



**MODEL 5120
Tire Repair Station
00-0049**

Installation, Operation
& Repair Parts
Information



CAUTION

- ◆ Before using this product, read and fully understand the operating instructions and all decals on the product. This is necessary to prevent injury to the operator and damage to the product.
- ◆ Use this product only for spreading and repairing tire casings. Do not use this product for any other purpose.
- ◆ Keep fingers and hands clear of spread hooks during tire spread.
- ◆ Do not use this product if it is visibly worn, distorted or damaged.
- ◆ Always wear appropriate eye protection.

INSTALLATION

- 1) Position the Model 5120 on a solid level floor. Bolting it to the floor is recommended.
- 2) Attach valve assembly to base of machine with fasteners provided.
- 2) Attach a 1/4 NPT quick coupler nipple (not provided) into the fitting located on the treadle valve assembly. Use 1/4 inch air hose with 100 p.s.i. minimum.

OPERATION

- 1) Position tire on rollers. Steady tire with hand and insert spread hooks between tire beads.
- 2) Adjust spread hooks to proper height for the tire size being repaired. The spread hook arms are held in position with a hitch pin. To adjust the spread hook arms, pull the hitch pin and move spread hook arm up or down to one of the four adjustment holes. Most larger truck tires will use the uppermost adjustment holes. Both spread hook arms must be adjusted to the same height.
- 3) Spread tire to desired width using the foot operated valve. If tire is lifted off tire rollers when it is spread, the spread hook arms are positioned too high and should be lowered.
- 4) To rotate tire to new position, release air pressure and rotate tire on rollers.
- 5) The attached work light can be adjusted to most favorable position.
- 6) After tire repairs are complete, actuate foot valve to release spread hook pressure and remove spread hooks from the tire bead.

