

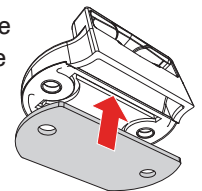
10 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



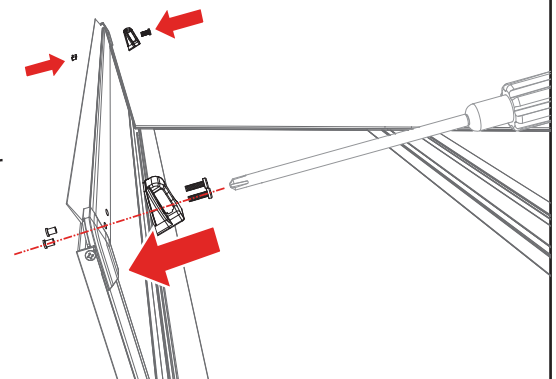
11 First, prep the buckle ends (K) by peeling off the adhesive liner of the gasket (L).



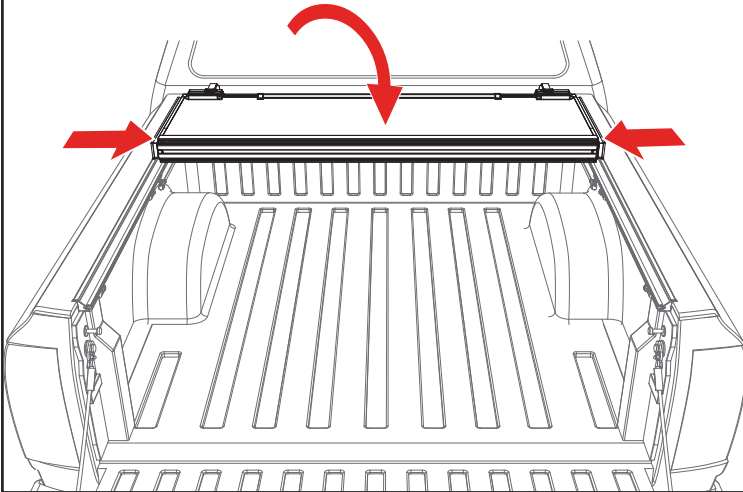
Then adhere the gasket (L) to the underside of each of the buckle ends.



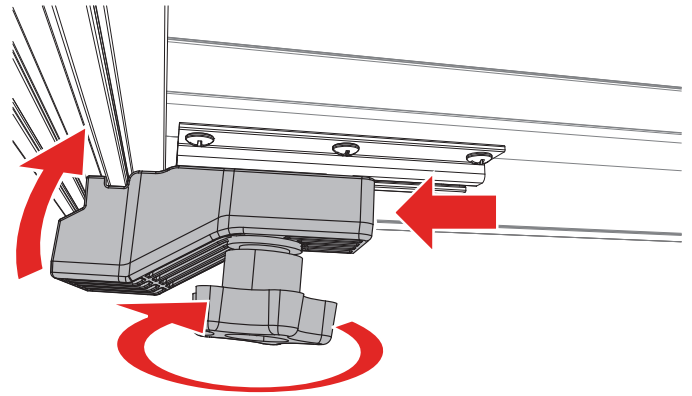
Position the buckle ends (K) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (N) and the nutsert (M) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



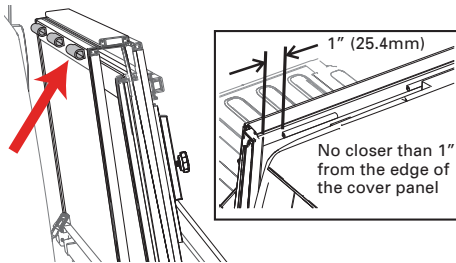
- 12** Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



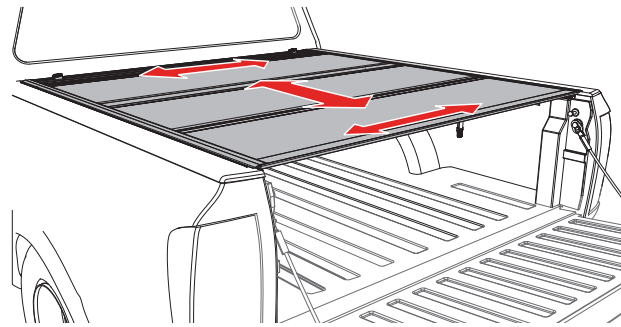
- 13** Confirm the retainer clamps (E) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



- 14** With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (P) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

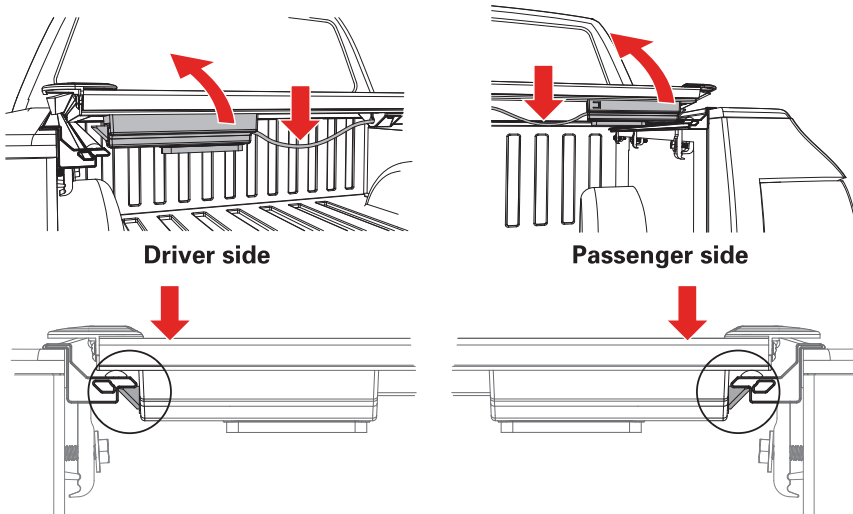


- 15** Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (E) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

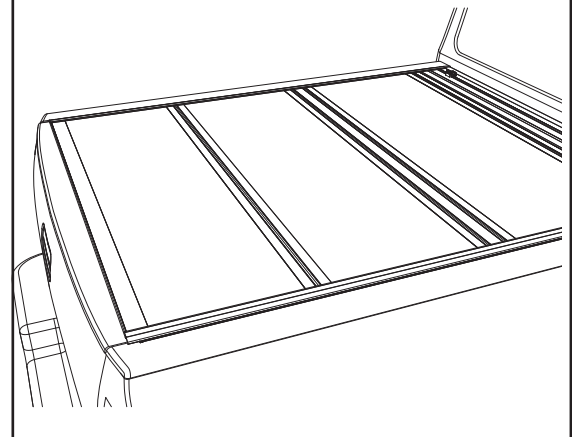


Power Tailgates:
If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

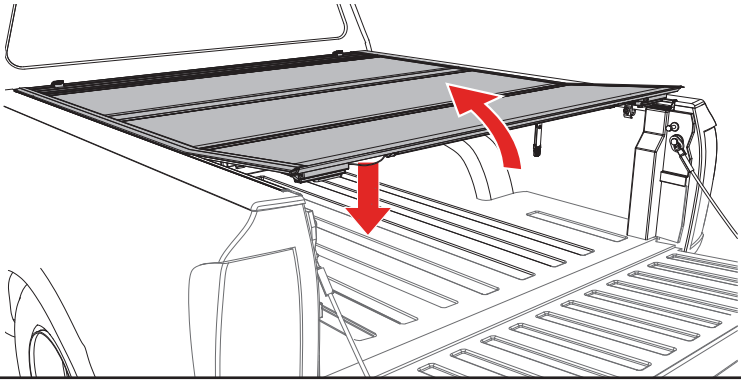
- 16** Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



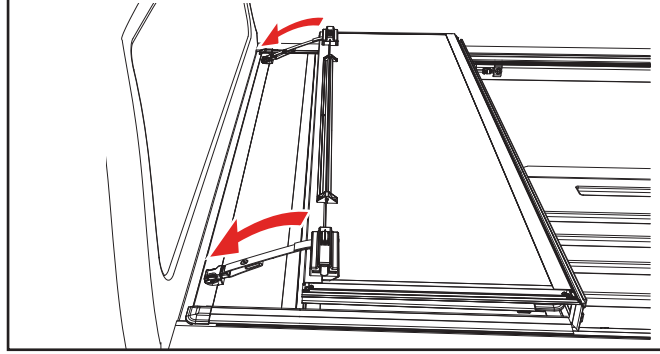
- 17** Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



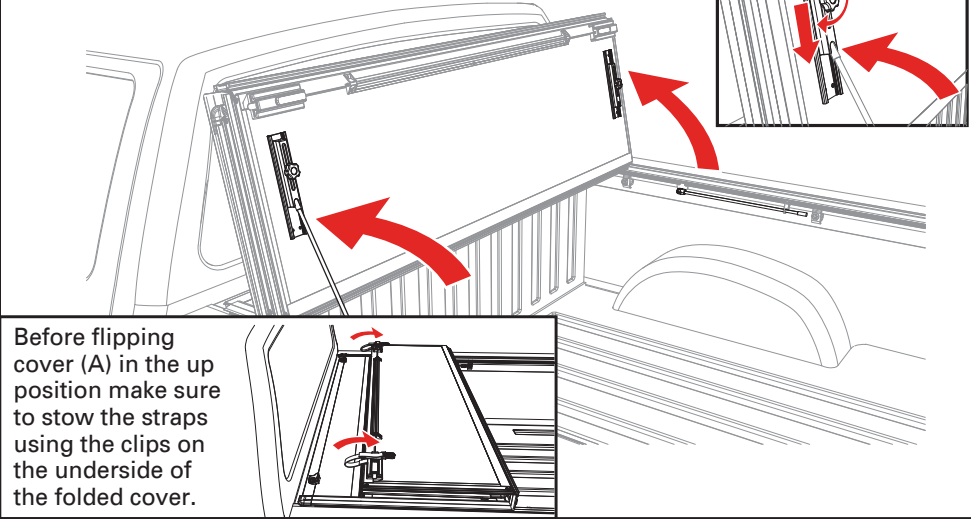
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.

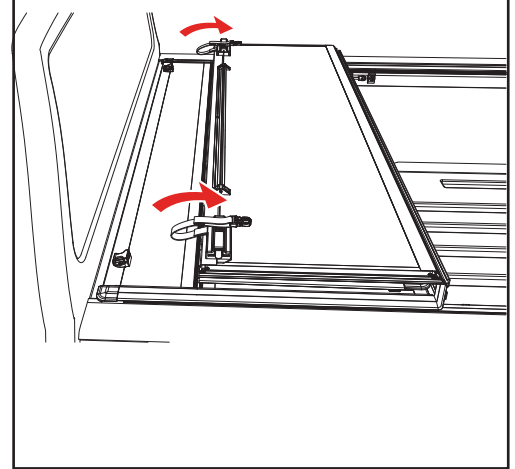


FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.

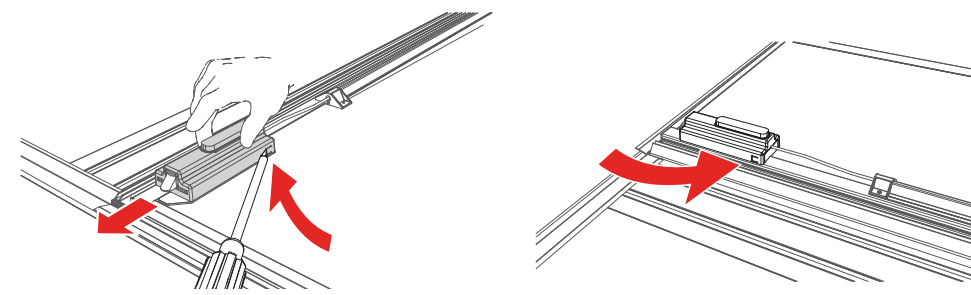


Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.

CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.

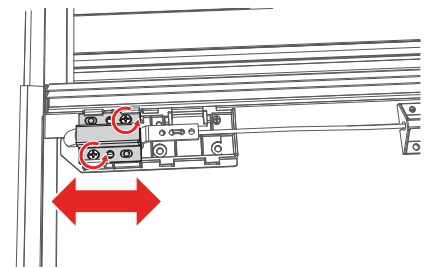


ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.

Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

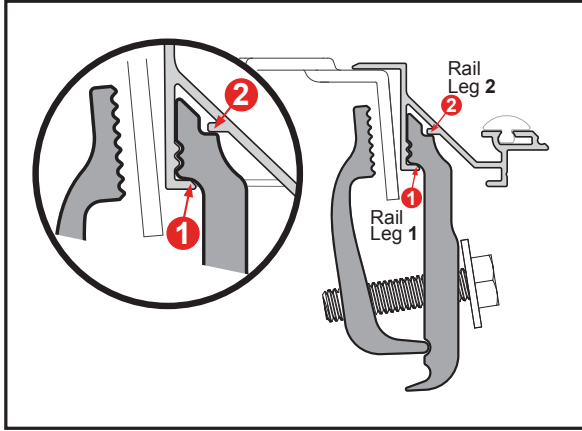


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

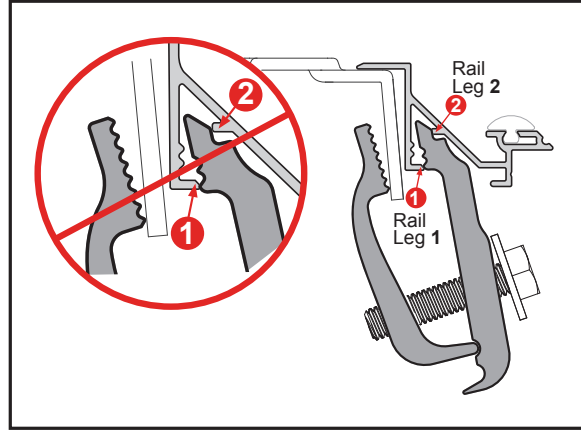
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

INSTALLATION SHEET

Any damaged or missing parts?

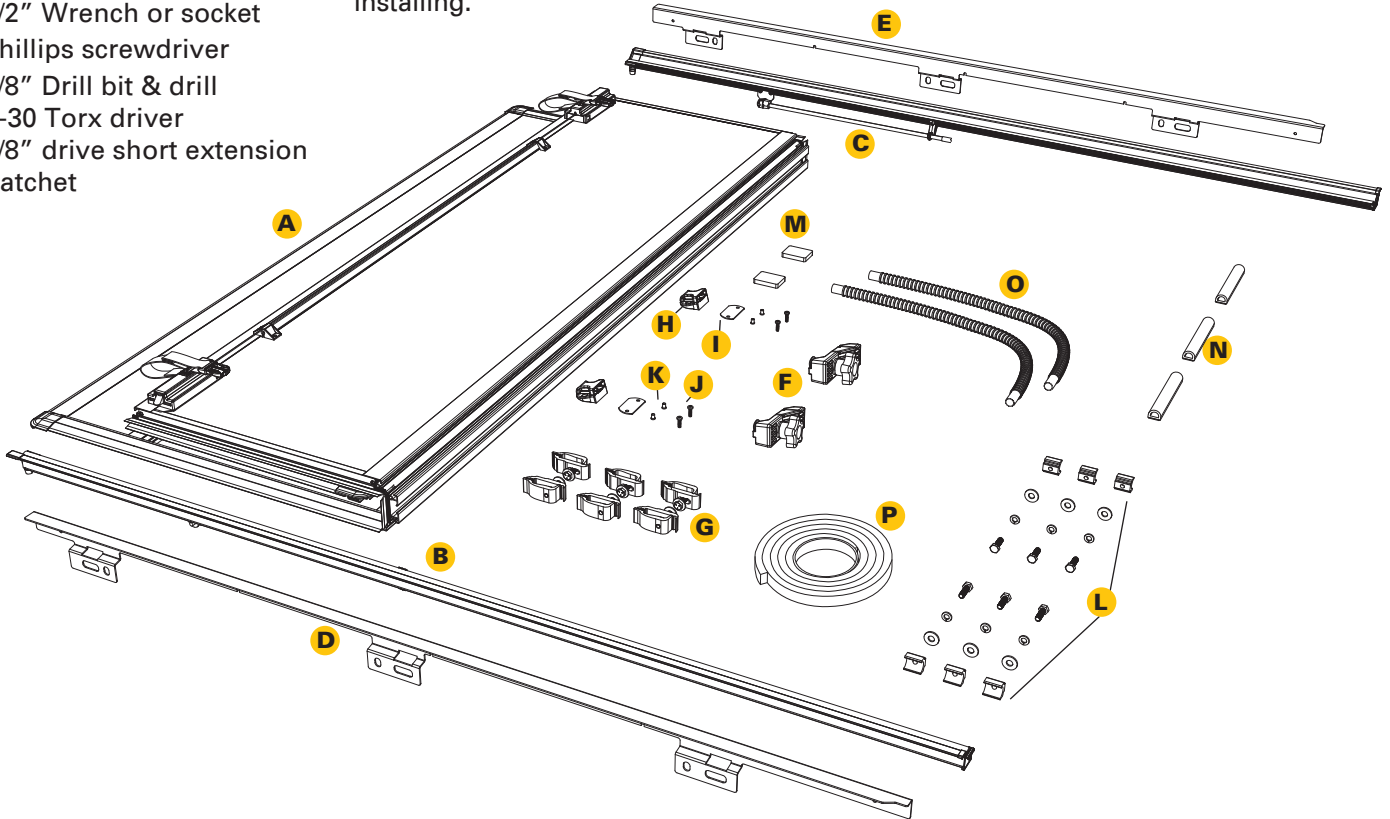
Parts will be shipped to you directly.

Call 818-365-9000 Mon - Fri 8:30 am - 6:00 pm EST
or email support@bakindustries.com

TOOLS REQUIRED

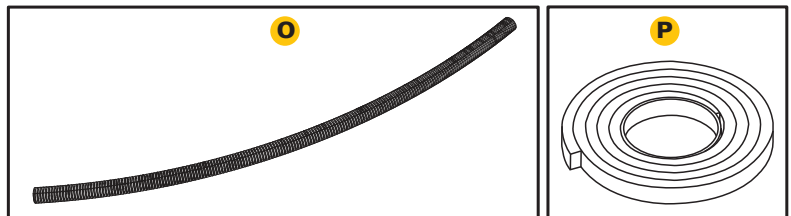
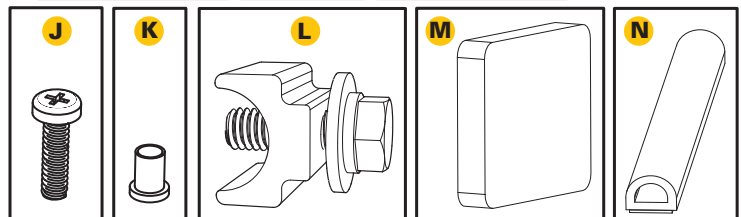
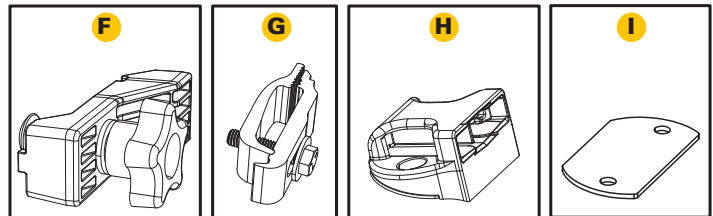
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill
- T-30 Torx driver
- 3/8" drive short extension
- Ratchet

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

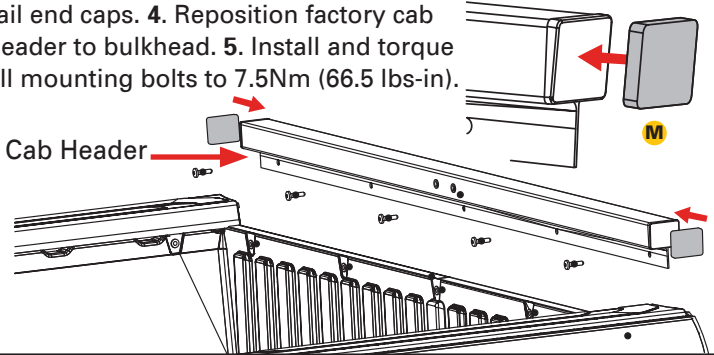


PARTS INCLUDED IN THE BOX

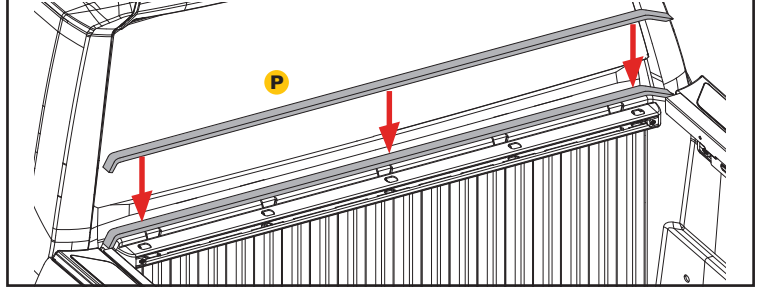
- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Adaptor rail driver side
- E** 1x Adaptor rail passenger side
- F** 2x Cover retainer clamps
- G** 6x Clamps
- H** 2x Buckle ends
- I** 2x Gaskets
- J** 4x Screws
- K** 4x Nutserts
- L** 6x T-nut kits (5/16" flat washer, 5/16" lock washer, hex head bolt)
- M** 2x Bulkhead gaskets
- N** 3x D-shaped cab bumpers
- O** 2x Drain tubes
- P** 1x Bulkhead seal



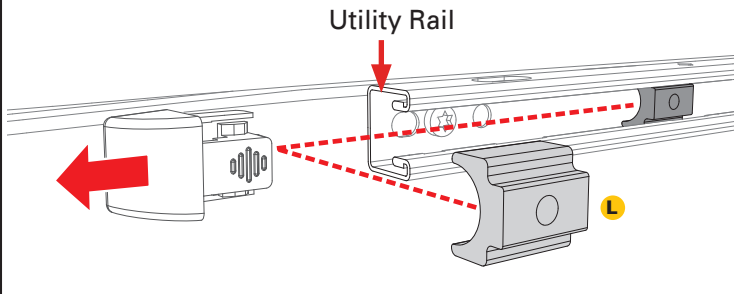
1A For 16-23 Tacoma - Removing Cab Header and Installing Seal: 1. Remove factory cab header using a T-30 Torx drive, 3/8" drive short extension and ratchet to remove the five fasteners securing the header rail to front bulkhead below cab rear window. 2. Clean both ends of the cab header with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. 3. Peel backing paper off of the foam seal (M) and adhere to header rail end caps. 4. Reposition factory cab header to bulkhead. 5. Install and torque all mounting bolts to 7.5Nm (66.5 lbs-in).



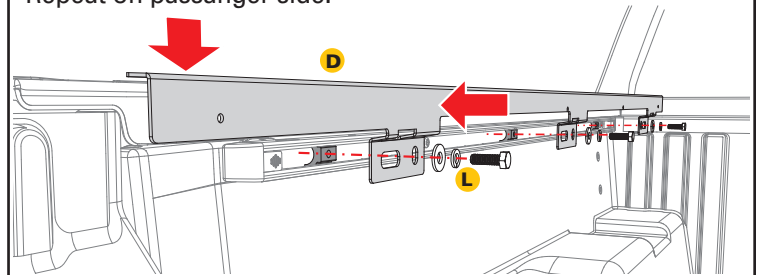
1B For 24 + Tacoma - Installing Seal: Install bulkhead seal (P) included with cover (A) by cleaning the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.



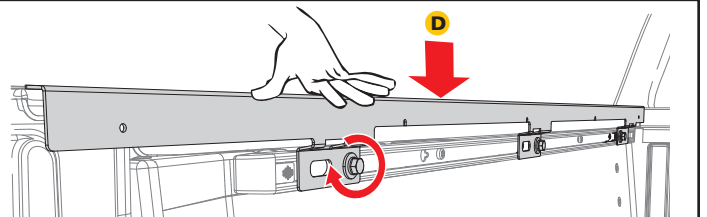
2 Installing Clamp Kits: Remove the factory end cap from the utility rail. Insert three T-nut kits (L) into the end of the accessory rail and put the end cap back in. Repeat on passenger side.



3 Installing Adaptor Rail: Install adaptor rail driver side (D) with the bolt, washer and lock washer that is attached to the T-nut kit (L) and push the rail all the way toward the cab and the bulkhead. Adjust the t-nuts so they are lined up with the holes in the adaptor rail. **Do not use the slotted holes.** Leave loose at this time. Repeat on passenger side.



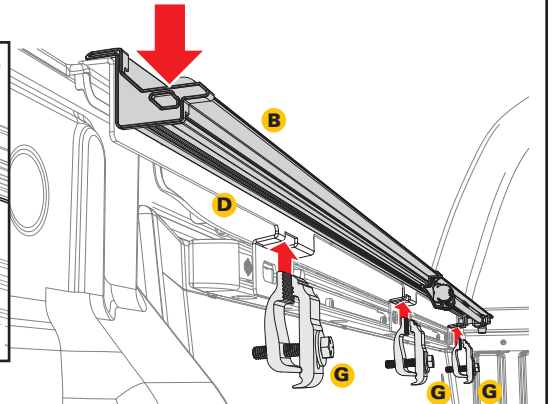
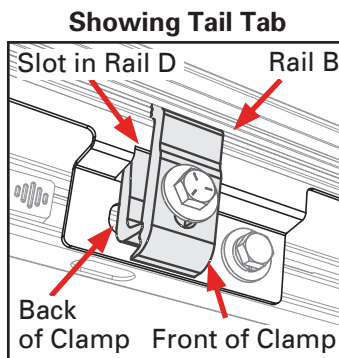
4 When you get the adaptor rail driver side (D) and T-nut kits (L) lined up you can now tighten the bolts while you are applying downward pressure to the rail. A second set of hands may help. Repeat on the opposite side using the adaptor rail passenger side (E).



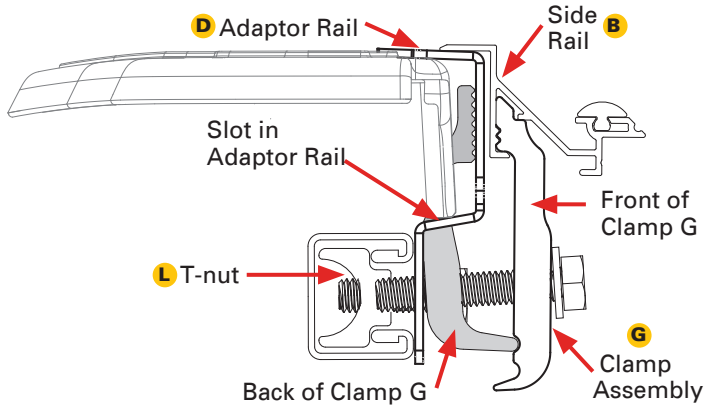
5 Installing Side Rails: Install the driver side rail (B) on top of the adaptor rail driver side (D) pushing the rail all the way toward the cab and the bulkhead. Insert back part of clamp (G) through the upper slot in the adaptor rail (D) and the front part of the clamp (G) on to the side rail (B) clamping on to the adaptor rail (D). When tightening each clamp kit (G), make sure the side rail sits flush and seals properly. A second set of hands may help. Repeat on the opposite side using the passenger side rail (C).

NOTE: If clamps do not fit into the slots of the mounting tabs use **Alternate Clamping Locations** next to mounting tabs using steps 8-10.

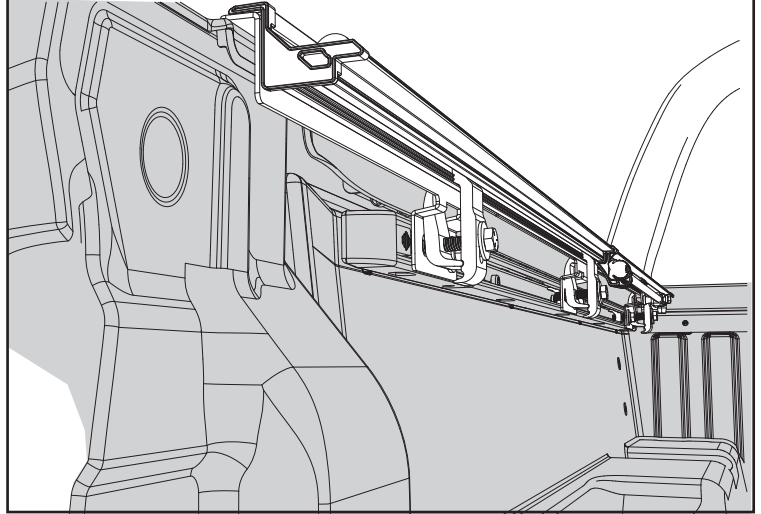
NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.



6 For the best (A) fit, the side rails (B & C) should be level with the truck bed cap and not angled up or down. Insert the backside of the clamp as high as possible and tighten clamp. Depending on model the notch will vary. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!**



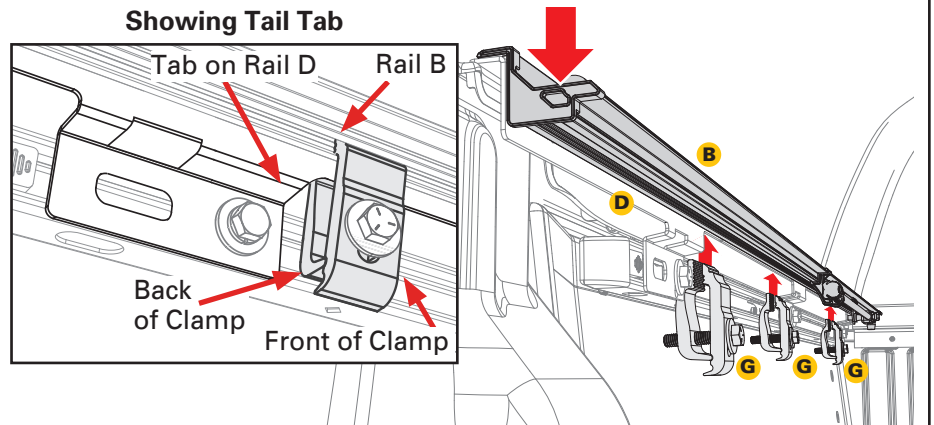
7 Adaptor Rail and Side Rails Installed.



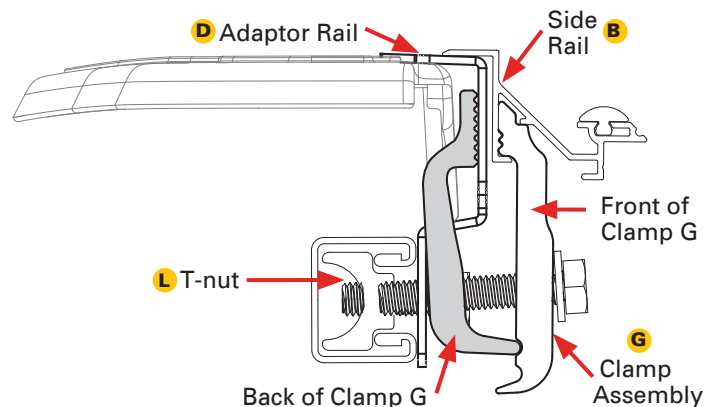
8 **Alternative Clamp Locations for Installing Side Rails:** Install the driver side rail (B) on top of the adaptor rail driver side (D) pushing the rail all the way toward the cab and the bulkhead. Insert back part of clamp (G) behind the adaptor rail (D) next to the tab and the front part of the clamp (G) on to the side rail (B) clamping on to the adaptor rail (D). When tightening each clamp kit (G), make sure the side rail sits flush and seals properly. A second set of hands may help. Repeat on the opposite side using the passenger side rail (C).

NOTE: The middle and cab clamps should go to the left of the tabs on rail (D). On rail (E) they should go to the right of these two tabs.

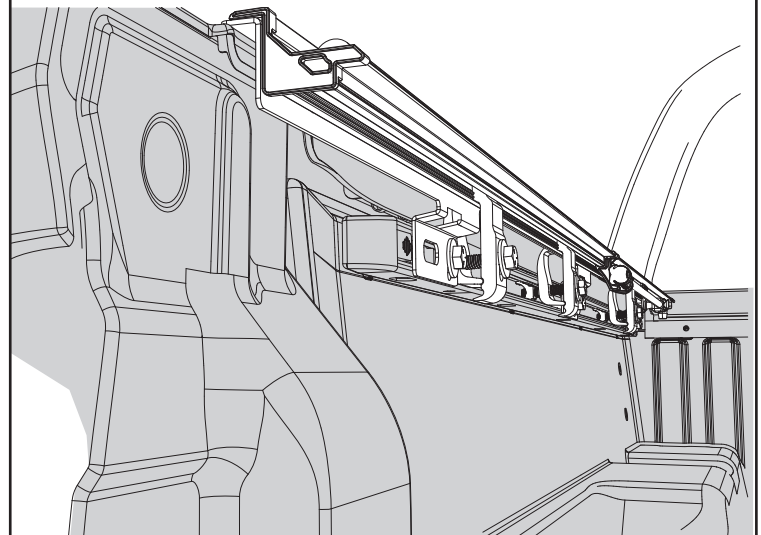
NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.



9 **Alternative Clamping Locations:** For the best (A) fit, the side rails (B & C) should be level with the truck bed cap and not angled up or down. Insert the backside of the clamp as high as possible and tighten clamp. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!**




10 Adaptor Rail and Side Rails Installed Using Alternative Clamping Locations:

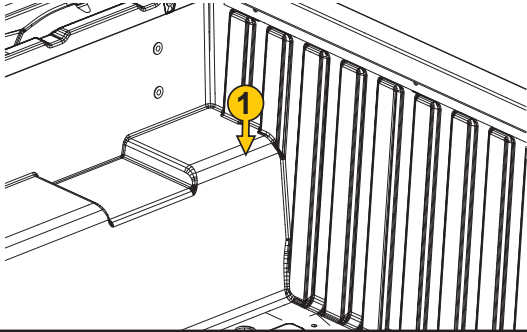


CAUTION

Before drilling for drain tubes, verify area is free and clear of obstructions below the truck bed.

 Inspect area below bed floor to insure proper clearance before drilling.

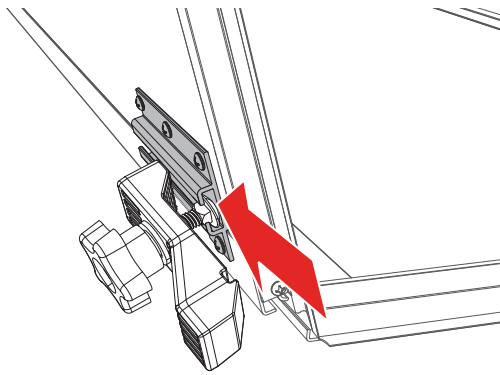
1. Corner of wheel well.



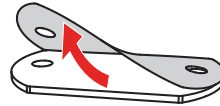
11 Attach the drain tubes (O) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. Drill a 5/8" hole in the top corner of the wheel well as shown in the CAUTION Step (location 1), then run the opposite end of the drain tube through the 5/8" hole.



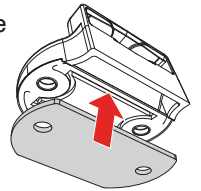
12 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (F) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



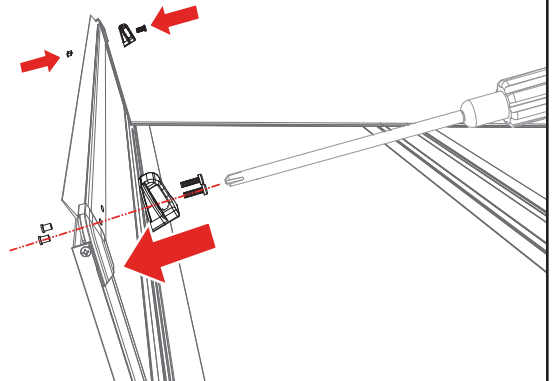
13 First, prep the buckle ends (H) by peeling off the adhesive liner of the gasket (I).



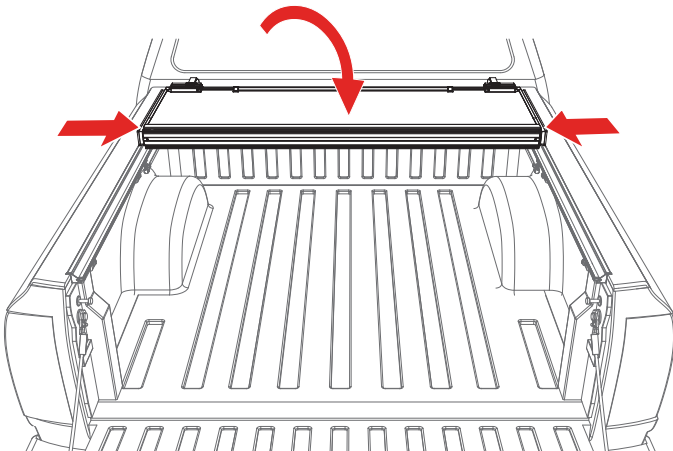
Then adhere the gasket (I) to the underside of each of the buckle ends.



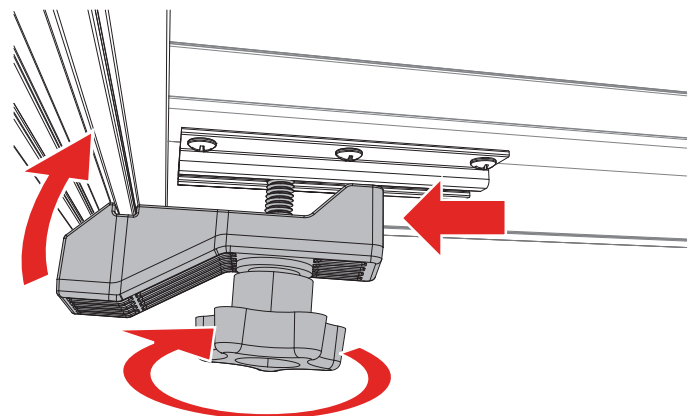
Position the buckle ends (H) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (J) and the nutsert (K) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



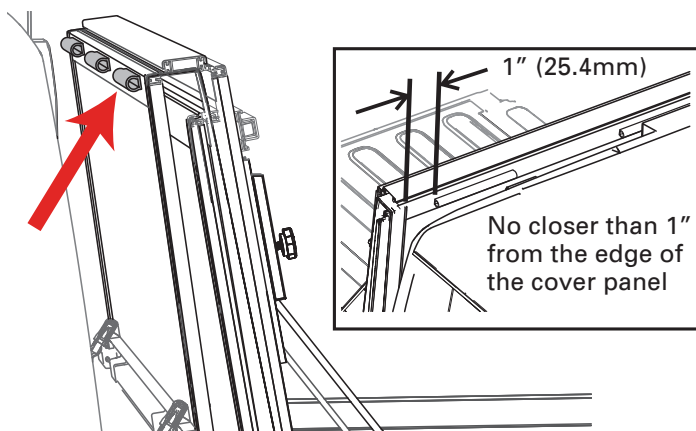
14 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



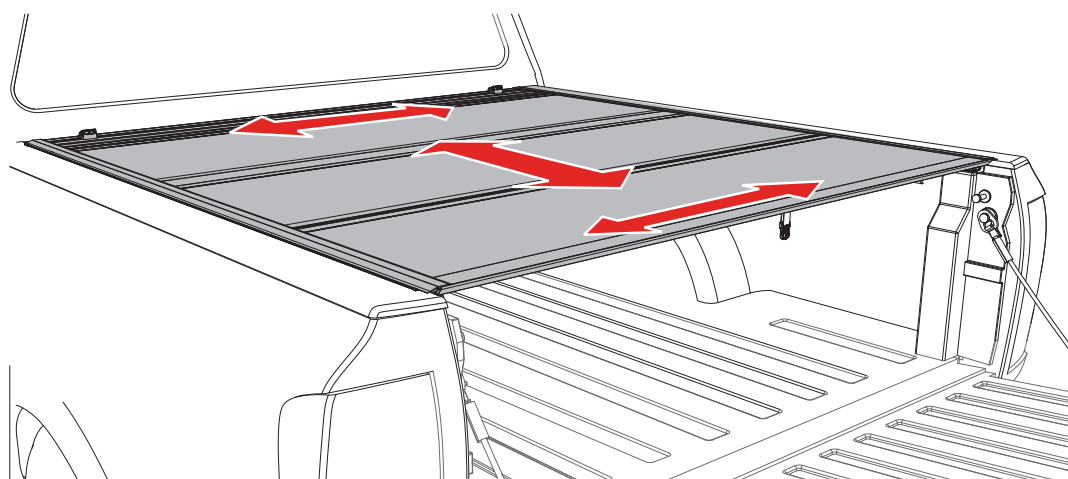
15 Confirm the retainer clamps (F) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



16 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (N) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

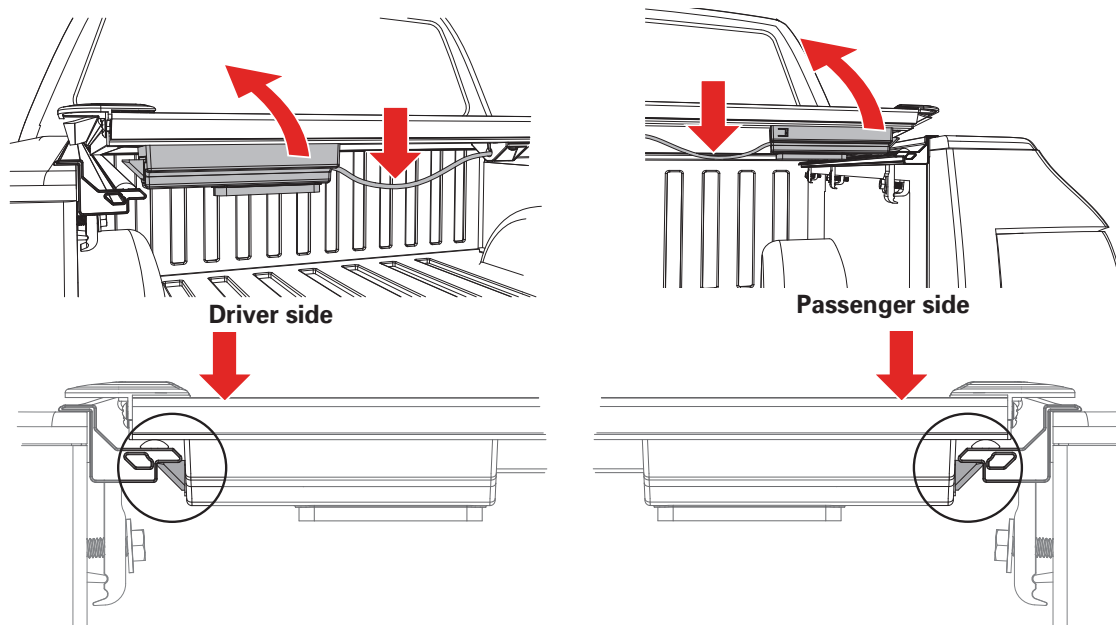


17 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (F) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5"

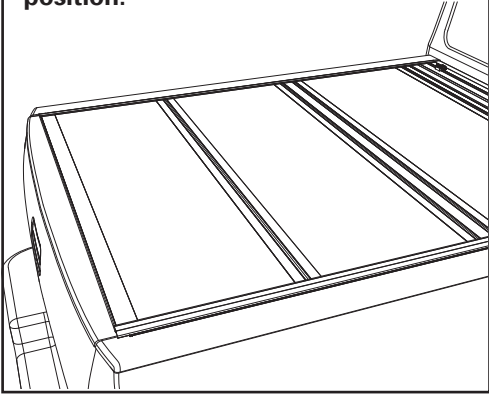


Power Tailgates:
If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

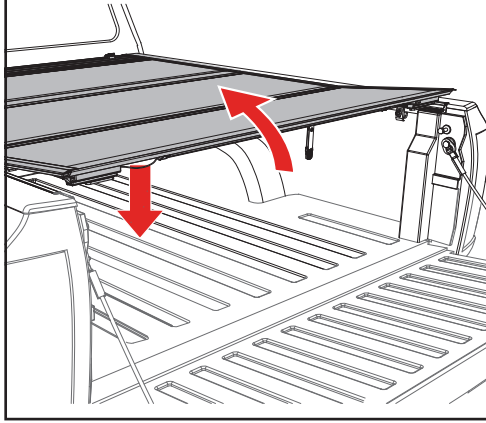
18 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



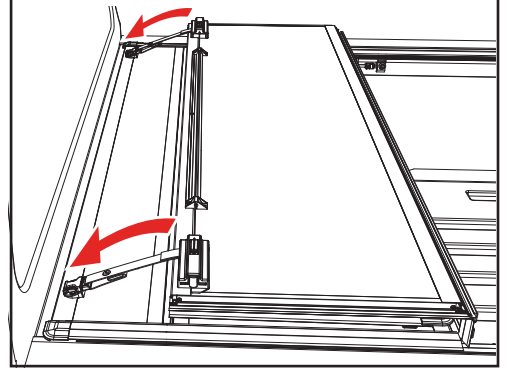
19 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



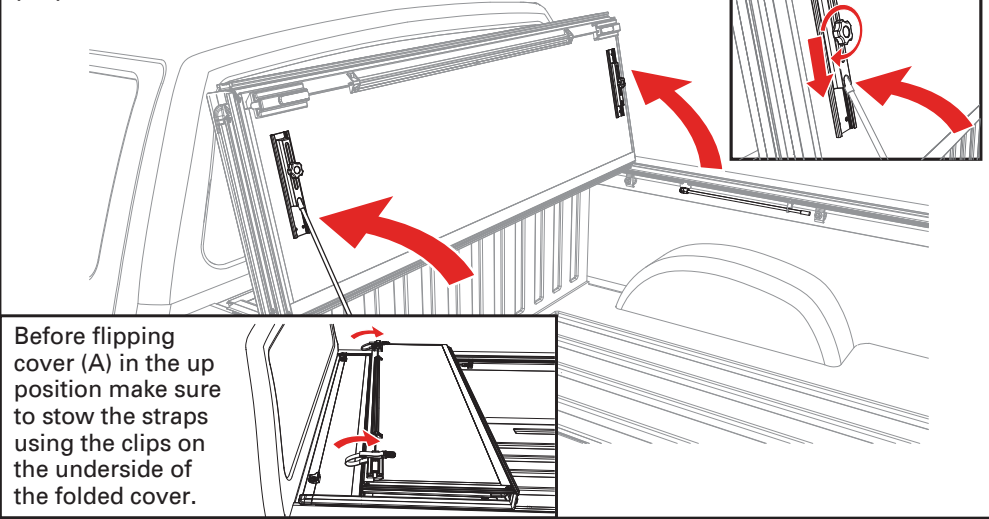
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



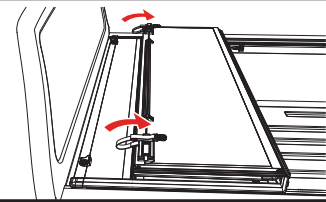
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



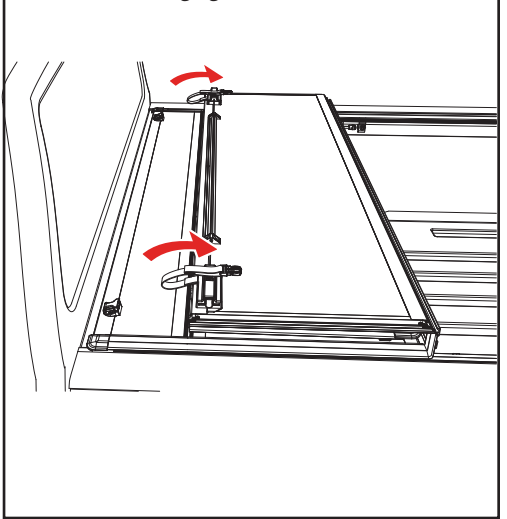
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



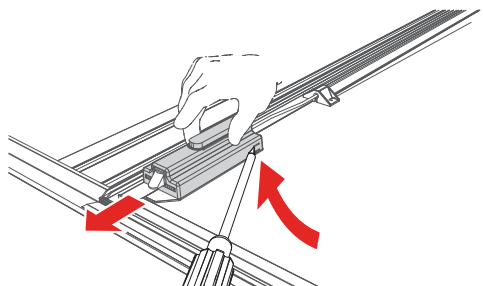
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



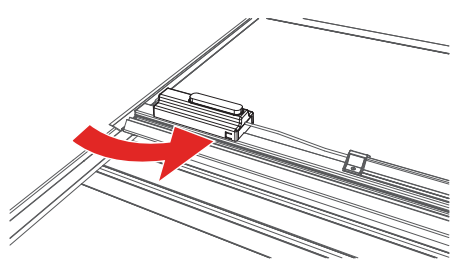
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



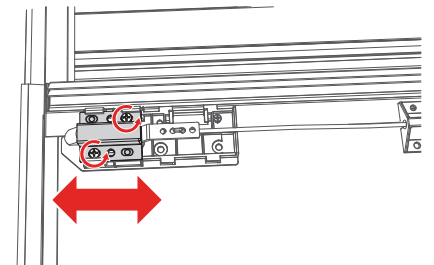
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

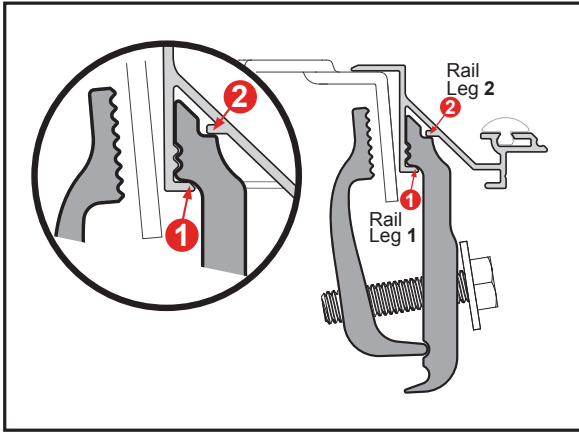


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

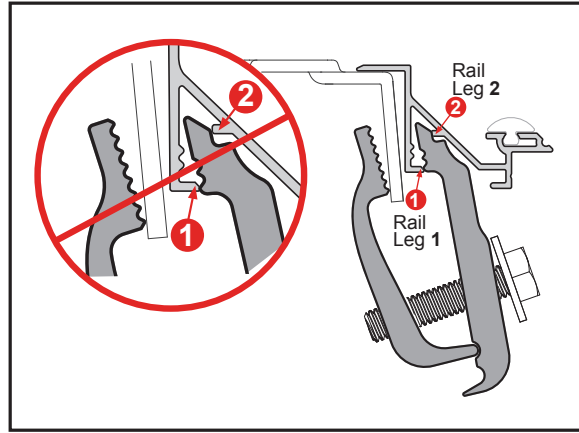
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____



INSTALLATION SHEET

Any damaged or missing parts?

