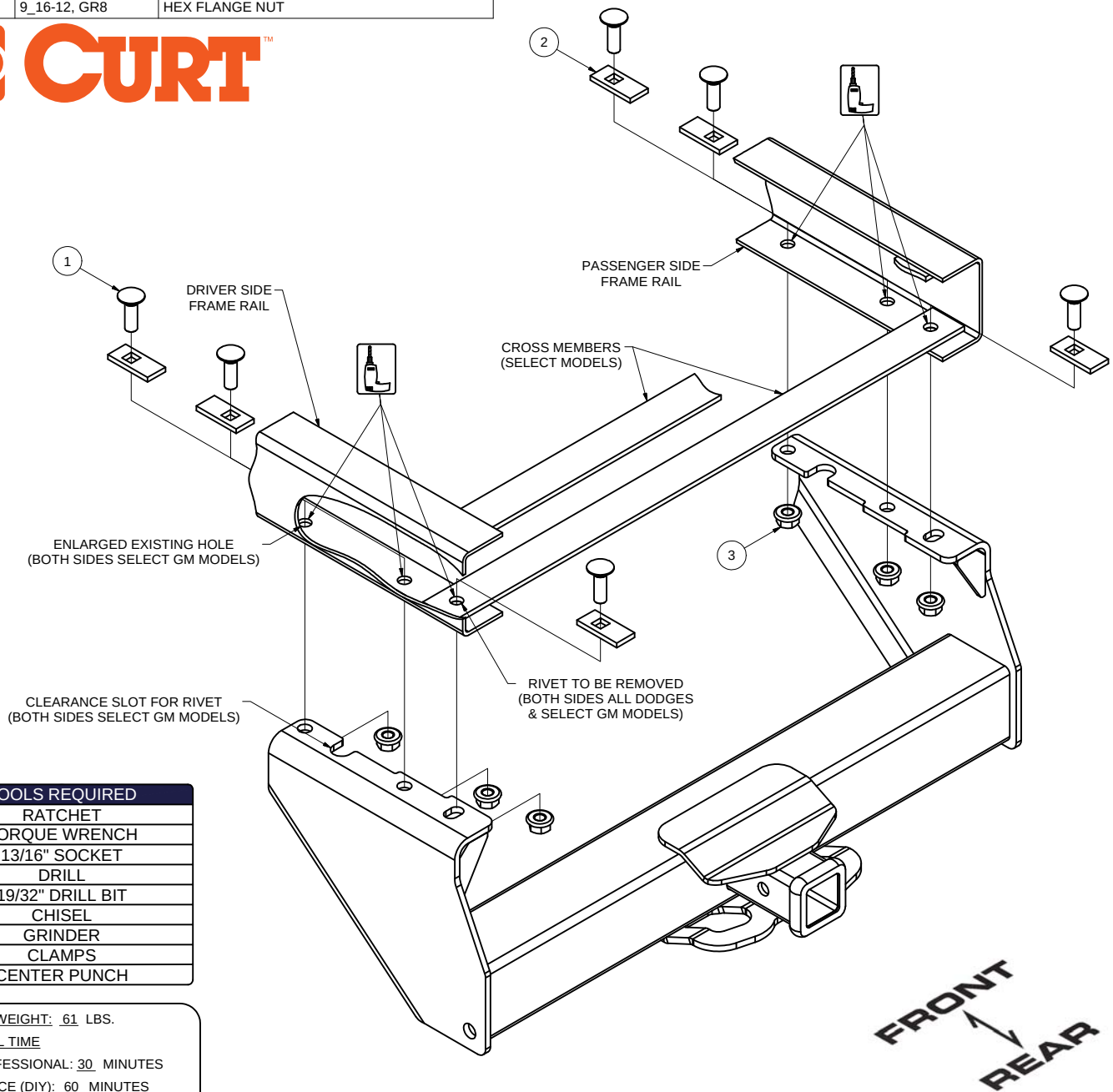
15400

2001-PRESENT CHEVROLET SILVERADO 3500 HD CAB & CHASSIS w/34" WIDE FRAMES
2001-PRESENT GMC SIERRA 3500 HD CAB & CHASSIS w/34" WIDE FRAMES
2007-PRESENT DODGE RAM 3500 HD CAB & CHASSIS w/34" WIDE FRAMES
2008-PRESENT DODGE RAM 4500/5500 HD CAB & CHASSIS w/34" WIDE FRAMES

