



Part#: 55339

Product: Dual Steering Stabilizer

Application: 2004 Ford F150

READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

SAFETY WARNING BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

INSTALLATION INSTRUCTIONS

1. **Park vehicle on clean flat surface with steering wheel centered. Block rear wheels for safety.**
2. **Install bracket (01538) as shown on tie rod end. Edge of bracket will be flush with edge of tie rod. Attach with 5/16" u-bolts. Tighten hardware to 17 ft-lbs. (Figure 1)**

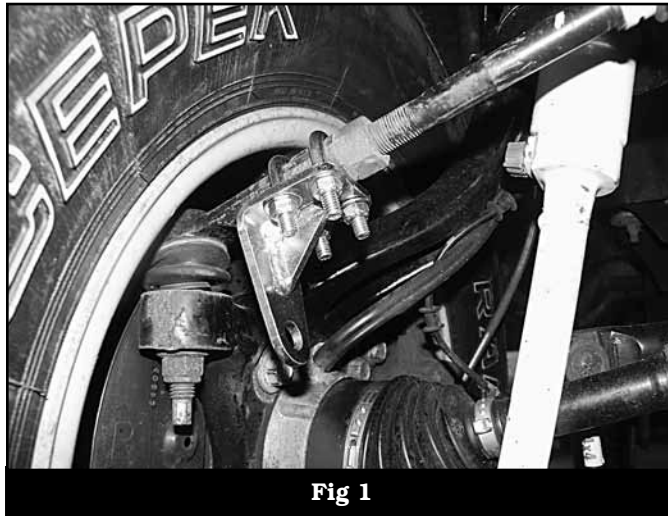


Fig 1

3. **Install bushings and cup washers on end of stabilizer. Attach stabilizer to passenger's side rack and pinion mount (01537), included with suspension lift kit and tie rod mount. (Figure 2)**

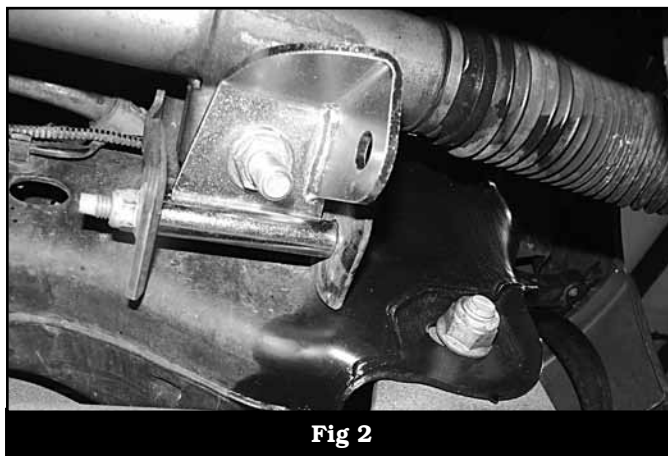


Fig 2

4. **Tighten 3/8" nuts on stabilizer until bushings begin to expand, lock off jam nuts to 25 ft-lbs. (Figure 3)**



Fig 3

5. **Remove driver's side rack and pinion mount, and replace with driver's side stabilizer bracket (01542). Tighten 12mm bolt to 55 ft-lbs, and 5/8" bolt to 110 ft-lbs.**
6. **Repeat tie rod bracket installation for driver's side. (Figure 1)**
7. **Install bushings and cup washers on driver's side stabilizer, following same procedure as passenger's side. (Figure 4)**



Fig 4

8. **Cycle steering to ensure no interference occurs.**
9. **Recheck all fasteners. Check again after 500 miles and at regularly scheduled maintenance intervals.**