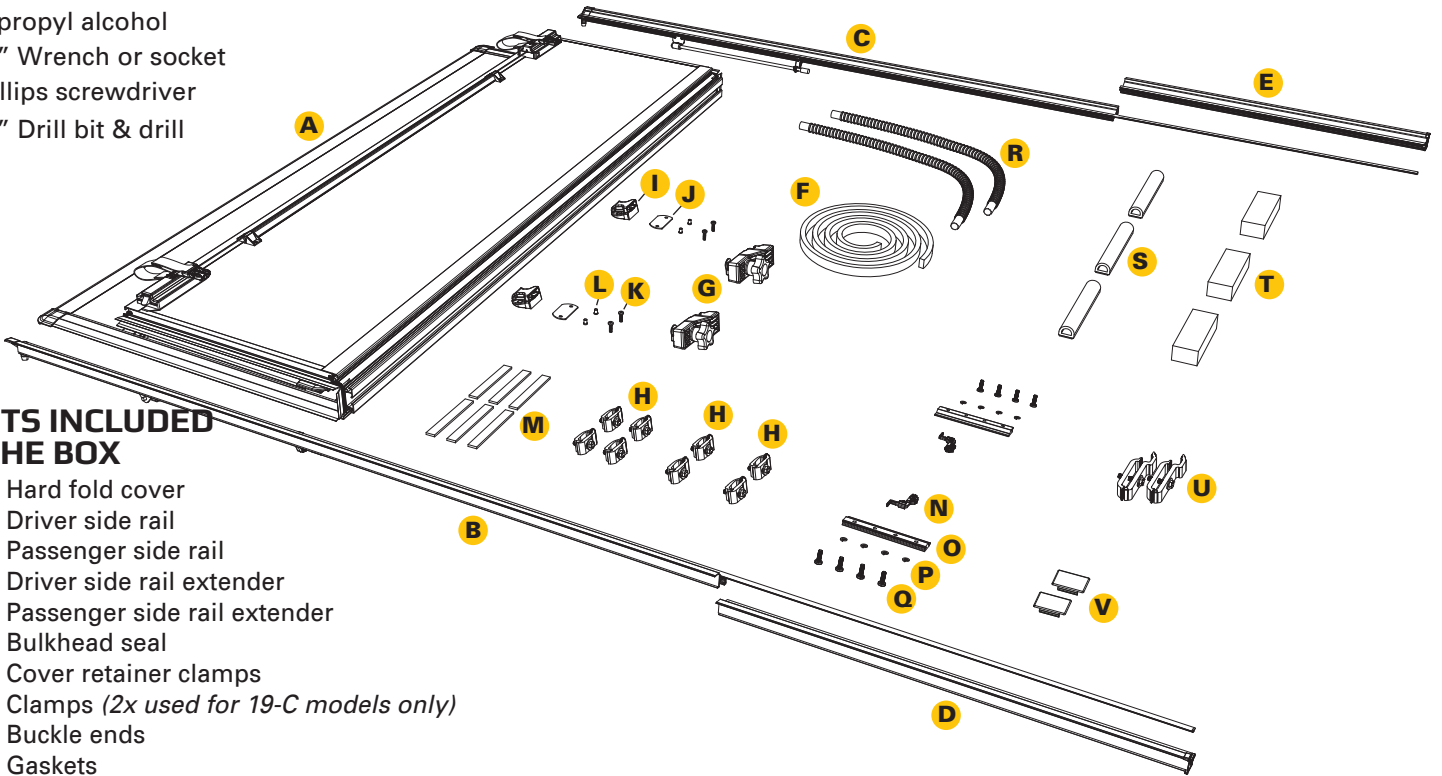
Parts will be shipped to you directly.

Call 818-365-9000 Mon - Fri 8:30 am - 6:00 pm EST
or email support@bakindustries.com

TOOLS REQUIRED

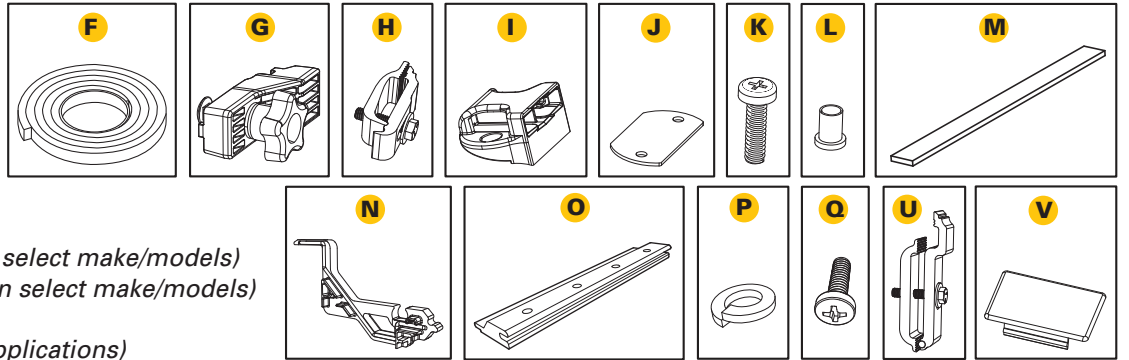
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

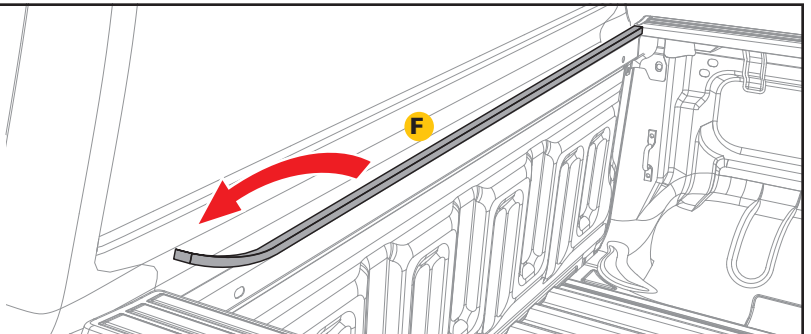


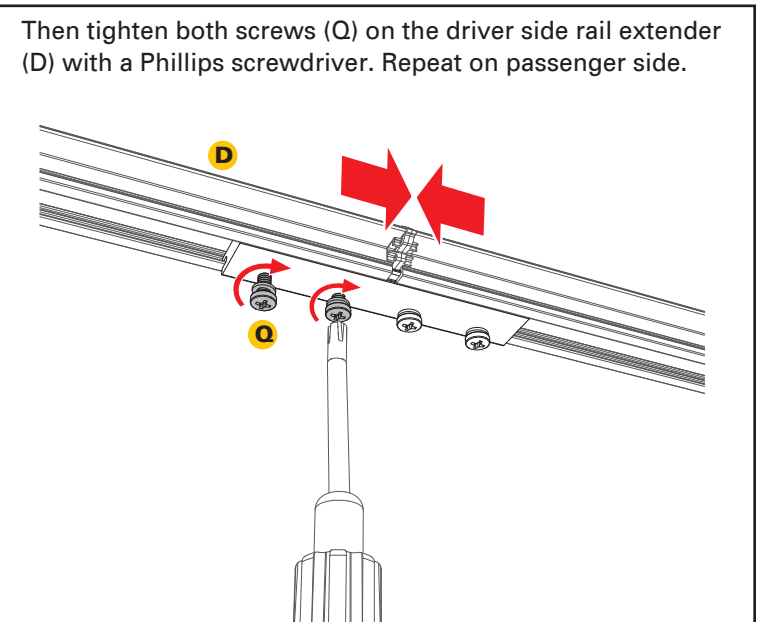
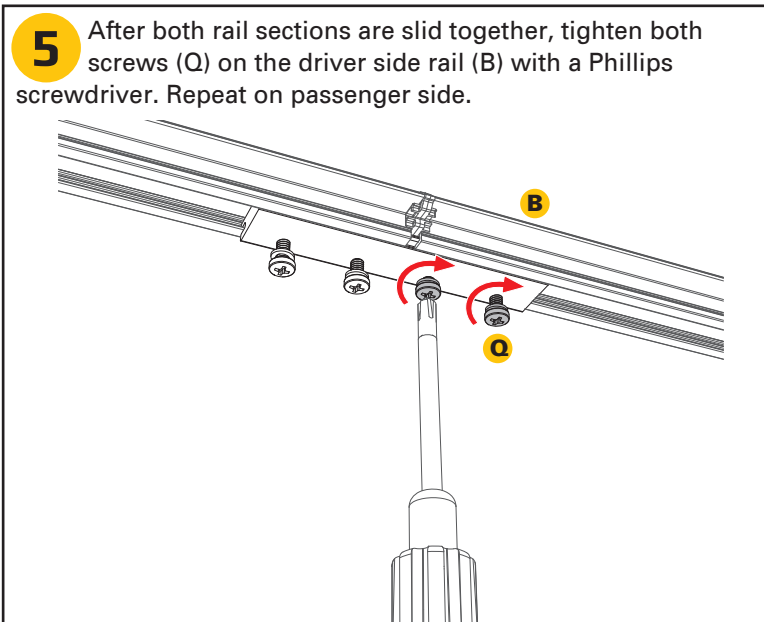
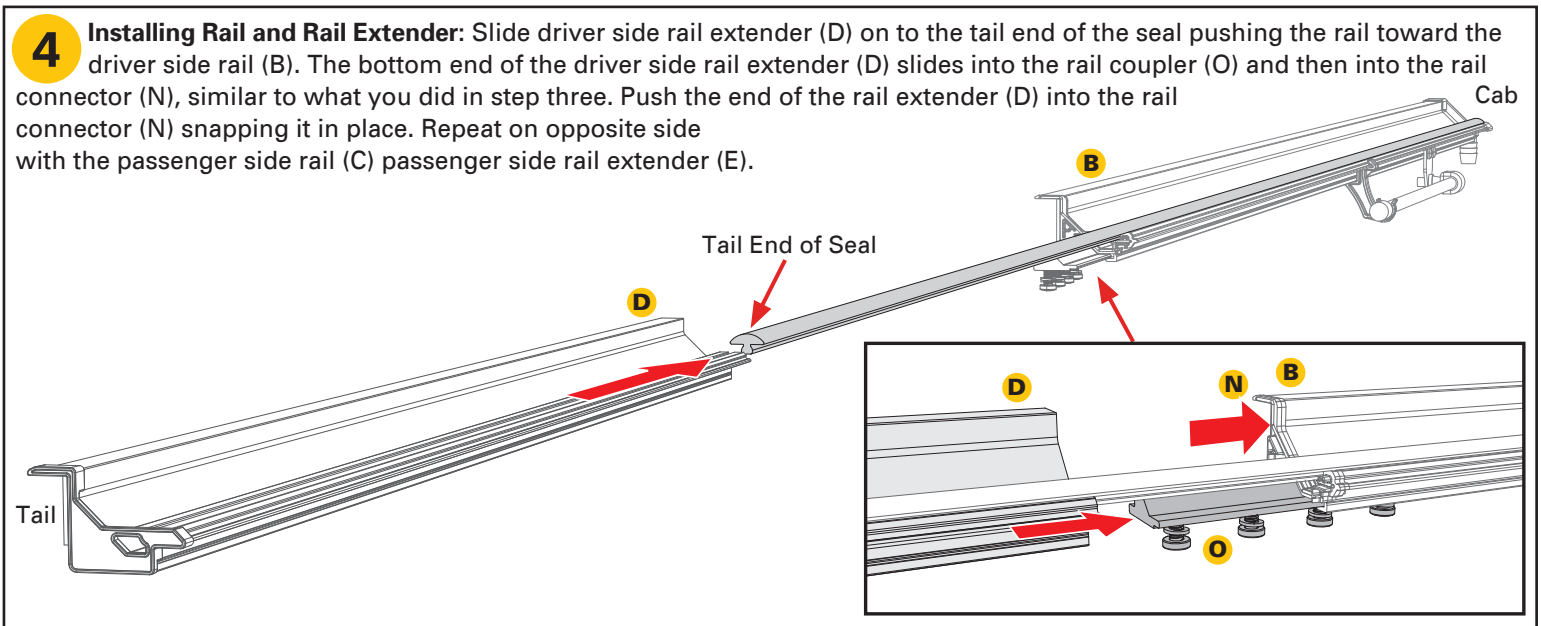
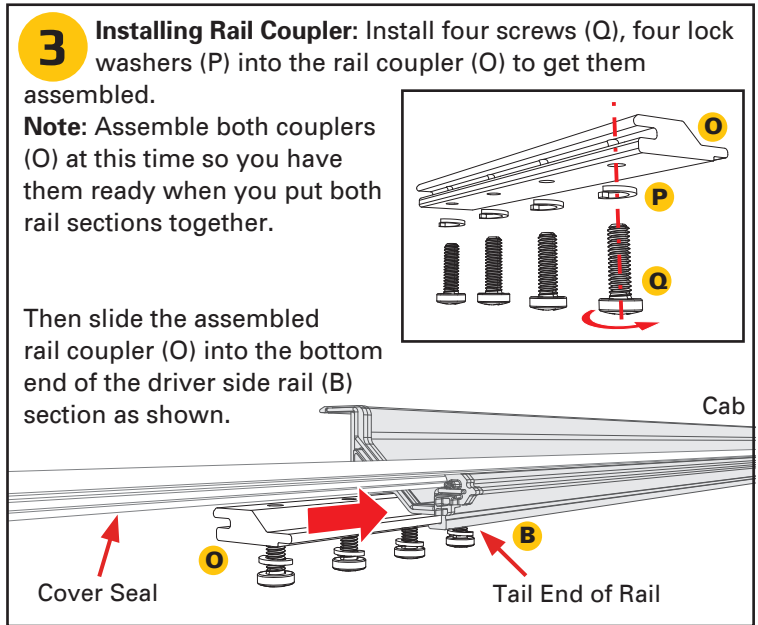
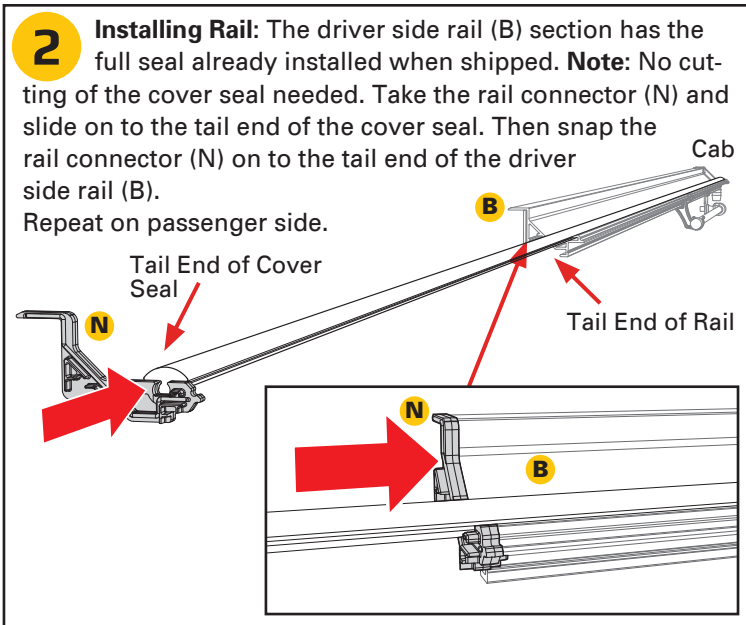
PARTS INCLUDED IN THE BOX

- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Driver side rail extender
- E** 1x Passenger side rail extender
- F** 1x Bulkhead seal
- G** 2x Cover retainer clamps
- H** 8x Clamps (2x used for 19-C models only)
- I** 2x Buckle ends
- J** 2x Gaskets
- K** 4x Screws
- L** 4x Nutserts
- M** 6x Rubber filler strips
- N** 2x Rail connectors
- O** 2x Rail couplers
- P** 8x Lock washers
- Q** 8x Screws
- R** 2x Drain tubes
- S** 3x D-shaped cab bumper (on select make/models)
- T** 3x Oversized cab bumpers (on select make/models)
- U** 2x Stake pocket clamps
- V** 2x Pocket covers (for 07-13 applications)

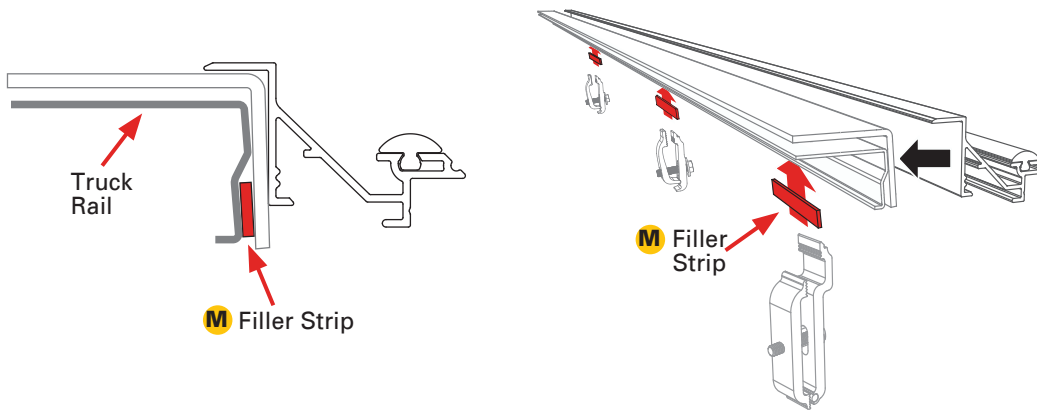


1 **Installing Seal:** If a bulkhead seal (F) is included with the cover (A), clean the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.

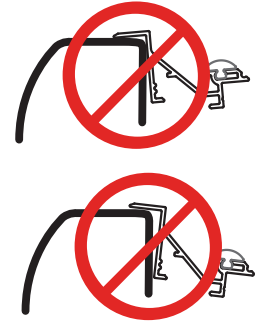




6 If rubber filler strips (M) were NOT included in your kit, skip to step 3. If you received rubber filler strips (M) with the cover (A), clean the rail the same way as you did in step 1. Peel the backing and adhere the filler strips (M), as illustrated, between the truck plastic bed cap and truck metal rail. Place one 6-8 inches from the bulkhead. Place the rear strip as close to the tailgate as possible. Center the middle strip appropriately.

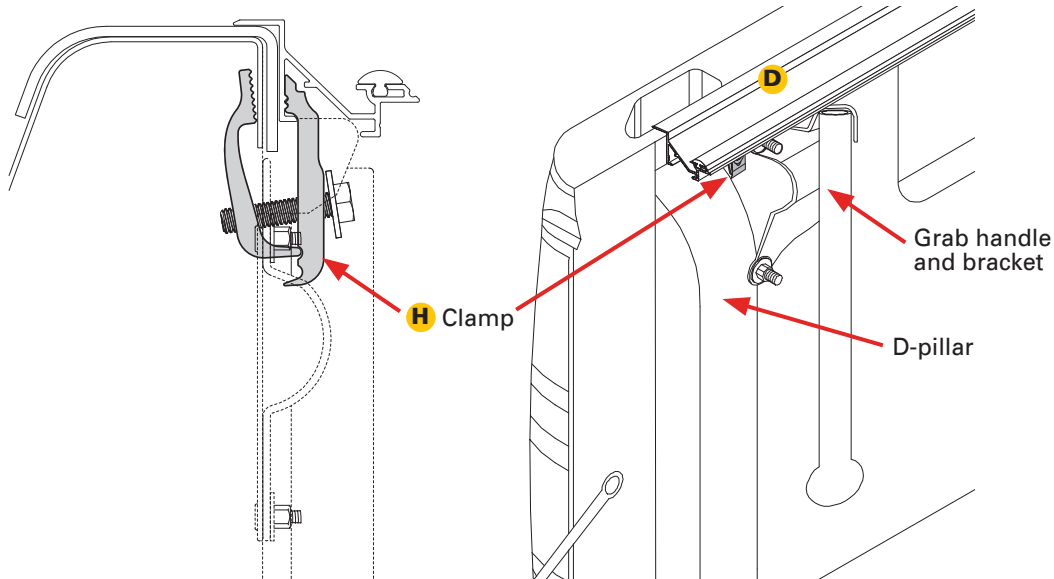


IMPORTANT: In order for the cover (A) to operate properly the side rails (B & C) **MUST** be square (90° angle) to the truck bed rails. This allows the rear latch to engage properly.



Do NOT tilt rails

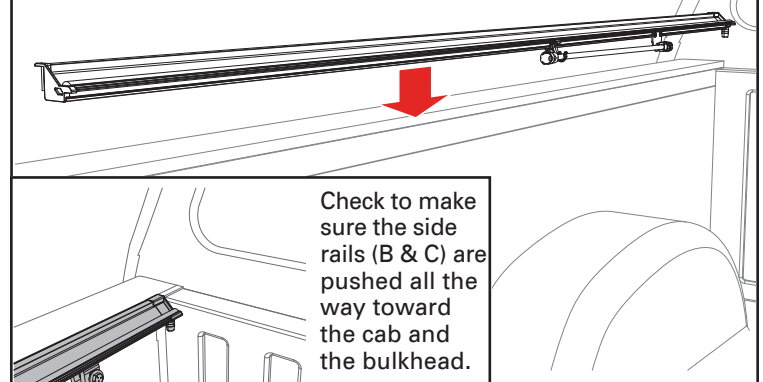
Note: For 19-C models that have the Multi-Pro tailgate with grab handle on the driver side, use clamp (H) to attach rear portion of the driver side rail extender (D). Place clamp (H) between the d-pillar and the bracket for the grab handle.



7 Attach the drain tubes (R) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead. Repeat on passenger side rail.



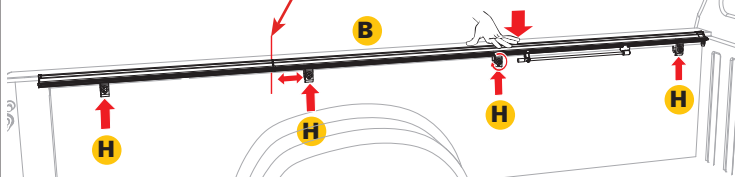
8 Place the driver side rail (B) on the truck rail. Position the side rail flush with the top edge of your truck bed rail. The end of the side rail with the drain tube will go towards the cab of the truck. Repeat on the opposite side with the passenger side rail (C).



Check to make sure the side rails (B & C) are pushed all the way toward the cab and the bulkhead.

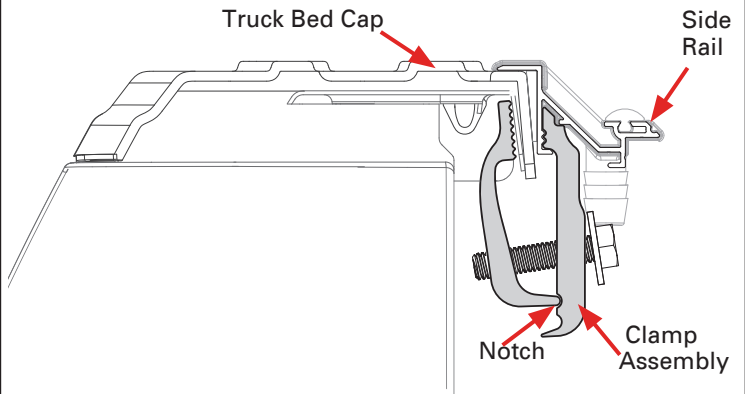
9 Attach four clamps (H) to the driver side rail (B) to the truck bed. Place the front clamp 6-8 inches from the bulkhead. Place the rear clamp as close to the tailgate as possible. Center the middle clamps accordingly. Clamps should be evenly spaced along the full length of the rail. Loosely tighten with a 1/2" wrench to make sure the clamps engage with the side rail. Repeat on the opposite side with the passenger side rail (C).

Note: Make sure the third clamp is close to where the two rails are joined together.

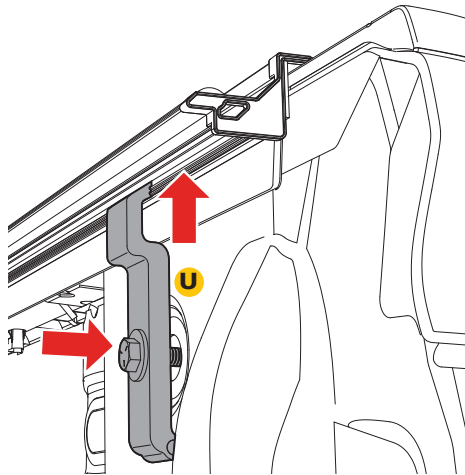


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

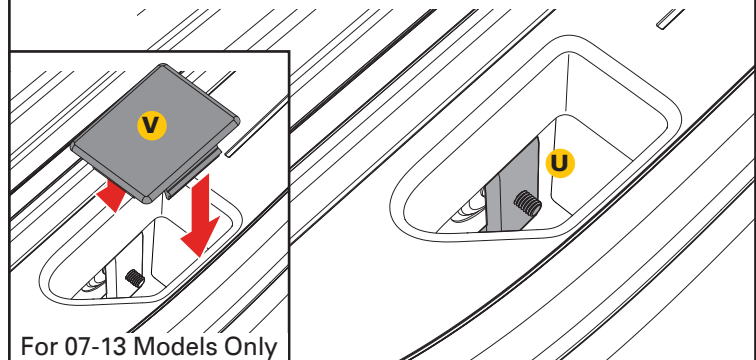
10 For the best (A) fit, the side rails (B & C) should be level with the truck bed cap and not angled up or down. Insert the backside of the clamp as high as possible and tighten clamp. Depending on model the notch will vary. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!**



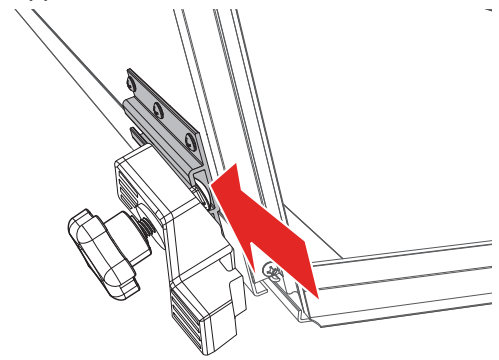
11 Attach one stake pocket clamp (U) from the passenger side rail (A) to the truck bed. Disassemble the stake pocket clamp (U). Place the inner part of the clamp into the rail. Make sure the bolt passes through the stake pocket hole as shown.



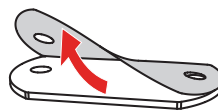
12 Place the outer part of the stake pocket clamp (U) into the stake pocket, up underneath the plastic bed cap, then secure to the bolt. Make sure the rail is level. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!** **Note:** For 07-13 models only, install stake pocket covers (V) into stake pocket opening in the side rail toward tail. Repeat for driver's side rail (B).



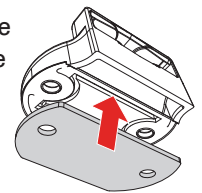
13 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (G) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



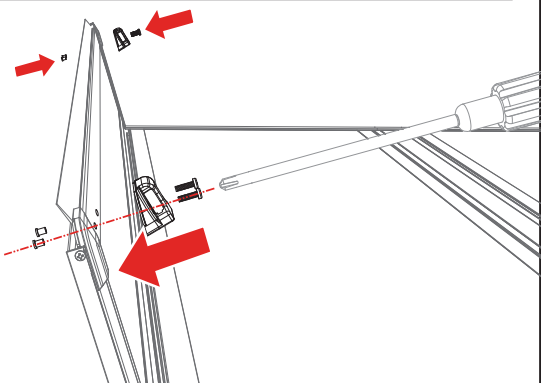
14 First, prep the buckle ends (I) by peeling off the adhesive liner of the gasket (J).



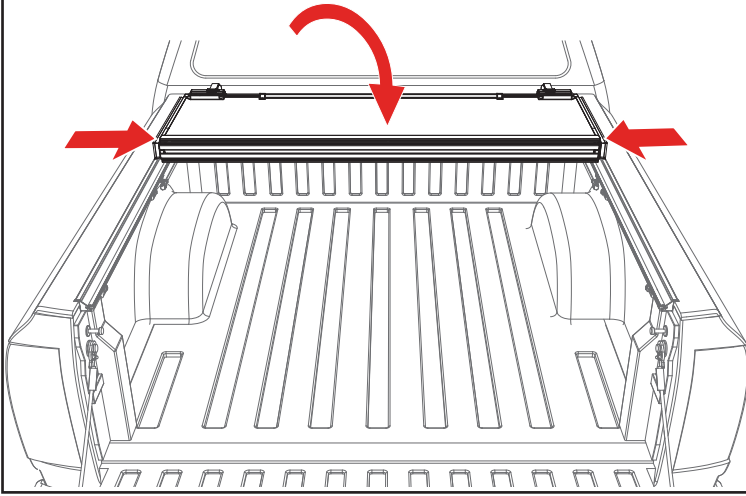
Then adhere the gasket (J) to the underside of each of the buckle ends.



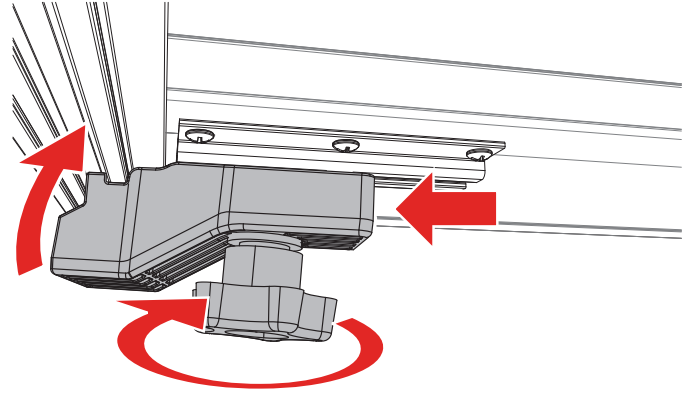
Position the buckle ends (I) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (K) and the nutsert (L) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



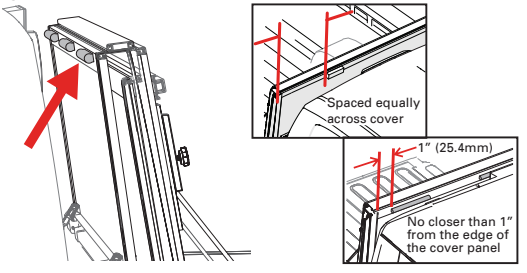
- 15** Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



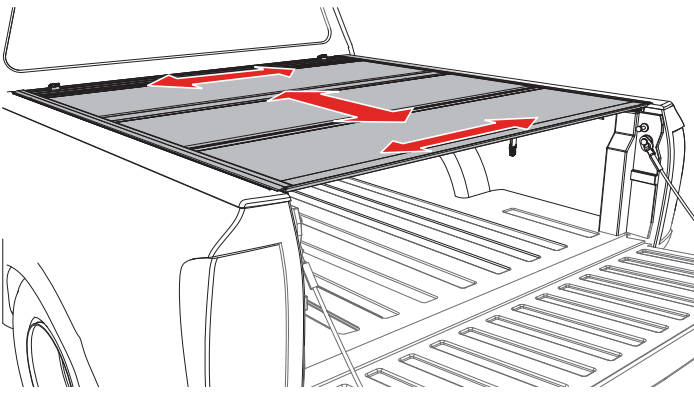
- 16** Confirm the retainer clamps (G) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



- 17** With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (S) or oversized bumpers (T) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry, then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

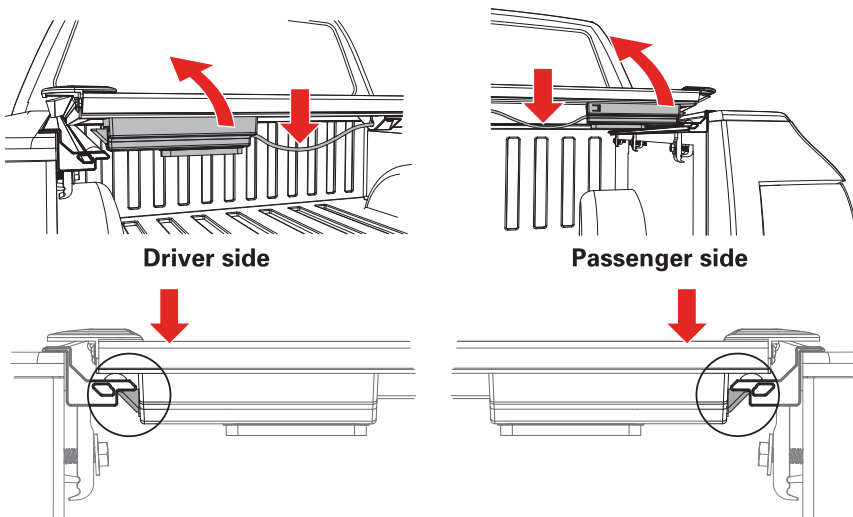


- 18** Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (G) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

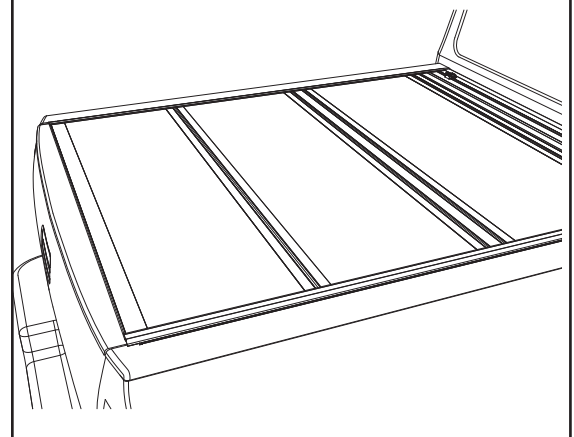


Power Tailgates:
If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

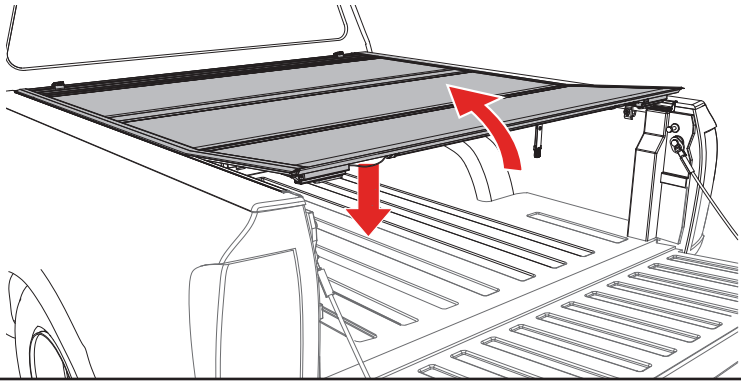
- 19** Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



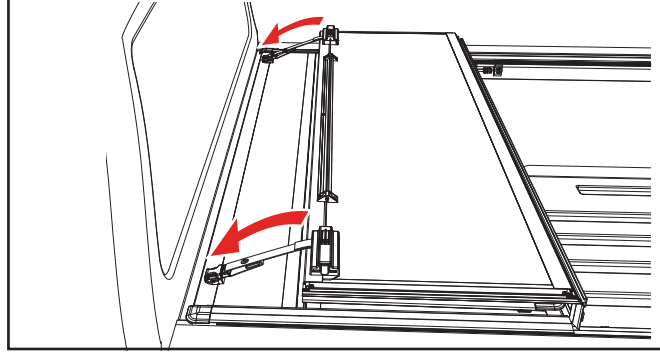
- 20** Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



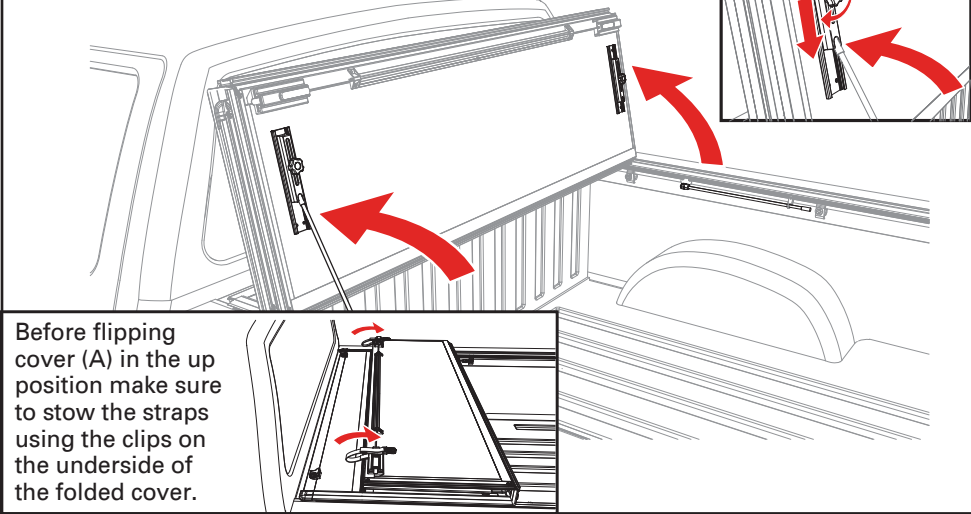
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.

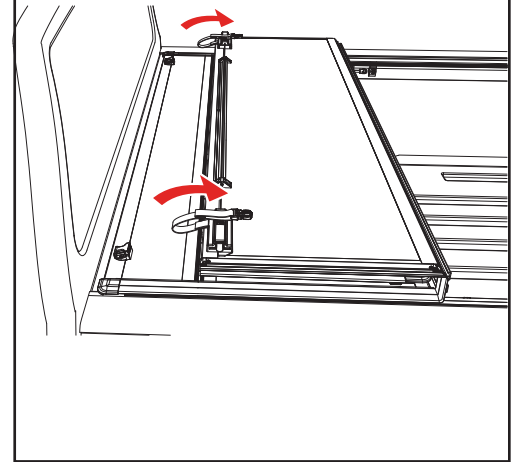


FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.

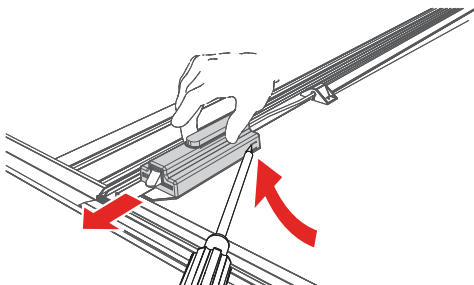


Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.

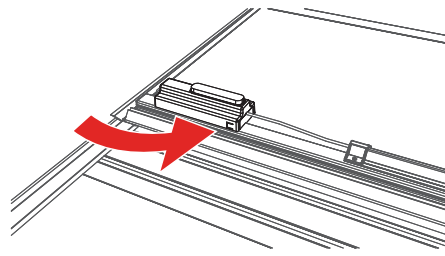
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



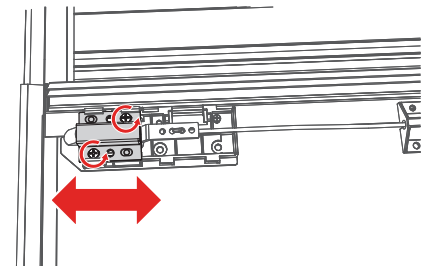
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

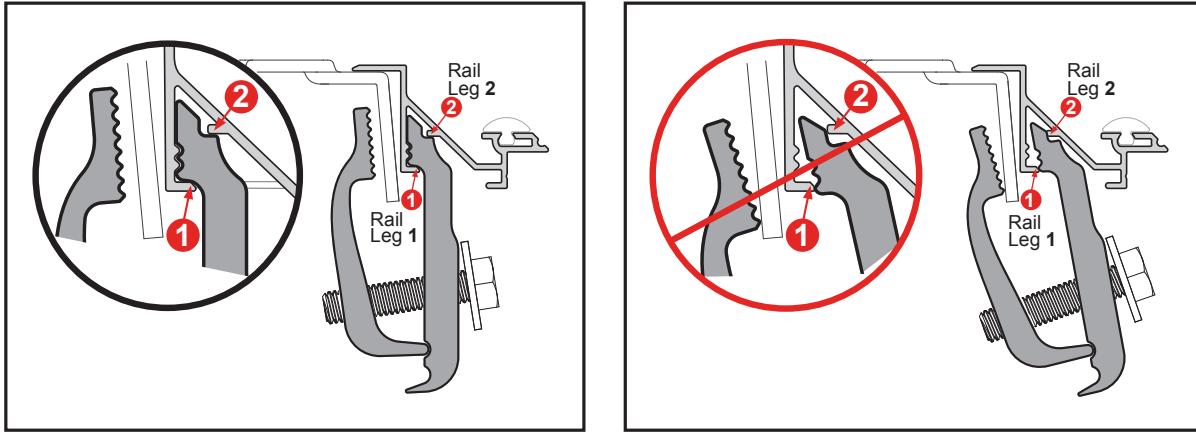


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

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G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

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Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

INSTALLATION SHEET

Any damaged or missing parts?

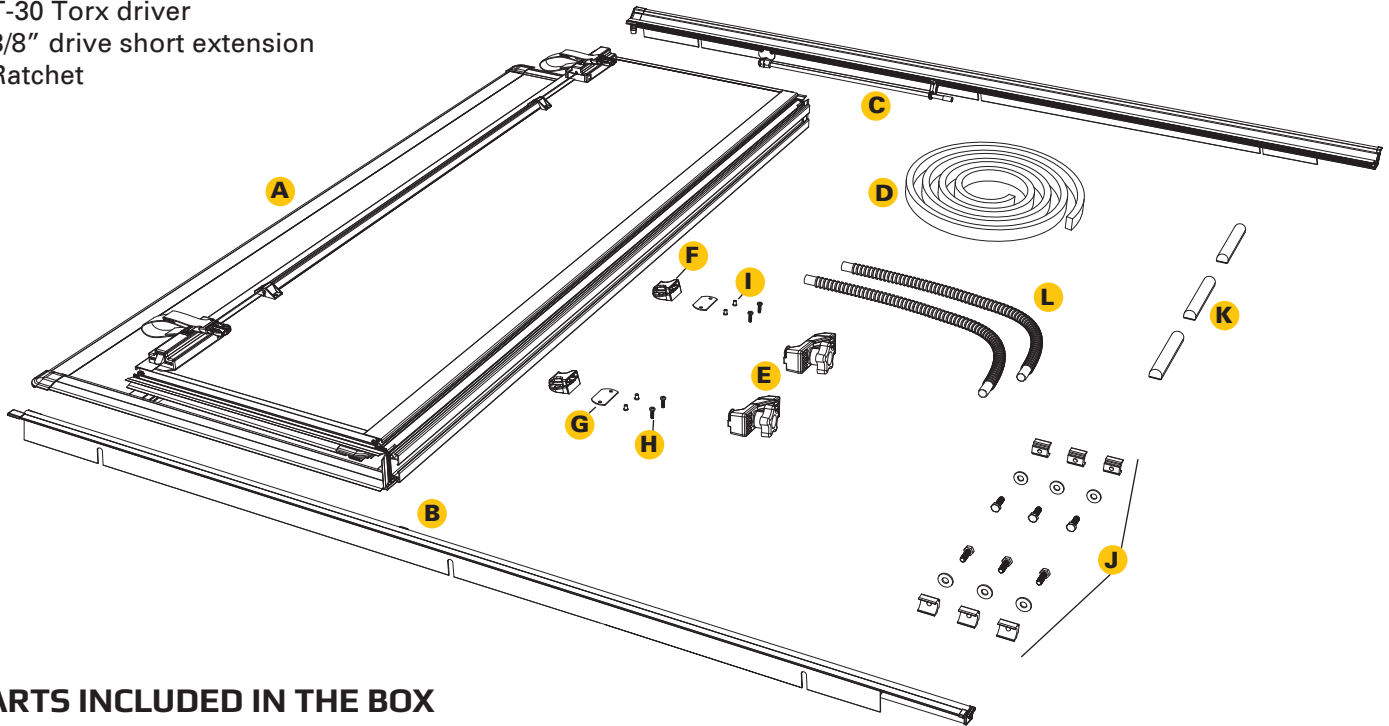
Parts will be shipped to you directly.

Call 818-365-9000 Mon - Fri 8:30 am - 6:00 pm EST
or email support@bakindustries.com

TOOLS REQUIRED

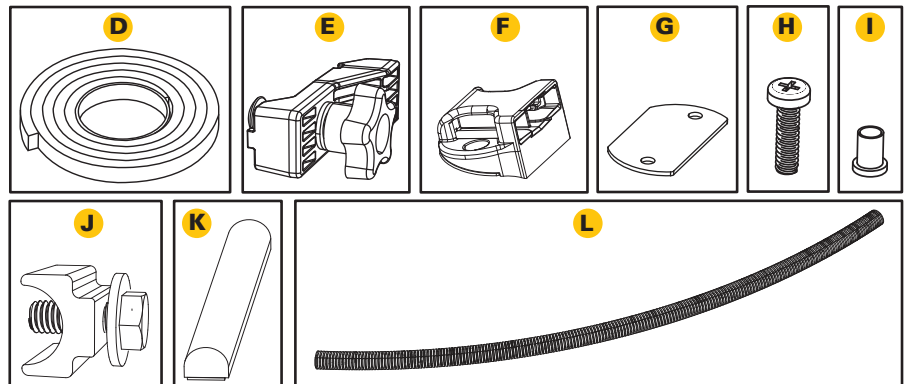
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill
- T-30 Torx driver
- 3/8" drive short extension
- Ratchet

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

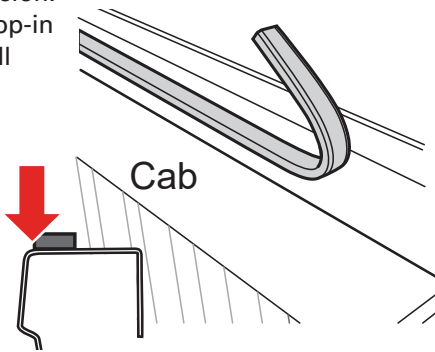


PARTS INCLUDED IN THE BOX

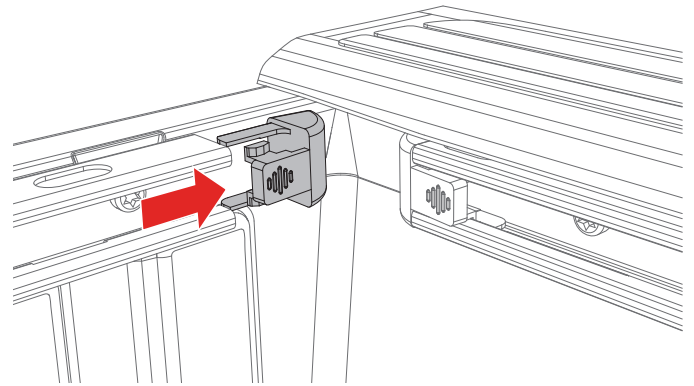
- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
- E** 2x Cover retainer clamps
- F** 2x Buckle ends
- G** 2x Gaskets
- H** 4x Screws
- I** 4x Nutserts
- J** 6x T-nut kits (5/16" flat washer, and hex head bolt)
- K** 3x D-shaped cab bumpers
- L** 2x Drain tubes



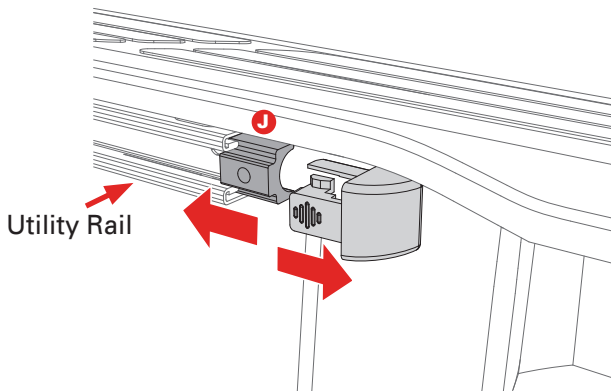
1 Installing Bulkhead Seal: Clean the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal (D) from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.



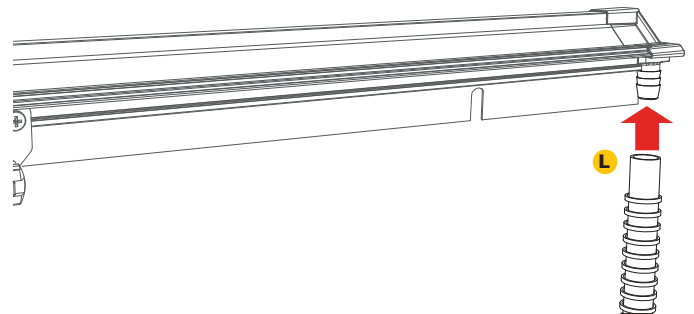
2 Removing Bulkhead End Caps: Remove the bulkhead utility rail end caps from both sides.