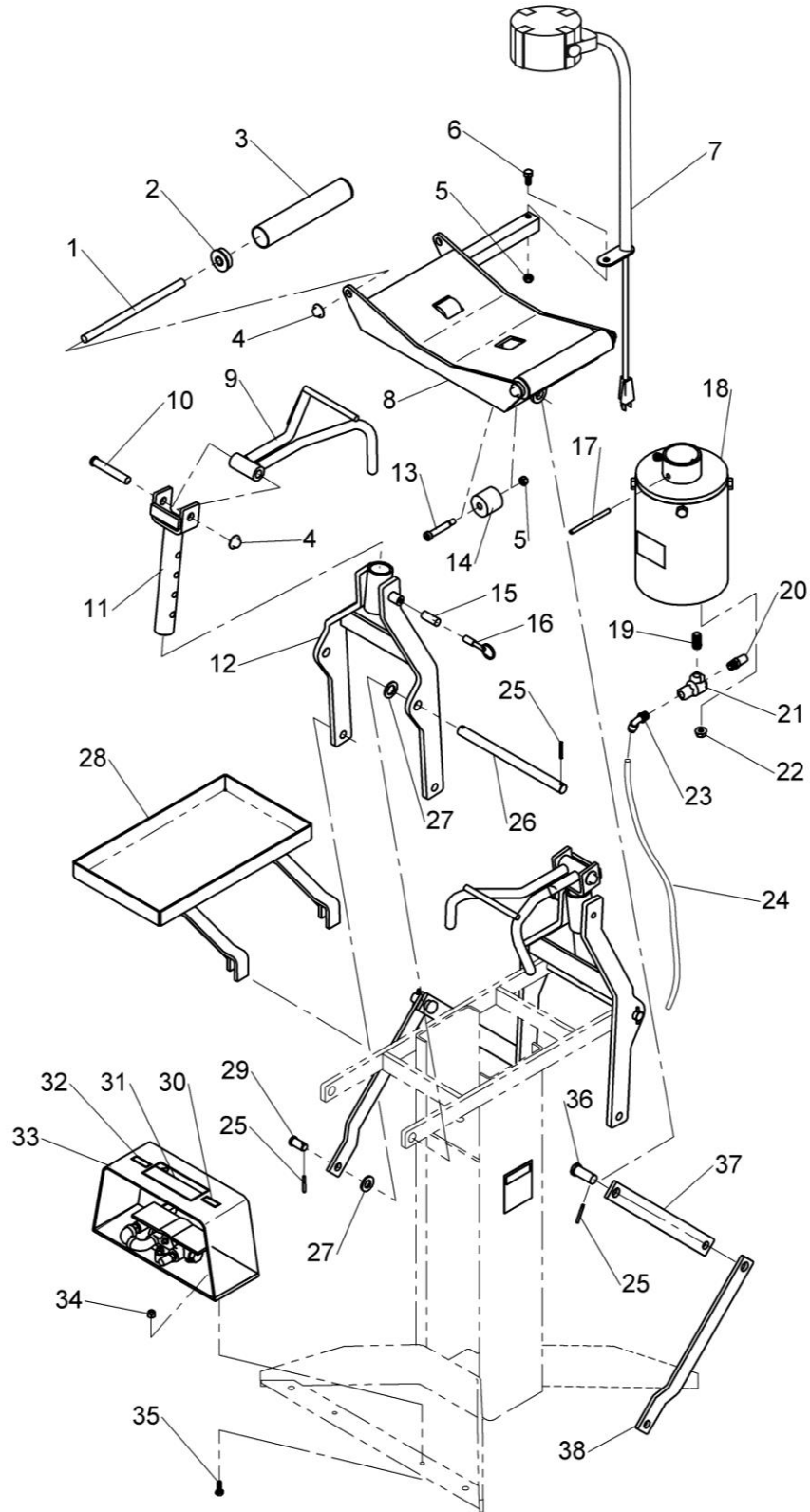
MAINTENANCE

CAUTION

To prevent injury, before disassembling the cylinder, disconnect the airline to the spreader and depressurize the cylinder using the foot pedal to completely lower the tire cradle.

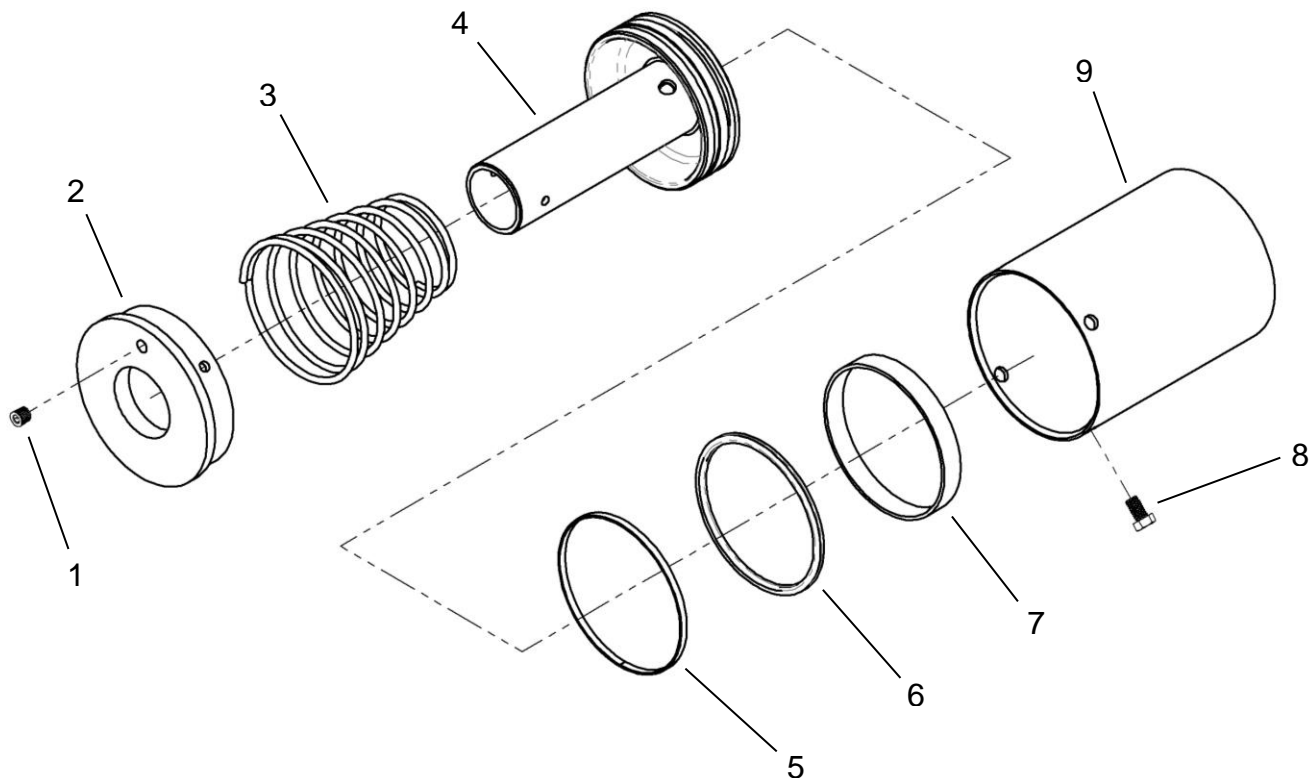
- MONTHLY** – Remove the plug (see cylinder assembly drawing) from the cover plate of the cylinder and put a few ounces (1/4 cup) of light weight oil into the opening. Replace plug after adding oil.
- YEARLY** – Remove the cover plate, piston spring and piston rod assembly from the cylinder. Wash the interior of the cylinder with kerosene or fuel oil and wipe dry. Put in a few ounces (1/4 cup) of light weight oil and reassemble cylinder.

