

Universal Gauge Pillar Holder Installation Instructions

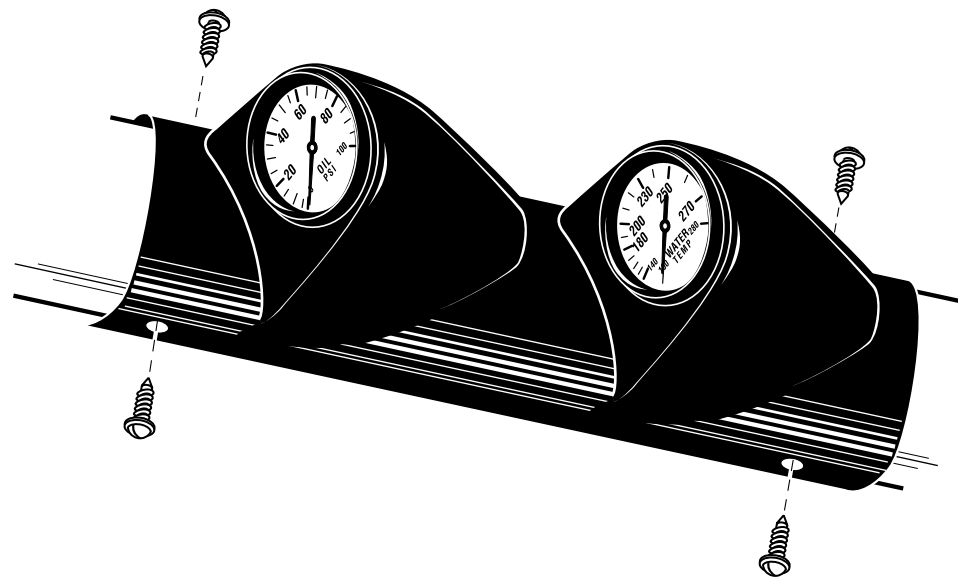
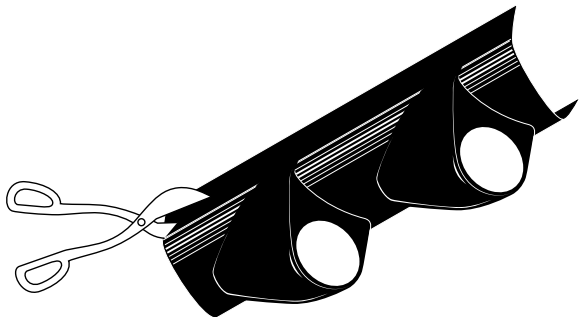
NOTE: These gauge holders are universal and, with minor modifications, will fit most vehicles. For a perfect fit, use metal shears and a heat gun or high-amp hair dryer to trim and reshape the holder.

Required Tools

- Electric Drill
- Drill Bits: 1/8" and 1/4"
- Phillips Screwdriver
- Heat Gun or High-Amp Hair Dryer (if needed)
- Metal Shears (if needed)

Installation Instruction

1. Position the gauge holder on the A-pillar in the desired location. Mark the location of the holder with a pencil. Also, mark where to trim the holder side(s) if needed.
2. For best results, remove the A-pillar. The holder may also be fitted without removing the A-pillar.
3. Trim the side(s) of the holder starting with the side that needs the most trimming. It is **important** to trim a little at a time and test fit as you go.
4. If needed, adjust the curvature of the holder. Using a heat gun, heat one end of the holder until it is slightly pliable. Quickly reshape the holder to match the curve of the A-pillar. For best results, heat one end of the gauge pillar holder at a time and test fit as you go.



CAUTION!

Do not overheat. Be careful not to distort the round opening for the gauge. Wear insulated gloves to protect your hands from being burned.

5. Use a 1/4" or larger drill bit to drill a hole in the A-pillar large enough for gauge lines to pass through.
6. Place gauge(s) in holder and test fit on the A-pillar to insure sufficient clearance for gauge lines and housing.
7. Install gauges in holder. No retaining hardware is needed to hold gauge(s) in place due to its snug fit.
8. Hold the gauge holder in position on the A-pillar and mark the hole locations for 4

screws that attach the holder to the A-pillar. Make sure screws will not interfere with the metal frame.

9. Using an 1/8" drill bit, drill 4 pilot holes in the top and bottom of the holder and the A-pillar. Be careful not to drill through the metal behind the A-pillar.
10. Remove the holder. Enlarge the holes in the holder using a 1/4" drill bit. **DO NOT** enlarge holes in the A-pillar.
11. Using the 4 screws provided, attach the holder to the A-pillar.
12. Route gauge lines behind the A-pillar and through the firewall to the engine compartment.
13. Reinstall the holder and the A-pillar if removed. Make sure the lines are not pinched.
14. Connect gauge lines to the vehicle. Follow instructions included with gauge(s) for proper installation and operation.