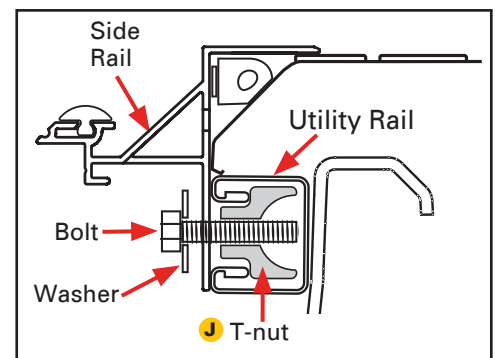
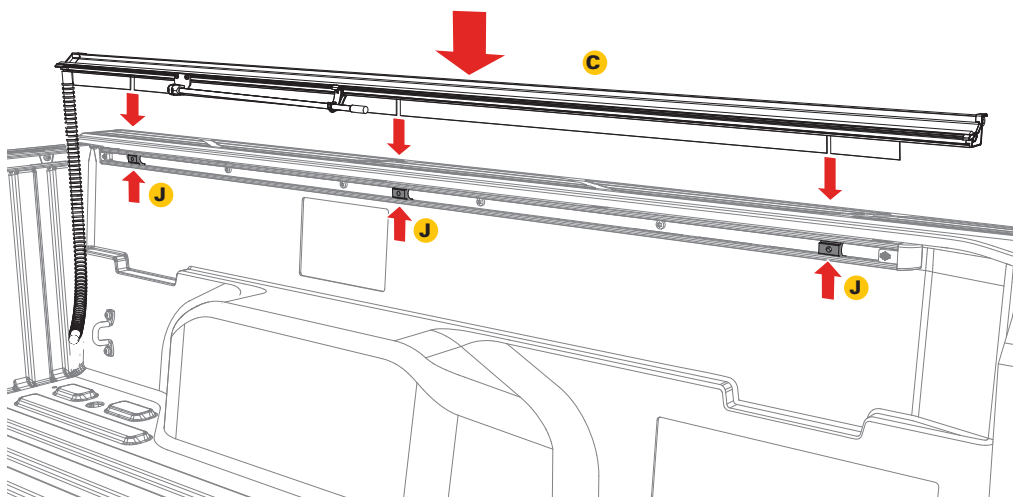
3 Installing Clamp Kits: Remove the factory end cap from the utility rail. **Note:** any cleats will have to be removed. Insert three T-nuts (J) into the end of the accessory rail and put the end cap back in. Repeat on driver side rail (B).



4 Attach the drain tubes (L) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. Drill a 5/8" hole in the top corner of the wheel well as shown in the CAUTION Step (location 1), then run the opposite end of the drain tube through the 5/8" hole. Repeat on passenger side rail (C).

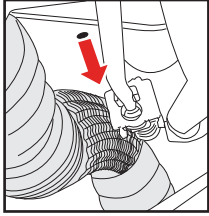



5 Installing Side Rails: Install the passenger side rail (C) to the three T-nuts (J) that you installed in step 3 to the three clamps (K) that you slid into the side rail in step 5 by using a 5/16" flat washer and a hex head bolt in each position. Make sure they are positioned following the placement mentioned in step 5. Repeat on driver side rail (B).

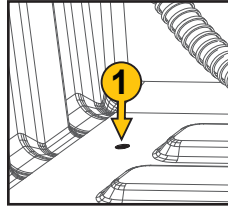


CAUTION

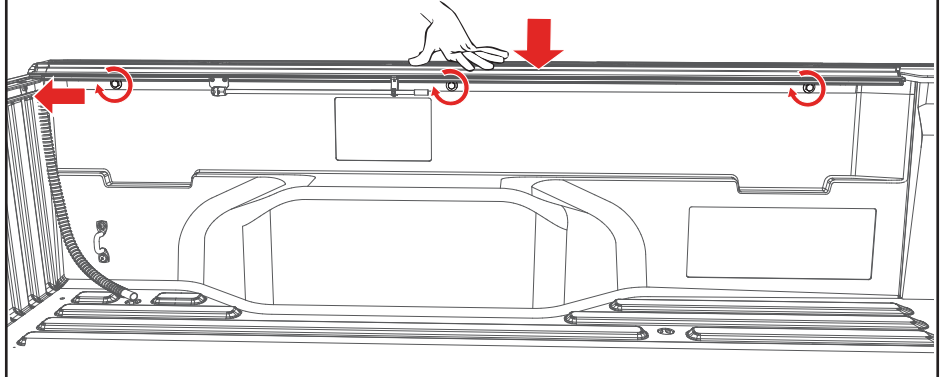
Before drilling for drain tubes, verify area is free and clear of obstructions below the truck bed.



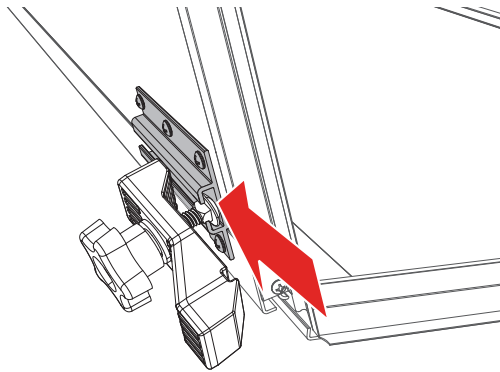
 Inspect the area below the bed floor to insure proper clearance before drilling a 7/8" hole in composite bed (1). There is a hole on each side of the bed toward the bulkhead.



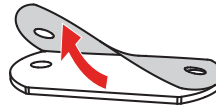
6 Align the passenger side rail (C) with the drain tube fitting going towards the cab of the truck and pushed up against the bulkhead. Position one clamp 12 inches from the bulkhead, one clamp assembly in the middle and one clamp assembly as close to the tailgate as possible. The clamps should be evenly spaced along the rail. Tighten the bolts to 10 ft/lbs of torque with a 1/2" wrench or socket. **CAUTION: Do NOT overtighten.** Repeat on driver side rail (B).



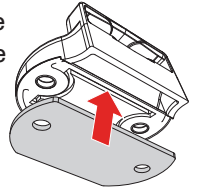
7 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



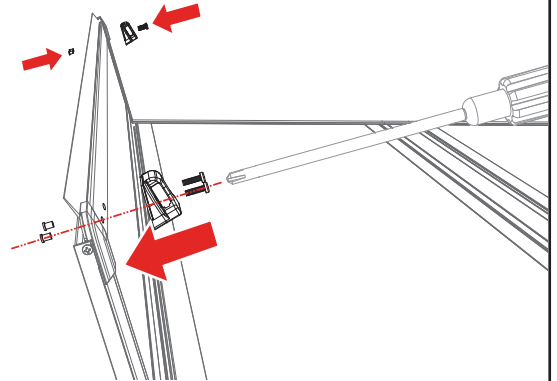
8 First, prep the buckle ends (F) by peeling off the adhesive liner of the gasket (G).



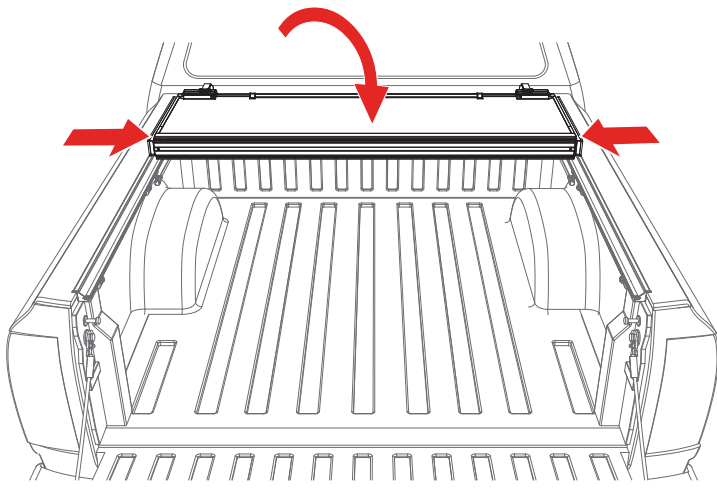
Then adhere the gasket (G) to the underside of each of the buckle ends.



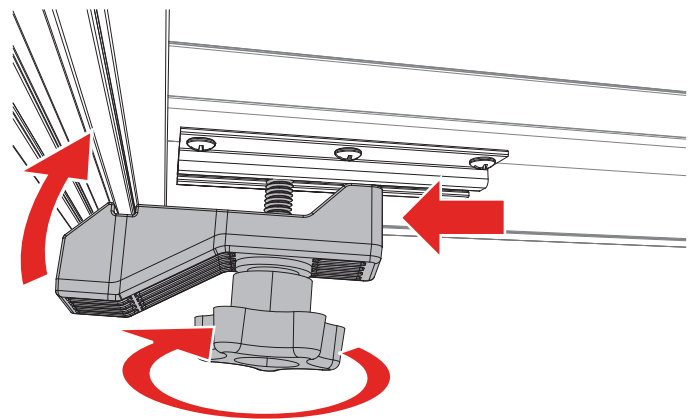
Position the buckle ends (F) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (H) and the nutsert (I) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



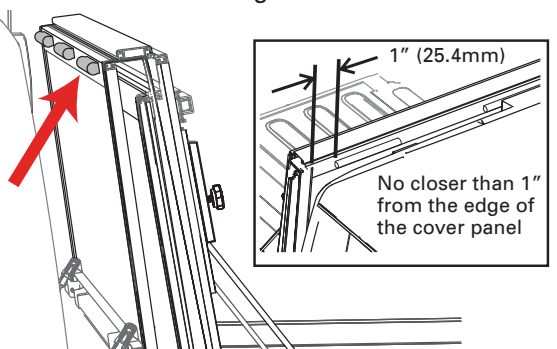
9 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



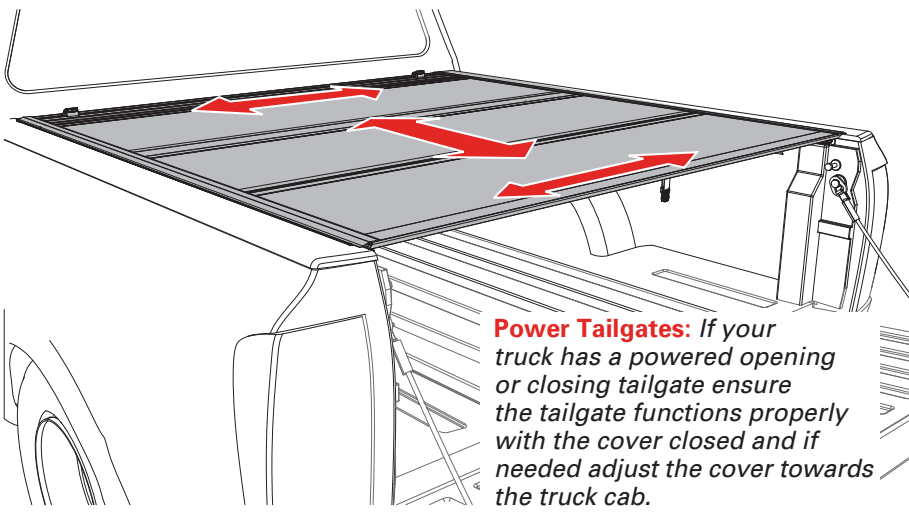
10 Confirm the retainer clamps (E) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



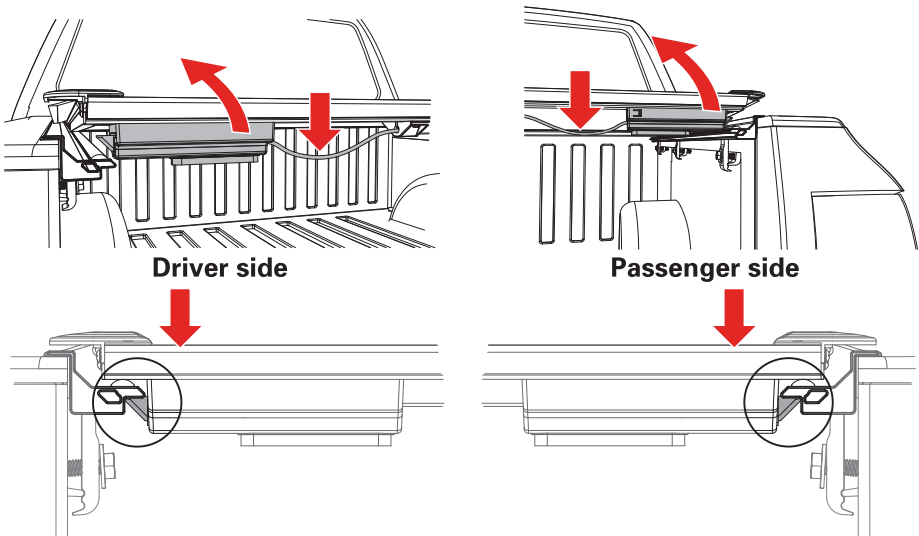
11 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (K) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.



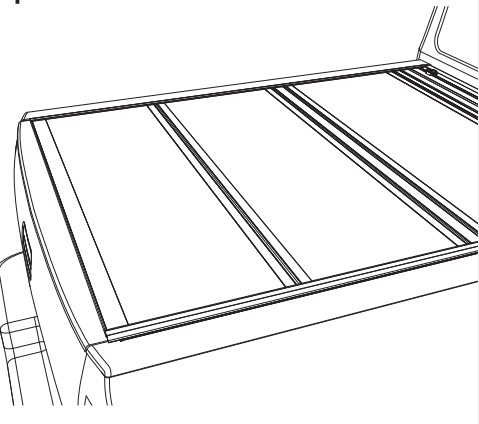
12 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (E) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".



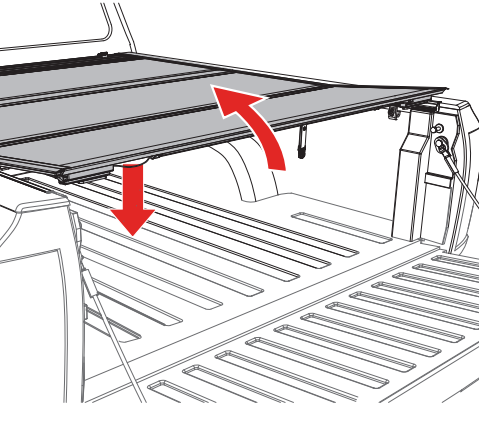
13 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



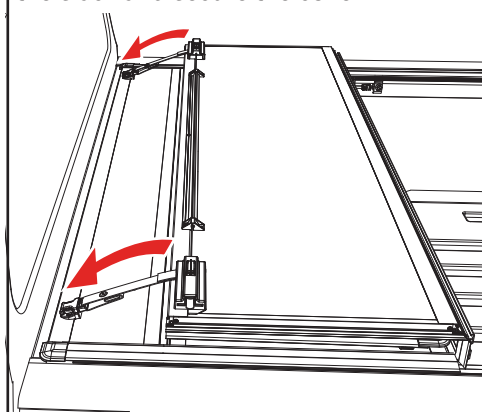
14 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



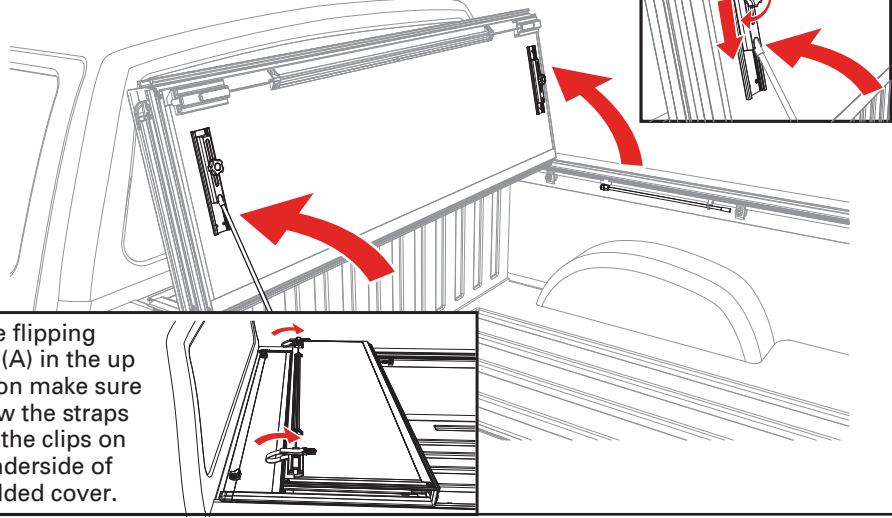
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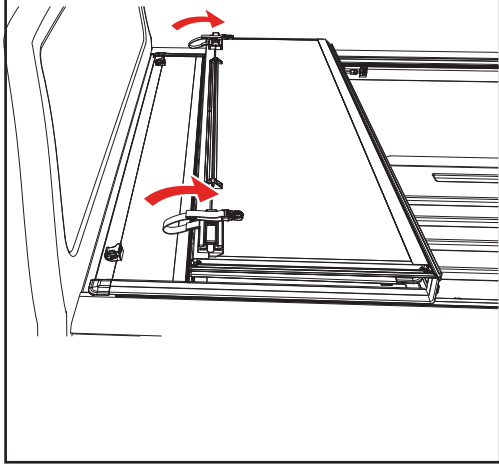


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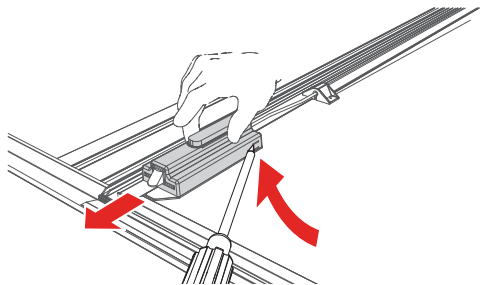


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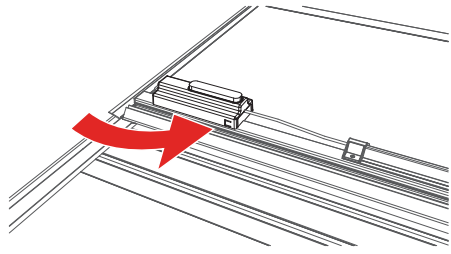
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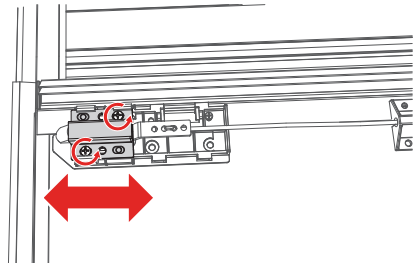
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This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Any damaged or missing parts?

Parts will be shipped to you directly.

Call 818-365-9000 Mon - Fri 8:30 am - 6:00 pm EST
or email support@bakindustries.com

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

PARTS INCLUDED IN THE BOX

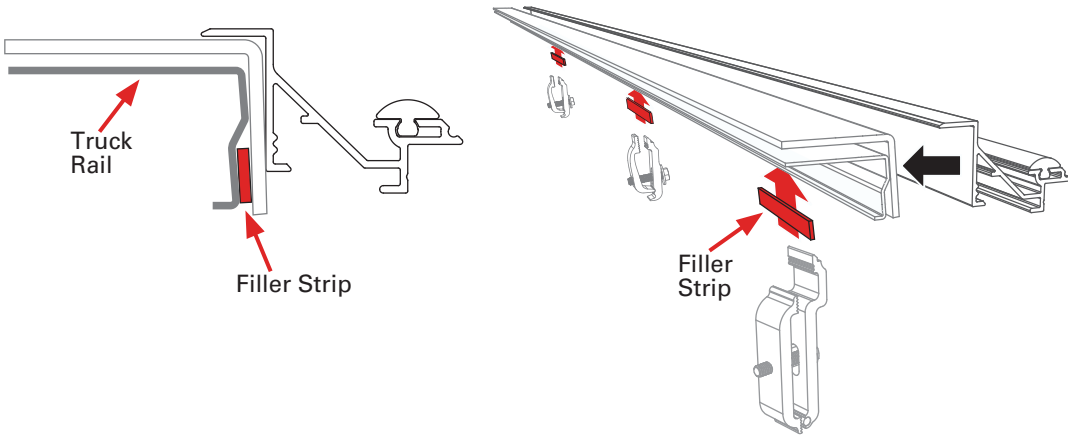
- A** 1x Passenger side rail
- B** 1x Driver side rail
- C** 1x Hard fold cover
- D** 1x Bulkhead seal (on select make/models)
- E** 6-8x Rubber filler strips (on select make/models)
- F** 2x Cover retainer clamps
- G** 4x Clamps (6x clamps on 19-Current MY Silverado/Sierra **WITH** Multi-Pro tailgate)
- H** 2x Buckle ends
- I** 4x Screws
- J** 4x Nutserts
- K** 2x Gaskets
- L** 2x Drain tubes
- M** 3x D-shaped cab bumper (on select make/models)
- N** 3x Oversized cab bumpers (on select make/models)
- O** 2x Stake pocket clamps
- P** 2x Stake pocket covers (for 07-13 MY Silverado/Sierra)

TOOLS REQUIRED

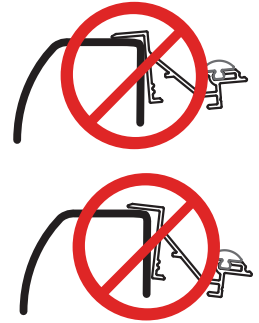
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill

1 If a bulkhead seal (D) was **NOT** included in your kit, skip to step 2. If you received a bulkhead seal with the cover (C), clean the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.

2 If rubber filler strips (E) were **NOT** included in your kit, skip to step 3. If you received rubber filler strips (E) with the cover (C), clean the rail the same way as you did in step 1. Peel the backing and adhere the filler strips (E), as illustrated, between the truck plastic bed cap and truck metal rail. Place one 6-8 inches from the bulkhead. Place the rear strip as close to the tailgate as possible. Center the middle strip appropriately.



IMPORTANT: In order for the cover (C) to operate properly the side rails (A & B) **MUST** be square (90° angle) to the truck bed rails. This allows the rear latch to engage properly.

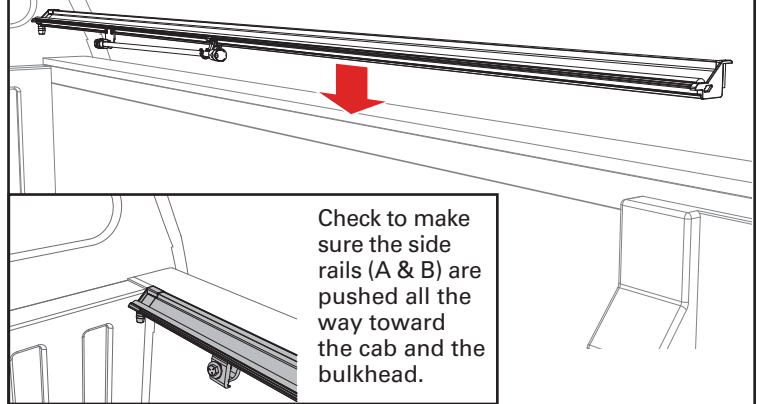


Do NOT tilt rails

3 Attach the drain tubes (K) to the front of the side rails (A & B) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead.

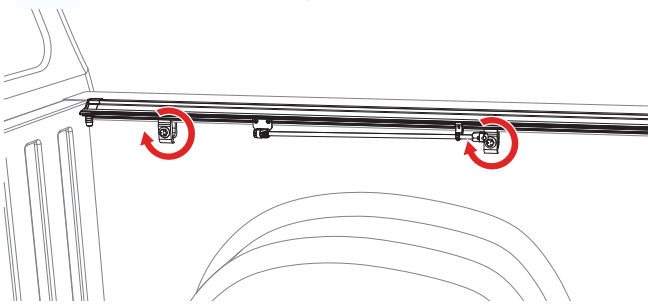


4 Place the passenger side rail (A) on the truck rail. Position the side rail flush with the top edge of your truck bed rail. The end of the side rail with the drain tube will go towards the cab of the truck.



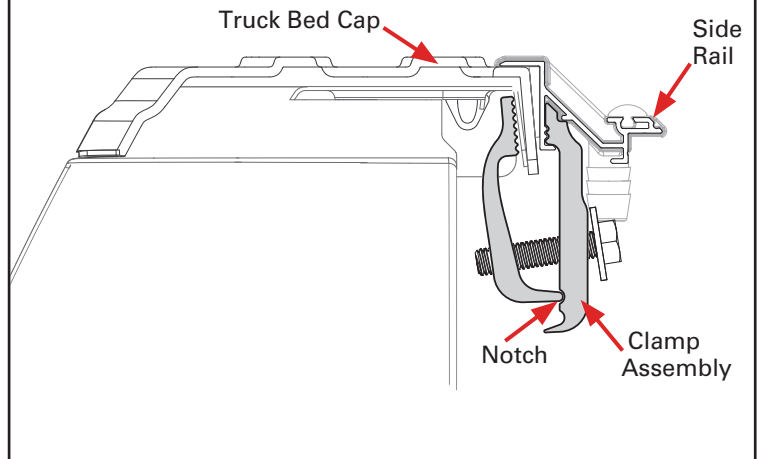
Check to make sure the side rails (A & B) are pushed all the way toward the cab and the bulkhead.

5 Attach two clamps (G) from the passenger side rail (B) to the truck bed. Place the front clamp 6-8 inches from the bulkhead. Place the center clamp to the rear of the prop rod. For the best cover fit, the side rails (A & B) should be level with the truck bed cap and not angled up or down.

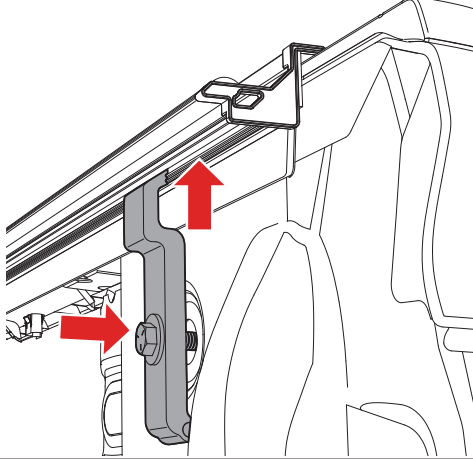


NOTE: For steps 5-8a: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or over-tightened, it will cause the rails to lean down.

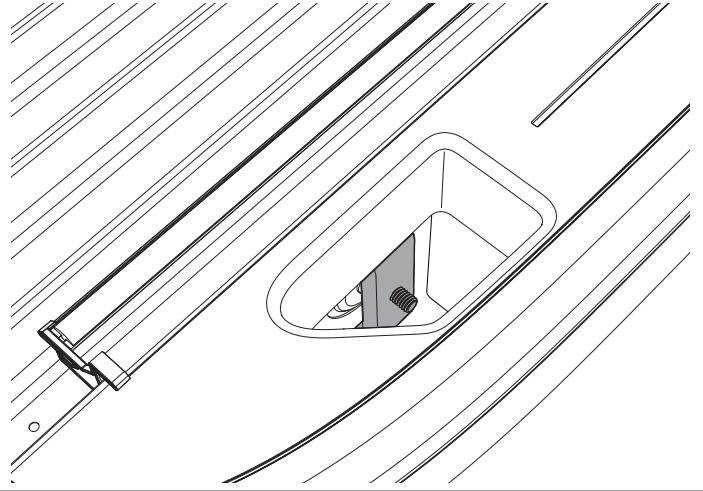
6 Insert the the clamps (G) as high as possible and loosely tighten the clamps to make sure they engage with the side rail. (Depending on model the notch will vary.)



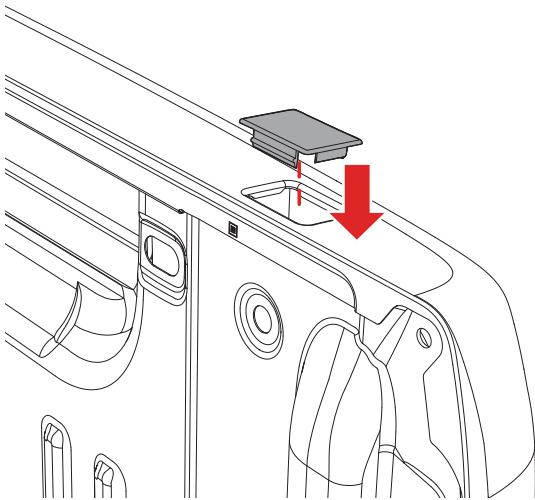
7 Attach one clamp (O) from the passenger side rail (B) to the truck bed. Disassemble the stake pocket clamp (O). Place the inner part of the clamp into the rail. Make sure the bolt passes through the stake pocket hole as shown. **NOTE:** Only use clamp (G) if your truck has the Multi-Pro tailgate with the handle (19-Current MY Silverado/Sierra). **Proceed to Step 9 if not using stake pocket clamps (O).**



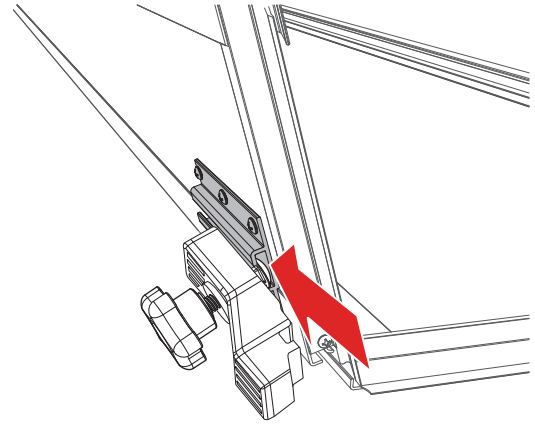
8a Place the outer part of the clamp (O) into the stake pocket, up underneath the plastic bed cap, then secure to the bolt. Make sure the rail is level. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten! Repeat steps 5-8a on the opposite side with the driver's side rail (B).**



8b FOR 07-13 SILVERADO/SIERRA APPLICATIONS ONLY
Install a stake pocket cover (P) near the tailgate where the stake pocket is on both sides of the bed as shown.



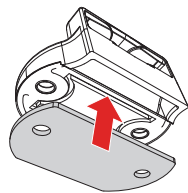
9 Before placing the cover (C) onto the vehicle, slide two cover retainer clamps (F) into the track on the underside of the cover (C) near the cab. Confirm that the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



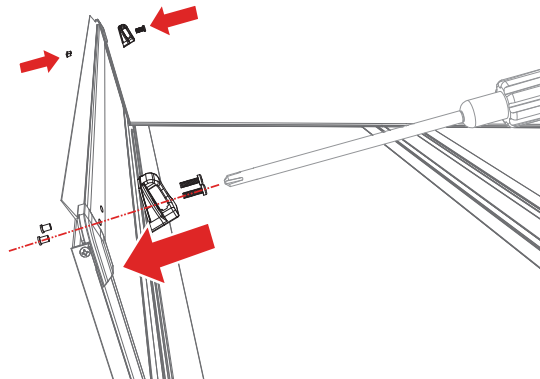
10 First, prep the buckle ends (H) by peeling off the adhesive liner of the gasket (K).



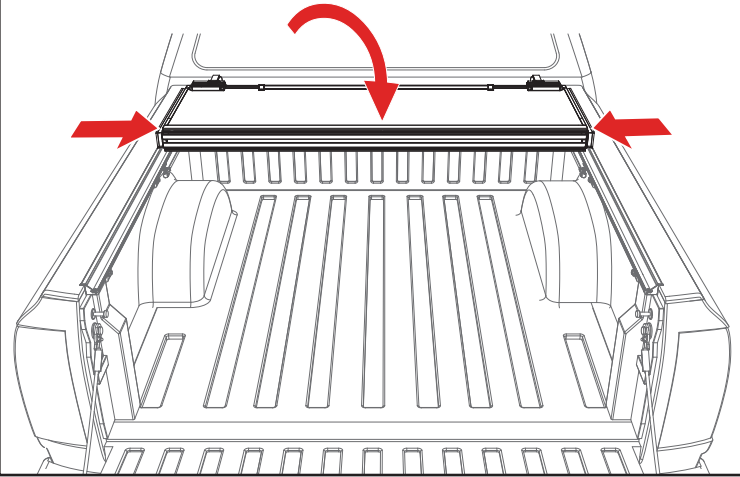
Secondly, adhere the gasket to the underside of each of the buckle ends.



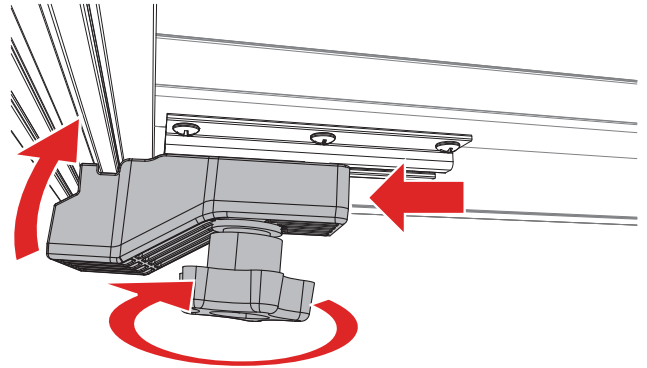
Finally, position the buckle ends (H) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provide screws (I) and the nutsert (J) inserted from the backside of the panel. **DO NOT use a screw gun; securely tighten by hand only.**



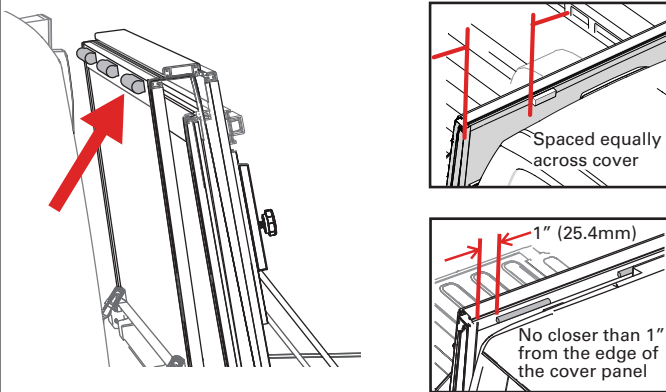
- 11** Set the cover (C) in the folded position on the side rails (A & B) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



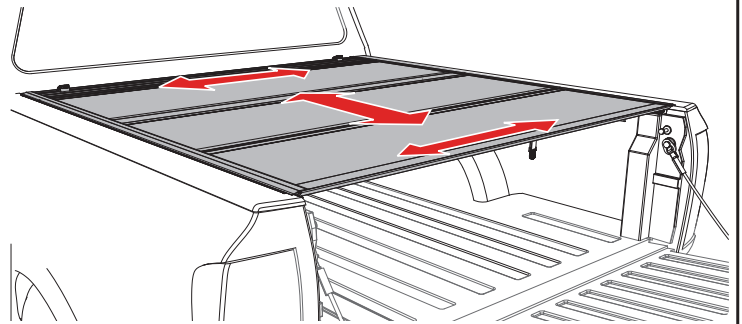
- 12** Confirm the retainer clamps (F) are positioned around the side rails (A & B) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



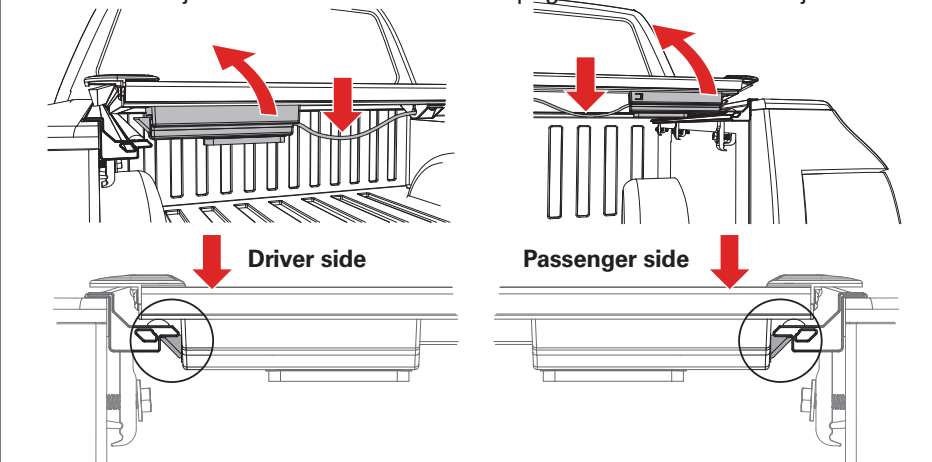
- 13** With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (M) or oversized bumpers (N) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry, then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.



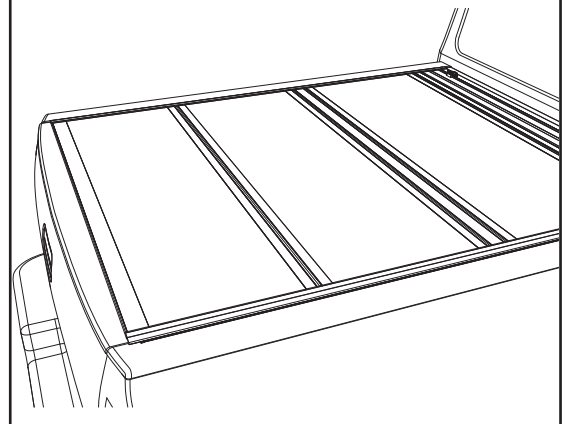
- 14** Unfold the cover (C) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (F) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5". **Power Tailgates:** If your truck has a powered opening or closing tailgate, ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.



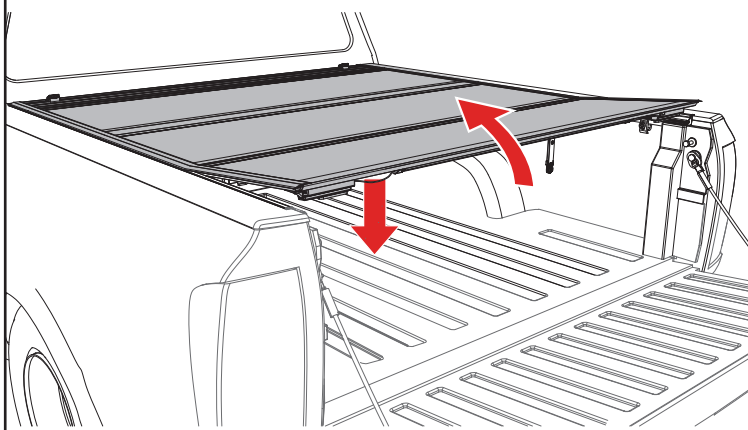
- 15** Check if the latches are hitting or not engaging the side rails (A & B) by releasing each latch. If any of the latches need modifications, refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



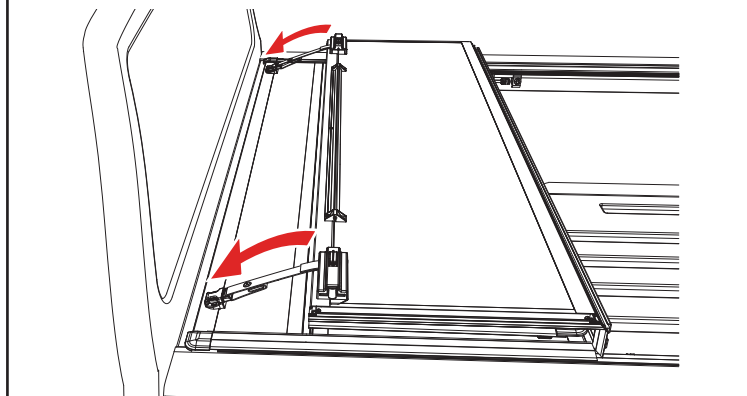
- 16** Retighten the cover retainer clamps (F) once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



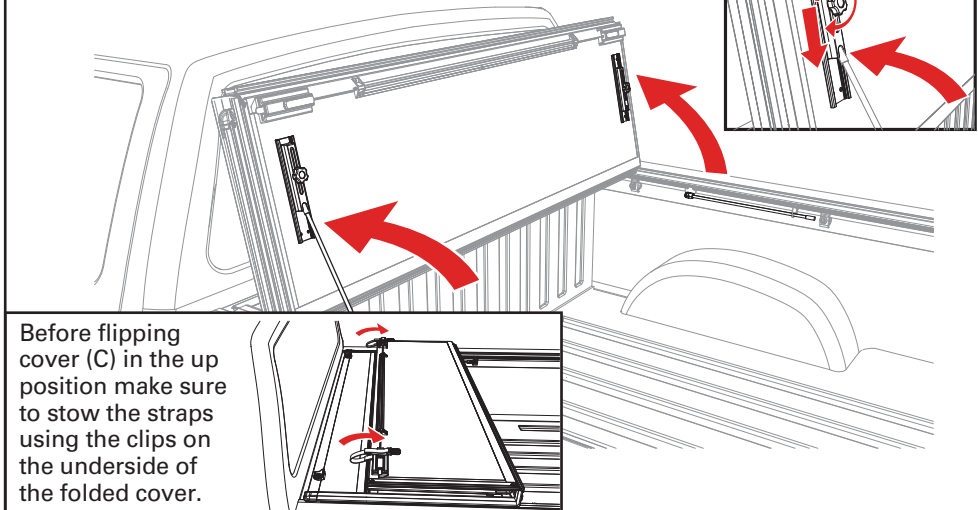
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



FOLDED UP POSITION: To drive with the cover (C) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.

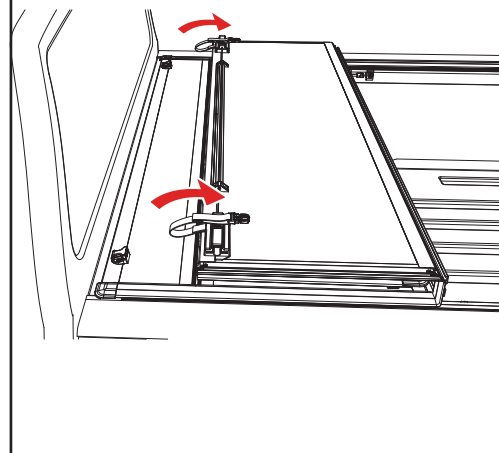


FLIPPED UP POSITION: Fold the cover (C) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.

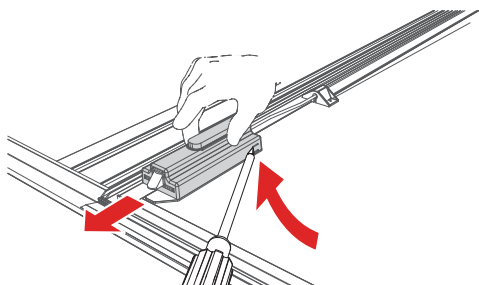


Before flipping cover (C) in the up position make sure to stow the straps using the clips on the underside of the folded cover.

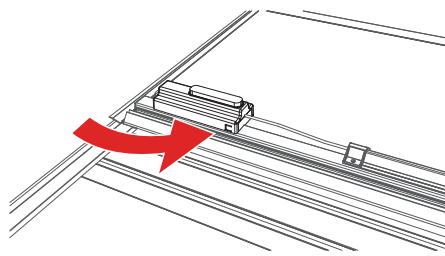
CLOSING COVER: To drive with the cover (C) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



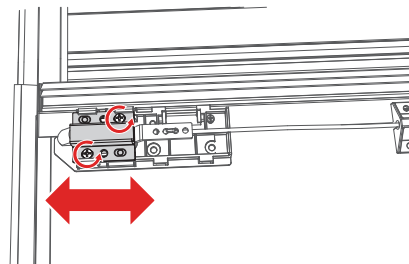
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

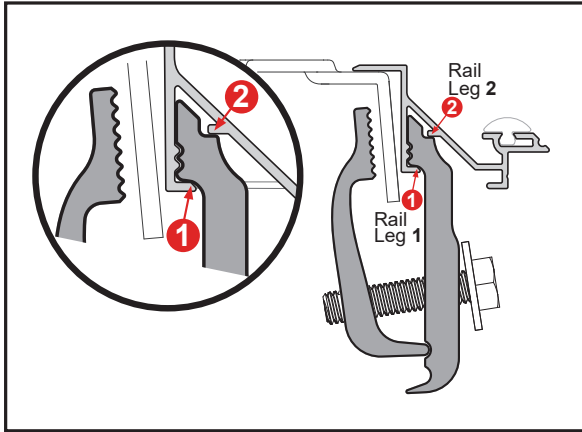


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

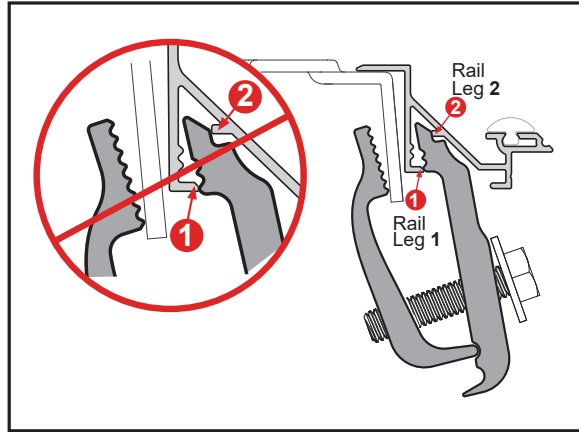
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed, loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2 as shown below. When the clamp and rail are properly engaged, an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over-torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty. This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

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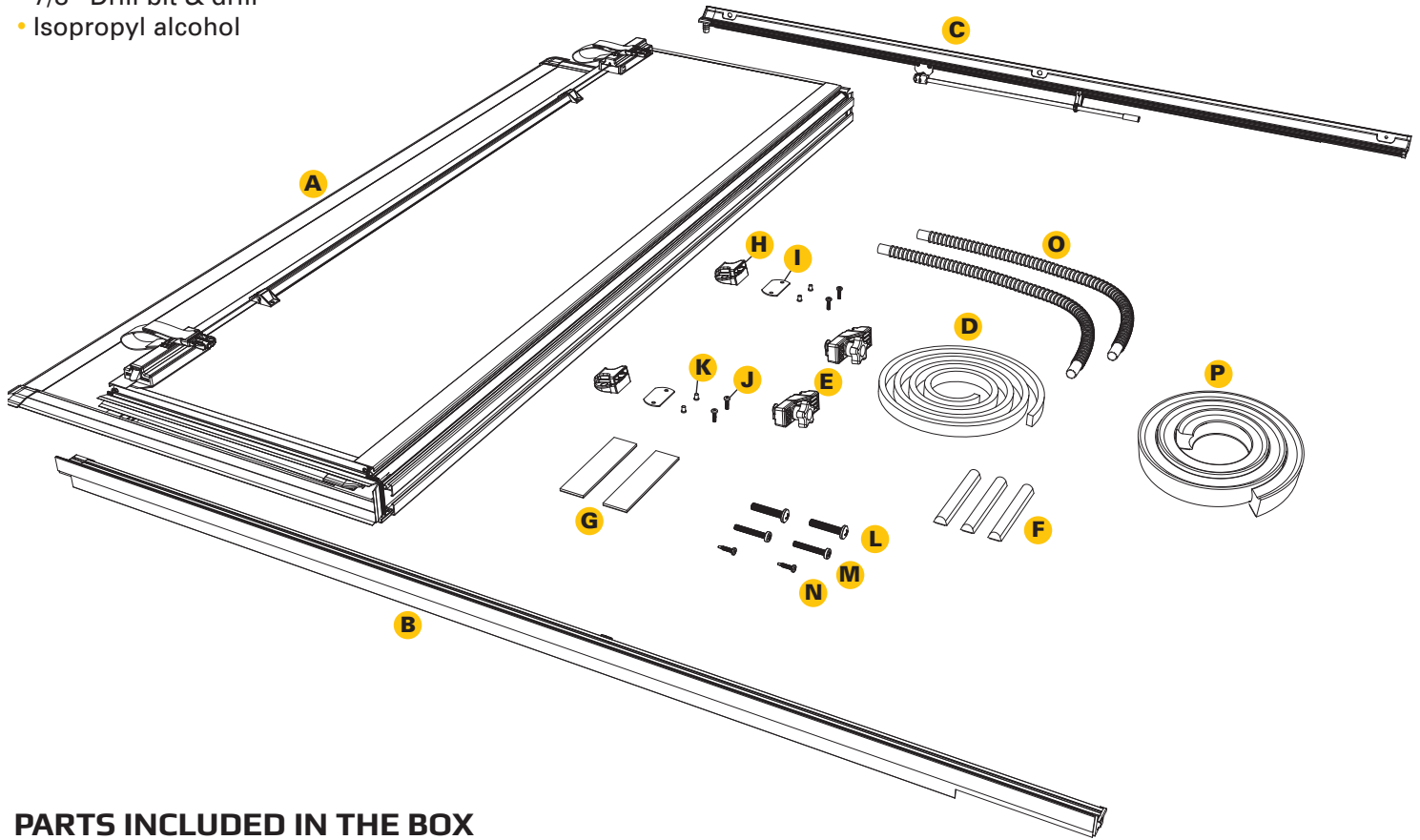
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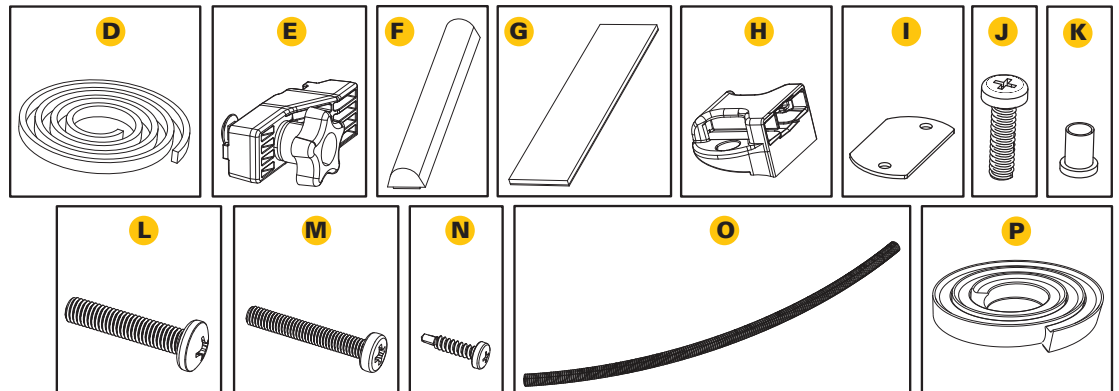
- T-40 Torx wrench
- T-50 Torx wrench
- Scissors or utility knife
- Phillips screwdriver
- 7/8" Drill bit & drill
- Isopropyl alcohol

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

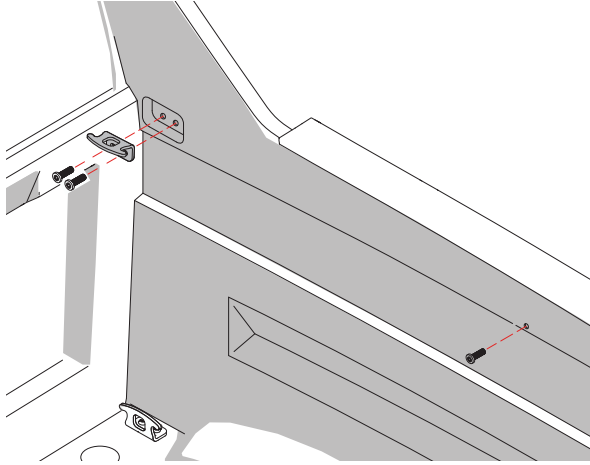


PARTS INCLUDED IN THE BOX

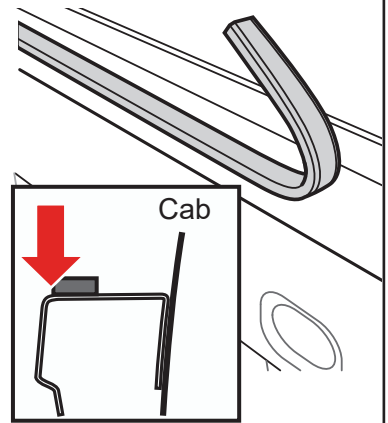
- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
- E** 2x Cover retainer clamps
- F** 3x D-shaped cab bumpers
- G** 2x Plates
- H** 2x Buckle ends
- I** 2x Gaskets
- J** 4x Screws
- K** 4x Nutserts
- L** 2x M8 Phillips Screw
- M** 2x M6 Phillips Screw
- N** 2x Self-tapping screws
- O** 2x Drain tubes
- P** 1x Tailgate seal



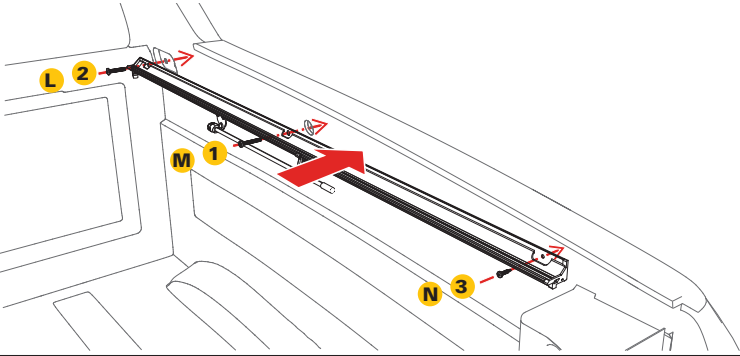
1 Remove the cab tie-down and bolts using a T-50 Torx wrench. Remove the center bolt using a T-40 Torx wrench. Discard the bolts and tie-down. Do this on both sides of the vehicle.