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 17,000 LBS. TRAILER WEIGHT & 2,550 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 17,000 LBS. TRAILER WEIGHT & 2,550 LBS. TONGUE WEIGHT
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	9/16-12 x 1 3/4, GR8	CARRIAGE BOLT
2	6	CM-SP70	.250 x 1.00 x 2.50" 9/16" SQUARE HOLE SPACER
3	6	9_16-12, GR8	HEX FLANGE NUT



TOOLS REQUIRED
RATCHET
TORQUE WRENCH
13/16" SOCKET
DRILL
19/32" DRILL BIT
CHISEL
GRINDER
CLAMPS
CENTER PUNCH

HITCH WEIGHT: 61 LBS.

INSTALL TIME

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

INSTALL NOTES:

- DRILLING REQUIRED

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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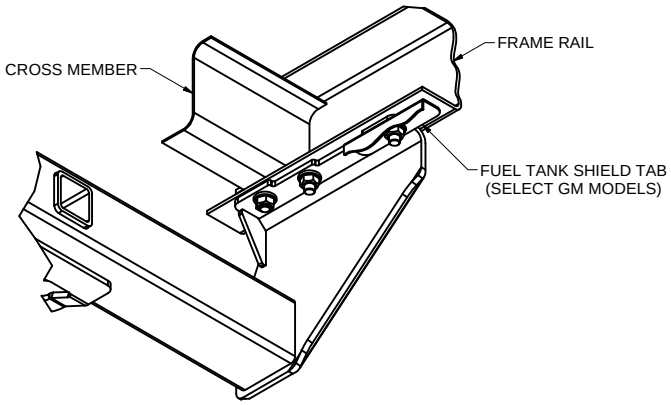

GM MODEL W/ FUEL TANK SHIELD

INSTALLATION STEPS

DODGE CHASSIS CAB

1. If present, remove the temporary license plate bracket, return bracket & hardware to owner.
2. Remove rear-most rivet on bottom of frame rail, each side. Rivet location will be enlarged in Step 3.
3. Raise hitch into position, place rear edges of horizontal flanges flush with end of frame rails and clamp to frame rail.
4. Using hitch as a template, drill 3 holes on each side as shown.
5. Install 9/16" carriage bolts and SP70 spacers through holes drilled in frame rails and out hitch side plates. Secure with 9/16" flange nuts.
6. Torque all 9/16" hardware to 150 ft-lbs.

CHEVROLET/GMC CAB & CHASSIS

1. The following steps will need to be performed on select GM models;
   a. Remove the temporary license plate bracket, return bracket & hardware to owner.
   b. Remove the (2) rear-most fuel tank shield bolts from the frame rail, return hardware to owner.
   Note: Support fuel tank shield as necessary.
   c. Remove the rear-most rivet on the bottom of the frame rail approximately 3-1/2" from the end of the frame rails, this rivet aligns with the rear-most holes in the hitch.
2. Raise hitch into position by aligning; (choose option that fits your application)
   a. 1" diameter slot with the rivet on the bottom of the frame rail, on each side and clamp in place.
   b. the rear-most rivet removed in Step (1c) and the existing holes in Step (1b) and clamp in place.
   Note: The hitch side plates will slide between the frame rail and fuel tank shield.
3. Using hitch as a template, drill or enlarge 3 holes on each side as shown.
   Note: This includes the holes in the fuel tank shield tab.
4. Install 9/16" carriage bolts and SP70 spacers through holes drilled in frame rails and out hitch side plates. Secure with 9/16" flange nuts. **Note:** The hitch side plate will be sandwiched between the fuel tank shield and the frame rail.
5. Torque all 9/16" hardware to 150 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.