



Part#: 122502

Product: Track Bar Bracket

Application: 1994-2001 Dodge Pickup 4WD

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## READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

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**SAFETY WARNING** BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

**PRODUCT SAFETY WARNING** Certain BDS Suspension products are intended to improve off-road performance. Modifying your vehicle for off-road use may result in the vehicle handling differently than a factory equipped vehicle. Extreme care must be used to prevent loss of control or vehicle rollover. Failure to drive your modified vehicle safely may result in serious injury or death. BDS Suspension Co. does not recommend the combined use of suspension lifts, body lifts, or other lifting devices.

You should never operate your modified vehicle under the influence of alcohol or drugs. Always drive your modified vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Always wear your seat belt.

### PRE-INSTALLATION NOTES

1. Special literature required: OE Service Manual for model/year of vehicle. Refer to manual for proper disassembly/ reassembly procedures of OE and related components.
2. Adhere to recommendations when replacement fasteners, retainers and keepers are called out in the OE manual.
3. Larger rim and tire combinations may increase leverage on suspension, steering, and related components. When selecting combinations larger than OE, consider the additional stress you could be inducing on the OE and related components.
4. Post suspension system vehicles may experience drive line vibrations. Angles may require tuning, slider on shaft may require replacement, shafts may need to be lengthened or trued, and U-joints may need to be replaced.
5. Secure and properly block vehicle prior to installation of BDS Suspension components. Always wear safety glasses when using power tools.
6. If installation is to be performed without a hoist, BDS Suspension Co. recommends rear alterations first.
7. Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle attitude. Always measure the attitude prior to beginning installation.

### POST-INSTALLATION WARNINGS

1. Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members. Verify clearance between exhaust and brake lines, fuel lines, fuel tank, floor boards and wiring harness. Check steering gear for clearance. Test and inspect brake system.
2. Perform steering sweep to ensure front brake hoses have adequate slack and do not contact any rotating, mobile or heated members. Inspect rear brake hoses at full extension for adequate slack. Failure to perform hose check/ replacement may result in component failure. Longer replacement hoses, if needed can be purchased from a local parts supplier.
3. Perform head light check and adjustment.
4. Re-torque all fasteners after 500 miles. Always inspect fasteners and components during routine servicing.

## PARTS LIST

Part #	Qty	Description
02585	1	Track Bar Bracket
01262	1	Track Bar Washer
Bolt Pack 611		
	1	18mm-2.50mm x 70mm Bolt
	1	18mm washer
	1	18mm-2.50mm prevailing torque nut
	1	1/8" x 2" cotter pin
	1	1/2"-13 x 2-1/2" bolt
	1	1/2" USS washer
	1	1/2" SAE washer
	1	1/2"-13 prevailing torque nut

## INSTALLATION INSTRUCTIONS

1. Raise the front of the vehicle and install jack stands under the frame behind the lower link rear brackets.
2. Disconnect the track bar from the frame end and lower down.
3. Begin installing track bar drop bracket by first removing the brakeline clamp screw from the crossmember. This is located next to the original frame mount for the track bar. After removing the screw push the brakeline up approximately 2" for clearance.
4. First, check the track bar frame mount to ensure that it is a smooth surface. Some models have a reinforcement gusset on the edge of the mounting point. This must be ground off to make a flat mounting point for the new bracket. It is vital that the new bracket mounts to a flat smooth surface.
5. Apply loctite to end of 18mm bolt. Hold new drop bracket up to OE mount. Insert 18mm bolt through the original mount and the drop bracket and start the nut with washer. Tighten the nut until it is snug.
6. Twist the drop bracket until the extension brace hits the back of the crossmember. The brace should sit flat against the crossmember.
7. Use a 1/2" drill and start through the hole in the supplied brace and drill through the crossmember being sure to come out just below the weld mount on the front side of the crossmember. It may help to drill a smaller pilot hole and then open to 1/2".
8. Install a 1/2 x 2-1/2" bolt with washer through the brace and crossmember. On the front side of the crossmember install the step washer over the weld mount to create a flat surface. Install the nut and torque to 70-75 ft-lbs. Be sure not to crush the crossmember. Then torque the 18mm bolt to 200 ft-lbs.
9. Move the brake line clamp back down and drill a new 19/64" hole.
10. Remove jack stands and lower truck.
11. Attach the track bar to the track bar relocation bracket with the original fasteners and Torque to 70 ft.lbs. Install new cotter pin. Torque track bar at axle end to 130 ft.lbs.