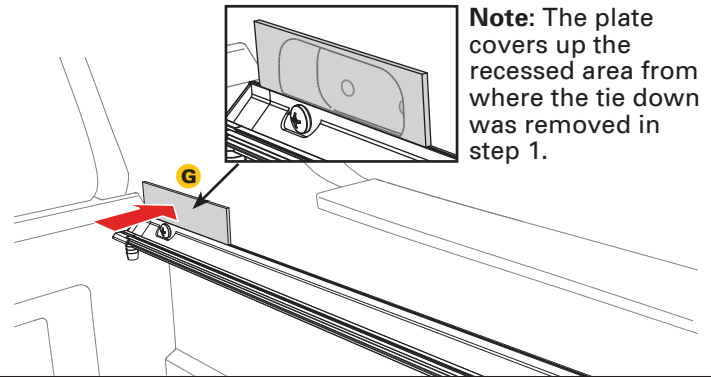
2 Clean the top of the bulkhead the same way you did in step 1. Then peel the backing from the bulkhead seal (D) and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, the front lip of the bedliner must be trimmed off, exposing the top of the front bulkhead. Place the front bulkhead seal as previously instructed. This will allow the front bulkhead seal to sit flush with the top of the bed caps.



3 Install the passenger side rail (A), using a M8 Phillips screw (L) in the cab rail hole, a M6 Phillips screw (M) in the center hole, and a self-tapping screw (N) in the tailgate hole. Tighten the M8 Phillips screw using a T-50 Torx wrench. Tighten the M6 Phillips screw using a T-40 Torx wrench. Tighten the self-tapping screw (N) to 10 ft/lbs of torque with a Phillips screwdriver. Repeat on driver's side rail (B). Be sure to tighten in this order: 1, 2, 1, 3.



4 Clean the area where the plate (G) will go with soap and water to remove dirt and debris. Then clean the same area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the two backing strips from the plate and center over recessed area. Apply pressure to the entire plate to make sure adhesion is good. Repeat on driver's side rail (B).

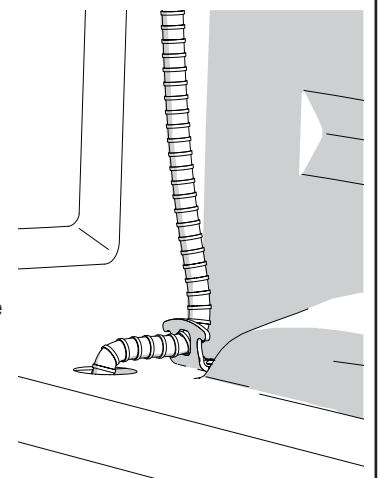


Note: The plate covers up the recessed area from where the tie down was removed in step 1.

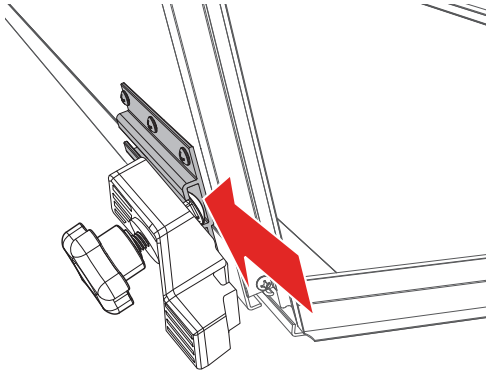
5 Attach the drain tubes (O) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail.



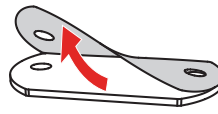
6 Route the other end of the drain tube (O) through the tie-down hook and into the factory bed plug. Remove this plug first or drill a 7/8" hole through the plug. Alternately, the plug can be cut using a utility knife, making sure to cut a hole large enough to not crimp the drain tube. **NOTE:** If you have a drop-in bedliner, just route the drain tubes behind the liner. Repeat on the driver's side.



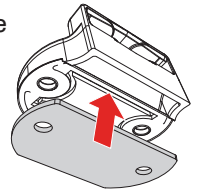
7 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



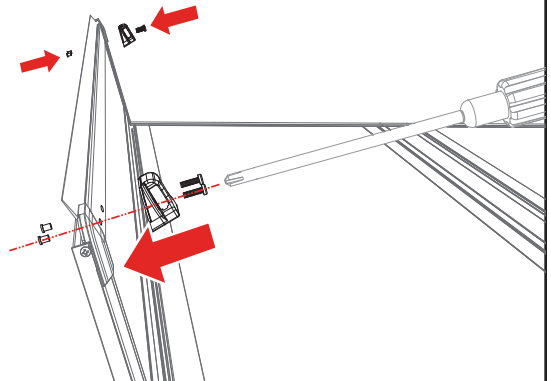
8 First, prep the buckle ends (H) by peeling off the adhesive liner of the gasket (I). Then adhere the gasket (I) to the underside of each of the buckle ends.



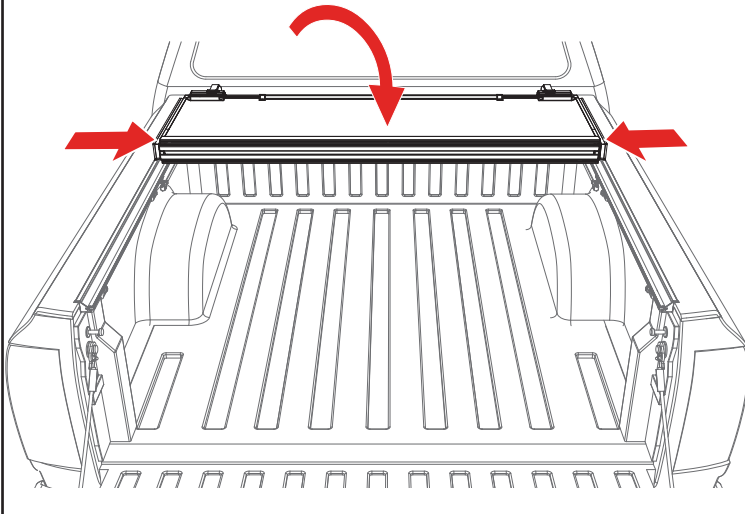
Then adhere the gasket (I) to the underside of each of the buckle ends.



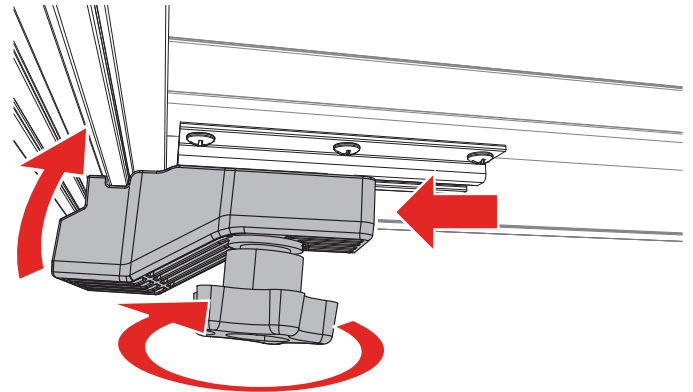
Position the buckle ends (H) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (J) and the nutsert (K) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



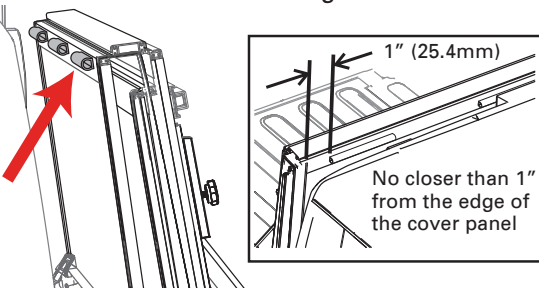
9 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



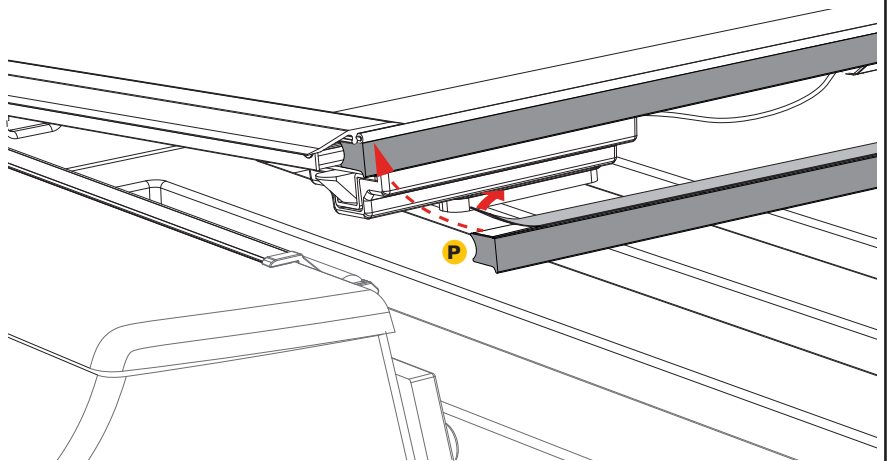
10 Confirm the retainer clamps (E) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



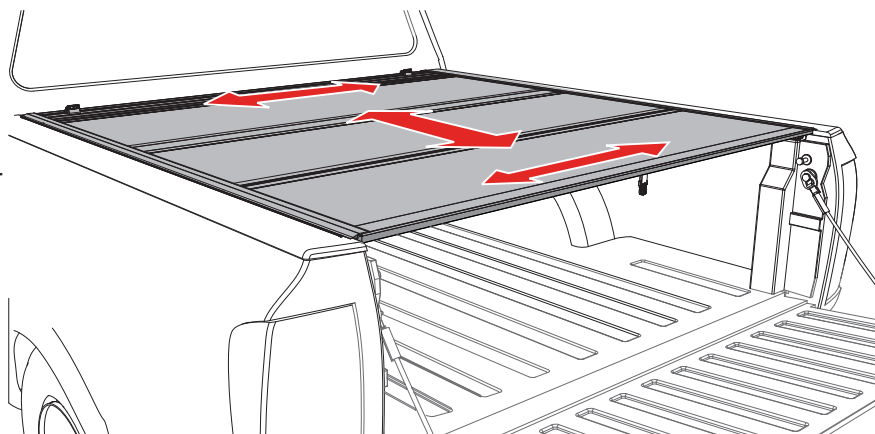
11 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (F) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.



12 Clean the tailgate extrusion of the hard fold cover (A). Then peel the backing from the tailgate seal (P) and adhere the seal from one tailgate extrusion edge to the other. Apply pressure evenly to the entire seal to ensure proper adhesion.

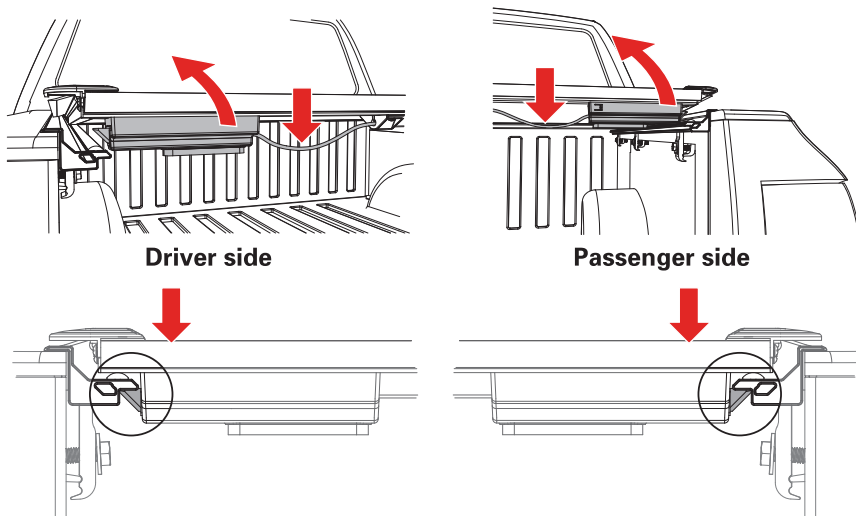


13 Unfold the cover (A) to wards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (E) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

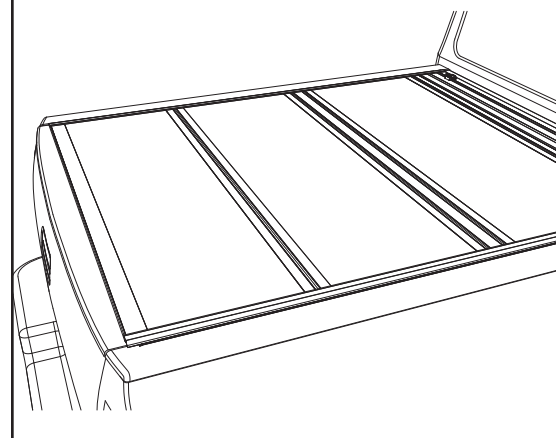


Power Tailgates: If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

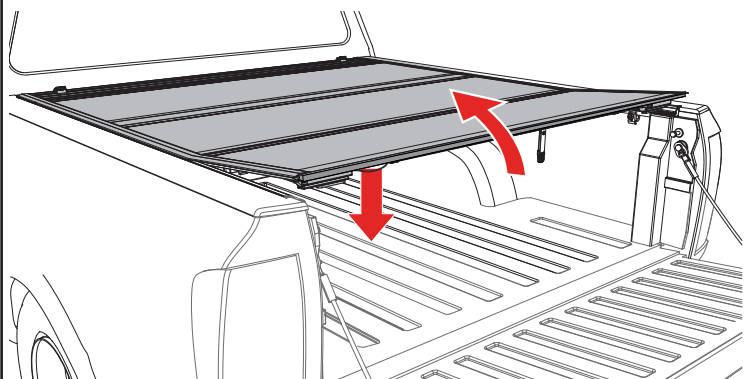
14 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



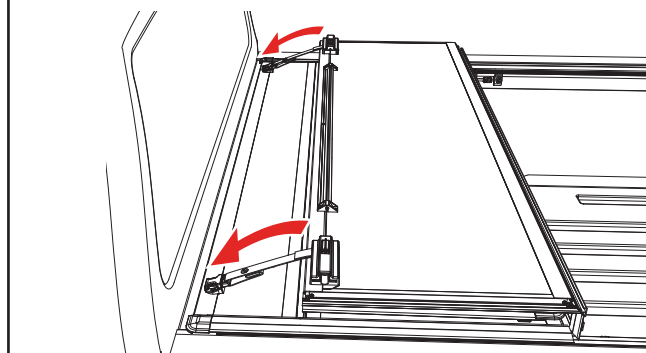
15 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



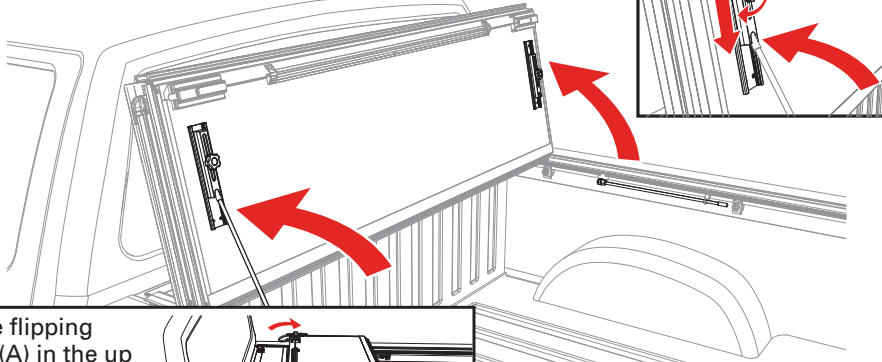
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



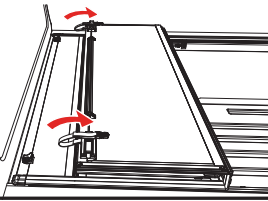
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



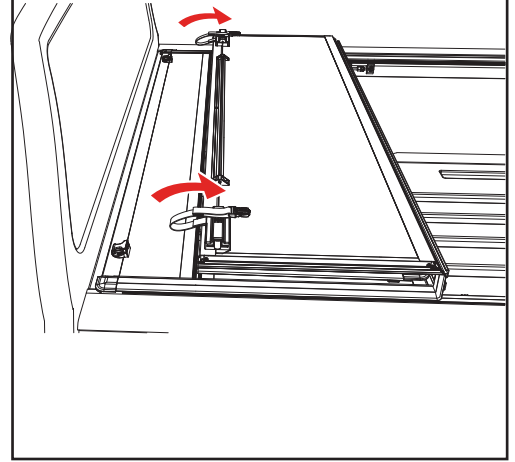
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



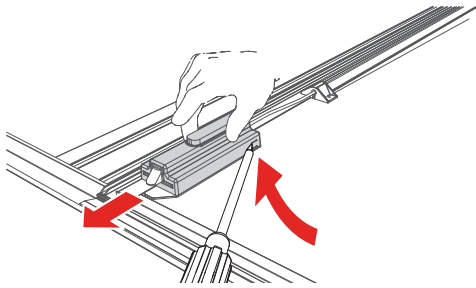
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



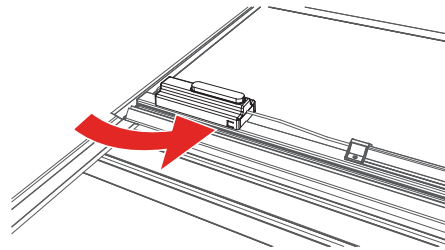
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



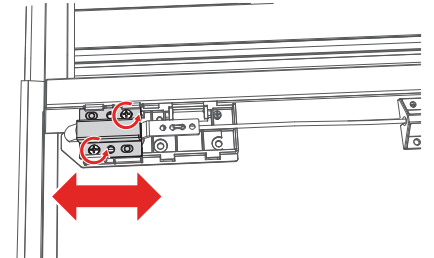
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.



With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

TROUBLESHOOTING TIPS

Leaning Rails: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

INSTALLATION SHEET



Any damaged or missing parts?

Parts will be shipped to you directly.

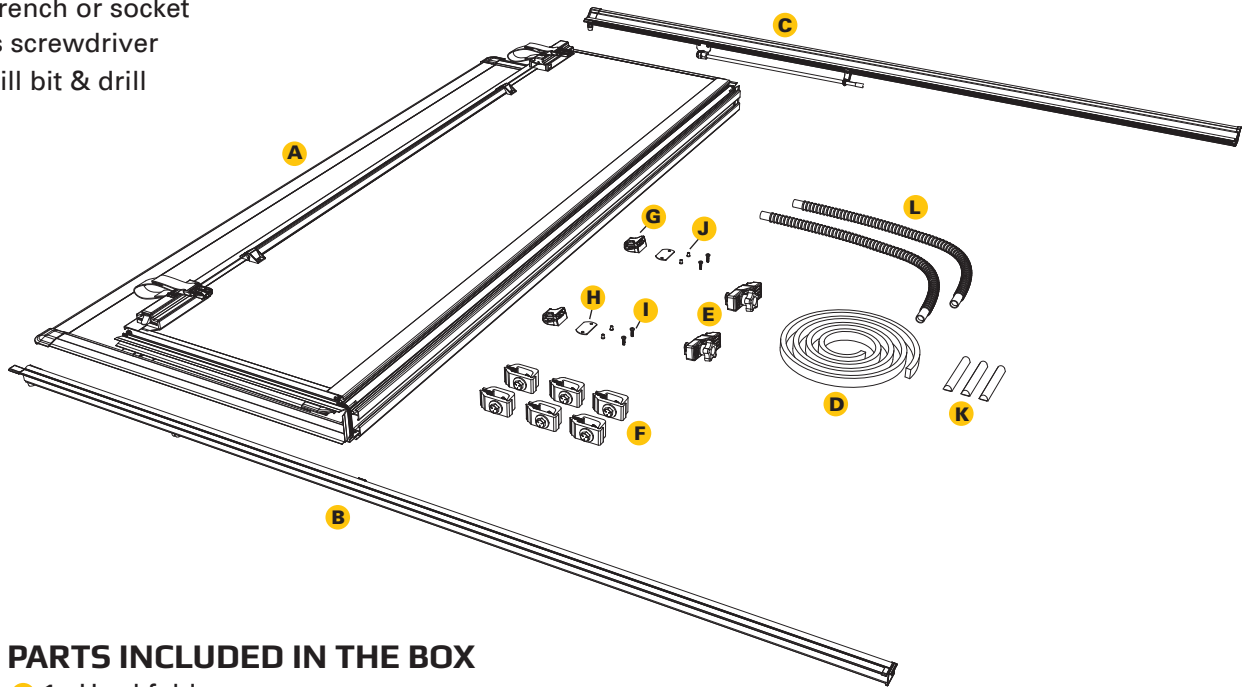
Call 818-365-9000 Mon - Fri 8:30 am - 7:00 pm EST

or email support@bakindustries.com

TOOLS REQUIRED

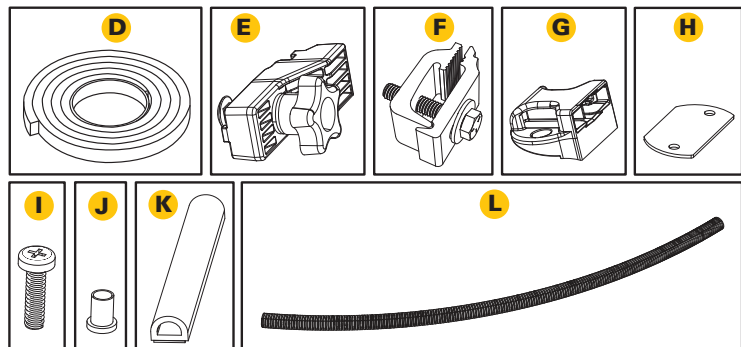
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

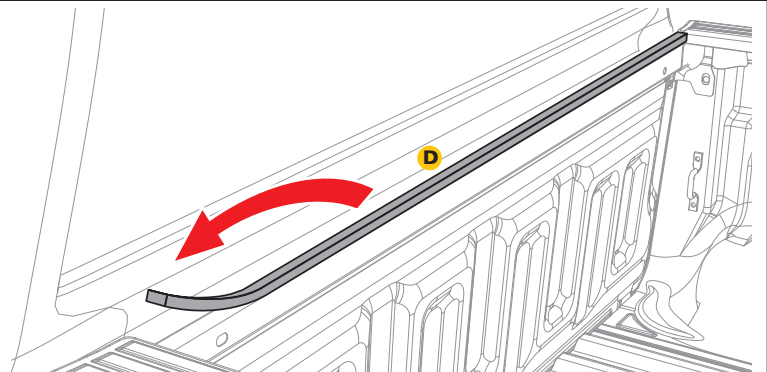


PARTS INCLUDED IN THE BOX

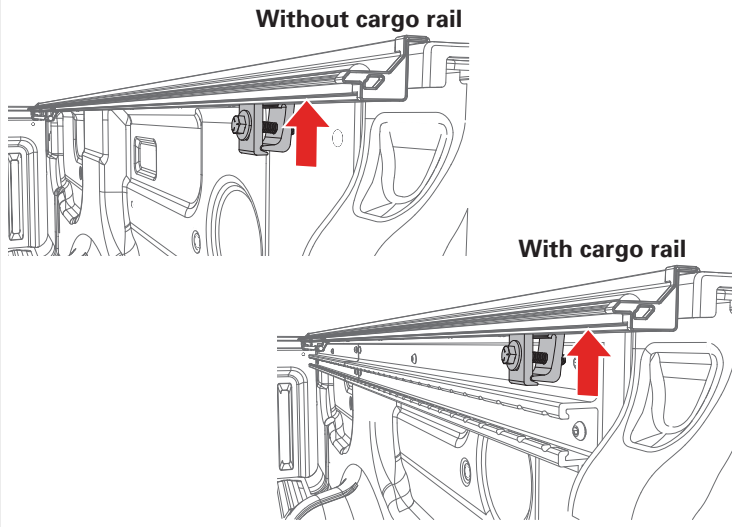
- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
- E** 2x Cover retainer clamps
- F** 6x Clamps
- G** 2x Buckle ends
- H** 2x Gaskets
- I** 4x Screws
- J** 4x Nutserts
- K** 3x D-shaped cab bumpers
- L** 2x Drain tubes



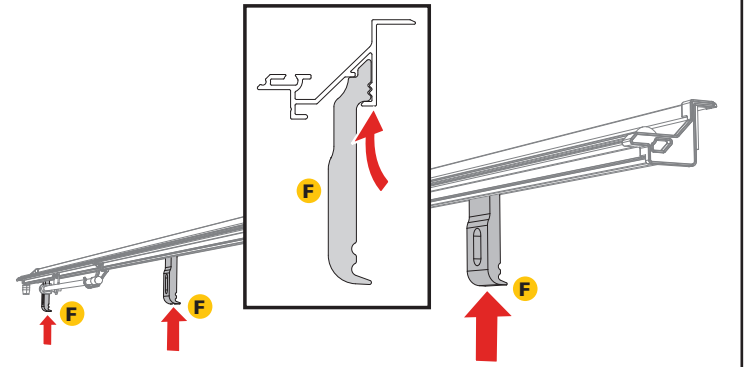
1 **Installing Seal:** Install bulkhead seal (D) included with cover (A) by cleaning the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.



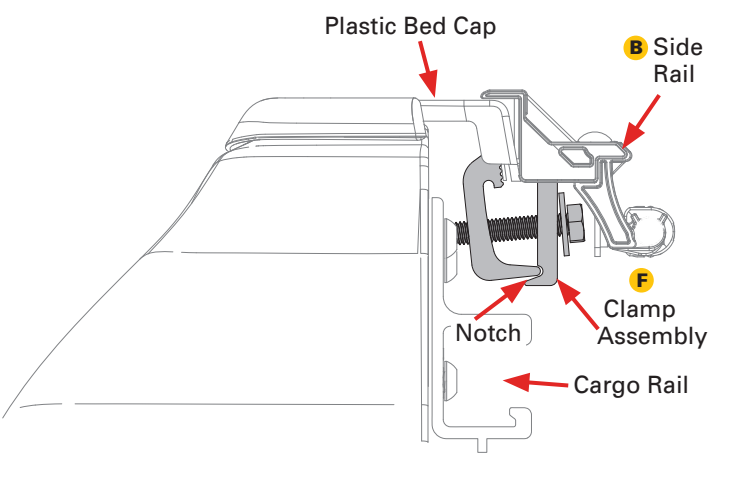
- 2** Slide the clamp (F) up to capture the truck bed rail and the cover rail.



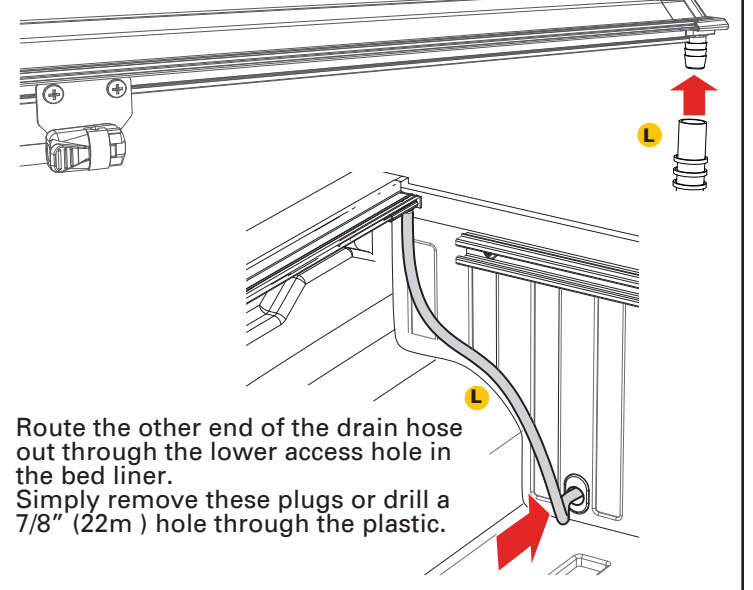
- 3** Slide three front halves of the clamp (F) into the rail in the tapered slot. Position the rear front half of the clamp (F) as close to the tailgate as possible. It should be less than 12". Place the second front half of the clamp (F) near the center of the rail. Position the third front half of the clamp (F) as close to the front of the rail as possible. It should be less than 12" from the front.



- 4** For the best (A) fit, the side rails (B & C) should be level with the truck bed sheet metal and not angled up or down. Insert the backside of the clamp as high as possible and tighten clamp. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!**

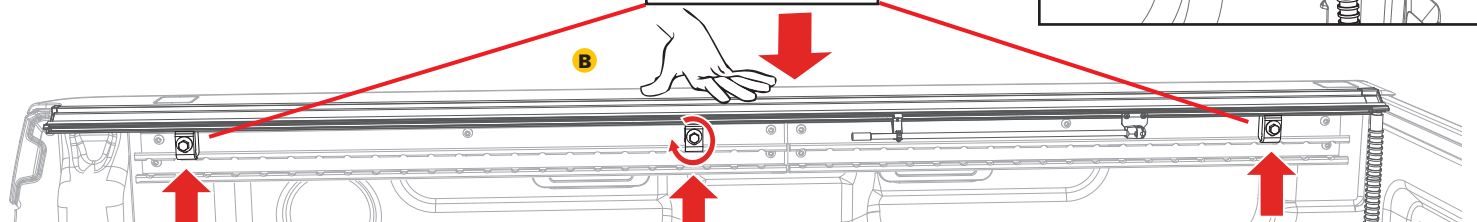
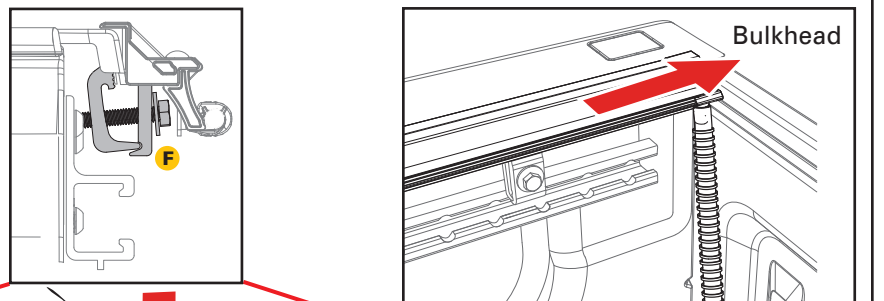


- 5** Attach the drain tubes (L) to the front of the side rails (B & C).



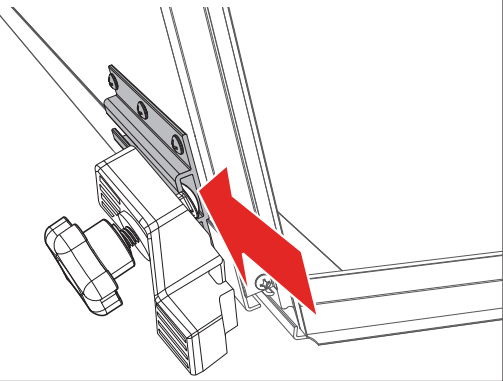
- 6** Align the driver side rail (B) with the drain tube fitting going towards the cab of the truck and pushed up against the bulkhead. Make sure you check the position of the three clamps (F) where you positioned them in steps 3 & 4. Tighten the bolts to 10 ft/lbs of torque with a 1/2" wrench or socket. **CAUTION: Do NOT overtighten.**

Repeat on passenger side rail (C).

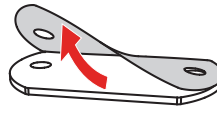


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

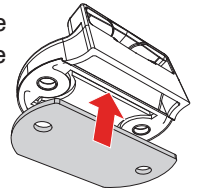
7 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



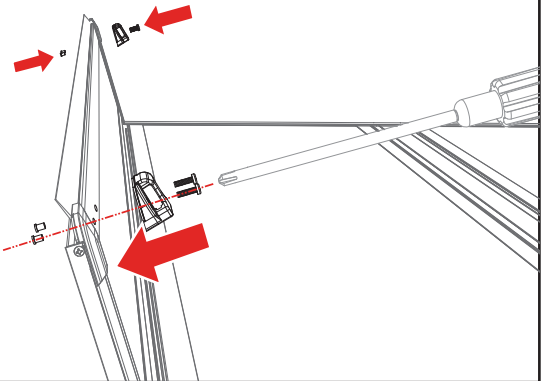
8 First, prep the buckle ends (G) by peeling off the adhesive liner of the gasket (H).



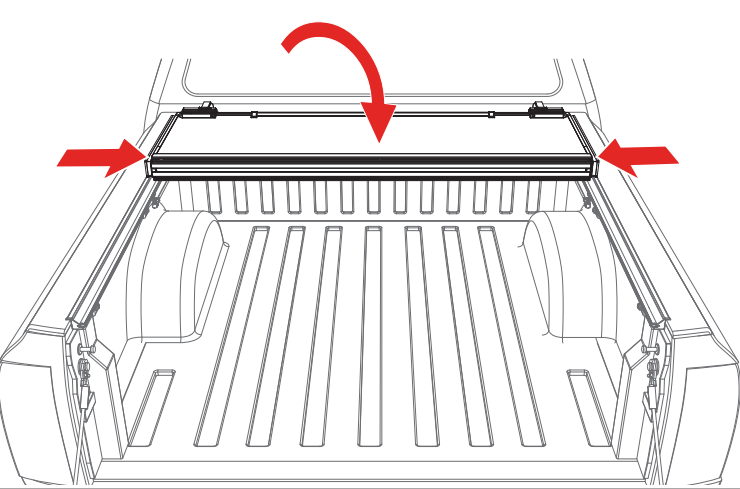
Then adhere the gasket (H) to the underside of each of the buckle ends.



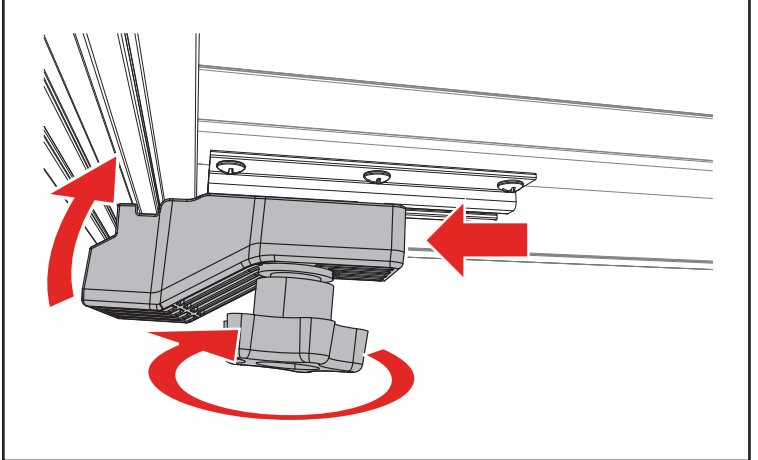
Position the buckle ends (G) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (I) and the nutsert (J) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



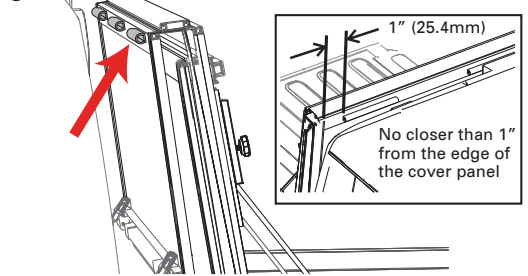
9 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



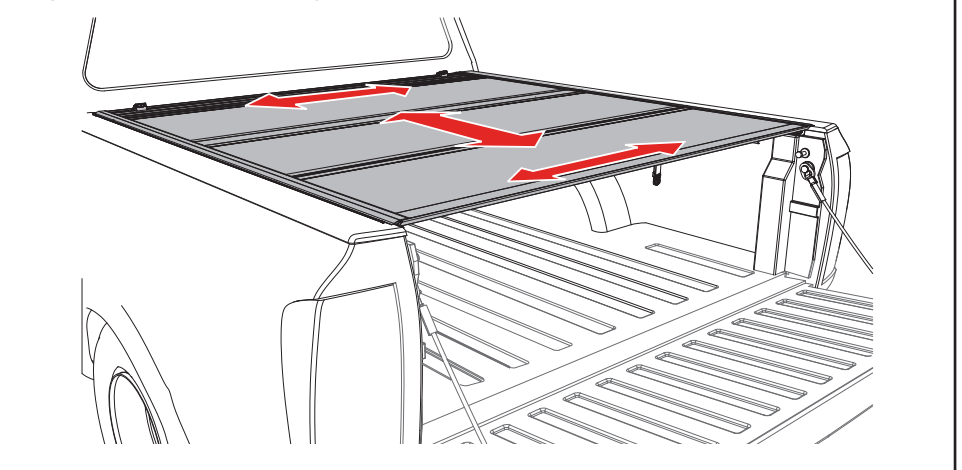
10 Confirm the retainer clamps (E) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



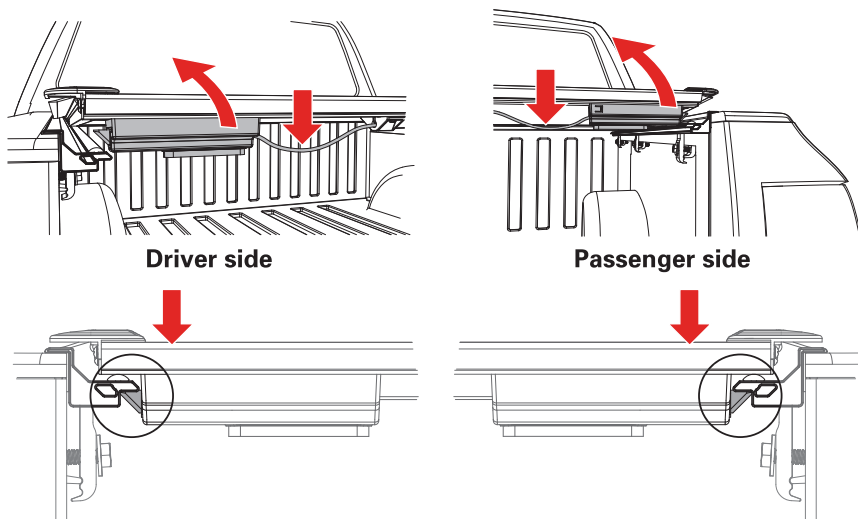
11 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (K) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.



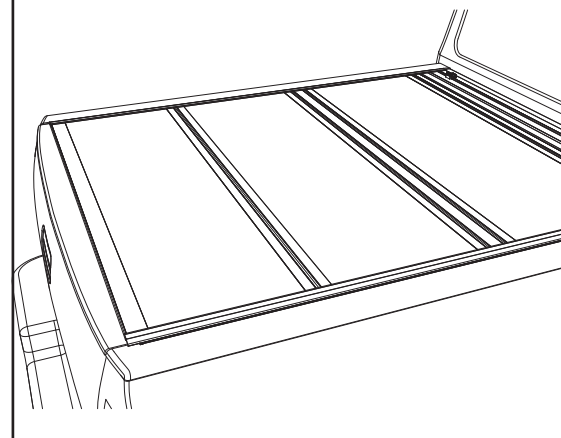
12 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (E) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".



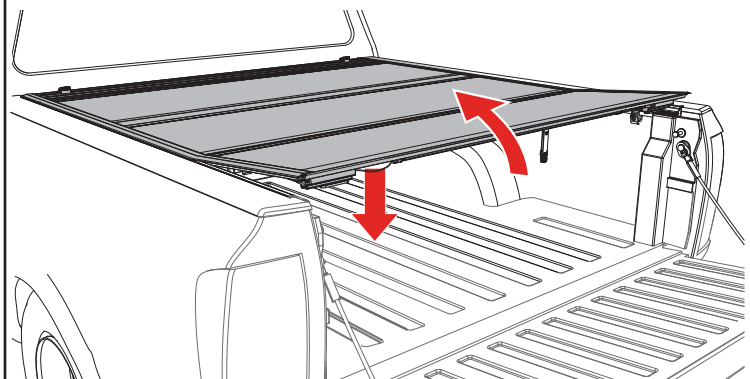
13 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



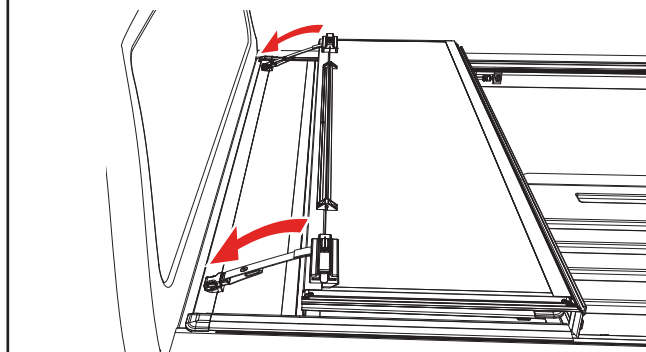
14 Re-tighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



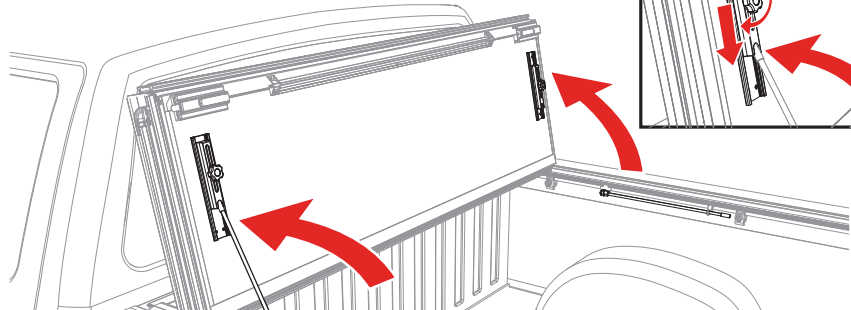
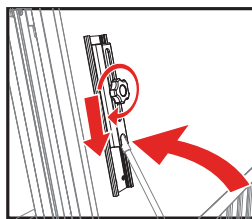
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



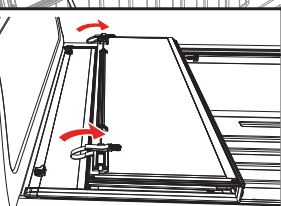
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



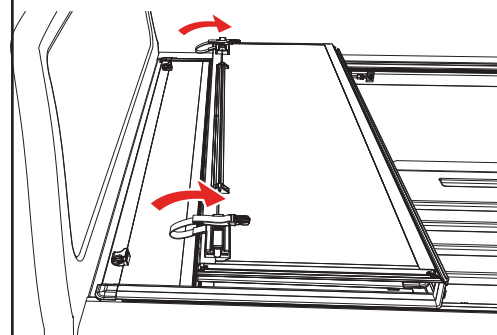
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



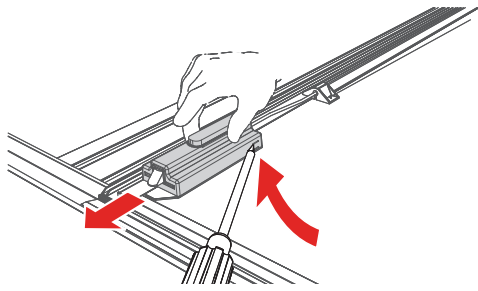
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



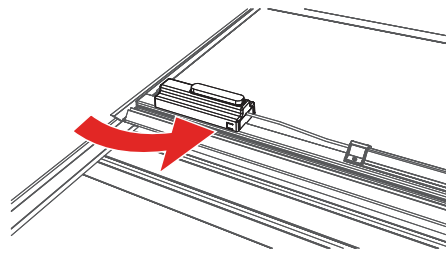
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



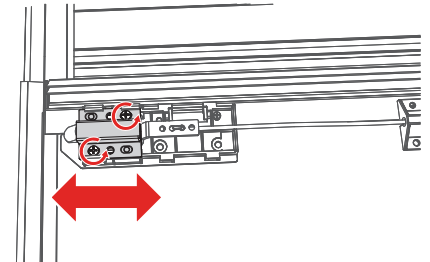
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

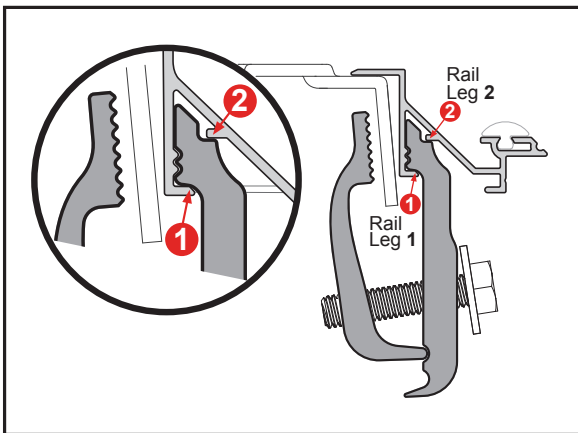


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Re-tighten the screws. Slide the latch housing back on.

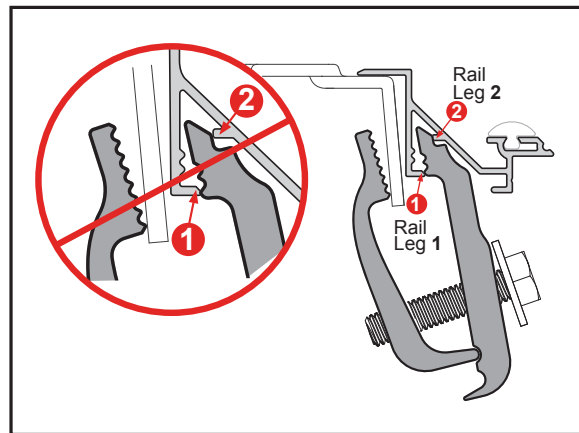
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

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Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

INSTALLATION SHEET

Any damaged or missing parts?

