



INSTALLATION INSTRUCTIONS

GRILL GUARD FOR GMC ENVOY 02-06

PART # 17GD26MA

PARTS LIST

| | |
|-----------------------------|---------------------------|
| (2) Frame mounting brackets | (2) Top mounting bracket |
| (6) 7/16 x 1 1/4" hex bolts | (6) 7/16 hex nuts |
| (12) 7/16 flat washers | (4) 3/8 x 1" hex bolts |
| (8) 3/8 flat washers | (2) 5/16 x 1" hex bolts |
| (2) 5/16 x 1" hex bolts | (2) 5/16 x 3/4" hex bolts |
| (6) 5/16 hex nuts | (2) 1/4 x 3/4 screws |
| (2) 1/4 hex nuts | (12) 5/16 flat washers |
| (4) 3/8 hex nuts | |

INSTALLING FRONT BAR

1. Remove factory bottom plastic balance underneath vehicle.
2. Attach the passenger side assembly, remove the factory bolt on the frame channel, and once the bolt is removed, align the passenger side bracket with the three matching holes in the frame channel as shown in illustration. Attach using the 3/8 x 1" hex bolts, 3/8 hex nuts, 3/8 flat washer, 5/16 x 1" hex bolts and 5/16 nuts.
3. Attach the front bar assembly to the inner side of the lower brackets using the 7/16 x 1 1/4" hex bolts, 7/16 hex nuts and 7/16 flat washers.
4. Install top support brackets – open hood to expose existing holes. Locate holes and line-up top support brackets, align as shown in illustration. Attach using the 5/16 x 3/4" hex bolts and 5/16 hex nuts. Align the other end of top support bracket to the arms fo the front bar attaching using the 1/4" x 3/4" screws and 1/4" hex nuts.
5. To re-attach the factory bottom plastic balance use a utility knife and carefully cut slots in the plastic balance to fit around the frame mounting brackets or remove and discard.
6. Align the front bar assembly with the front of the vehicle and tighten all fasteners.

{Note: **regarding V8 models**... you will find a guard on the underside of the radiator. Simply remove and discard this part prior to install.}