



INSTALLATION INSTRUCTIONS

#IM-TOTUCM

09-14 Toyota Tundra

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PARTS LIST

	2	Step bars	(2)	16	Hex head bolts(M8-1.25*16mm)
(A)	2	Front mounting brackets	(3)	32	Lock washers(8mm)
(B)	6	Middle/Rear mounting brackets	(4)	48	Flat washers(8mm)
(1)	16	Hex head bolts(M8-1.25*30mm)	(5)	16	Hex head nuts(M8-1.25)

PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Remove all old steps and hardware from truck.
- 3: Locate the driver's side step (center of front foot step is 18" to front of bar) Each step uses 4 mounting brackets. The bracket closest to the front of the vehicle is shown in figure A , the other 3 brackets are shown in figure B. The brackets are not side specific.
- 4: On the underside of the rocker panel there are 4 mounting locations down the length of the cab with 2 threaded holes per location. Using provided M8x16mm hex head bolts, flat washers and lock washers, loose fit brackets to these locations.
- 5: Once all 4 brackets are loose fit to the truck, mount the step to the brackets using provided (1) hex head bolts, 2 flat washers per bolt, lock washers and nuts. See figure A, C and D.
- 6: Once step is loose fit, tighten brackets to inside rocker to 20 ft/lbs. Next, adjust bar up/down and front/back then hand tighten the step to brackets. Repeat for passenger side.

Driver Side Front