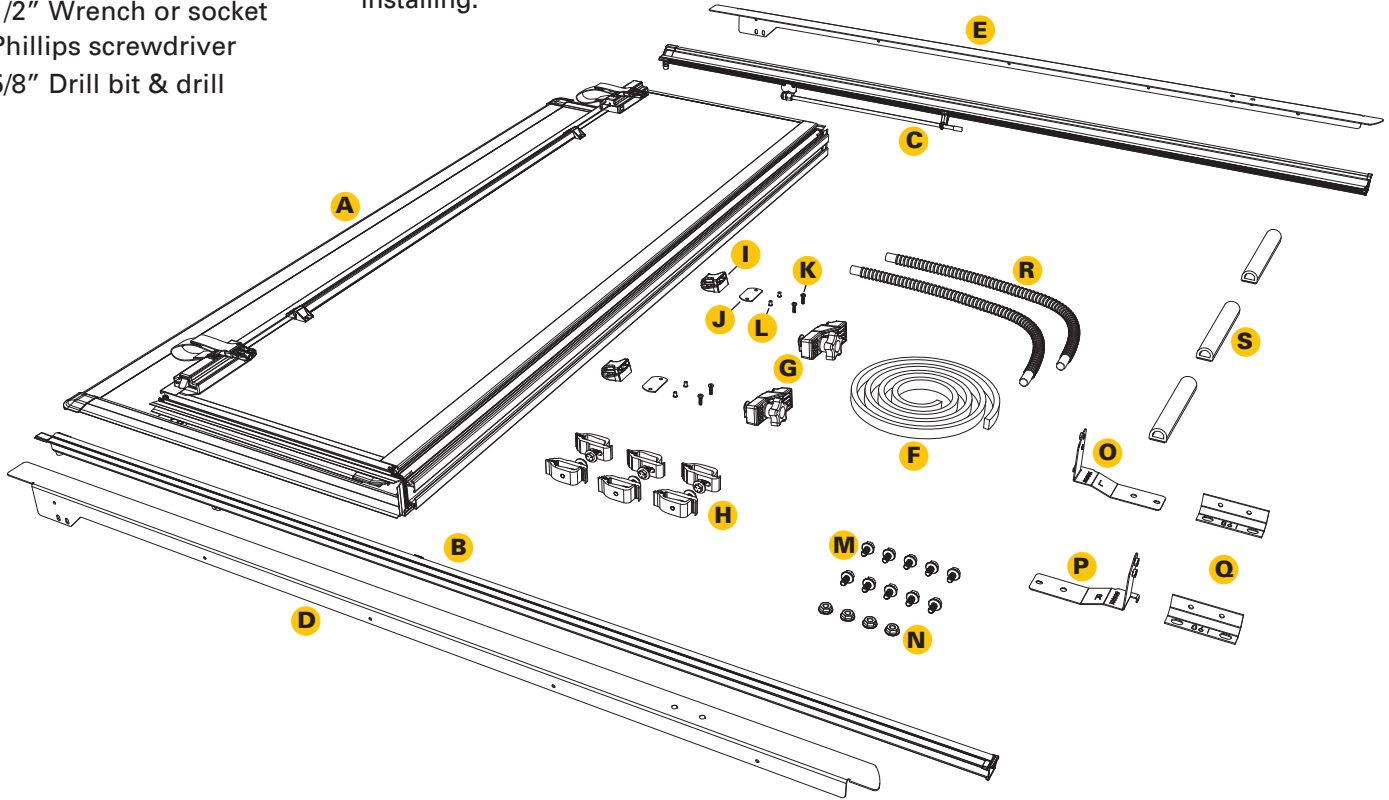
Parts will be shipped to you directly.

Call 818-365-9000 Mon - Fri 8:30 am - 7:00 pm EST
or email support@bakindustries.com

TOOLS REQUIRED

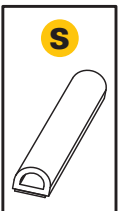
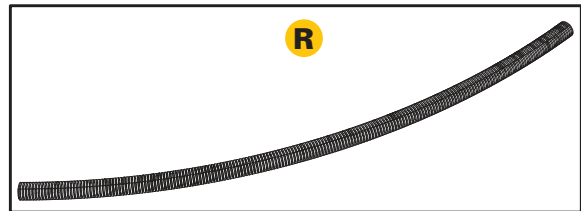
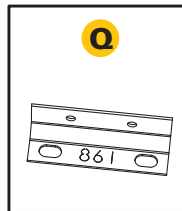
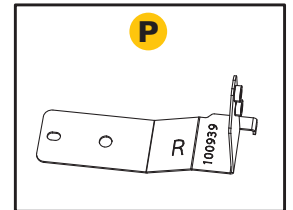
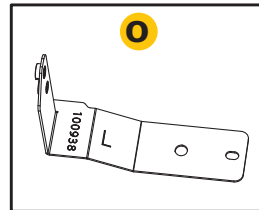
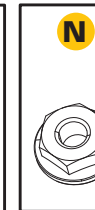
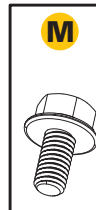
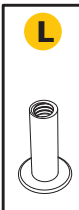
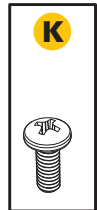
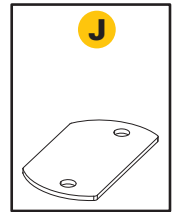
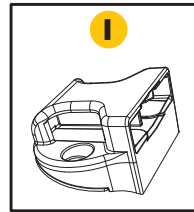
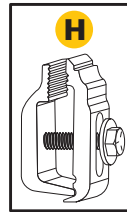
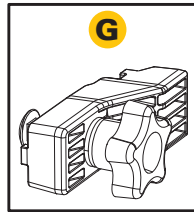
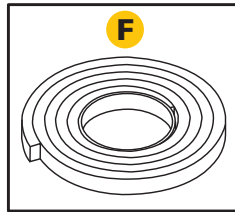
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

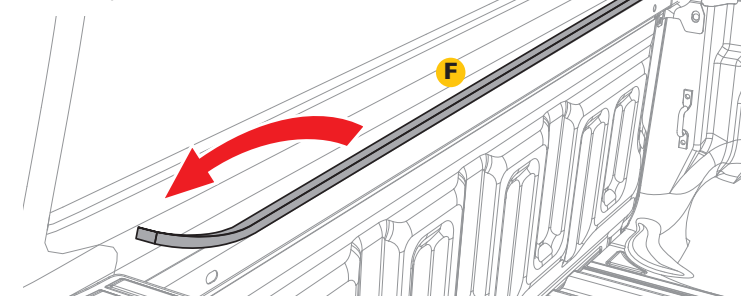


PARTS INCLUDED IN THE BOX

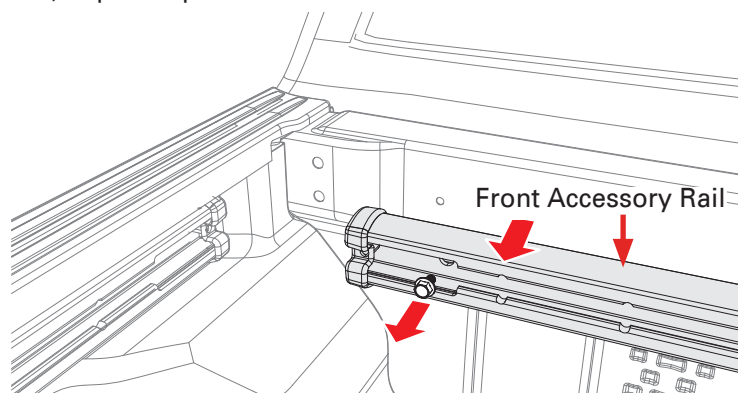
- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Adaptor rail driver side
- E** 1x Adaptor rail passenger side
- F** 1x Bulkhead seal
- G** 2x Cover retainer clamps
- H** 6x Clamps
- I** 2x Buckle ends
- J** 2x Gaskets
- K** 4x Screws
- L** 4x Nutserts
- M** 10x M6 flange mounting bolt
- N** 4x 1/4-20 nuts
- O** 1x Driver side front mounting bracket
- P** 1x Passenger side front mounting bracket
- Q** 2x Rear mounting brackets
- R** 2x Drain tubes
- S** 3x D-shaped cab bumpers



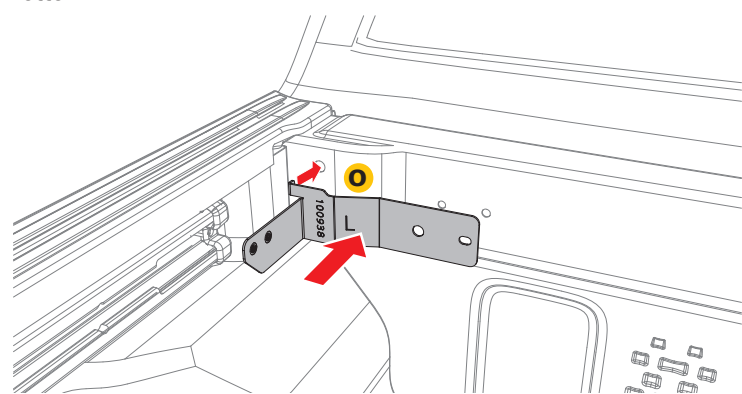
1 Installing Seal: Install bulkhead seal (F) included with cover (A) by cleaning the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.



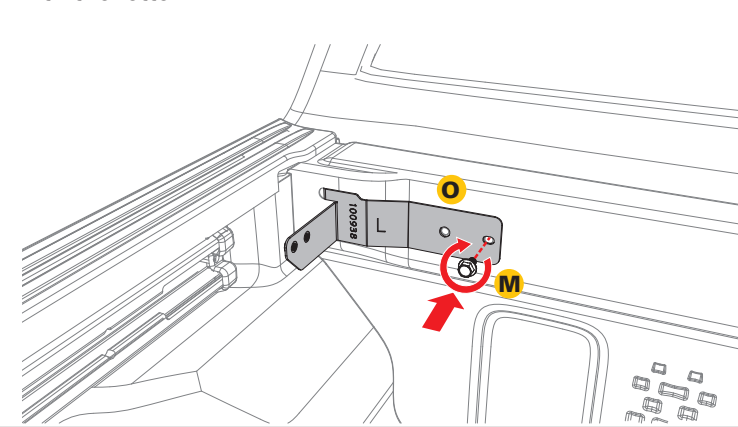
2 Removing Front Accessory Rail: If your Gladiator is equipped with a front accessory rail, it must be removed at this time to allow for the installation of the driver side front mounting bracket (O). Remove the bolts that hold the accessory rail to the bulkhead on both driver and passenger side front corners. If you do not have a front accessory rail, skip to step 4.



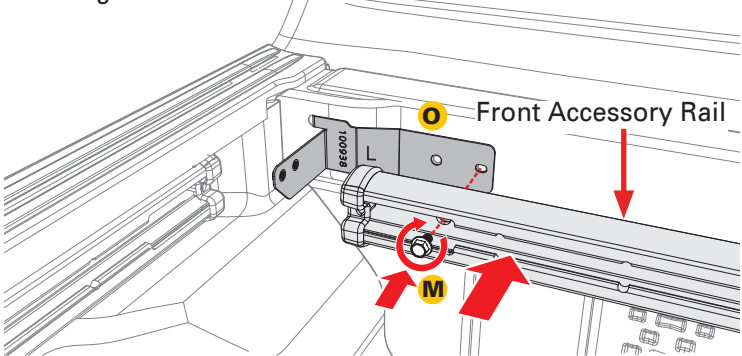
3 Installing Front Mounting Brackets: Use the driver side front mounting bracket (O) labeled with the letter "L". Locate the pre-bent tab on the front bracket and place in the upward most hole located towards the front corner of the bulkhead on both sides. Repeat on passenger side using the passenger side front mounting bracket (P) labeled with the letter "R".



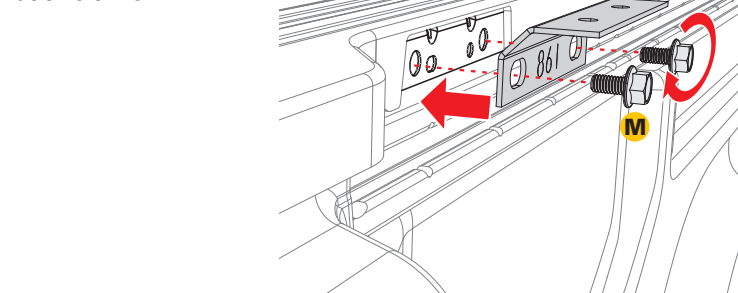
4 If you do not have a front accessory rail, as mentioned in step 2, proceed to install one M6 flange mounting bolt (M) into the front bracket (O) in the second slotted hole to the right as shown. Repeat on the passenger side using the passenger side front mounting bracket (P) labeled with the letter "R".



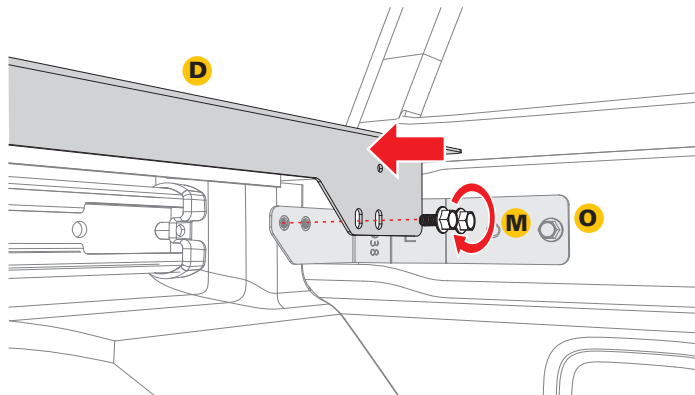
5 If you **DID** remove the front accessory rail, as mentioned in step 2, proceed to install the accessory rail over the front bracket (O) you just installed aligning the holes in both using one M6 flange mounting bolt (M) through both and into the bulkhead. Repeat on passenger side using the passenger side front mounting bracket (P) labeled with the letter "R". Then tighten bolts.



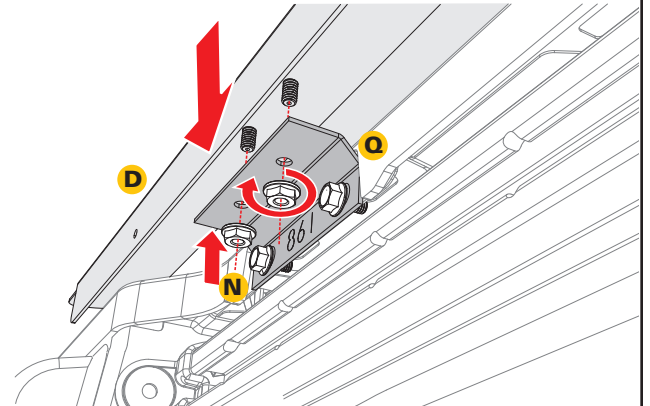
6 Installing Rear Mounting Brackets: Locate the outlined section on the inside of the bed cap towards the taillight well at the rear of the bed on the driver's side. Cut and remove the outlined section of the bed cap to reveal two threaded holes. Locate the rear mounting bracket (Q) and install two of the M6 flange mounting bolts (M) through the bracket and into the threaded holes. Repeat on the passenger side. Do not tighten, leave loose at this time.



7 Installing Adaptor Rail: Install the adaptor rail driver side (D) and line up the front slotted holes with the holes in the front bracket using two M6 flange mounting bolts (M). Repeat on the opposite side using the passenger side adaptor rail (E). Do not tighten, leave loose at this time.

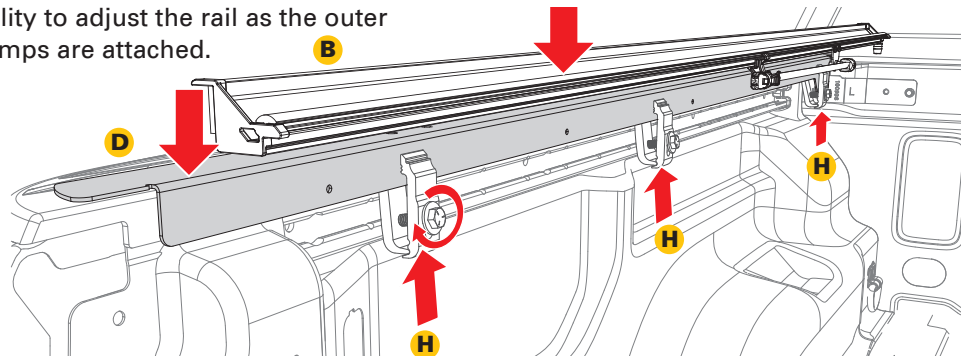


8 Install the adaptor rail driver side (D) by lining up the studs with the holes in the rear bracket using two M6 flange mounting bolts (M) and two 1/4-20 nuts (N). Repeat on the opposite side using the passenger side adaptor rail (E). Now tighten, using a 7/16" socket in front and rear on both sides.



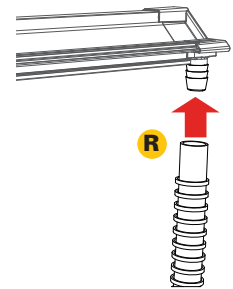
9 Installing Side Rails: Apply downward pressure to the driver side rail (B) on to the adaptor rail driver side (D) clamping both together to the truck bed rail. When tightening each clamp (H) make sure the side rail sits flush and seals properly. A second set of hands may help. Repeat on the opposite side using the passenger side rail (C) and the adaptor rail passenger side (E).

Tip: Mount the center clamp first but do not tighten completely. This will give you the ability to adjust the rail as the outer clamps are attached.

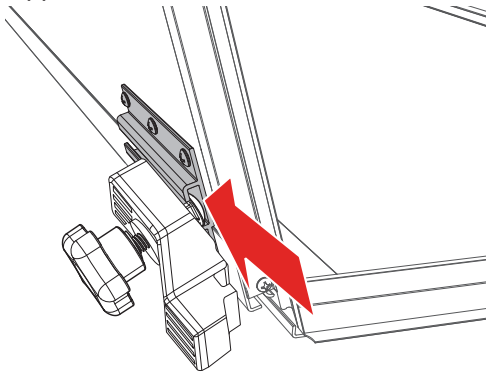


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

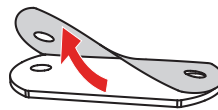
10 Attach the drain tubes (R) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead.



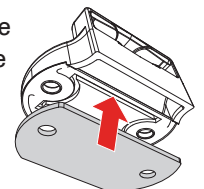
11 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (G) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



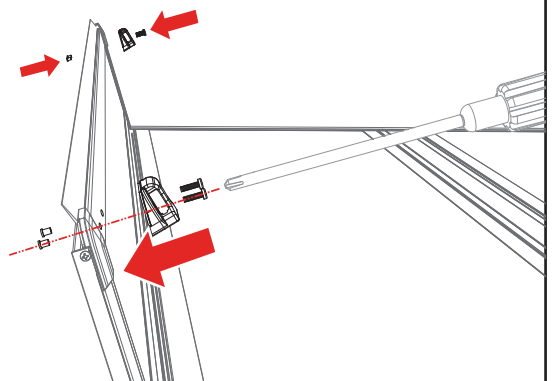
12 First, prep the buckle ends (I) by peeling off the adhesive liner of the gasket (J).



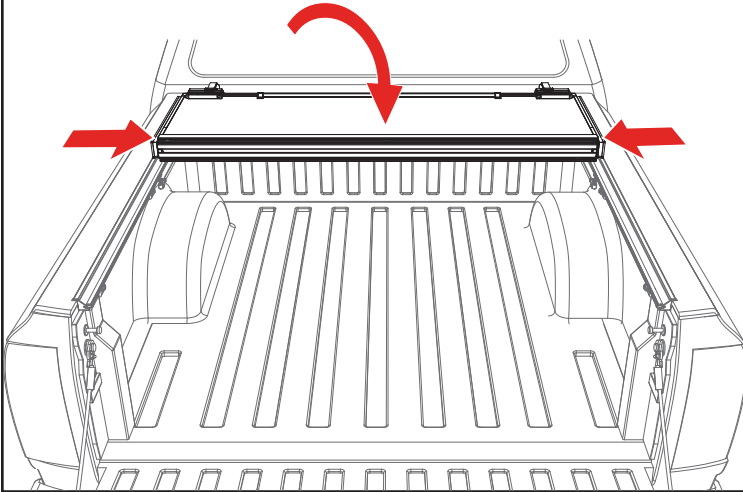
Then adhere the gasket (J) to the underside of each of the buckle ends.



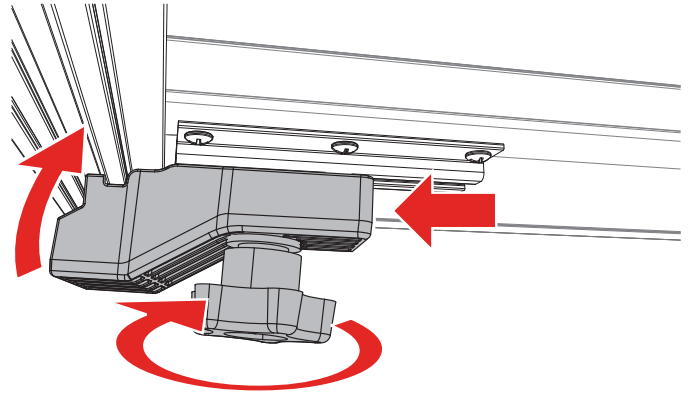
Position the buckle ends (I) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (K) and the nutsert (L) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



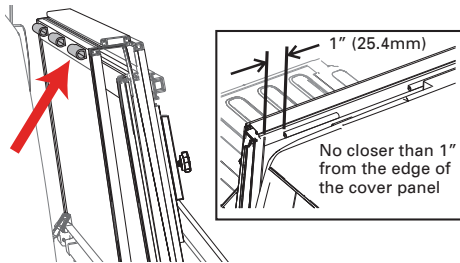
- 13** Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



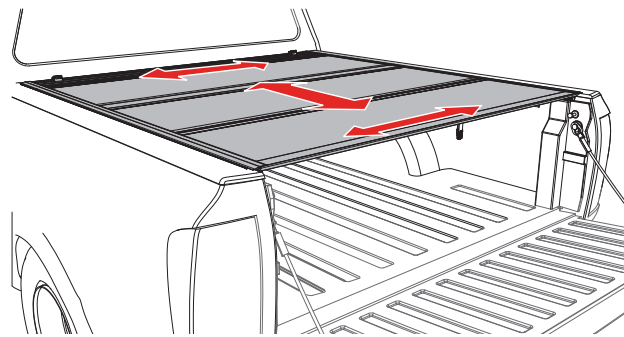
- 14** Confirm the retainer clamps (G) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



- 15** With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (S) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

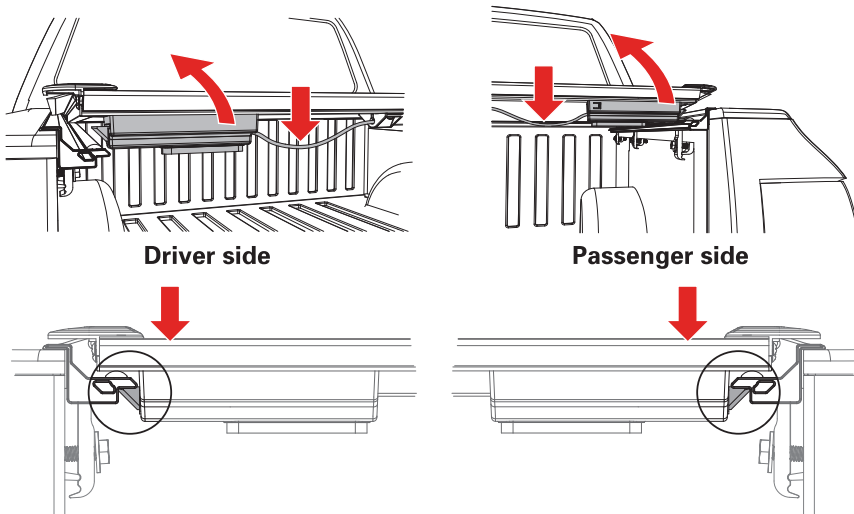


- 16** Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (G) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

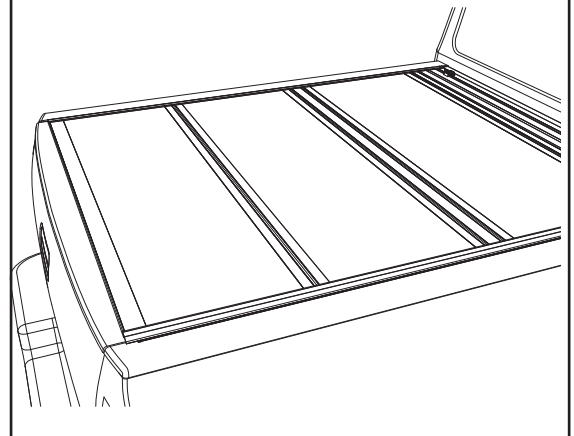


Power Tailgates:
If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

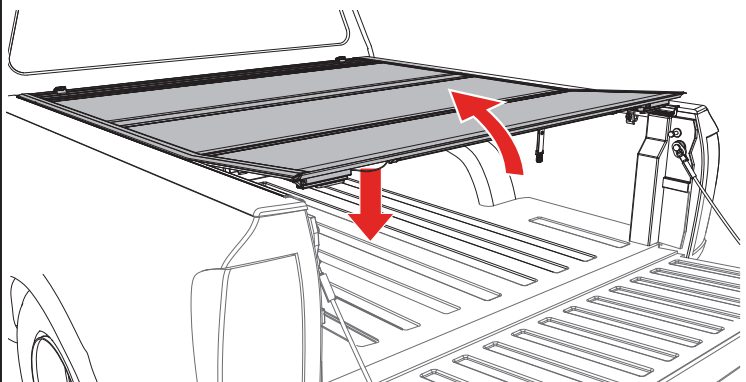
- 17** Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



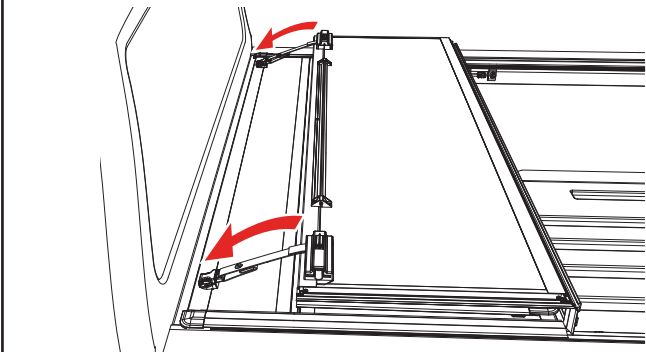
- 18** Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



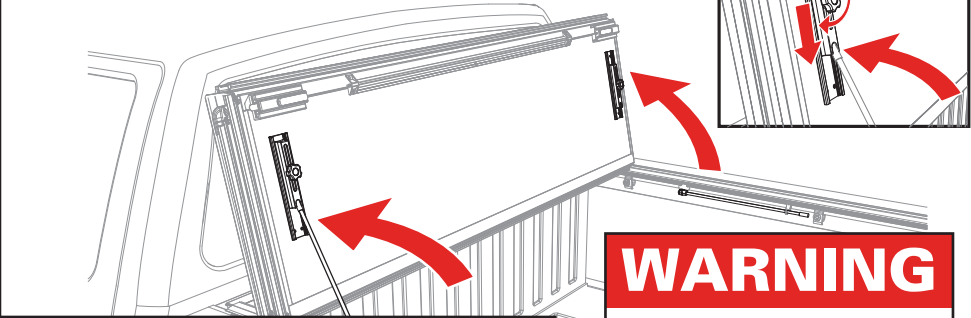
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.

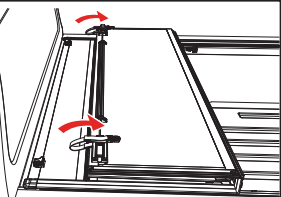


FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.

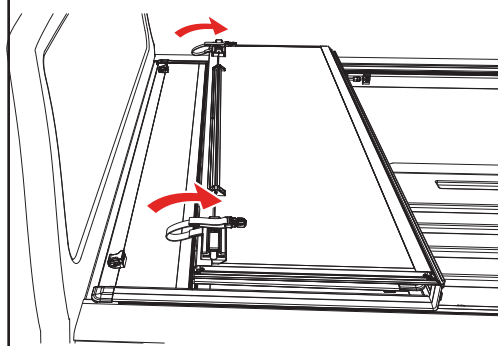


WARNING
Only using the prop rods with the Jeep hard top installed.

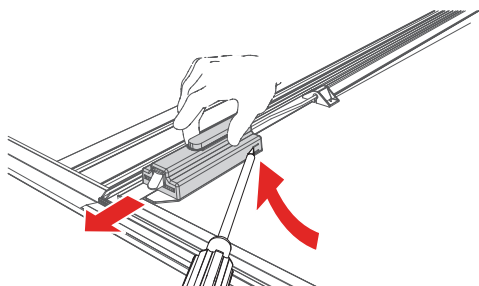
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



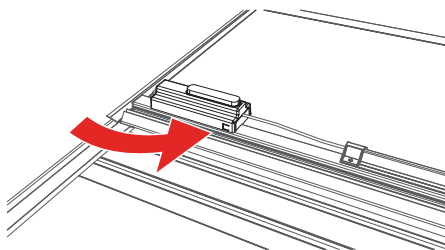
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



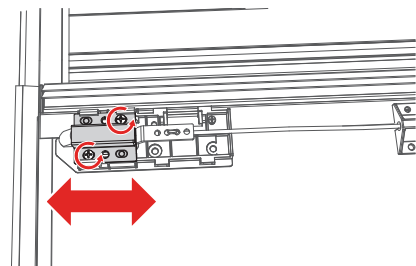
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

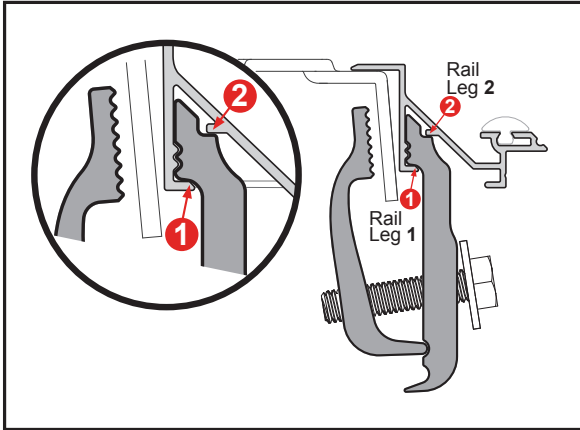


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

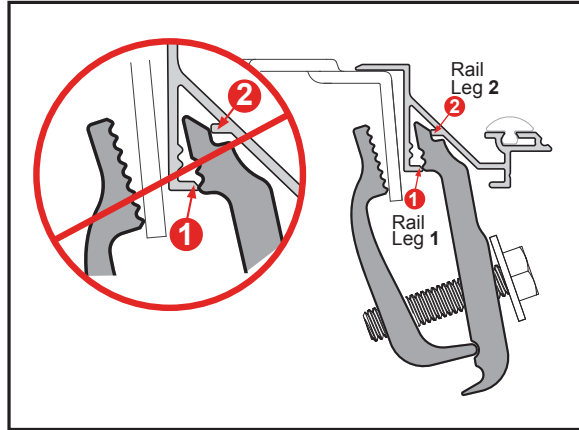
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
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- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

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Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

INSTALLATION SHEET

Any damaged or missing parts?

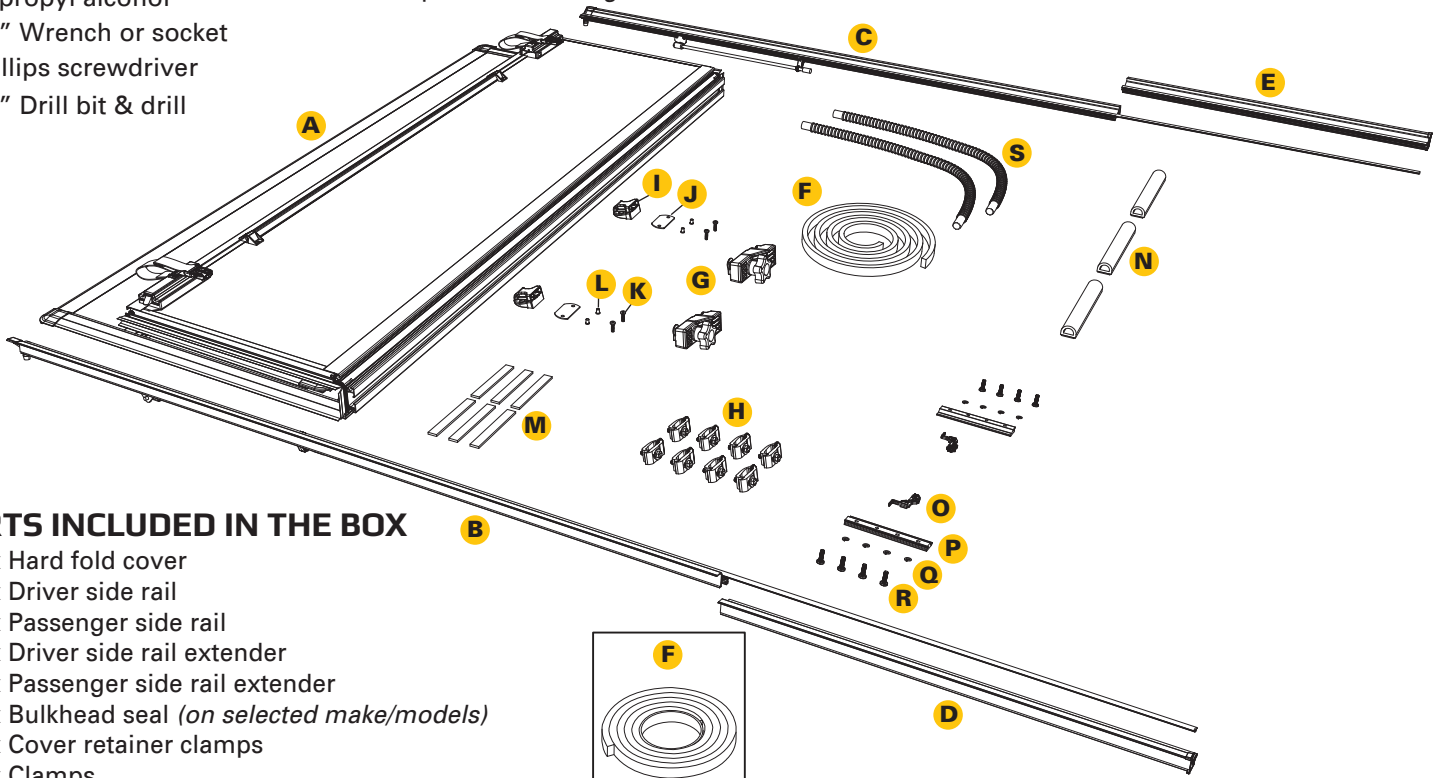
Parts will be shipped to you directly.

Call 818-365-9000 Mon - Fri 8:30 am - 7:00 pm EST
or email support@bakindustries.com

TOOLS REQUIRED

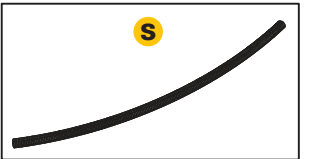
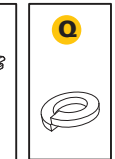
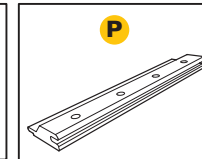
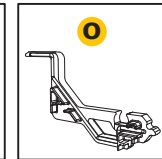
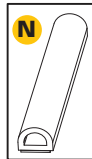
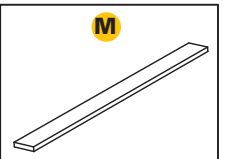
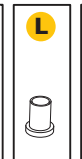
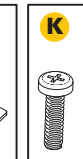
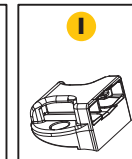
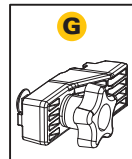
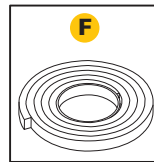
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

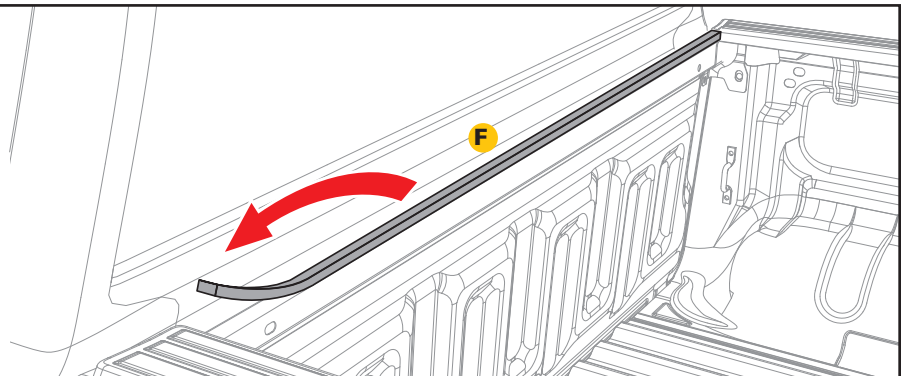


PARTS INCLUDED IN THE BOX

- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Driver side rail extender
- E** 1x Passenger side rail extender
- F** 1x Bulkhead seal (on selected make/models)
- G** 2x Cover retainer clamps
- H** 8x Clamps
- I** 2x Buckle ends
- J** 2x Gaskets
- K** 4x Screws
- L** 4x Nutserts
- M** 6x Rubber filler strips (on selected make/models)
- N** 3x D-shaped cab bumpers
- O** 2x Rail connectors
- P** 2x Rail couplers
- Q** 8x Lock washers
- R** 8x Screws
- S** 8x 2x Drain tubes



1 Installing Seal: If a bulkhead seal (F) is included with the cover (A), clean the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.



2 Installing Rail: The driver side rail (B) section has the full seal already installed when shipped. **Note:** No cutting of the cover seal needed. Take the rail connector (O) and slide on to the tail end of the cover seal. Then snap the rail connector (O) on to the tail end of the driver side rail (B). Repeat on passenger side.

3 Installing Rail Coupler: Install four screws (R), four lock washers (Q) into the rail coupler (P) to get them assembled. **Note:** Assemble both couplers (P) at this time so you have them ready when you put both rail sections together.

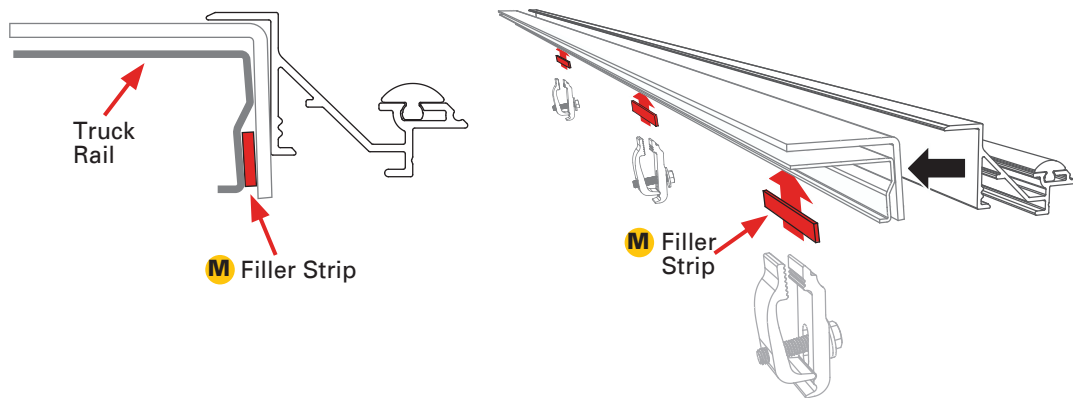
Then slide the assembled rail coupler (M) into the bottom end of the driver side rail (B) section as shown.

4 Installing Rail and Rail Extender: Slide driver side rail extender (D) on to the tail end of the seal pushing the rail toward the driver side rail (B). The bottom end of the driver side rail extender (D) slides into the rail coupler (P) and then into the rail connector (O), similar to what you did in step three. Push the end of the rail extender (D) into the rail connector (O) snapping it in place. Repeat on opposite side with the passenger side rail (C) passenger side rail extender (E).

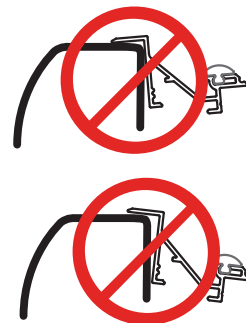
5 After both rail sections are slid together, tighten both screws (R) on the driver side rail (B) with a Phillips screwdriver. Repeat on passenger side.

Then tighten both screws (R) on the driver side rail extender (D) with a Phillips screwdriver. Repeat on passenger side.

6 If rubber filler strips (M) were **NOT** included in your kit, skip to step 7. If you received rubber filler strips (M) with the cover (A), clean the rail the same way as you did in step 1. Peel the backing and adhere the filler strips (M), as illustrated, between the truck plastic bed cap and truck metal rail. Place one 6-8 inches from the bulkhead. Place the rear strip as close to the tailgate as possible. Center the middle strip appropriately.



IMPORTANT: In order for the cover (A) to operate properly the side rails (B & C) **MUST** be square (90° angle) to the truck bed rails. This allows the rear latch to engage properly.

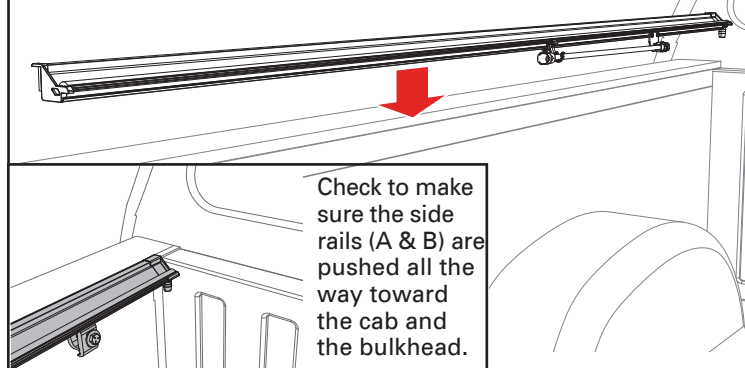


Do NOT tilt rails

7 Attach the drain tubes (S) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead. Repeat on passenger side rail.



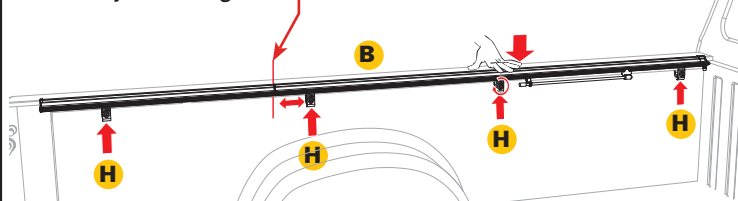
8 Place the driver side rail (B) on the truck rail. Position the side rail flush with the top edge of your truck bed rail. The end of the side rail with the drain tube will go towards the cab of the truck. Repeat on the opposite side with the passenger side rail (C).



Check to make sure the side rails (A & B) are pushed all the way toward the cab and the bulkhead.

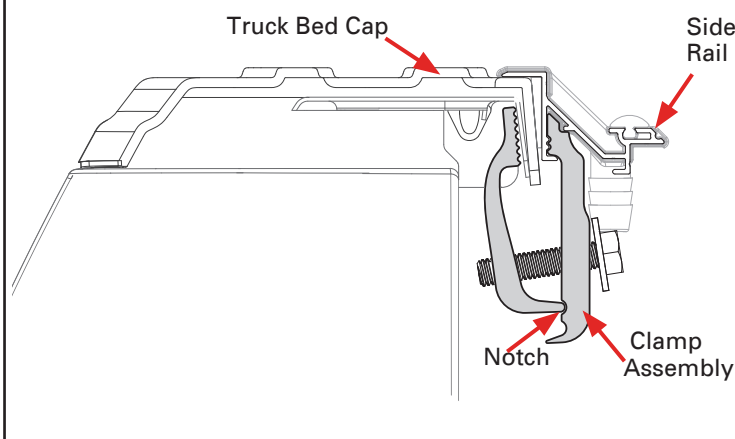
9 Attach four clamps (H) to the driver side rail (B) to the truck bed. Place the front clamp 6-8 inches from the bulkhead. Place the rear clamp as close to the tailgate as possible. Center the middle clamps accordingly. Clamps should be evenly spaced along the full length of the rail. Loosely tighten with a 1/2" wrench to make sure the clamps engage with the side rail. Repeat on the opposite side with the passenger side rail (C).

Note: Make sure the third clamp is close to where the two rails are joined together.

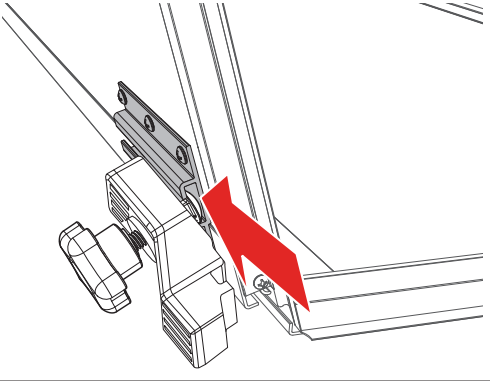


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

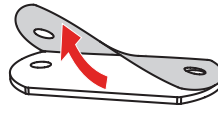
10 For the best (A) fit, the side rails (B & C) should be level with the truck bed cap and not angled up or down. Insert the backside of the clamp as high as possible and tighten clamp. Depending on model the notch will vary. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten!**



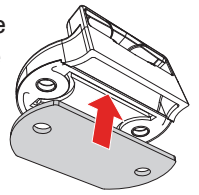
11 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (G) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



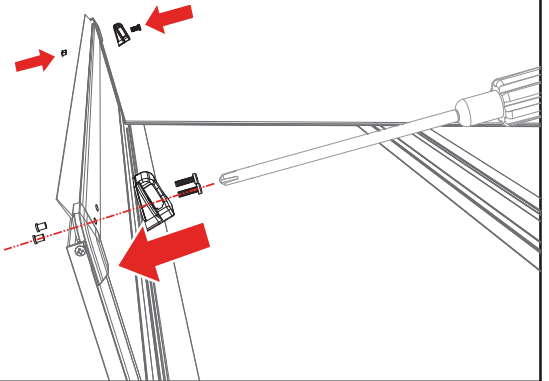
12 First, prep the buckle ends (I) by peeling off the adhesive liner of the gasket (J). Then adhere the gasket (J) to the underside of each of the buckle ends.



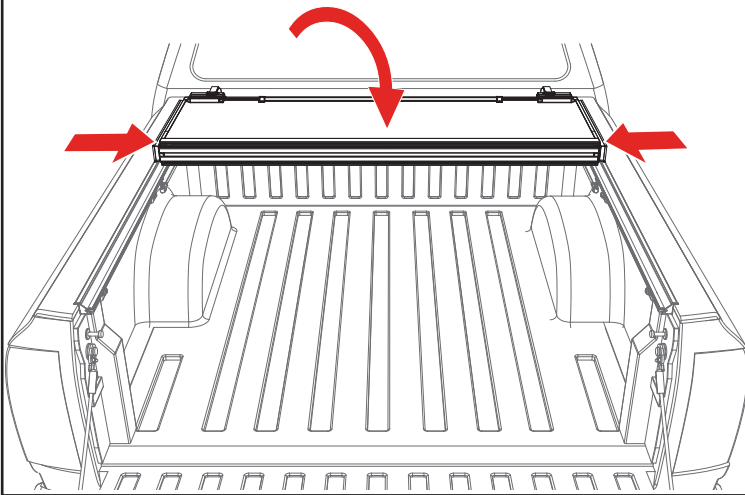
Then adhere the gasket (J) to the underside of each of the buckle ends.