MAIN ASSEMBLY



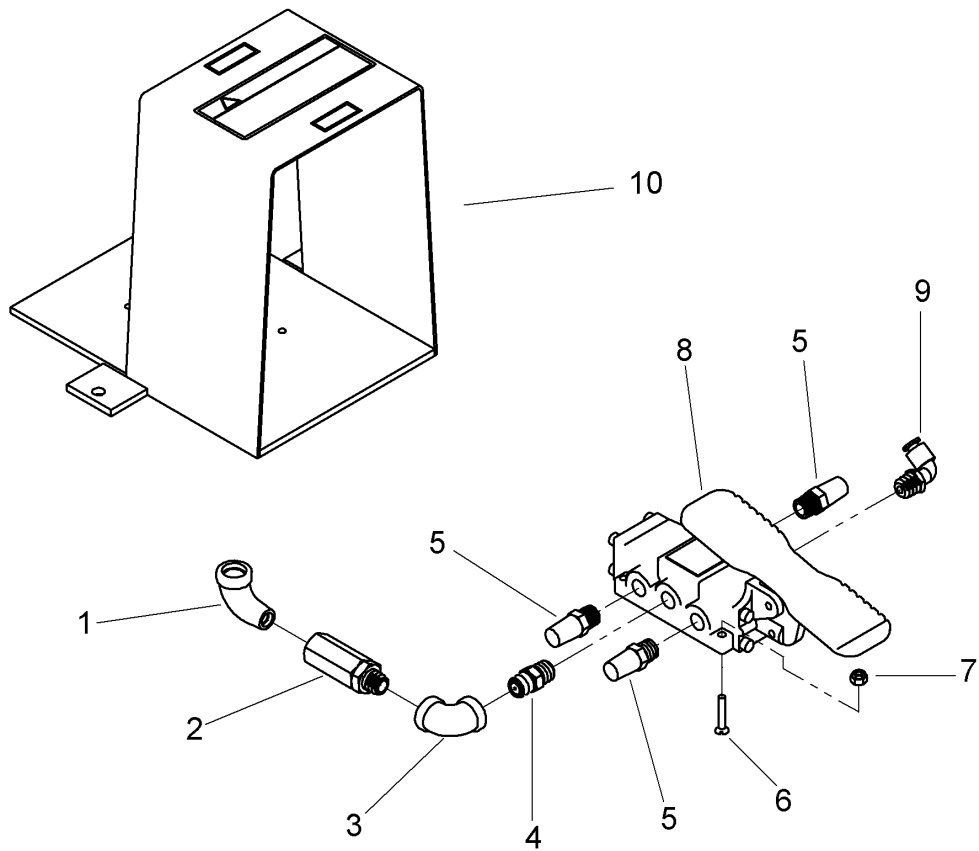
MAIN ASSEMBLY

ITEM	PART NO	QTY	DESCRIPTION
1	149-316	2	Roller Rod
2	107-094	4	Bearing
3	268-542	2	Roller
4	020-024	6	Press On Cap
5	055-145	3	5/16-18 Nylon Hex Lock Nut
6	028-012	1	5/16-18 X 3/4 Hex Head Cap Screw
7	40-0090	1	LED Lamp
8	03-0260	1	Tire Tray
9	03-0252	2	Spread Hook
10	54-0034	2	1/2 X 3 Clevis Pin
11	03-0261	2	Spread Hook Clevis
12	03-0258	2	Spread Arm
13	50-0072	2	3/8 X 1-3/4 Shoulder Screw
14	11-0046	2	Roller
15	110-065	2	Spring
16	04-0136	2	Stop Pin Kit
17	061-111	1	1/4 X 3-1/2 Spring Pin
18	01-0189	1	Cylinder Assembly
19	096-221	1	1/4 NPT Close Nipple
20	885-035	1	Muffler
21	190-085	1	Quick Exhaust Valve
22	055-103	2	3/8-16 Serrated Flange Lock Nut
23	096-342	1	1/4 NPT X 1/4 Tube 90° Fitting
24	D20-007	20"	1/4 OD Airline
25	061-035	10	5/32 X 1-1/4 Spring Pin
26	73-0605	2	Pivot Rod
27	039-097	4	5/8 Machine Bushing
28	03-0299	1	Tool Tray
29	54-0003	4	1/2 X 1 Clevis Pin
30	026-067	1	Spread Decal
31	026-300	1	Caution Decal
32	026-066	1	Release Decal
33	01-0244	1	Valve Assembly
34	055-160	2	1/4-20 Nylon Hex Lock Nut
35	028-010	2	1/4-20 X 3/4 Hex Head Cap Screw
36	54-0038	2	5/8 X 1-1/2 Clevis Pin
37	73-0599	2	Inner Offset Link
38	73-0600	2	Outer Offset Link



CYLINDER ASSEMBLY
SERIAL NO. 1826 AND LATER

ITEM	PART NO	QTY	DESCRIPTION
1	096-004	1	1/4" NPT Brass Hex Socket Head Plug
2	098-050	1	Cover Plate
3	110-001	1	Piston Spring
4	03-0262	1	Piston & Rod Assembly
5	D10-001	17.5"	Nylon Wear Strip
6	61-0038	1	5-5/8" Quad-Ring Seal
7	74-0306	1	Piston Spacer
8	028-005	4	7/16-14 X 3/4 Hex Head Cap Screw
9	03-0259	1	Cylinder Tube



VALVE ASSEMBLY

ITEM	PART NO	QTY	DESCRIPTION
1	096-038	3	1/4 NPTF 90° Street Elbow Fitting
2	932-001	1	In-Line Filter
3	096-069	1	1/4-90° FEMALE NPT ELBOW
4	096-162	1	1/4 NPT Restricted Hex Nipple Fitting
5	885-035	3	Valve Muffler
6	50-0041	4	8-32 X 1 FLAT HD MACH SCREW
7	055-082	4	8-32 Nylon Hex Lock Nut
8	60-0009	1	Foot Valve
9	096-342	1	1/4 NPT X 1/4 Tube MALE ELBOW
10	03-0431	1	Foot Valve Guard