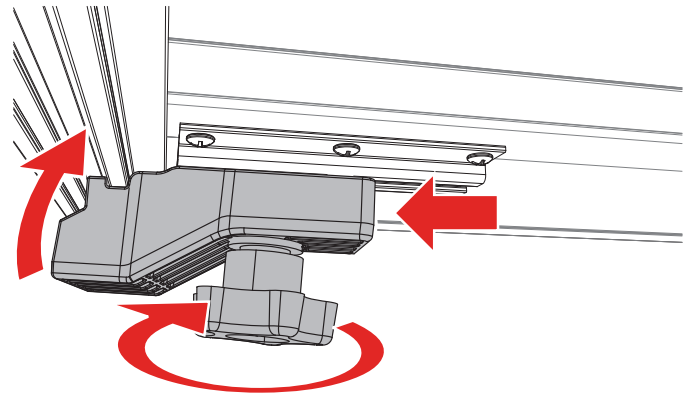
Position the buckle ends (I) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (K) and the nutsert (L) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



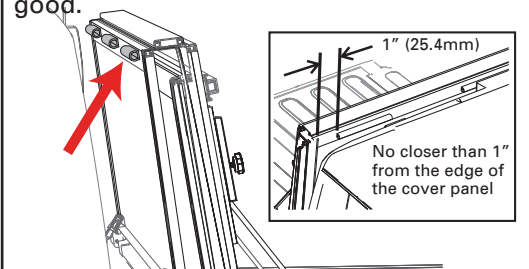
13 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



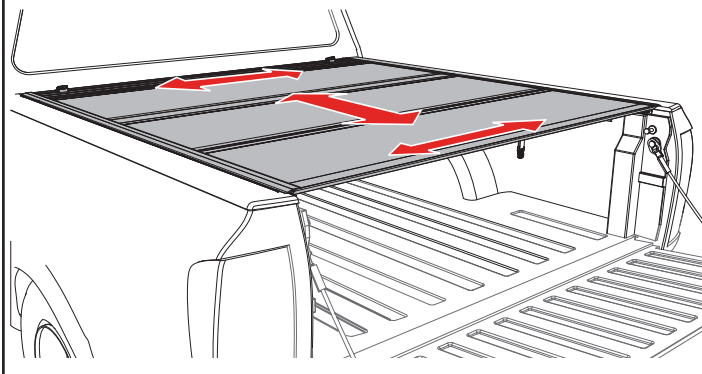
14 Confirm the retainer clamps (G) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



15 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (N) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

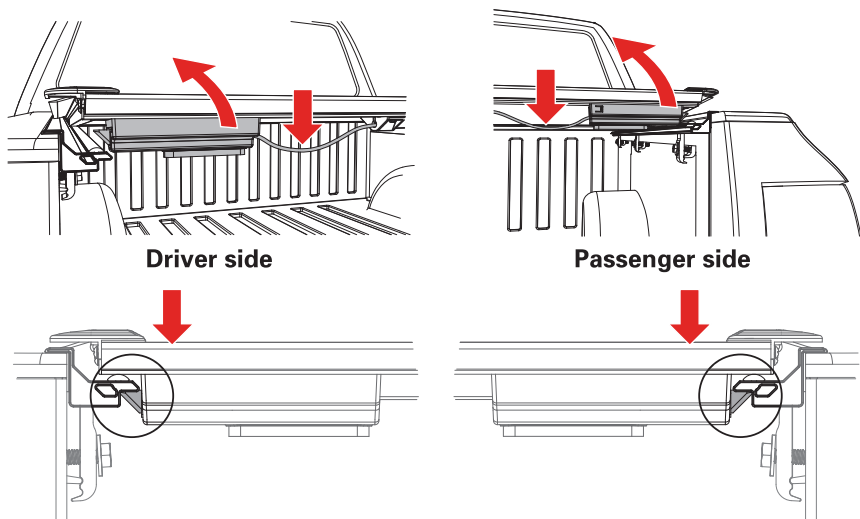


16 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (G) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

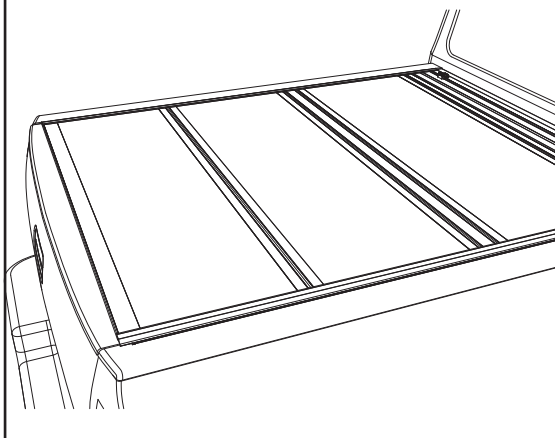


Power Tailgates: If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

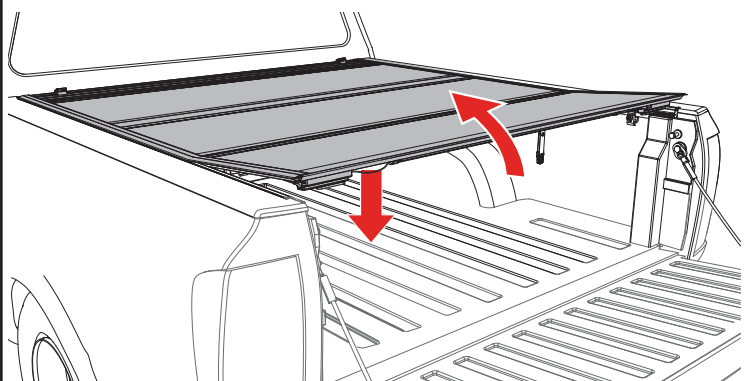
17 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



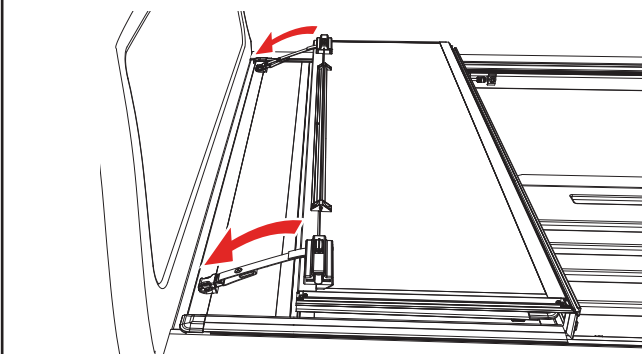
18 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



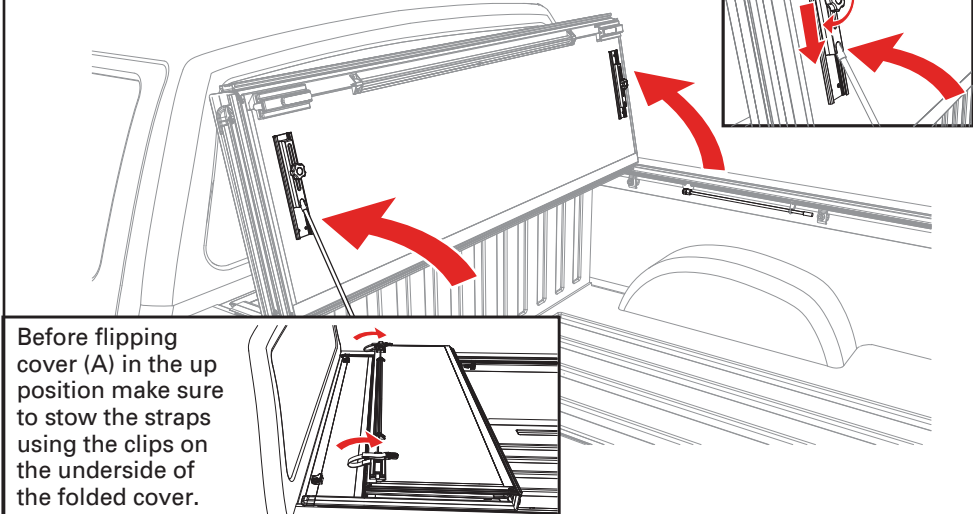
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.

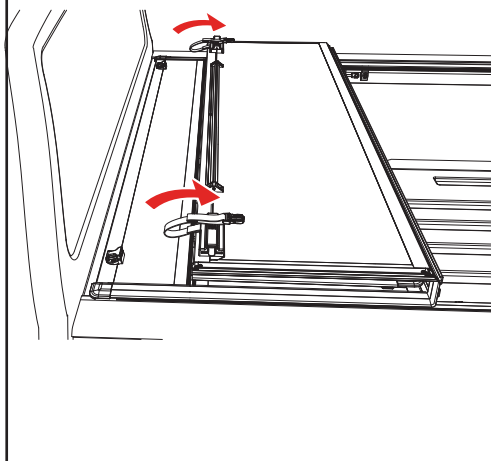


FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.

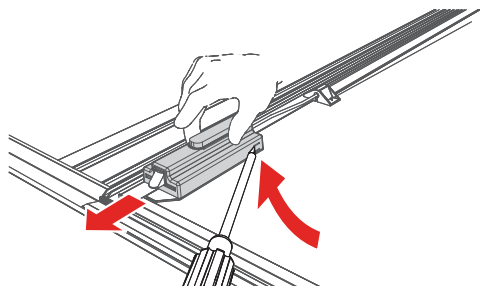


Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.

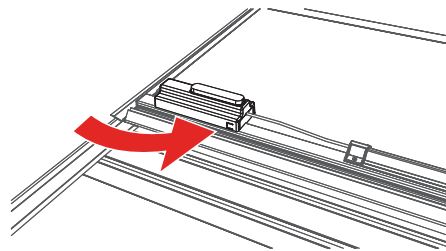
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



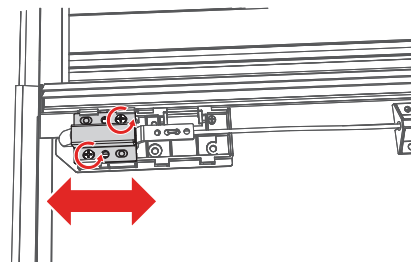
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

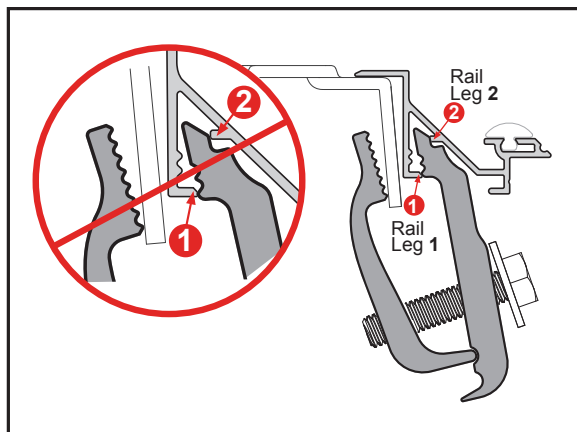
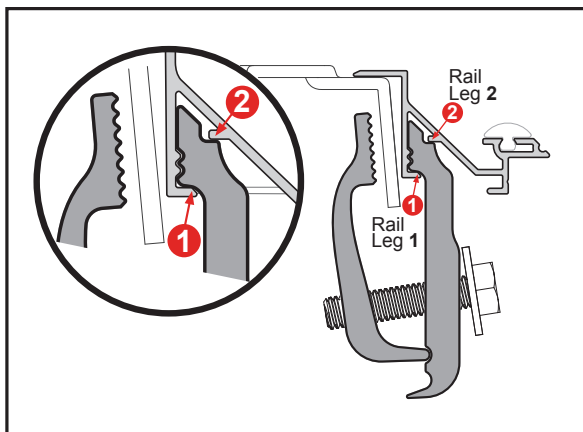


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

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**REGISTER
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Date of Purchase _____

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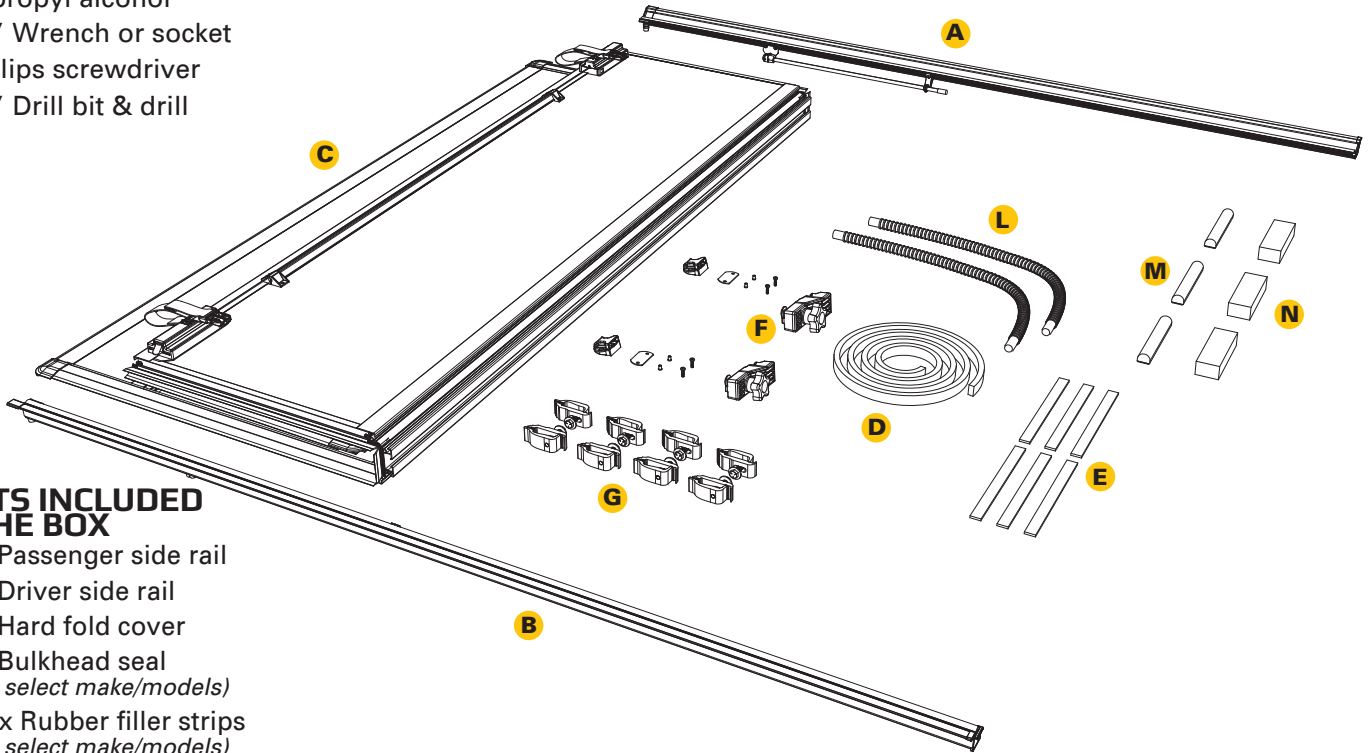
Parts will be shipped to you directly.

Call 818-365-9000 Mon - Fri 8:30 am - 6:00 pm EST
or email support@bakindustries.com

TOOLS REQUIRED

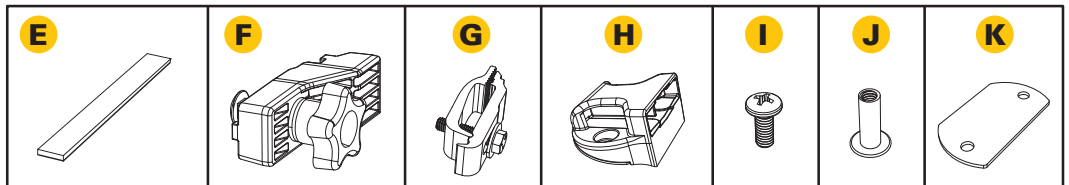
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

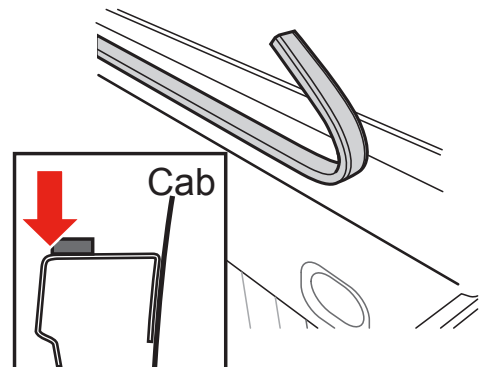


PARTS INCLUDED IN THE BOX

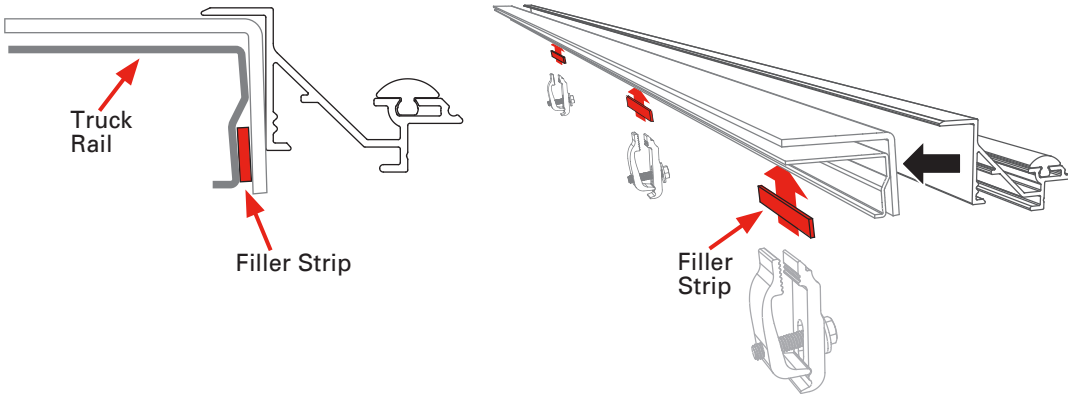
- A** 1x Passenger side rail
- B** 1x Driver side rail
- C** 1x Hard fold cover
- D** 1x Bulkhead seal (on select make/models)
- E** 6-8x Rubber filler strips (on select make/models)
- F** 2x Cover retainer clamps
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- H** 2x Buckle ends
- I** 4x Screws
- J** 4x Nutserts
- K** 2x Gaskets
- L** 2x Drain tubes
- M** 3x D-shaped cab bumper (on select make/models)
- N** 3x Oversized cab bumpers (on select make/models)



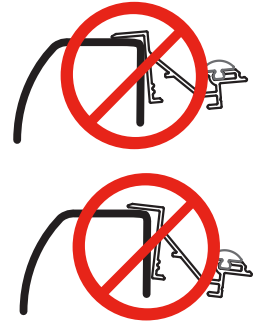
1 If a bulkhead seal (D) was **NOT** included in your kit, skip to step 2. If you received a bulkhead seal with the cover (C), clean the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.



2 If rubber filler strips (E) were **NOT** included in your kit, skip to step 3. If you received rubber filler strips (E) with the cover (C), clean the rail the same way as you did in step 1. Peel the backing and adhere the filler strips (E), as illustrated, between the truck plastic bed cap and truck metal rail. Place one 6-8 inches from the bulkhead. Place the rear strip as close to the tailgate as possible. Center the middle strip appropriately.



IMPORTANT: In order for the cover (C) to operate properly the side rails (A & B) **MUST** be square (90° angle) to the truck bed rails. This allows the rear latch to engage properly.

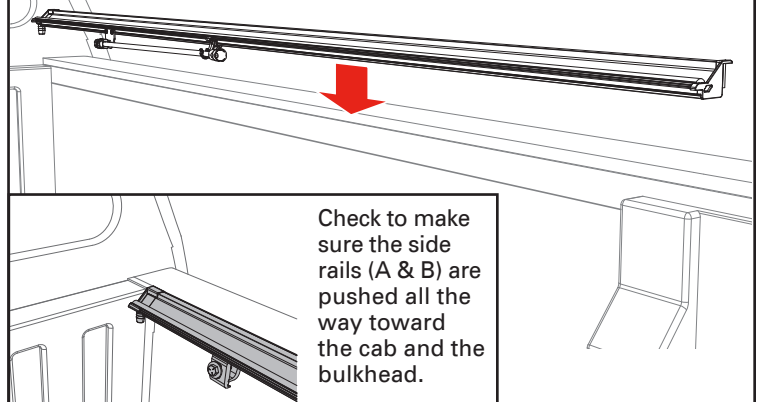


Do NOT tilt rails

3 Attach the drain tubes (K) to the front of the side rails (A & B) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead.

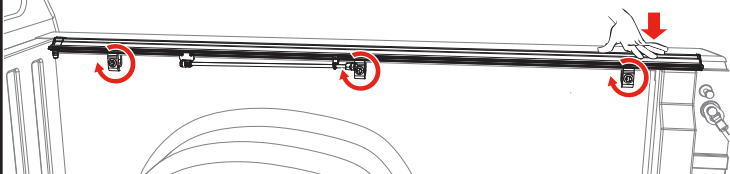


4 Place the passenger side rail (A) on the truck rail. Position the side rail flush with the top edge of your truck bed rail. The end of the side rail with the drain tube will go towards the cab of the truck.



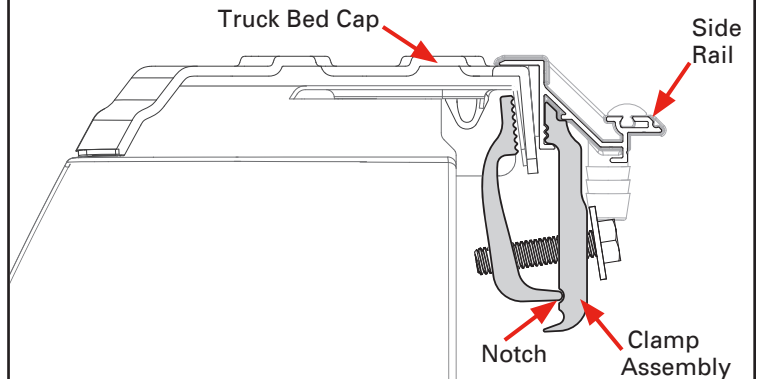
Check to make sure the side rails (A & B) are pushed all the way toward the cab and the bulkhead.

5 Attach three or four clamps (G) (based on make/model) to the driver side rail (B) to the truck bed. Place the front clamp 6-8 inches from the bulkhead. Place the rear clamp as close to the tailgate as possible. Center the middle clamp accordingly. If four clamps were provided, place the center two clamps equidistant between the front and rear clamps. Clamps should be evenly spaced along the full length of the rail. Loosely tighten with a 1/2" wrench to make sure the clamps engage with the side rail.

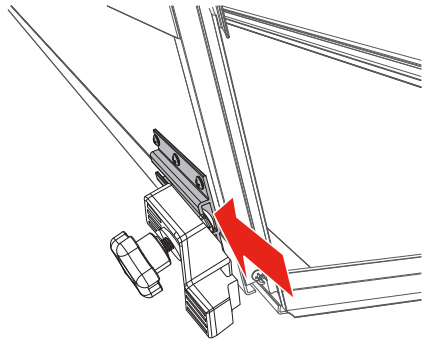


NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

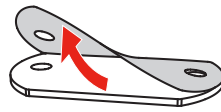
6 For the best cover (C) fit, the side rails (A & B) should be level with the truck bed cap and not angled up or down. Insert the backside of the clamp as high as possible and tighten the clamp. Depending on model the notch will vary. Tighten all clamps to 10 ft/lbs of torque with a 1/2" wrench or socket. **Caution: Do NOT overtighten! Repeat steps 4-6 on the opposite side with the driver's side rail (B).**



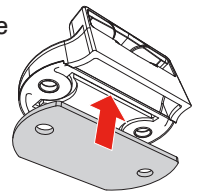
7 Before placing the cover (C) onto the vehicle, slide two cover retainer clamps (F) into the track on the underside of the cover (C) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



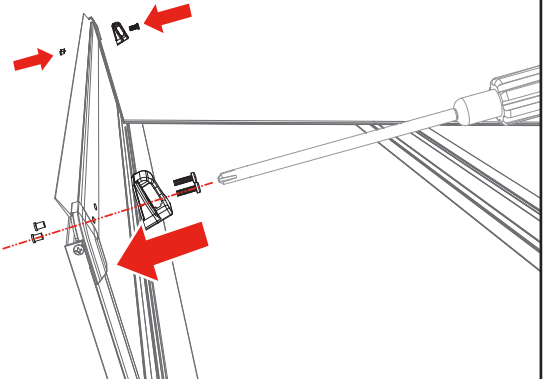
8 First, prep the buckle ends (H) by peeling off the adhesive liner of the gasket (K). Then adhere the gasket to the underside of each of the buckle ends.



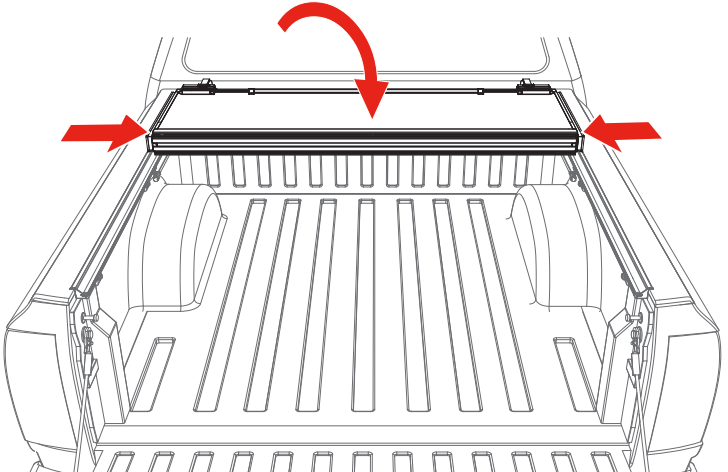
Then adhere the gasket to the underside of each of the buckle ends.



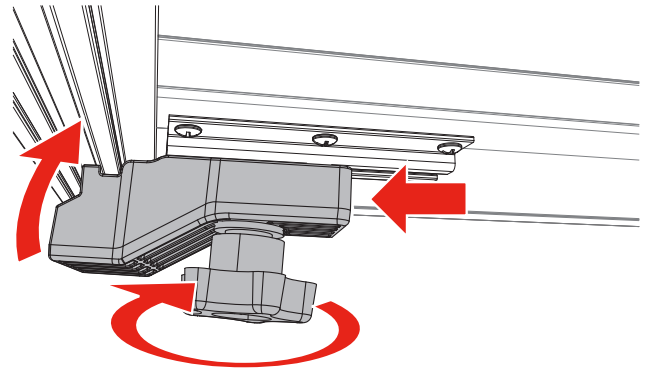
Position the buckle ends (H) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (I) and the nutsert (J) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



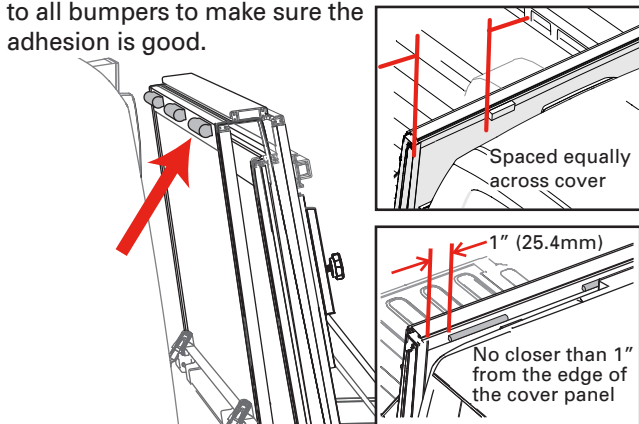
9 Set the cover (C) in the folded position on the side rails (A & B) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



10 Confirm the retainer clamps (F) are positioned around the side rails (A & B) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.

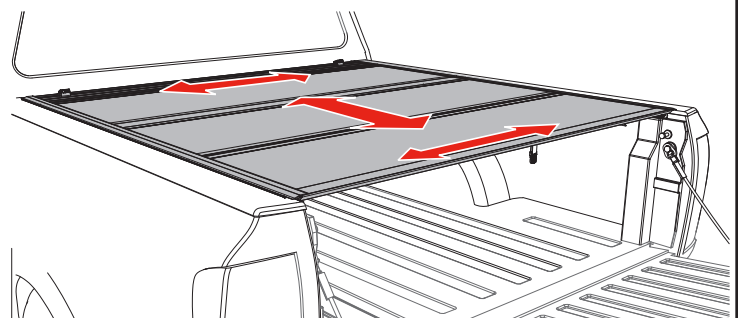


11 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (M) or oversized bumpers (N) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

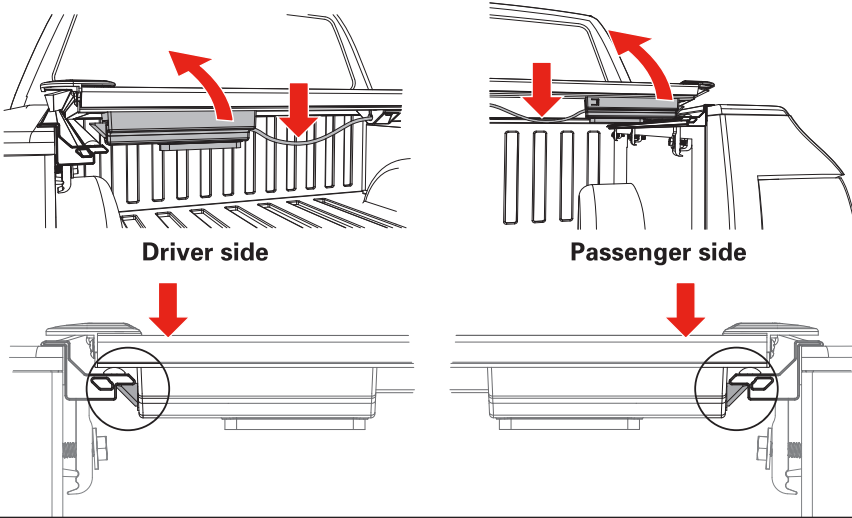


12 Unfold the cover (C) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (F) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

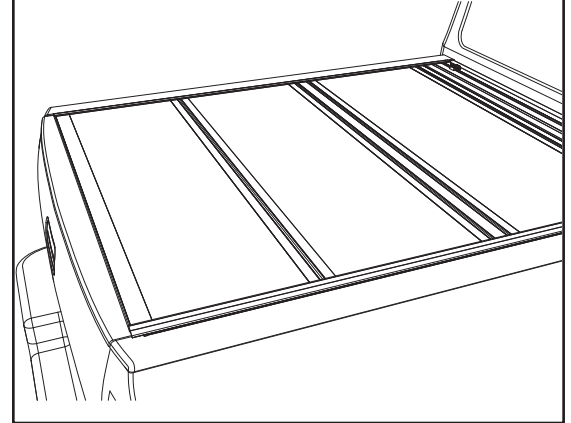
Power Tailgates: If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.



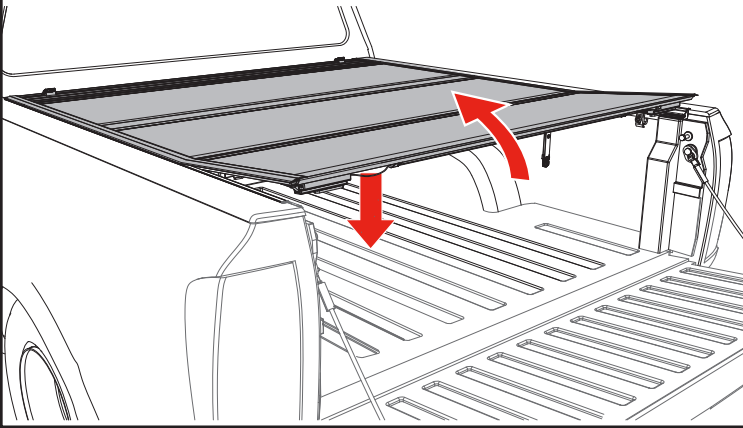
13 Check if the latches are hitting or not engaging the side rails (A & B) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



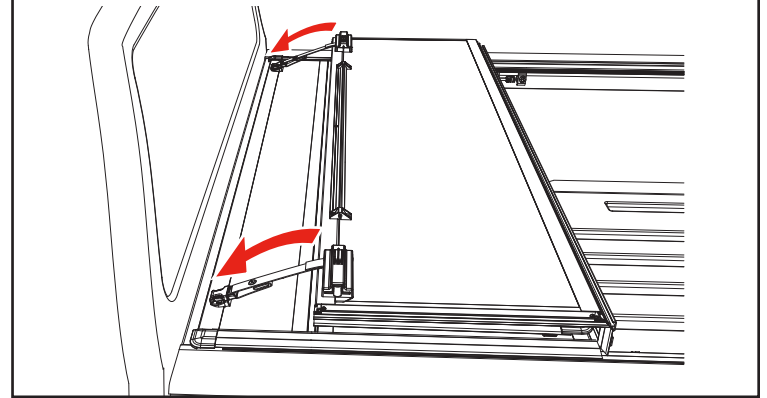
14 Retighten the cover retainer clamps (F) once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



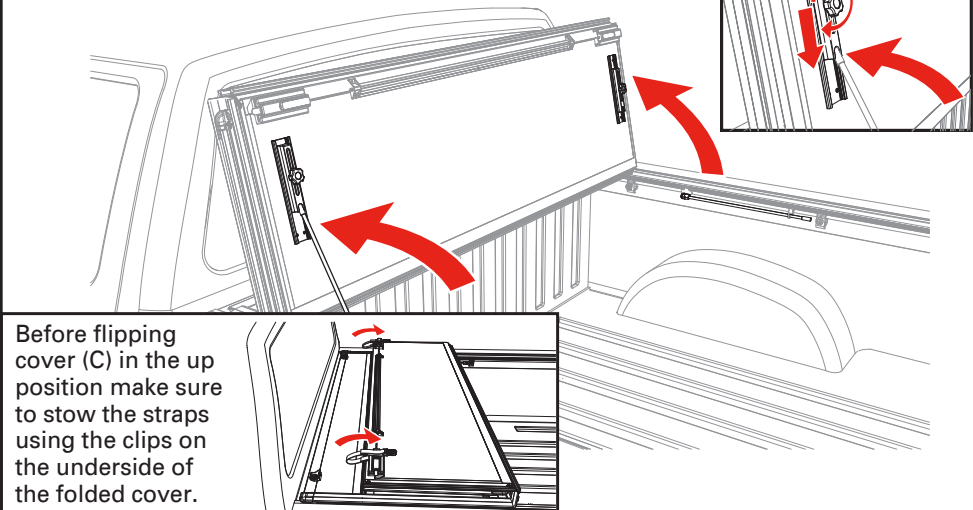
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



FOLDED UP POSITION: To drive with the cover (C) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.

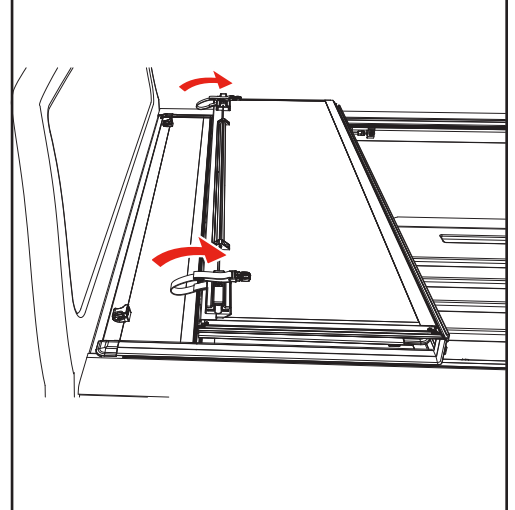


FLIPPED UP POSITION: Fold the cover (C) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.

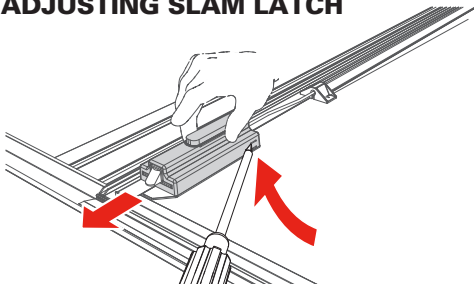


Before flipping cover (C) in the up position make sure to stow the straps using the clips on the underside of the folded cover.

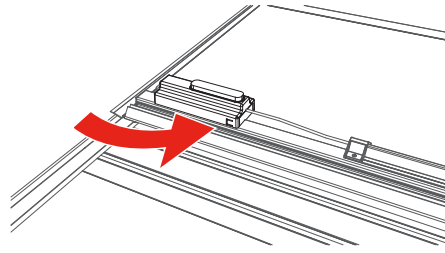
CLOSING COVER: To drive with the cover (C) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



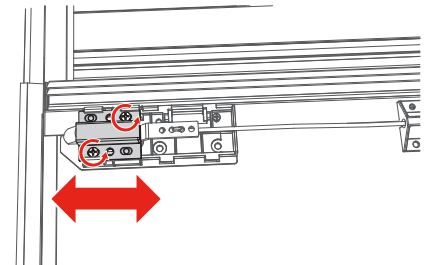
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

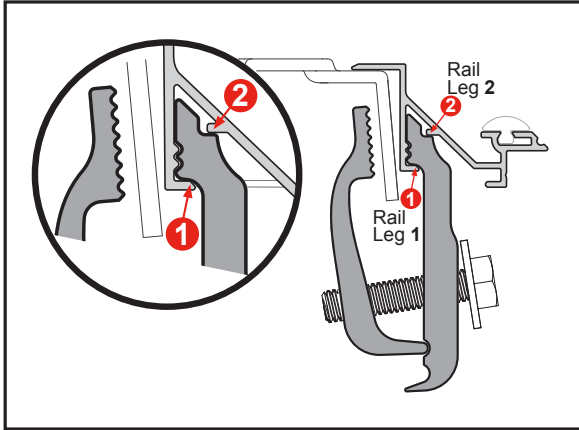


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

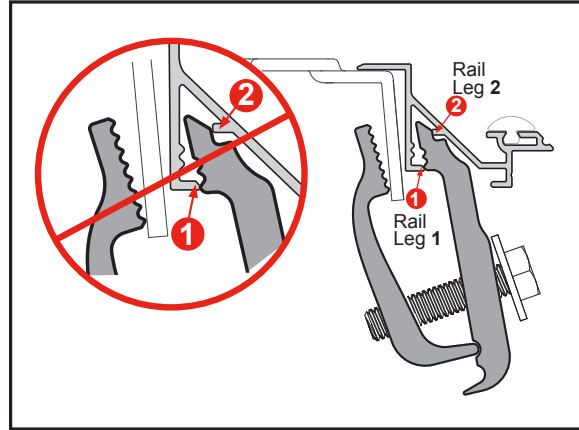
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



INSTALLATION SHEET



Any damaged or missing parts?

Parts will be shipped to you directly.

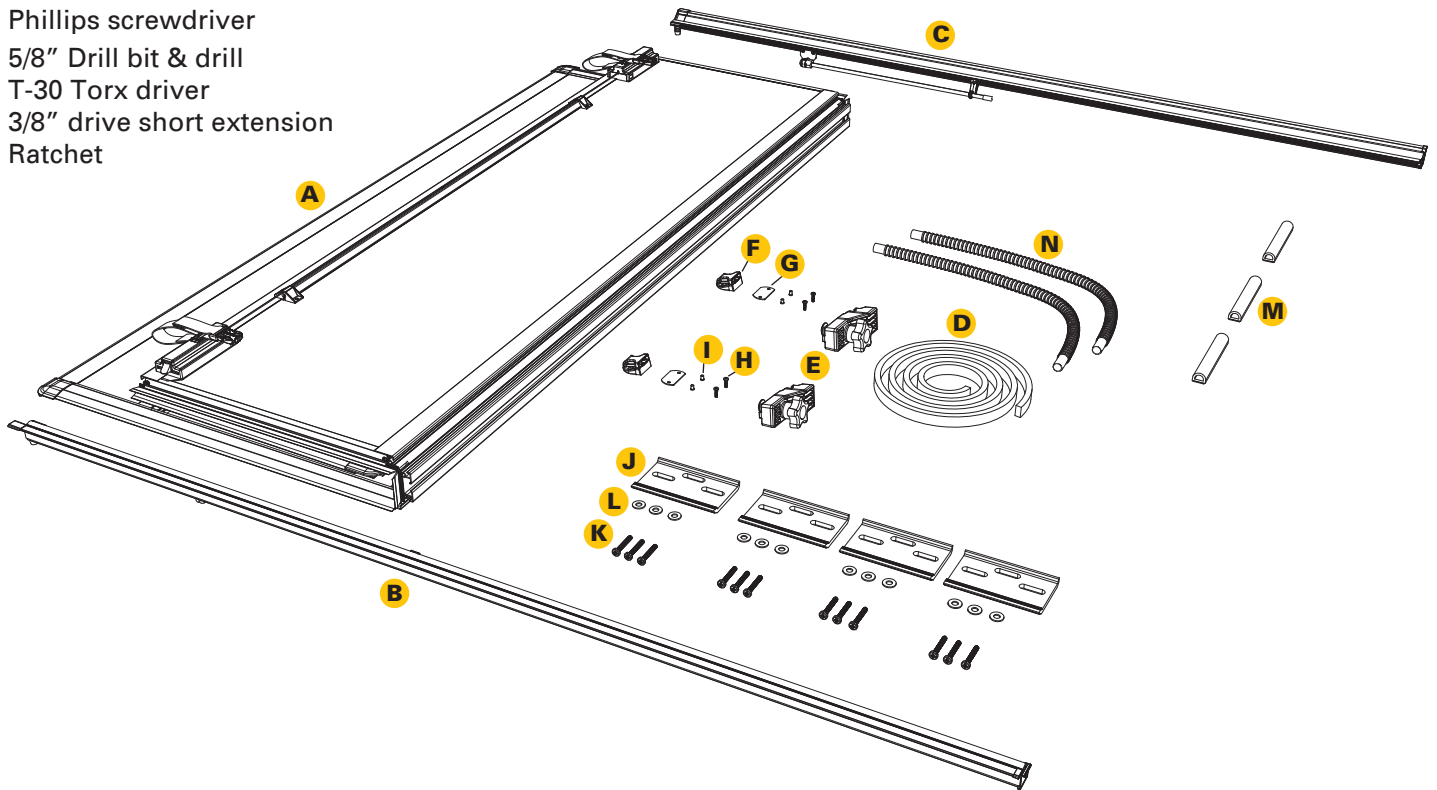
Call 818-365-9000 Mon - Fri 8:30 am - 7:00 pm EST

or email support@bakindustries.com

TOOLS REQUIRED

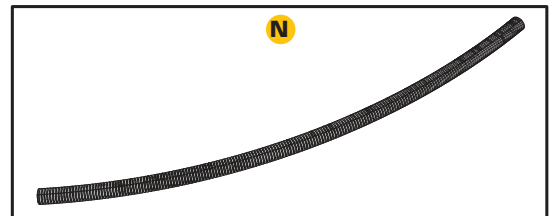
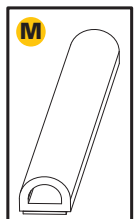
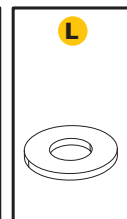
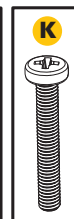
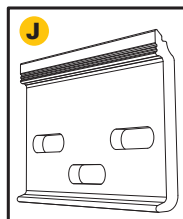
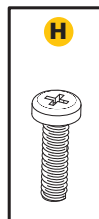
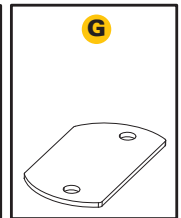
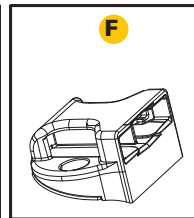
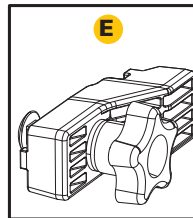
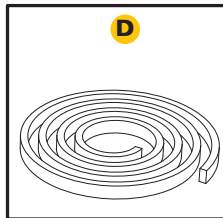
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill
- T-30 Torx driver
- 3/8" drive short extension
- Ratchet

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

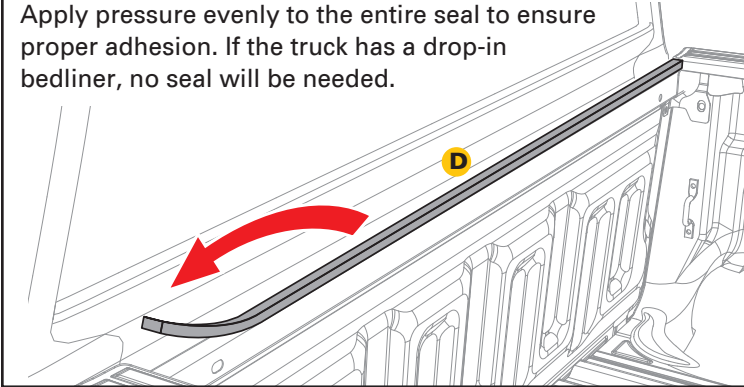


PARTS INCLUDED IN THE BOX

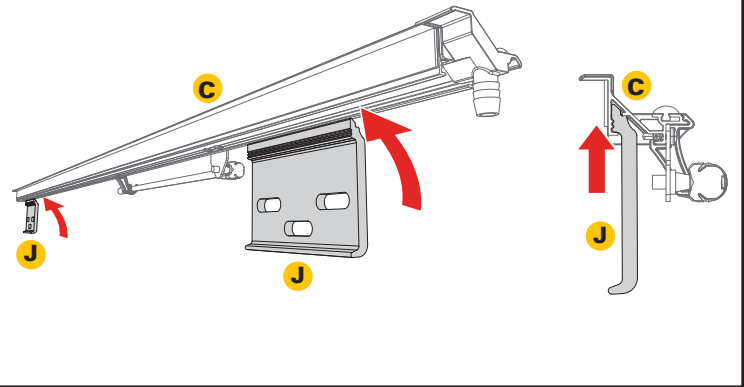
- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
(on select make/models)
- E** 2x Cover retainer clamps
- F** 2x Buckle ends
- G** 2x Gaskets
- H** 4x Screws
- I** 4x Nutserts
- J** 4x Extrusion clamps
- K** 12x Screws
- L** 12x Washers
- M** 3x D-shaped cab bumpers
- N** 2x Drain tubes



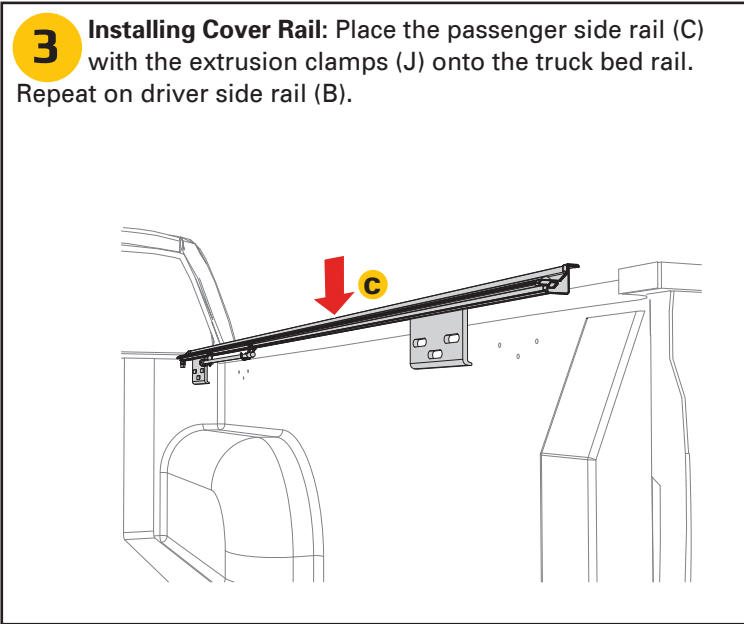
1 Installing Seal: Install bulkhead seal (D) included with cover (A) by cleaning the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion. If the truck has a drop-in bedliner, no seal will be needed.



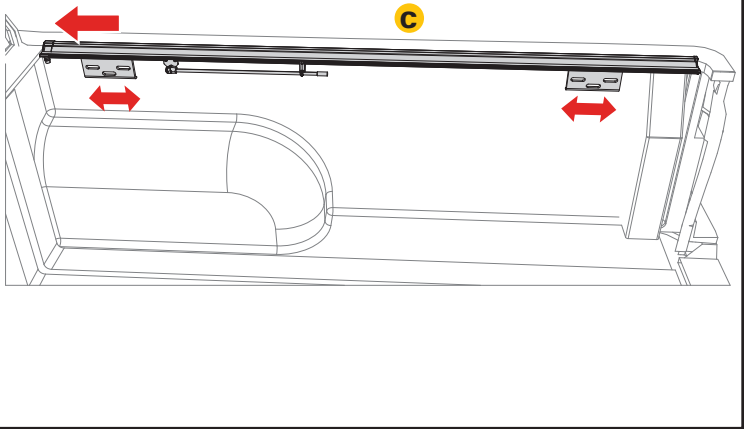
2 Installing Extrusion Clamps: Insert one of the extrusion clamps (J) into the front of passenger side rail (C) and one into the rear of driver side rail (C). Repeat on driver side rail (B).



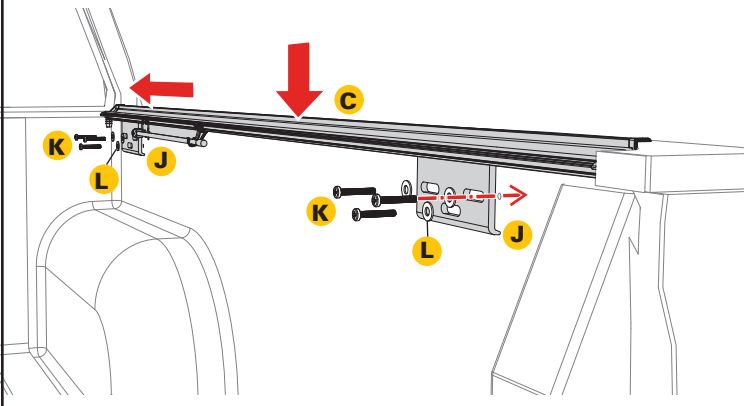
3 Installing Cover Rail: Place the passenger side rail (C) with the extrusion clamps (J) onto the truck bed rail. Repeat on driver side rail (B).



4 Push the passenger side rail (C) up against the truck's bulkhead. Slide the extrusion clamps so that the holes align with each of the three hole sets in the truck bed wall. Repeat on driver side rail (B).



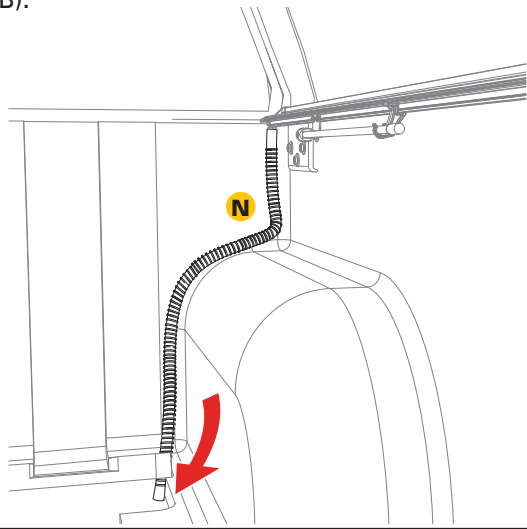
5 Thread a screw (K) through a washer (L), through the extrusion clamp (J) and into the threaded hole in the truck bed wall. When tightening the screws, make sure that the passenger side rail (C) is pushed up against the truck's bulkhead. Also push down on the cover when tightening to help the seal to compress. Repeat on driver side rail (B).



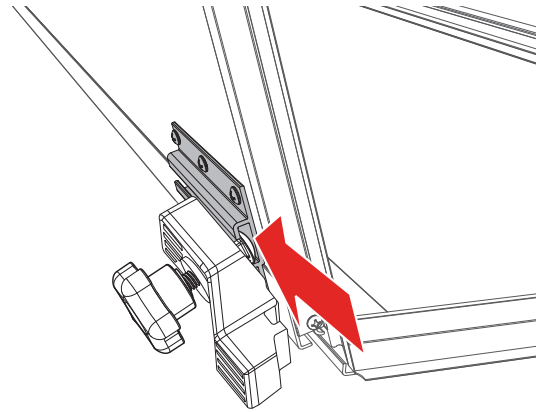
6 Attach the drain tubes (N) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail.



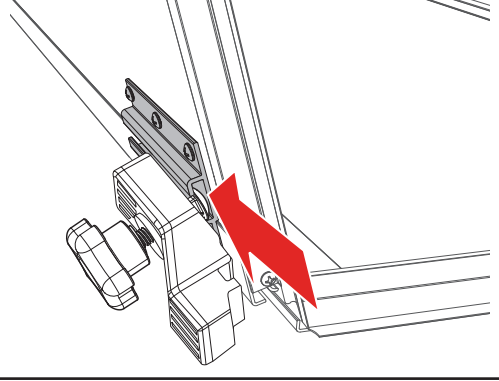
7 The Sport Trac installation can utilize the lower bed access door for a drain hose (N) exit. Repeat on driver side rail (B).



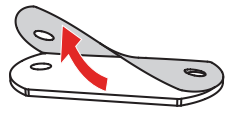
8 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



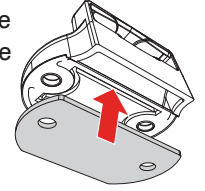
9 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



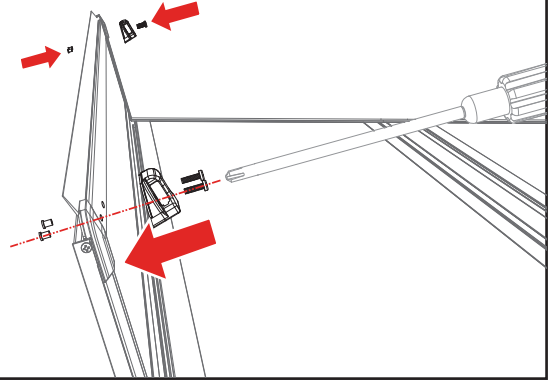
10 First, prep the buckle ends (F) by peeling off the adhesive liner of the gasket (G).



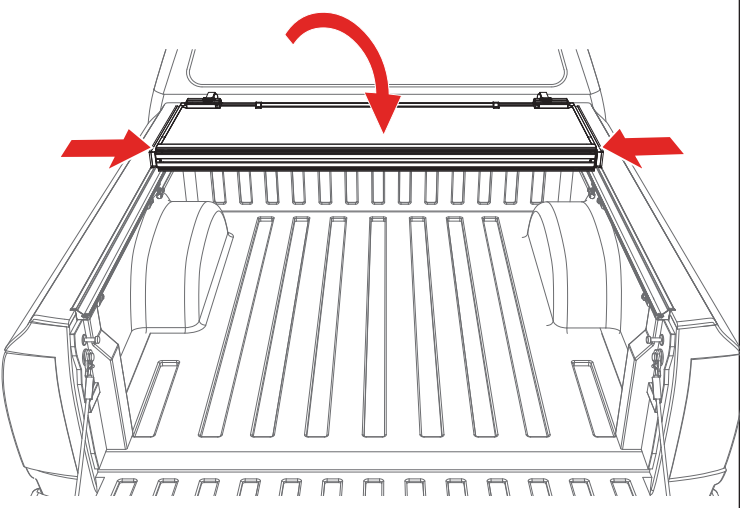
Then adhere the gasket (G) to the underside of each of the buckle ends.



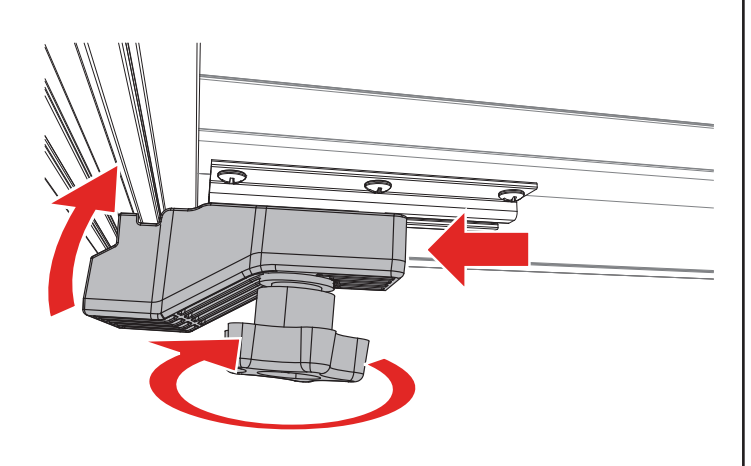
Position the buckle ends (F) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (H) and the nutsert (I) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



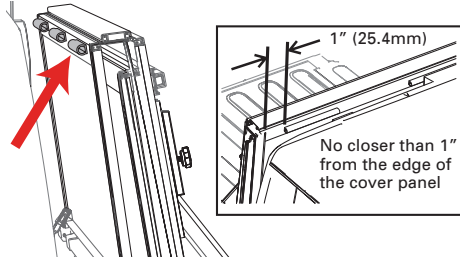
11 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



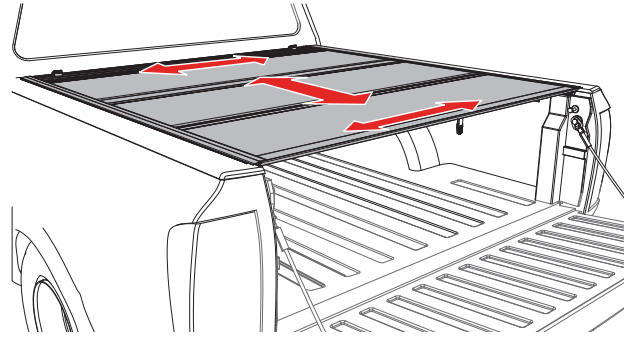
12 Confirm the retainer clamps (E) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



13 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (M) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

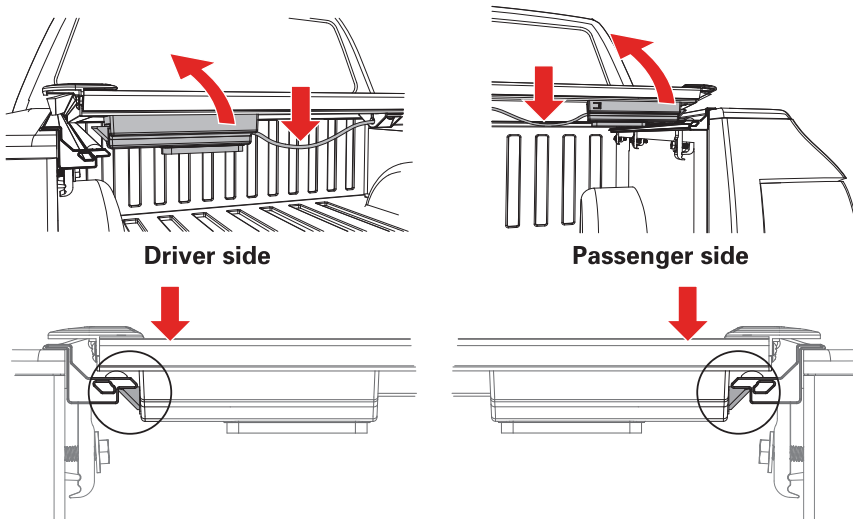


14 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (E) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

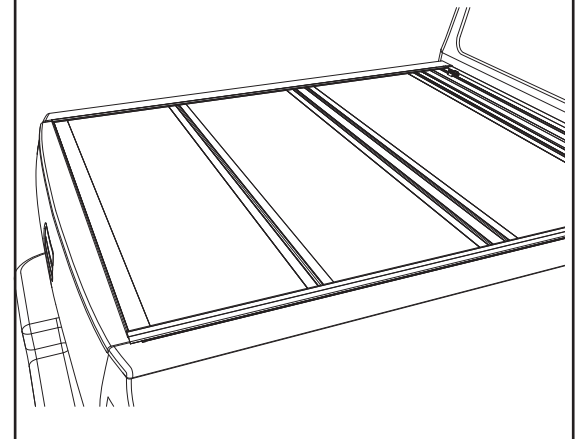


Power Tailgates:
If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

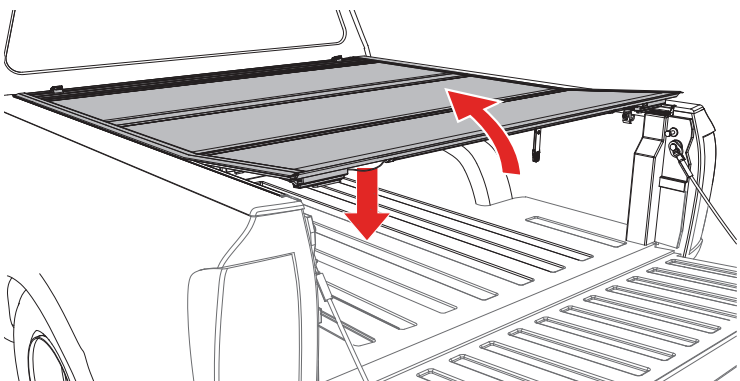
15 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



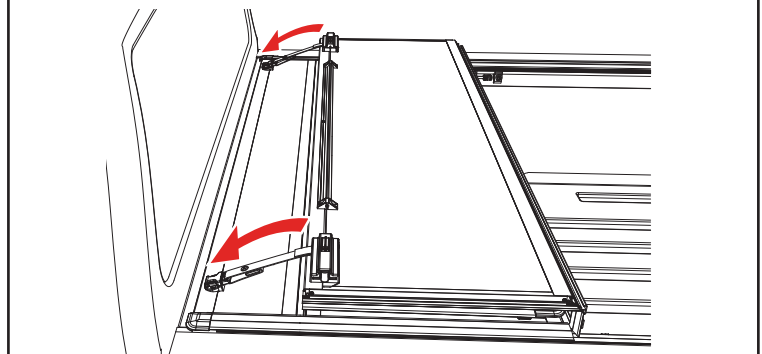
16 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



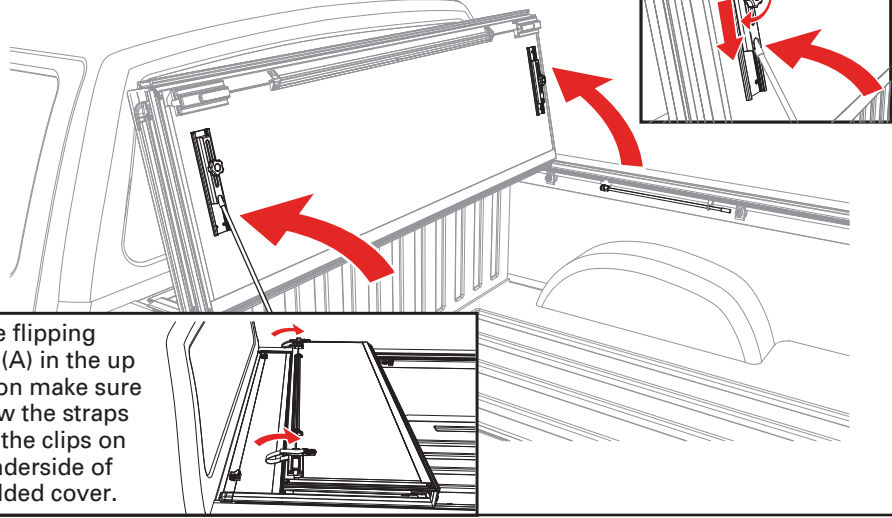
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.

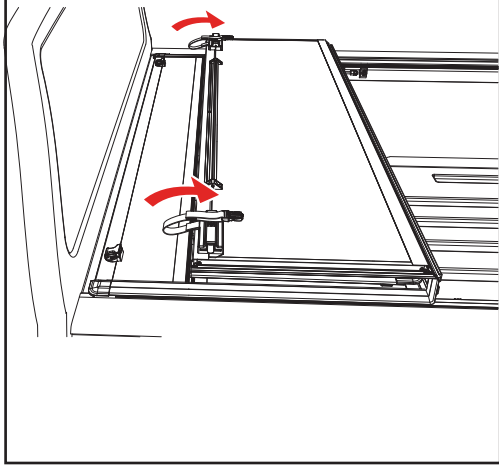


FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.

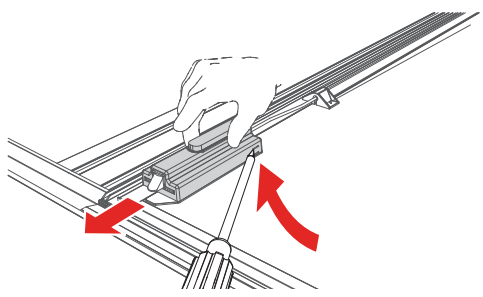


Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.

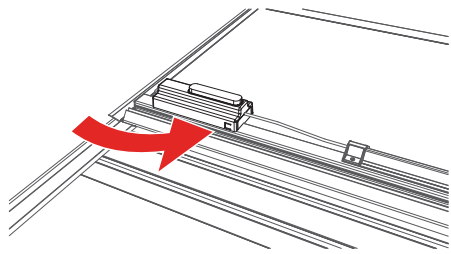
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



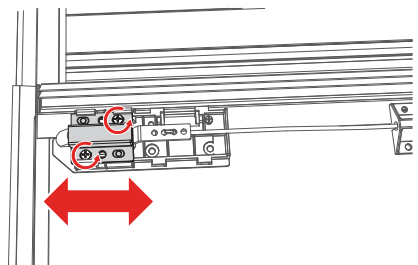
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.



With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

TROUBLESHOOTING TIPS

Leaning Rails: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

Any damaged or missing parts?

Parts will be shipped to you directly.

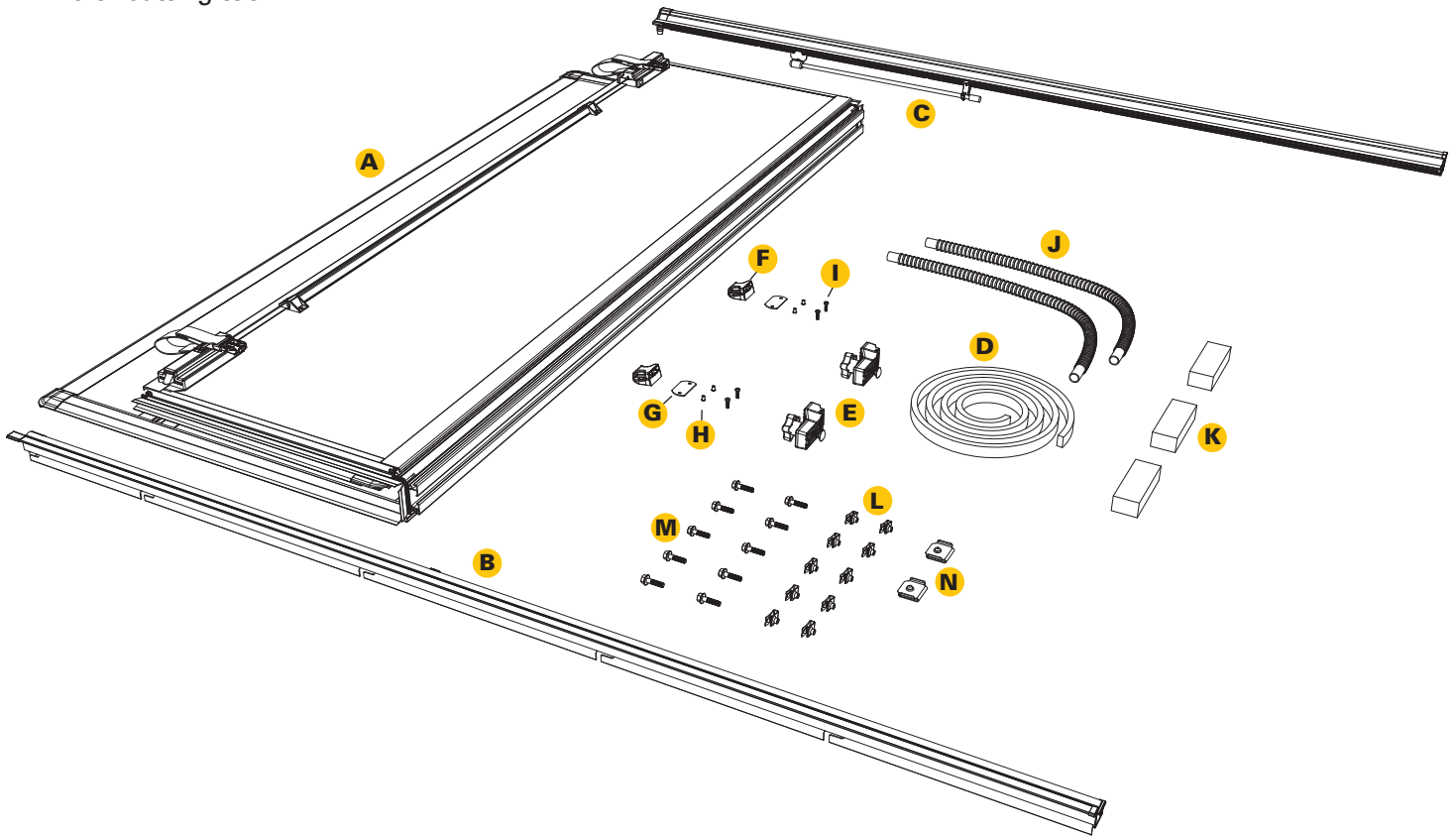
Call 818-365-9000 Mon - Fri 8:30 am - 7:00 pm EST

or email support@bakindustries.com

TOOLS REQUIRED

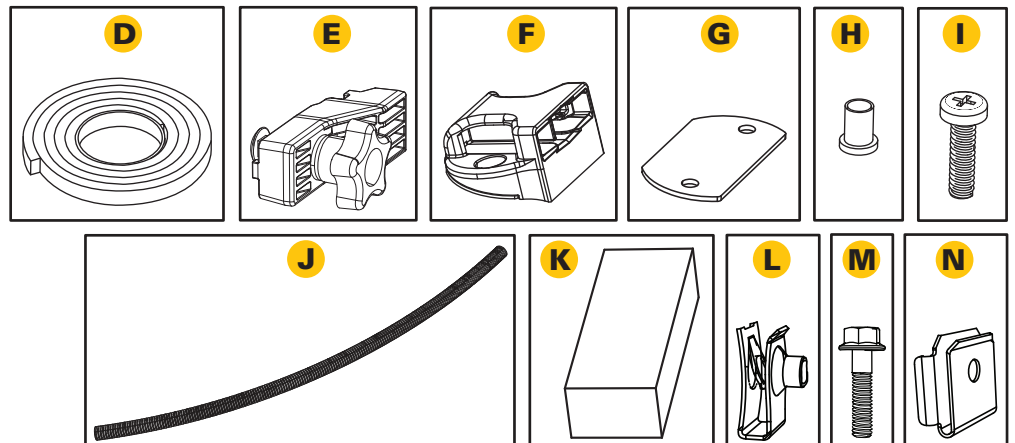
- Isopropyl alcohol
- 10mm Open end wrench
- Drill
- 7mm (9/32") Drill bit
- 22.3mm (7/8") Drill bit
- Knife or cutting tool

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.



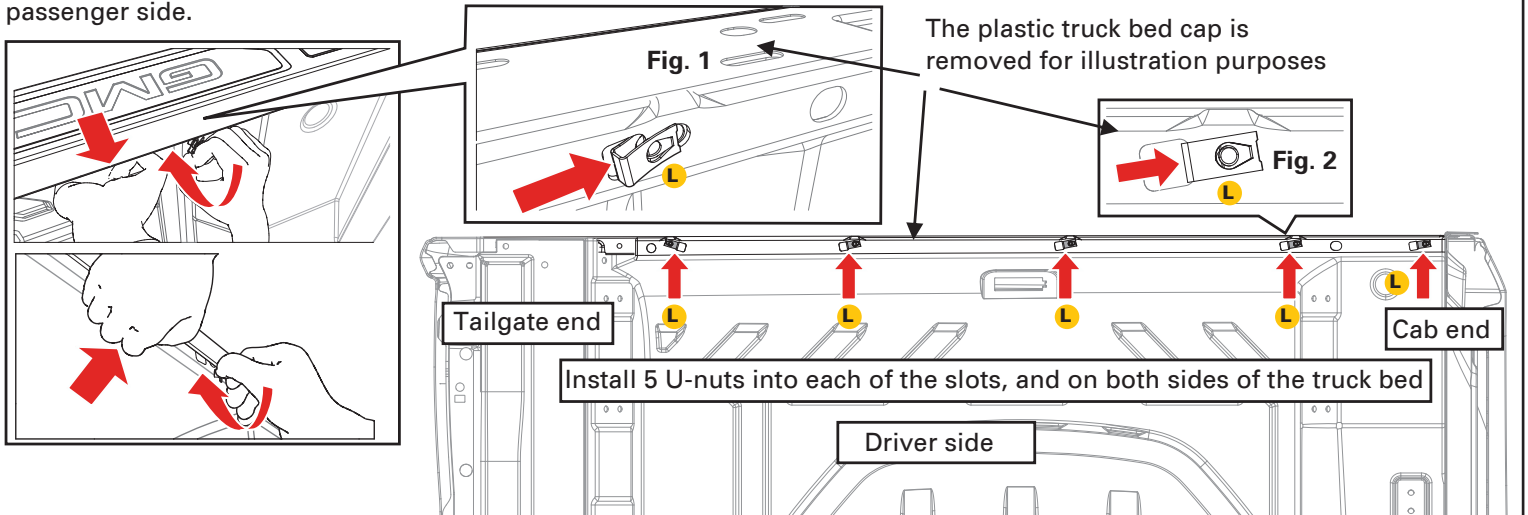
PARTS INCLUDED IN THE BOX

- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
- E** 2x Cover retainer clamps
- F** 2x Buckle ends
- G** 2x Gaskets
- H** 4x Nutserts
- I** 4x Screws
- J** 2x Drain tubes
- K** 3x Cab bumpers
- L** 10x U-nuts
- M** 10x M6 bolts
- N** 2x Hole drill guides



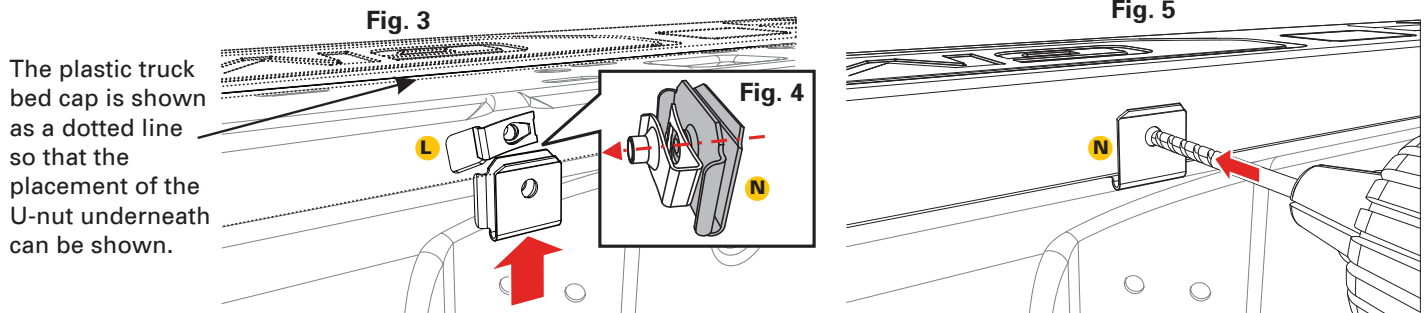
1 U-nut Installation:

Insert the U-nuts (L) by prying the plastic truck bed cap away from the truck bed while sliding the U-nut (L) into the bed wall opening (fig. 1), making sure that the U-nut (L) is aligned with the bed rail hole as shown in (fig. 2). Repeat for the passenger side.



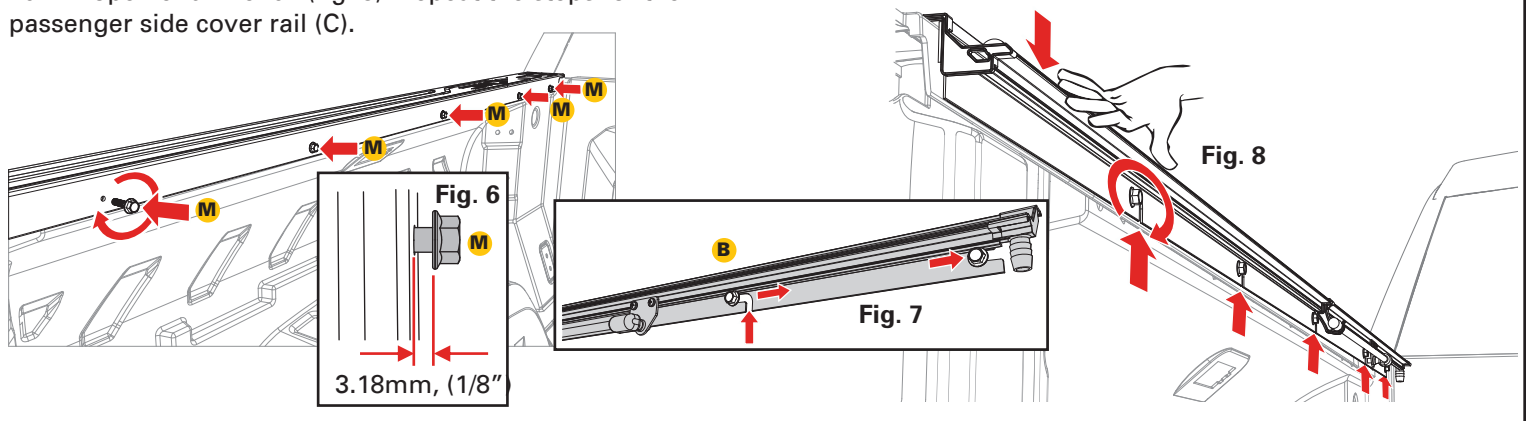
2 Drill Mounting Holes:

Slide the hole drill guide (N) onto the edge of the truck's plastic bed cap and in between the cap and the bed (fig. 3). Align the hole drill guide so that the back of the guide fits into the hole of the U-nut (L) (fig. 4). Drill a 7mm, (9/32") hole through the truck plastic bed cap using the hole drill guide (fig. 5). The back of the hole drill guide will prevent the drill from hitting the truck bed. Repeat this for every U-nut location on both sides of the truck bed.



3 Rail Installation:

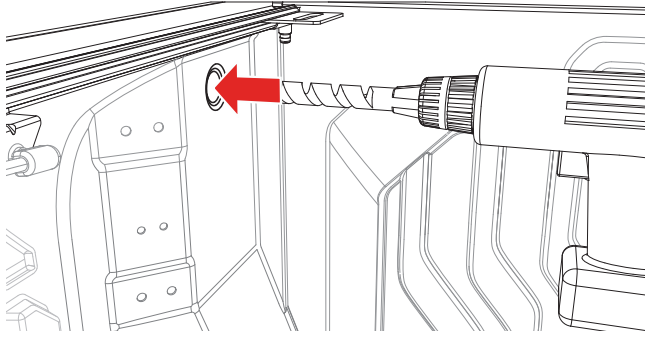
Thread the M6 bolts (M) through the drilled holes and into the U-nuts until they are spaced approximately 3.18mm (1/8") from the bed cap (fig. 6). Place the driver side cover rail (B) by aligning the slots onto each of the bolts (M). Then push down on the cover rail and forward (fig. 7) which help the seals set to the truck bed cap and tighten the bolts (M) with the 10mm open end wrench (fig. 8). Repeat the steps for the passenger side cover rail (C).



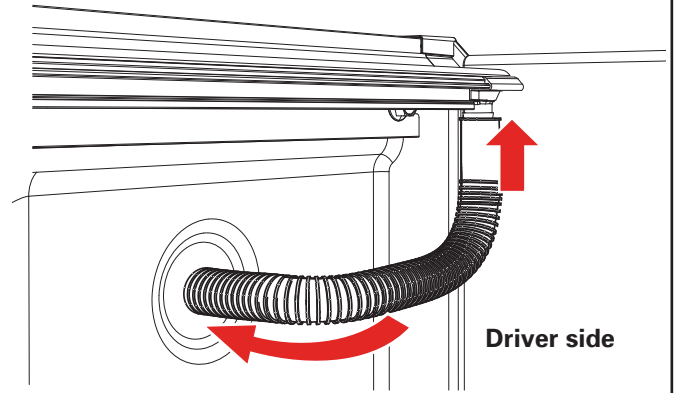
4 Drill Drain Hole & Install Drain Tube:

Drill a 22.3mm, (7/8") hole through the truck bed liner at the center of the existing circular divot as shown. Drill the hole on both the driver and passenger side.

Be careful to only drill through the outer liner.

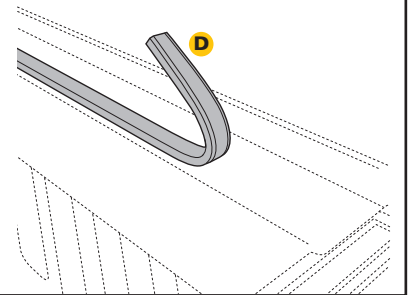


Insert the drain hose (J) into the drilled hole in the bed. Slide the collared end of the hose onto the cover rail drain. Install the other half of the hose on the passenger side in the same manner.

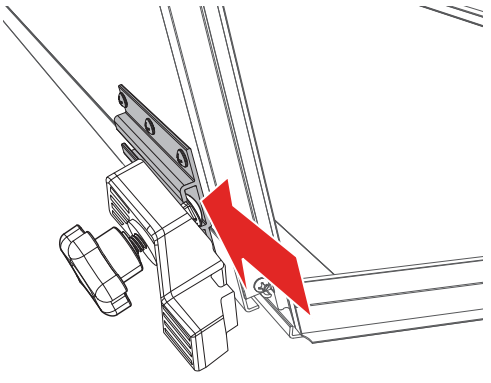


5 Installing Seal:

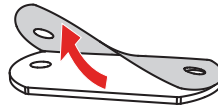
Bulkhead seal (D) is included with the cover (A), clean the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion.



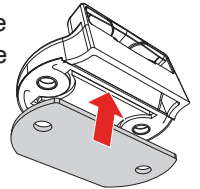
6 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



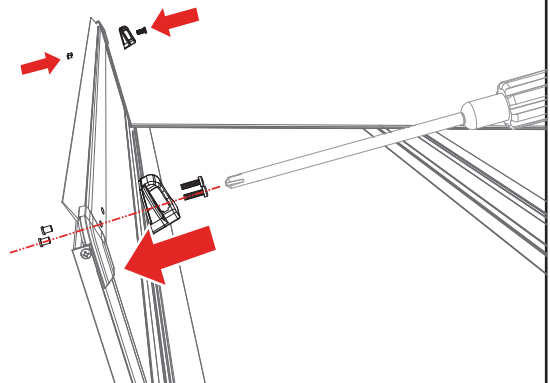
7 First, prep the buckle ends (F) by peeling off the adhesive liner of the gasket (G).

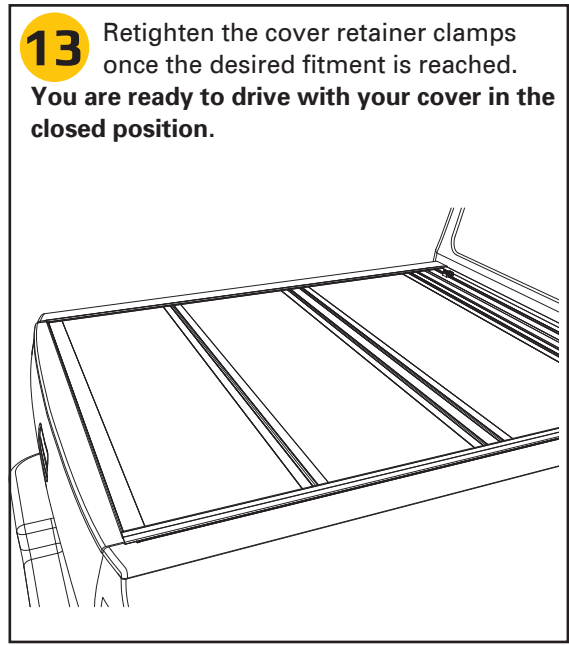
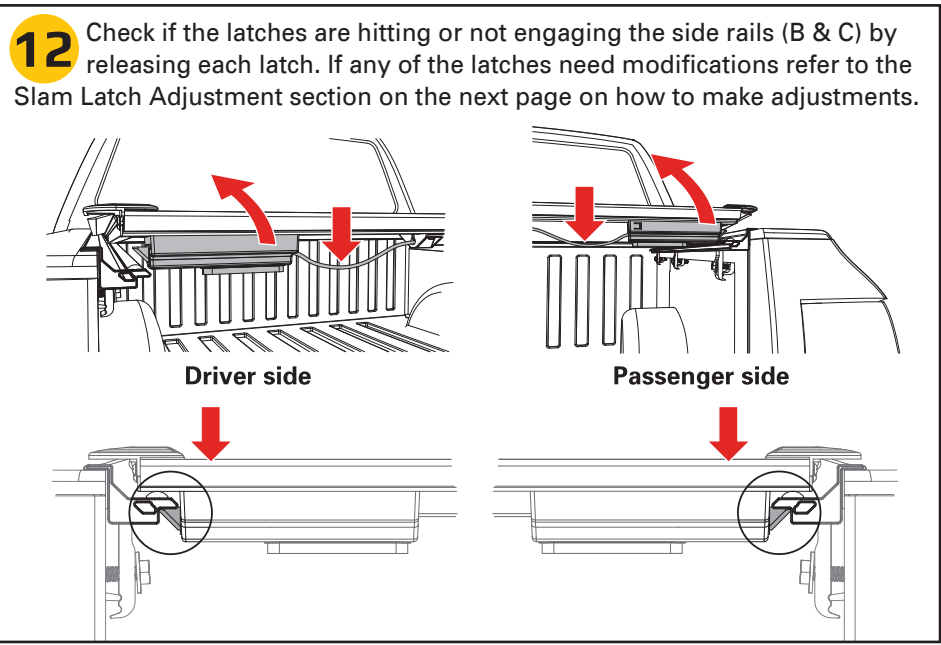
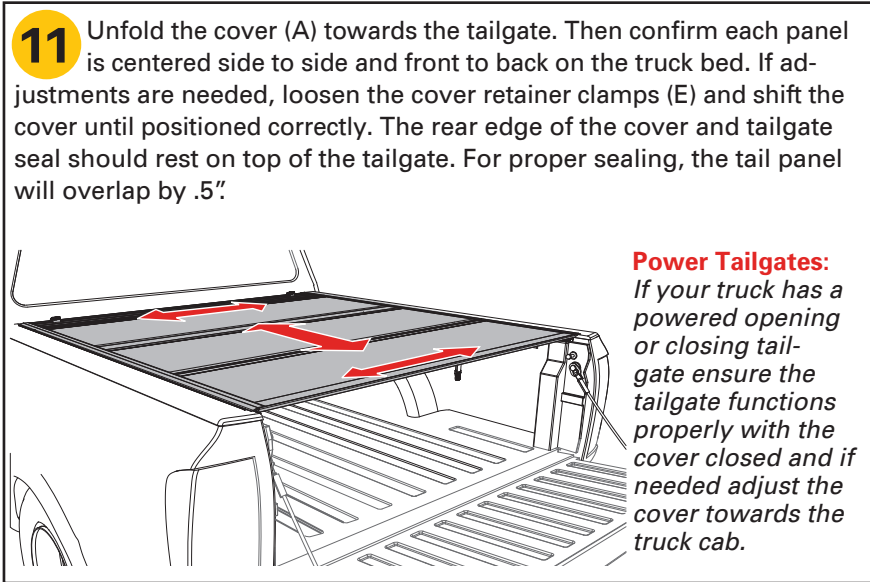
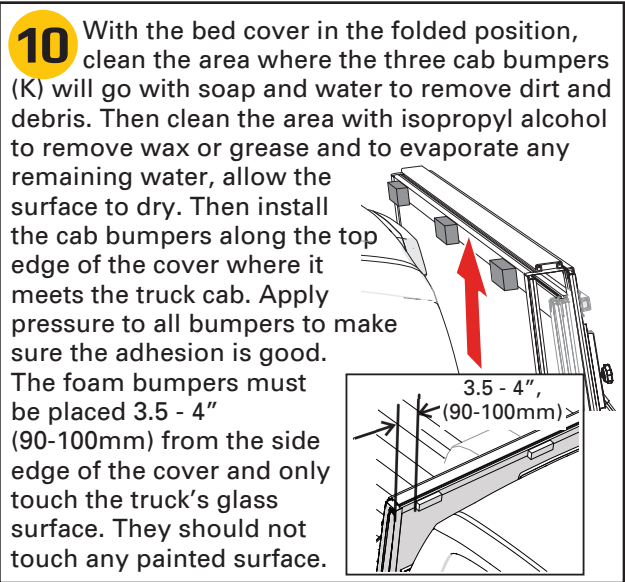
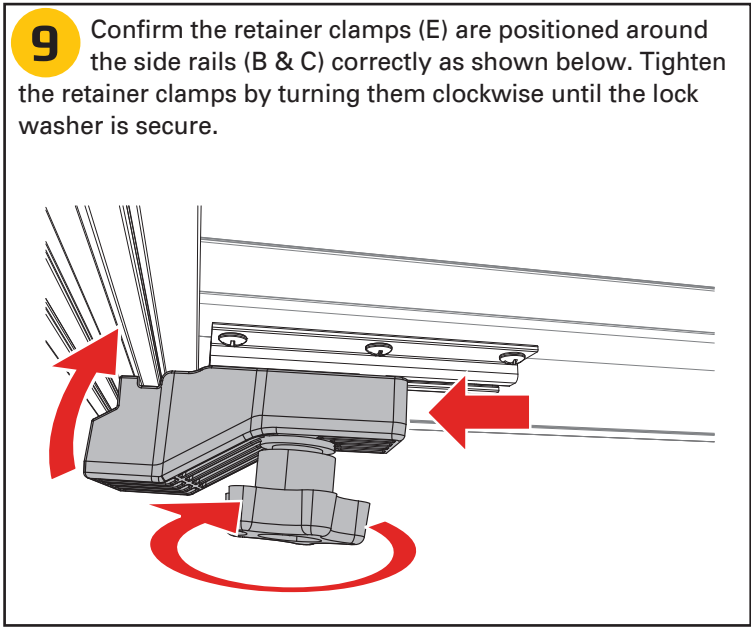
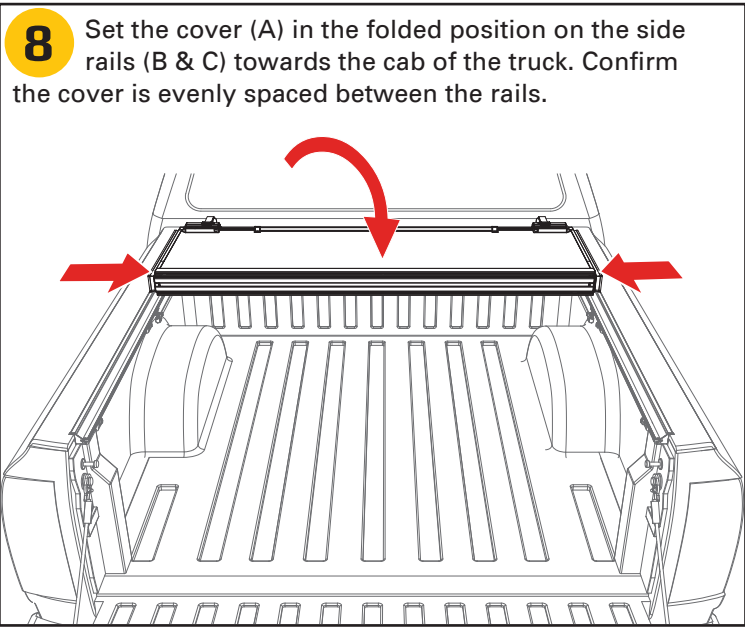


Then adhere the gasket (G) to the underside of each of the buckle ends.

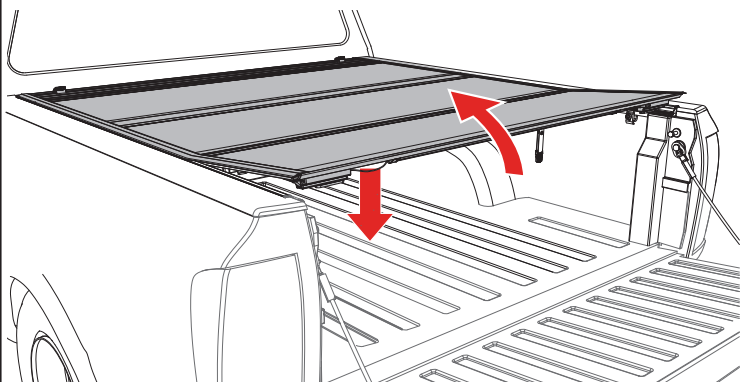


Position the buckle ends (F) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (I) and the nutsert (H) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**

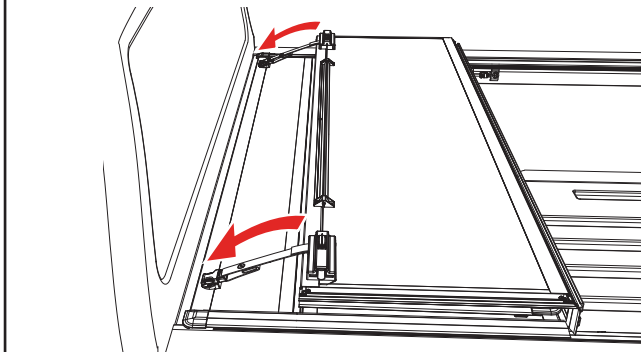




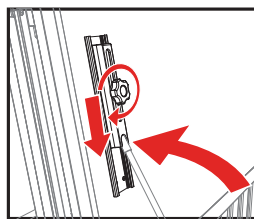
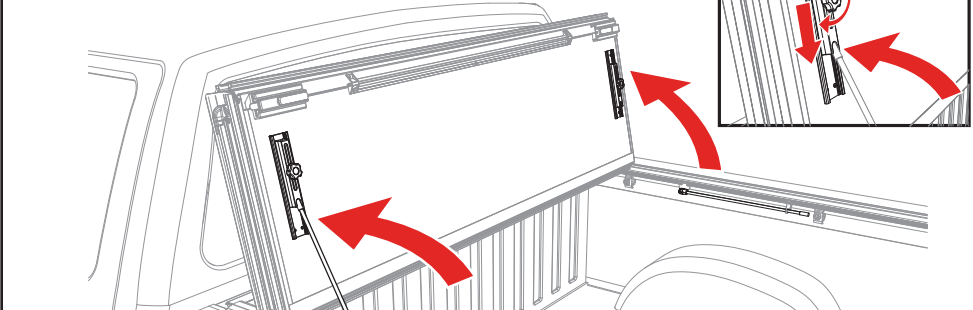
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



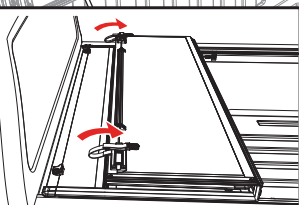
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



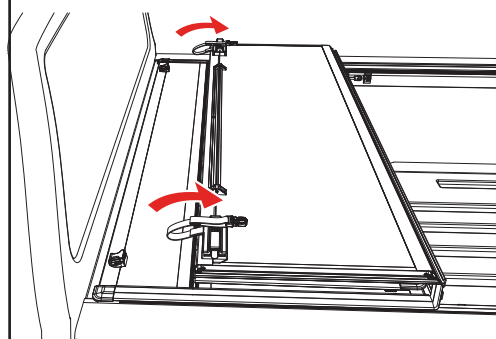
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



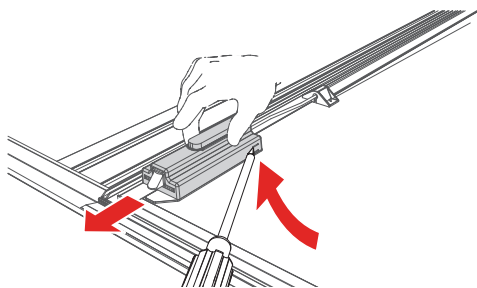
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



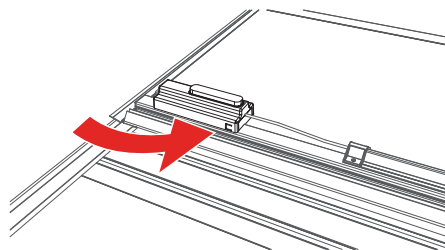
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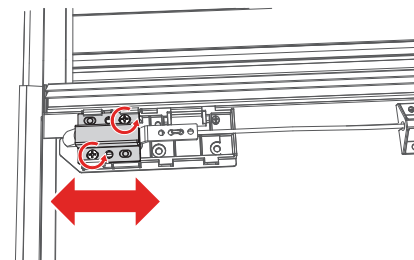
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Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



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**REGISTER
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Serial Number _____

Date of Purchase _____



INSTALLATION SHEET

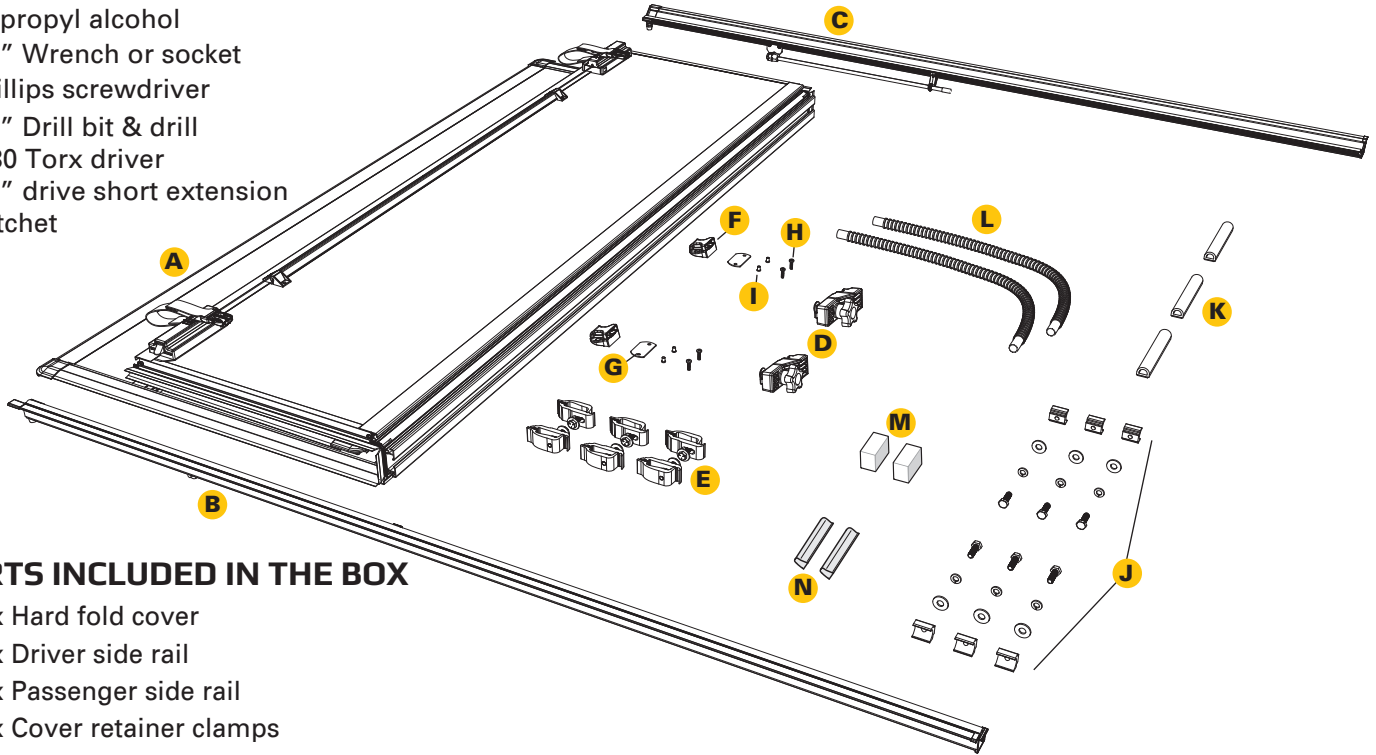
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or email support@bakindustries.com

TOOLS REQUIRED

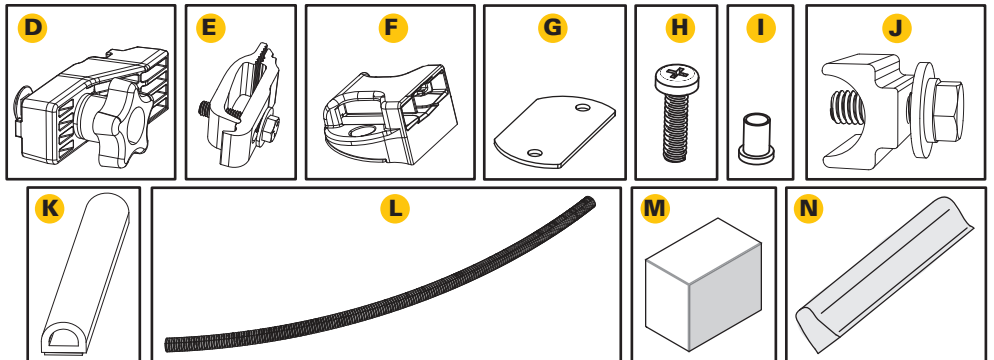
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill
- T-30 Torx driver
- 3/8" drive short extension
- Ratchet

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.



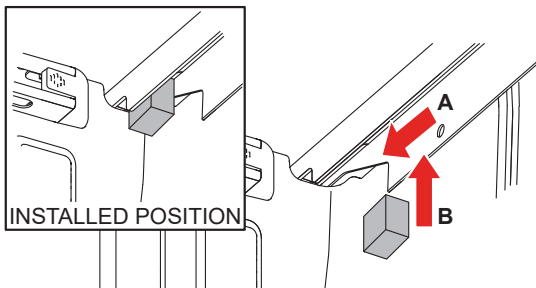
PARTS INCLUDED IN THE BOX

- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 2x Cover retainer clamps
- E** 6x Clamps
- F** 2x Buckle ends
- G** 2x Gaskets
- H** 4x Screws
- I** 4x Nutserts
- J** 6x T-nut kits (5/16" flat washer, 5/16" lock washer, hex head bolt)
- K** 3x D-shaped cab bumpers
- L** 2x Drain tubes
- M** 2x Filler pad
- N** 2x Cab bumper

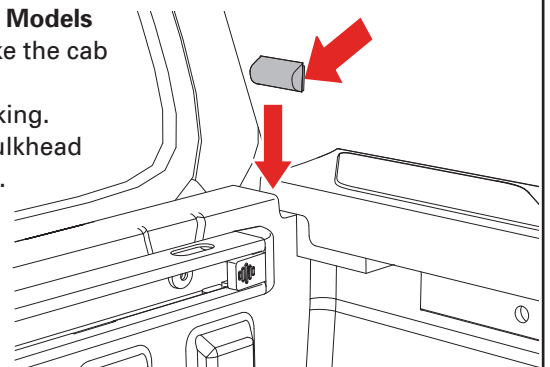


1 For 2022+ Models Only - A. Install foam block filler pad (M), with adhesive end up, as far forward as possible

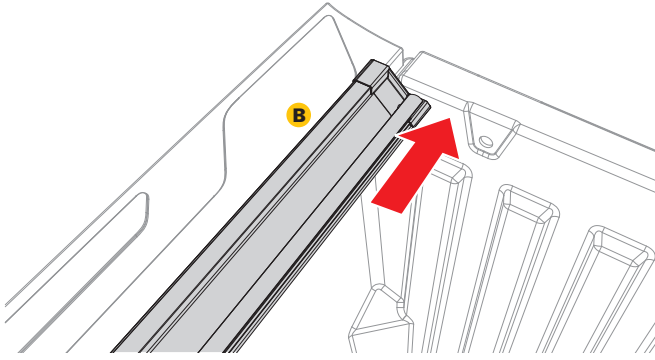
against the cab end bed wall/bulkhead. B. Then push upward into place as far as possible. Do this for both driver and passenger sides.



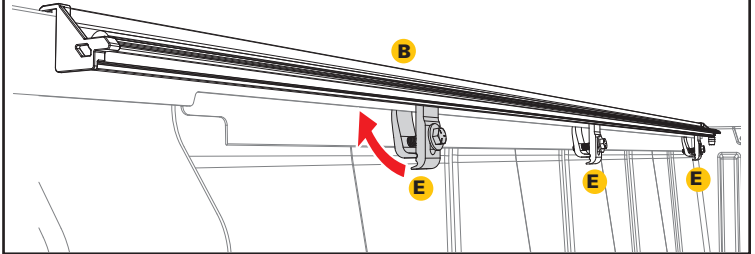
2 For 2022+ Models Only - Take the cab bumper (N) and remove the backing. Place it in the bulkhead valley as shown.



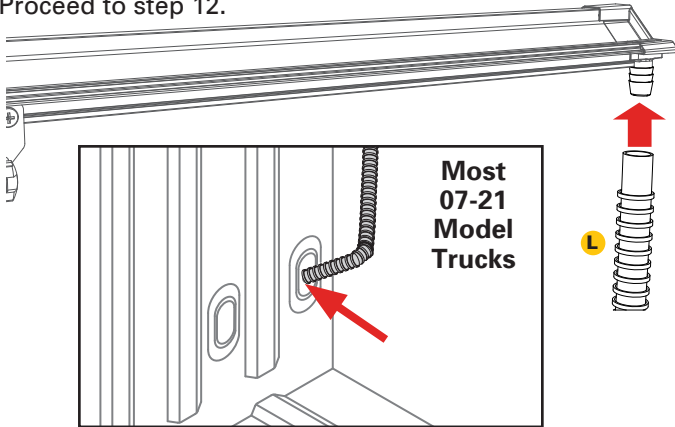
3 For Trucks Without Cargo Management System: Align the driver side rail (B) with the drain tube fitting going towards the cab of the truck and pushed up against the bulkhead. Repeat on opposite side with passenger side rail (C). **If your truck comes with the cargo management system proceed to step 4.**



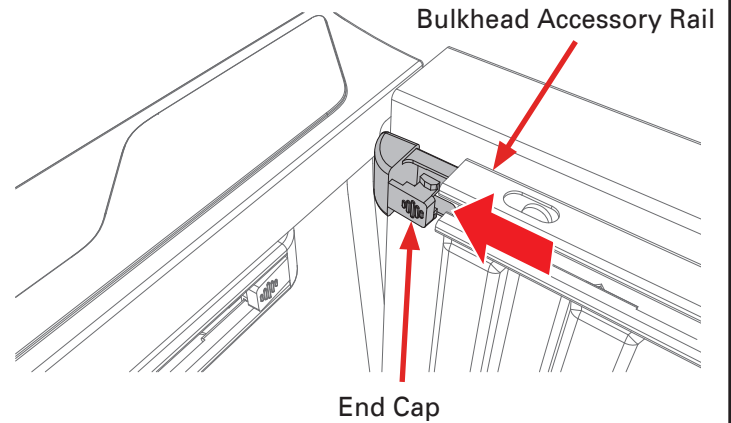
4 Use three of the clamps (E) to attach the driver side rail (B) to the bed rail. Position the top L shaped portion of the driver side rail (B) on the top of your truck bed rail. Position one clamp (E) 6-8 inches from the bulkhead, one clamp (E) in the middle and one clamp (E) as close to the tailgate as possible. **Note:** It is easier to install the rail if you start tightening the middle clamp first. Tighten the bolts to 10 ft/lbs of torque with a 1/2" wrench or socket. **CAUTION: Do NOT overtighten.** Repeat on passenger side rail (C).



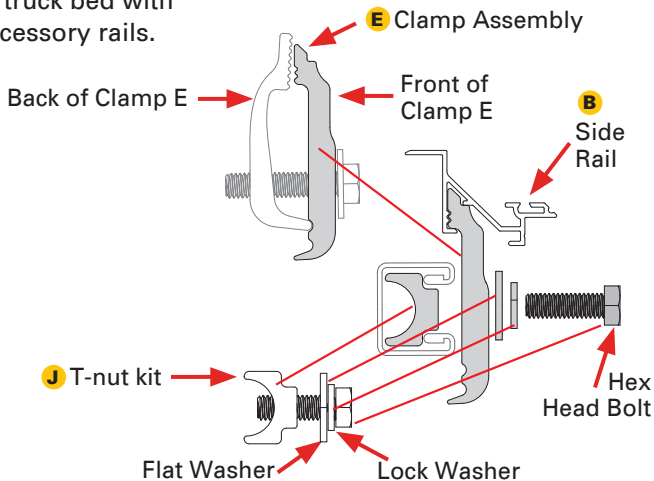
5 Attach the drain tubes (L) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. Drill a 5/8" hole through the rubber plug in the bulkhead on driver and passenger side, then run the end of the drain tube through the 5/8" hole in plug. Proceed to step 12.



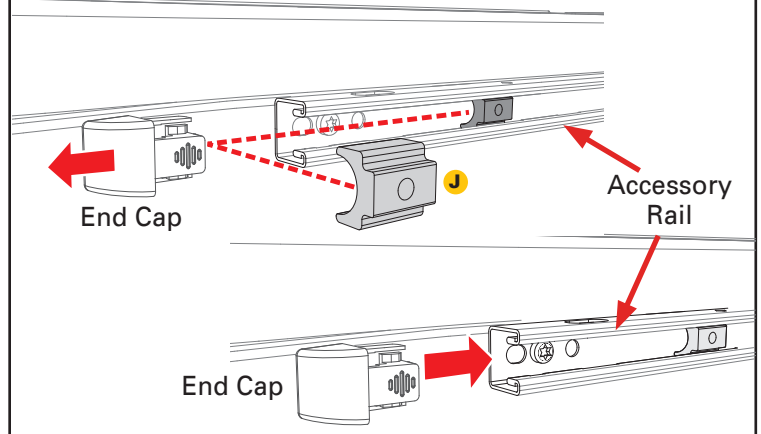
6 For Trucks With Cargo Management System: Remove the factory end caps from both ends of the bulkhead utility rail.



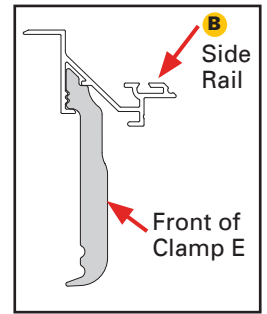
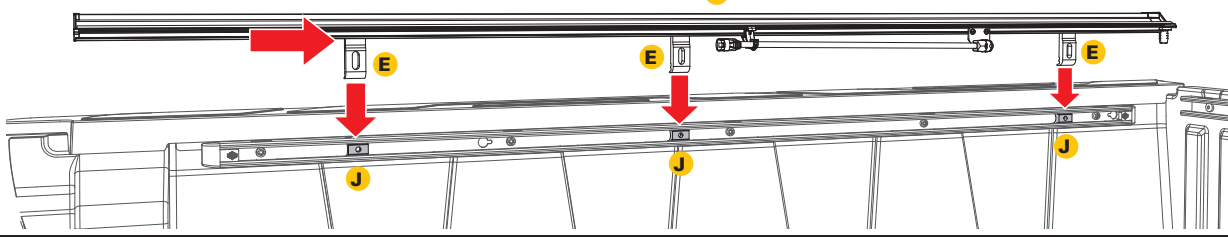
7 Breakdown of Clamp Parts: Use front of clamp from clamp (E) and hex head bolt, flat washer and lock washer from T-nut kit (J) when installing side rails (B & C) to truck bed with accessory rails.



8 Installing T-nut Kits in Cargo Management System: Remove the factory end cap from tailgate end of the accessory rail. Insert three T-nut kits (J) into the end of the accessory rail and put the end cap back in. Repeat on passenger side.

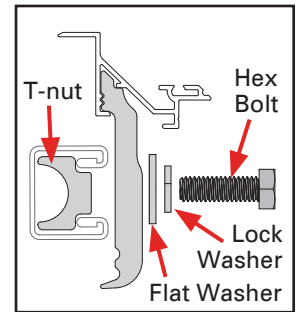
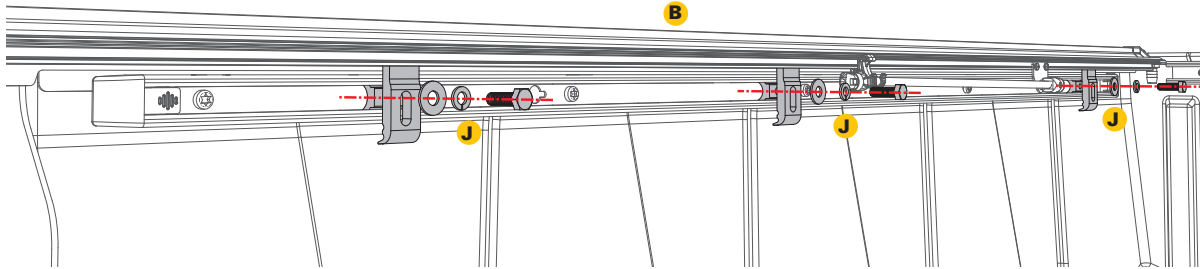


9 Use three of the front parts from three of the clamps (E) and slide them into side rail (B) as shown to the right. Position one clamp front 6-8 inches from the bulkhead, one clamp front in the middle and one clamp front as close to the tailgate as possible aligning them up with the T-nut (J) that you slid into the rail in step 6. Repeat on passenger side rail (C).



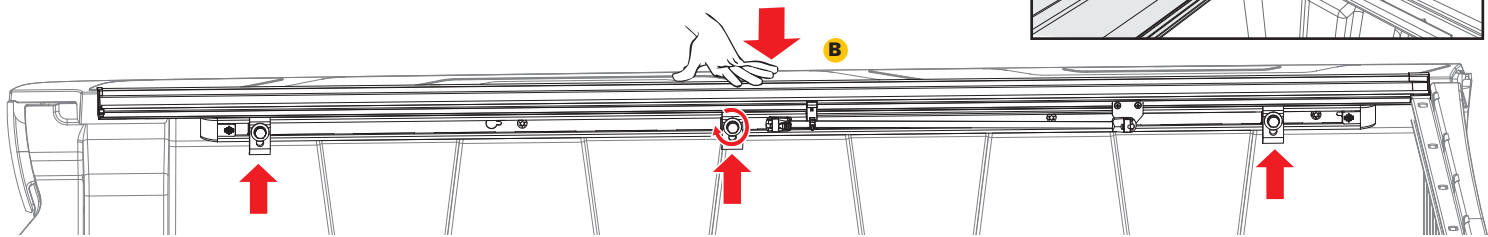
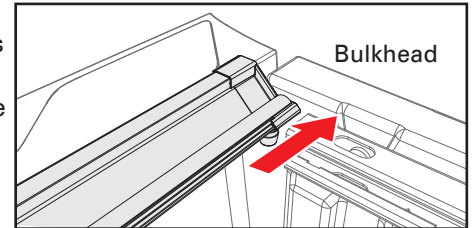
Bulkhead

10 Place the driver side rail (B) on to the truck bed rail. Use the 5/16" hex head bolt, 5/16" flat washer and 5/16" lock washer from T-nut kit (J) when installing driver side rail (B) to truck bed with accessory rails. Repeat on passenger side rail (C).



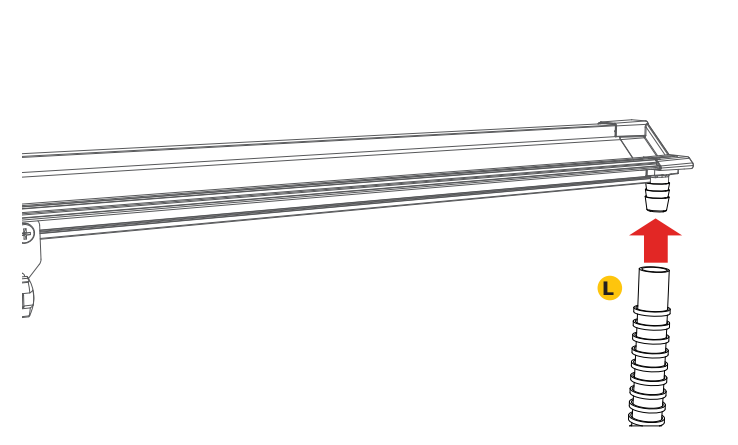
Bulkhead

11 Align the driver side rail (B) with the drain tube fitting going towards the cab of the truck and pushed up against the bulkhead. Position one clamp assembly 6-8 inches from the bulkhead, one clamp assembly in the middle and one clamp assembly as close to the tailgate as possible. The clamps should be evenly spaced along the rail. Tighten the bolts to 10 ft/lbs of torque with a 1/2" wrench or socket. **CAUTION: Do NOT overtighten.** Repeat on passenger side rail (C).



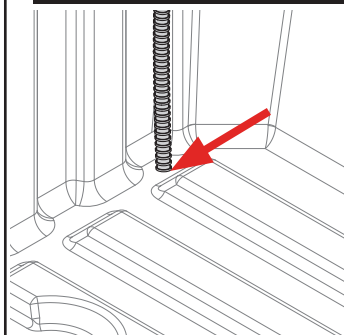
NOTE: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

12 Attach the drain tubes (L) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail.

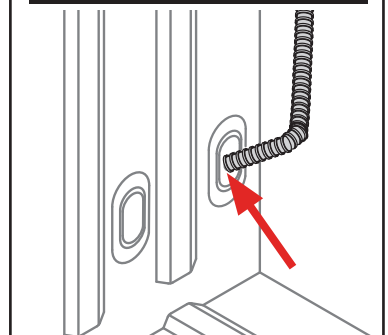


13 Depending on year of your truck - use a 5/8" drill bit to make the existing hole bigger in a newer truck through the floor on driver and passenger side or through the plugs on an older truck, then run the end of the drain tubes through that 5/8" hole on both sides.

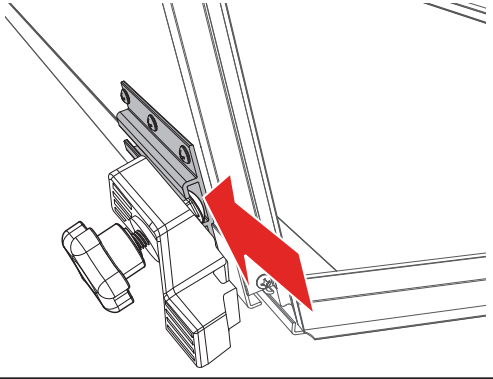
Most 22+ Model Trucks



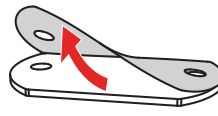
Most 07-21 Model Trucks



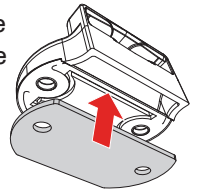
14 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (D) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.



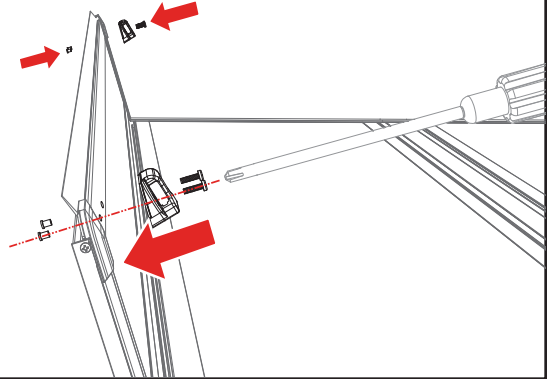
15 First, prep the buckle ends (F) by peeling off the adhesive liner of the gasket (G).



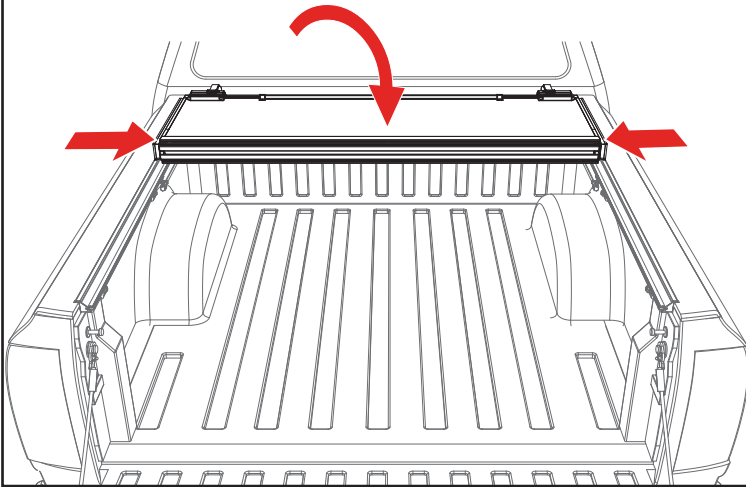
Then adhere the gasket (G) to the underside of each of the buckle ends.



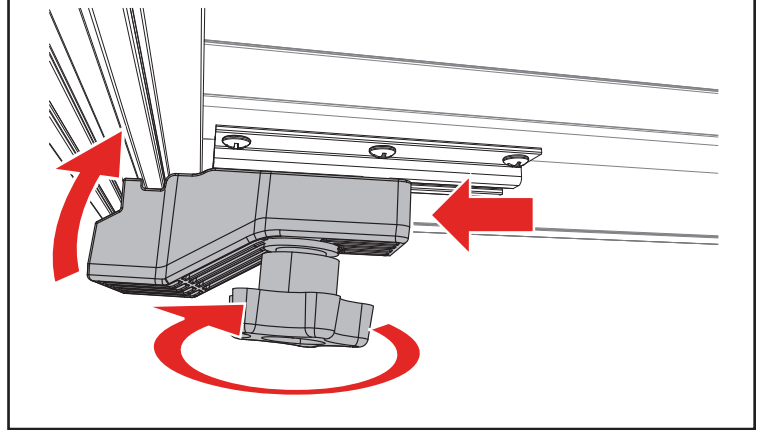
Position the buckle ends (F) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (H) and the nutsert (I) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**



16 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



17 Confirm the retainer clamps (D) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.

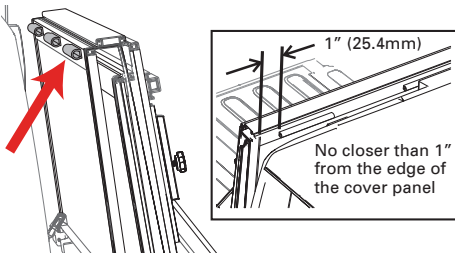


WARNING

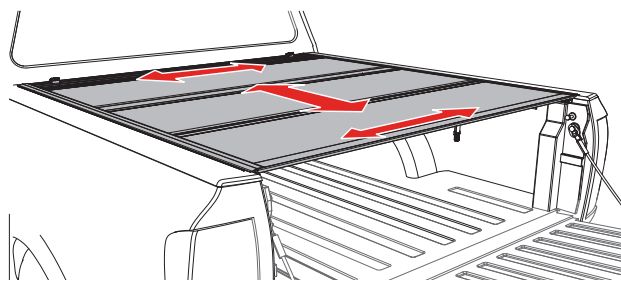


DO NOT TRY TO SECURE THE COVER WITH THE RETAINER CLAMPS ON TO THE FRONT CARGO RAIL (REFER TO STEP 15 FOR CORRECT POSITIONING)

18 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (K) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

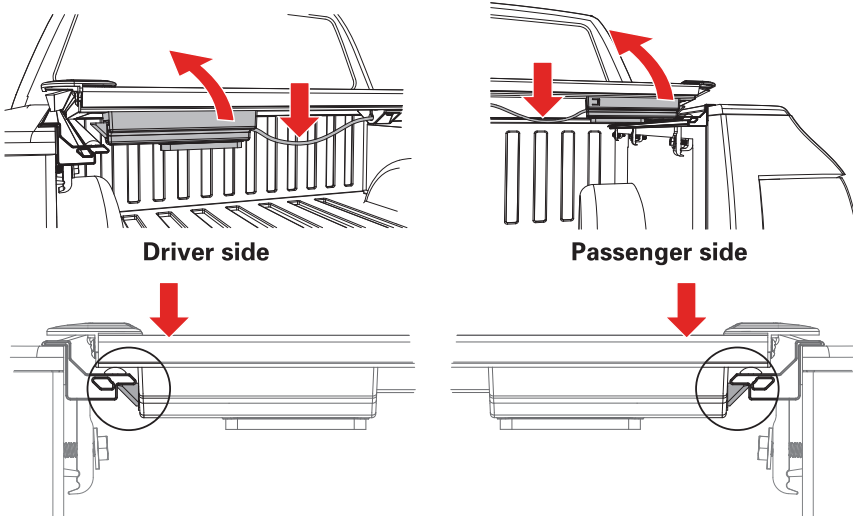


19 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (D) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

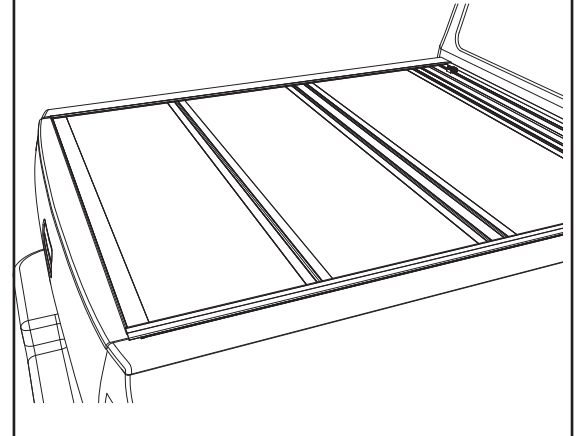


Power Tailgates:
If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

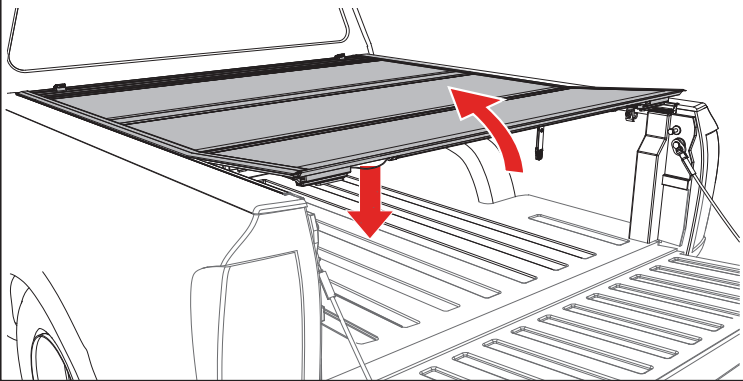
20 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



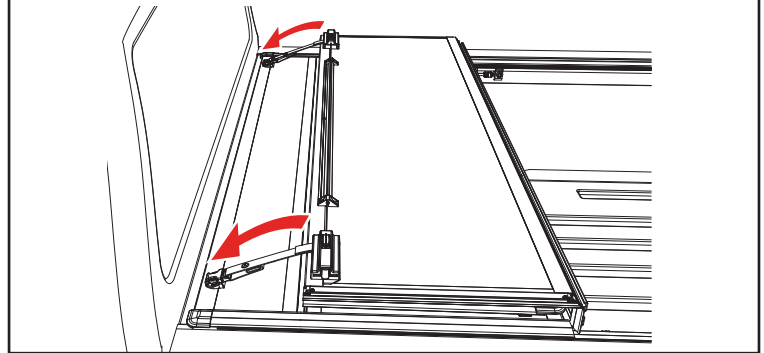
21 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



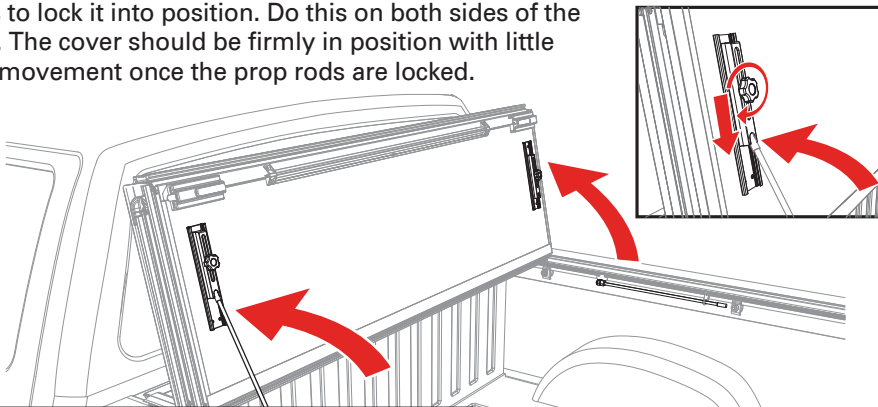
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



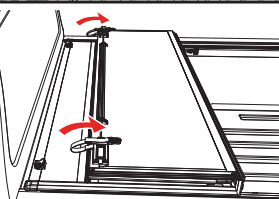
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



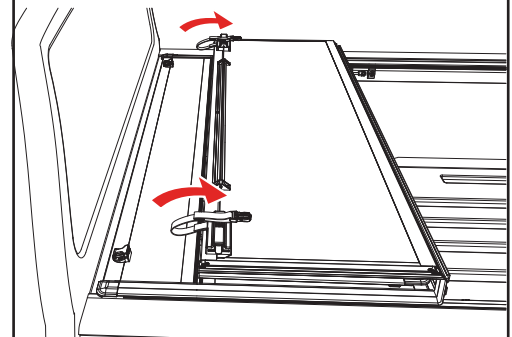
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



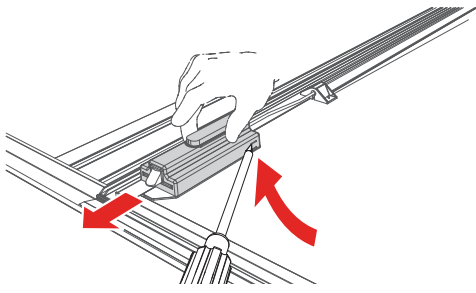
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



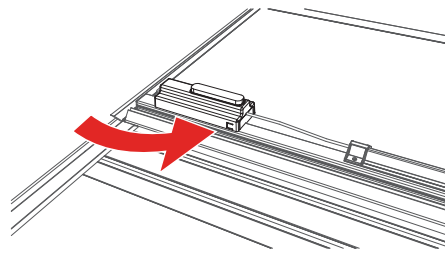
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



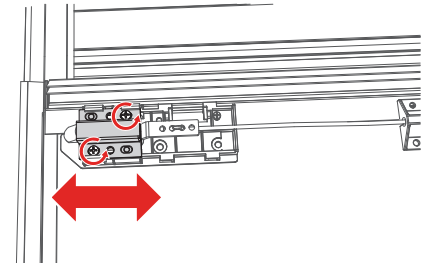
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.

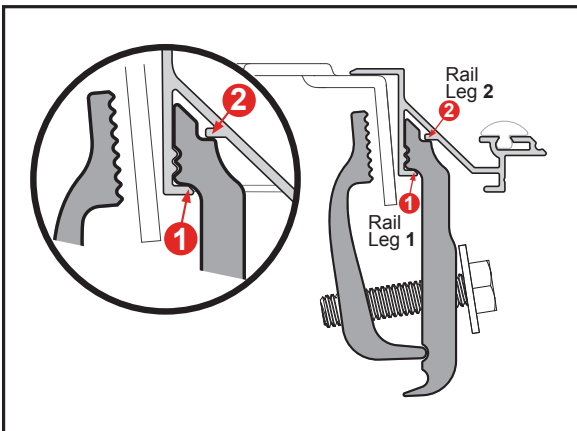


With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

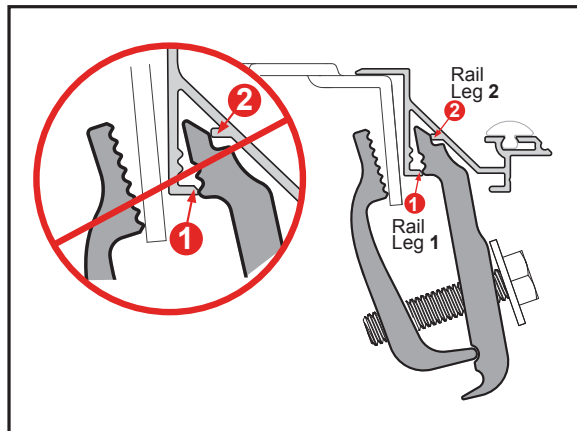
TROUBLESHOOTING TIPS

Leaning Rails: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torque the bolt.**

PROPER RAIL & CLAMP ENGAGEMENT



IMPROPER RAIL & CLAMP ENGAGEMENT



Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____

INSTALLATION SHEET



Any damaged or missing parts?

Parts will be shipped to you directly.

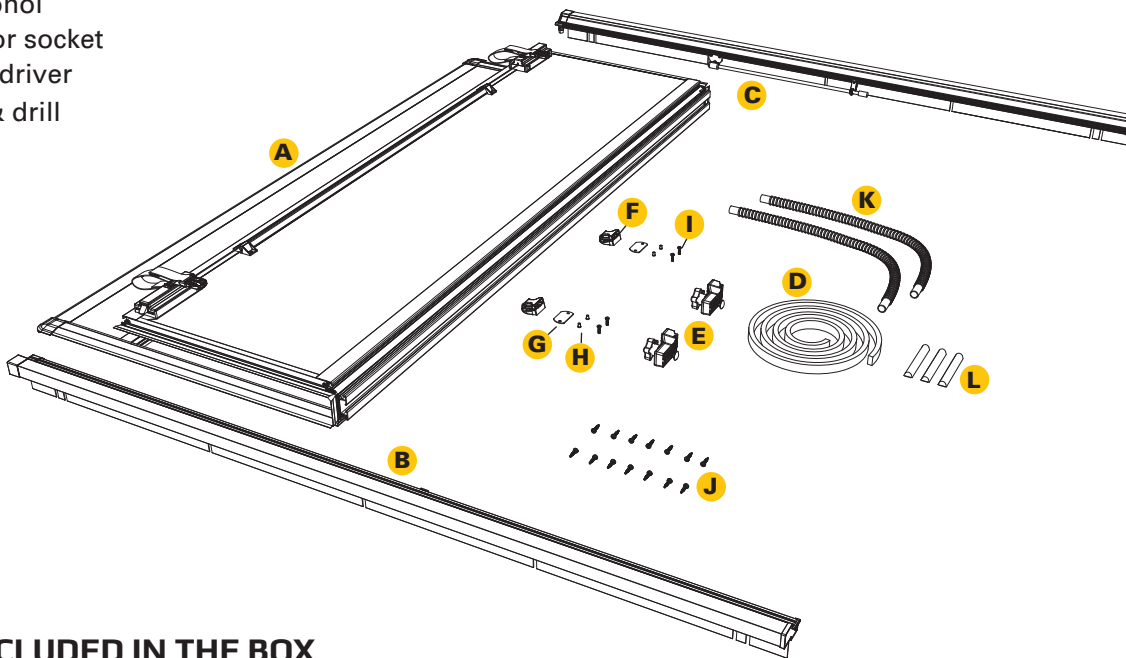
Call 818-365-9000 Mon - Fri 8:30 am - 7:00 pm EST

or email support@bakindustries.com

TOOLS REQUIRED

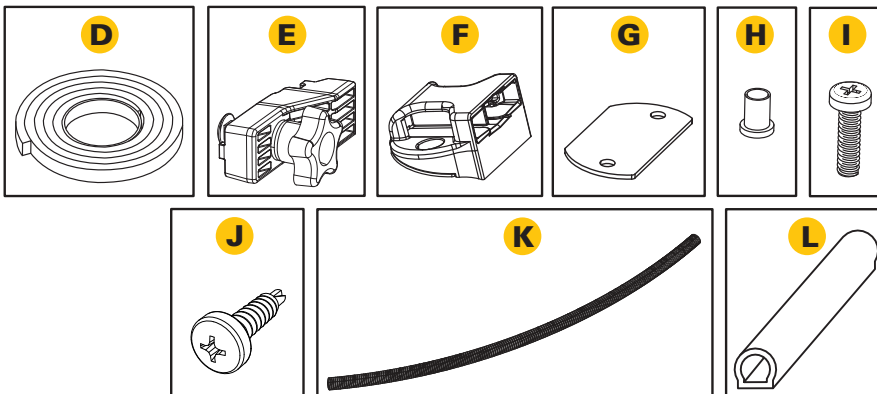
- Scissors or utility knife
- Isopropyl alcohol
- 1/2" Wrench or socket
- Phillips screwdriver
- 5/8" Drill bit & drill

NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

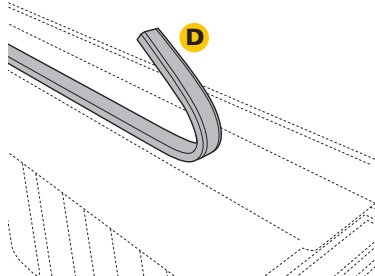


PARTS INCLUDED IN THE BOX

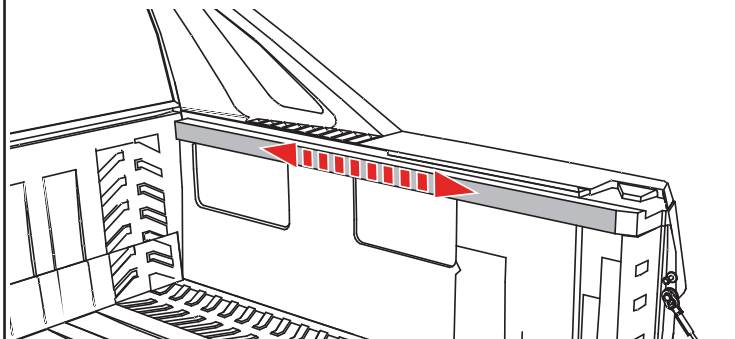
- A** 1x Hard fold cover
- B** 1x Driver side rail
- C** 1x Passenger side rail
- D** 1x Bulkhead seal
- E** 2x Cover retainer clamps
- F** 2x Buckle ends
- G** 2x Gaskets
- H** 4x Nutserts
- I** 4x Screws
- J** 14x Self-tapping screws
- K** 2x Drain tubes
- L** 3x D-shaped cab bumpers



1 Installing Seal: Bulkhead seal (D) is included with the cover (A), clean the top of the bulkhead with soap and water to remove dirt and debris. Clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Peel the backing and adhere the seal from one bulkhead edge to the other. Remove any excess with scissors or a utility knife. Apply pressure evenly to the entire seal to ensure proper adhesion.



2 Remove existing hardware: Before installing the bed cover remove all of the original truck bed cover mounting hardware.



3 Install Drain Tube in Rail: Attach the drain tube (K) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. The opposite end of the drain tubes can be placed behind a bedliner, through the bed plugs, or by drilling a 5/8" hole in the bulkhead. Repeat on passenger side rail.

4 Installing Side Rails: Place the passenger side rail (C) onto the inside edge of the truck bed. The drain and hose will be facing to the front or cab. Repeat on driver side rail (B).

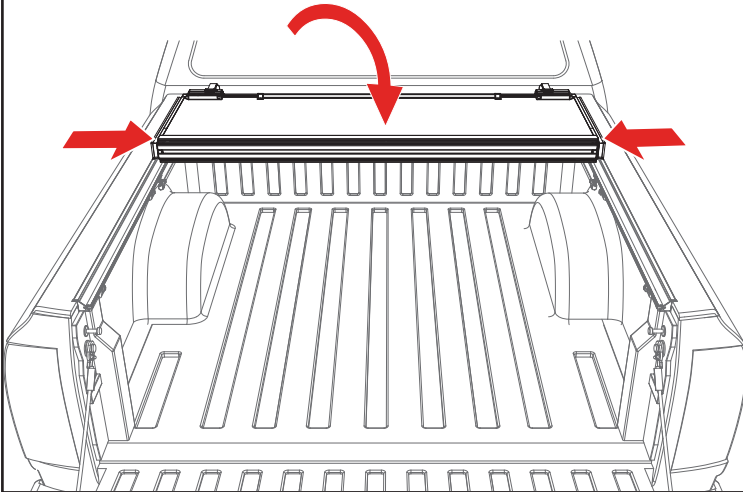
5 Installing Side Rails: Make sure that the passenger side rail (C) is pushed squarely onto the corner of the truck bed rail. It will sit flat on top of the truck bed rail and flush to face of the truck bed rail. The rail should also be pushed as far forward to the truck bulkhead as possible. Drive a self-tapping screw (J) into each of the seven slots in the side rail flange. Repeat on driver side rail (B).

6 Before placing the cover (A) onto the vehicle, slide two cover retainer clamps (E) into the track on the underside of the cover (A) near the cab. Confirm the cover retainer clamps fit properly into the cover rail for optimum fit. Repeat on the opposite side of the cover.

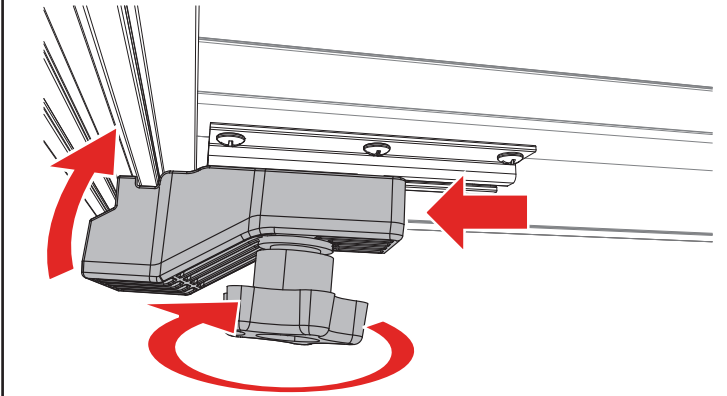
7 First, prep the buckle ends (F) by peeling off the adhesive liner of the gasket (G). Then adhere the gasket (G) to the underside of each of the buckle ends.

Position the buckle ends (F) with the open side facing the bed cover panel. Use a Phillips screwdriver to install the two buckles into the pre-drilled holes on the front header panel with the provided screws (I) and the nutsert (H) inserted from the backside of the panel. **DO NOT use a screw gun, securely tighten by hand only.**

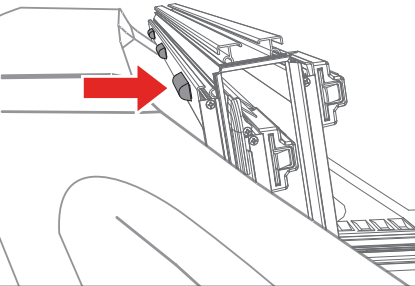
8 Set the cover (A) in the folded position on the side rails (B & C) towards the cab of the truck. Confirm the cover is evenly spaced between the rails.



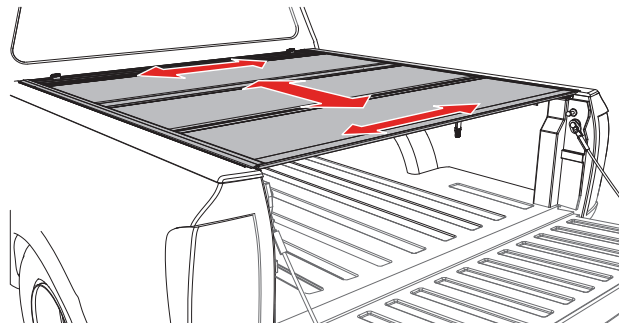
9 Confirm the retainer clamps (E) are positioned around the side rails (B & C) correctly as shown below. Tighten the retainer clamps by turning them clockwise until the lock washer is secure.



10 With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (L) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the adhesion is good.

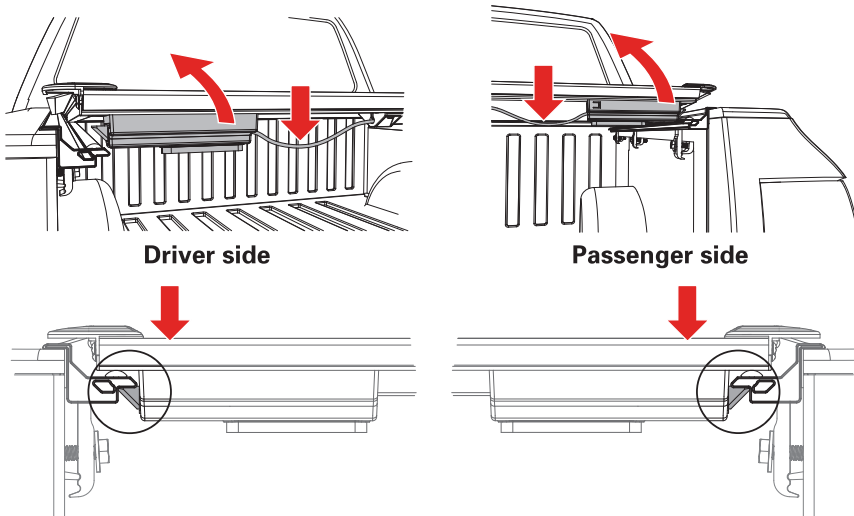


11 Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (E) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

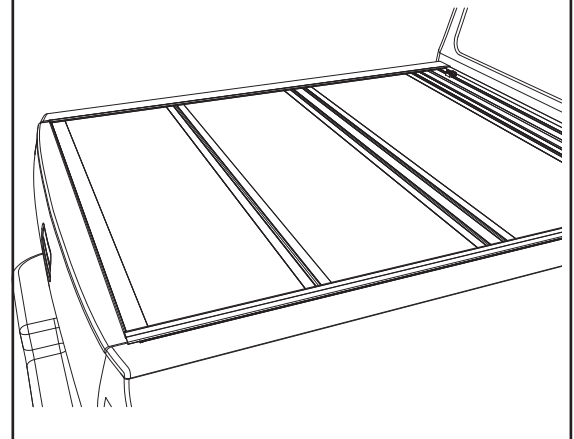


Power Tailgates:
If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

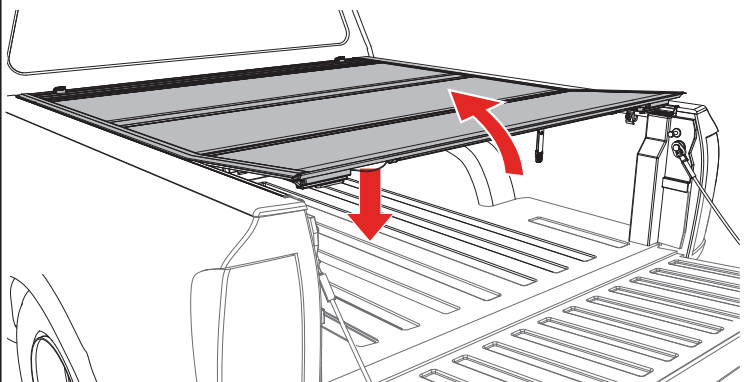
12 Check if the latches are hitting or not engaging the side rails (B & C) by releasing each latch. If any of the latches need modifications refer to the Slam Latch Adjustment section on the next page on how to make adjustments.



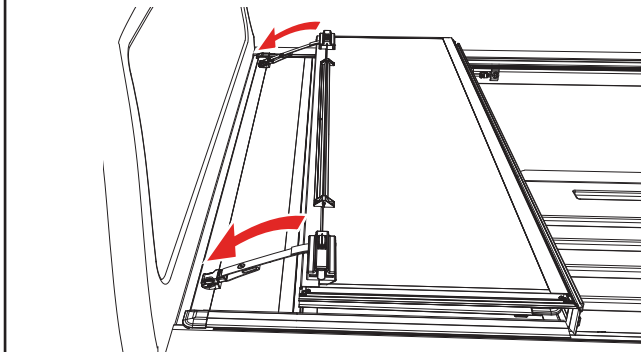
13 Retighten the cover retainer clamps once the desired fitment is reached. **You are ready to drive with your cover in the closed position.**



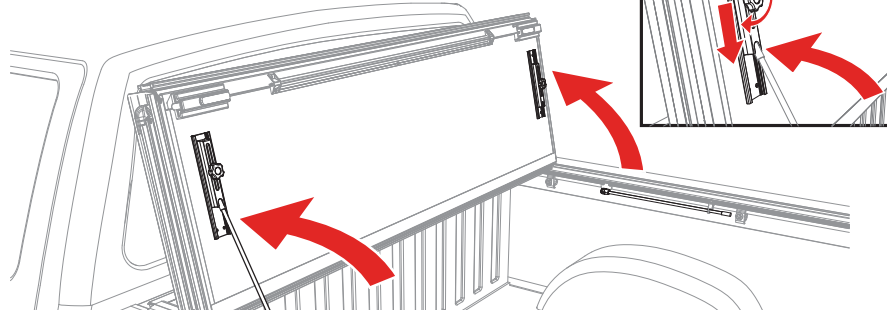
OPENING COVER: Lower the tailgate and pull the cable on either side. While pulling on the cable lift the panel up and towards the cab.



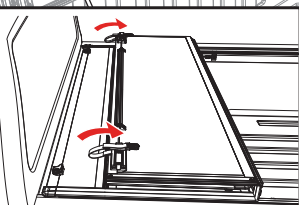
FOLDED UP POSITION: To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.



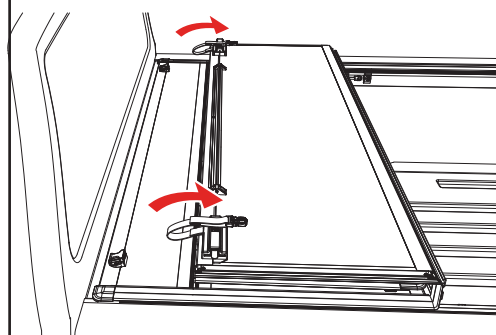
FLIPPED UP POSITION: Fold the cover (A) open and lift it until it's vertical or past 90 degrees towards the truck cab. Then release the prop rod that is attached to the rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of the cover. Then slide the prop rod locks downwards and tighten the knobs to lock it into position. Do this on both sides of the cover. The cover should be firmly in position with little to no movement once the prop rods are locked.



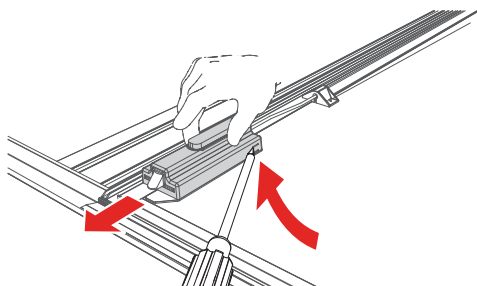
Before flipping cover (A) in the up position make sure to stow the straps using the clips on the underside of the folded cover.



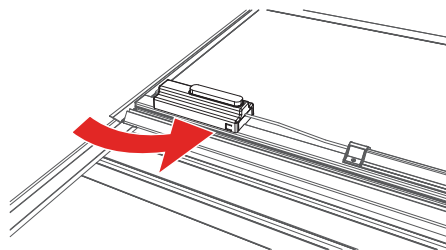
CLOSING COVER: To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



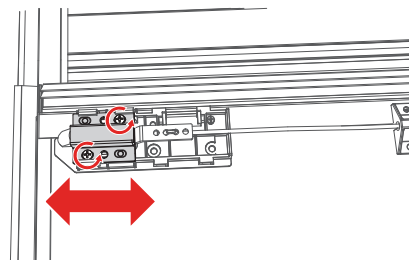
ADJUSTING SLAM LATCH



Use a screwdriver to partially pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



Note: that the tab is located on the opposite side of the housing on the passenger side of the cover.



With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

CARE AND MAINTENANCE

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

SAFETY INSTRUCTIONS

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.

TROUBLESHOOTING TIPS

Leaning Rails: If the rails are leaning down, have one person stand on the outside of the bed and slightly roll the rails upward while another person slowly snugs the clamps up. If the clamps are tightened too quickly or overtightened, it will cause the rails to lean down.

Water Intrusion: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

Sticking Latch: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 & F1 - The truck bed cover carries a limited warranty for **five (5) years** from the original date of purchase, subject to the terms below.

G2 & FIBERMAX - The truck bed cover carries a limited warranty for **three (3) years** from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

<https://realtruck.com/bak-warranty>

**REGISTER
YOUR
WARRANTY
ONLINE**



Serial Number _____

Date of Purchase _____