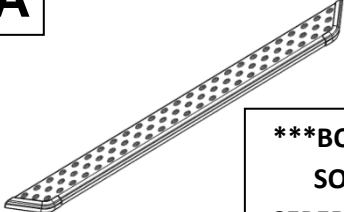
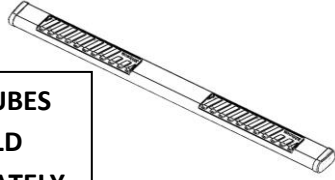
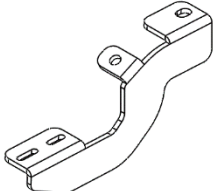
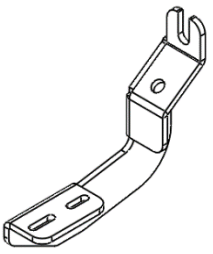
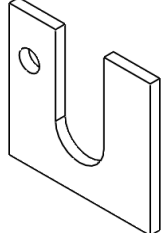

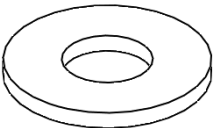



Hex Hoop Side Step Installation Instructions DZ 16328 Ford Ranger 2019-Current

<p>A NXt Running Board</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>***BOARDS SOLD SEPERATELY</p> </div> <p>Various X2</p>	<p>B 6" Oval Step Tube</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>***TUBES SOLD SEPERATELY</p> </div> <p>Various X2</p>	<p>C Front Bracket</p>  <p>B 2574P X2</p>
<p>D Middle and Rear Bracket</p>  <p>B2575WP X4</p>	<p>E Bracket Shim</p>  <p>B 2576P X2</p>	<p>F M10-1.5 X 35 Bolt</p>  <p>PN 744B X12</p>
<p>G 3/8" Washer</p>  <p>PN 805B X12</p>	<p>H M8 Nut</p>  <p>PN 526 X12</p>	

Required tools



Ratchet / Wrench

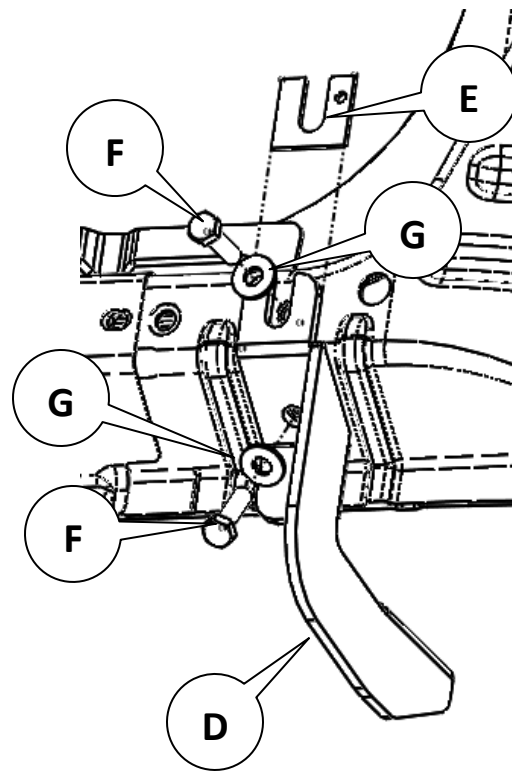
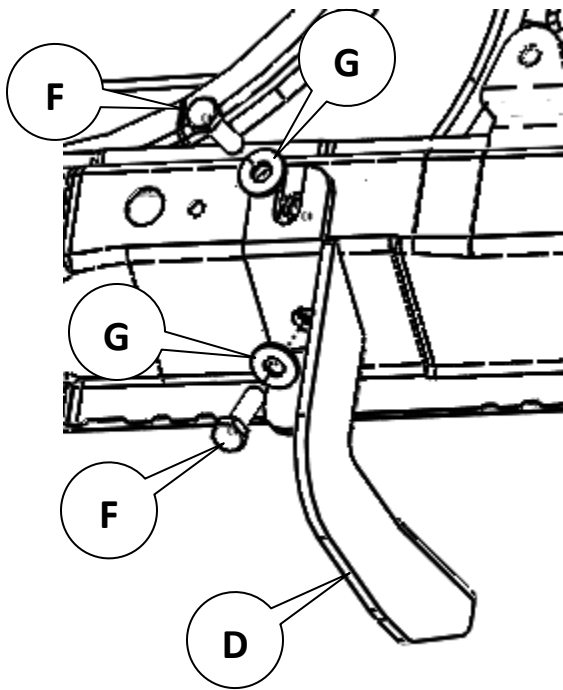
13mm 17mm

Recommended Tools

Tape Measure

3

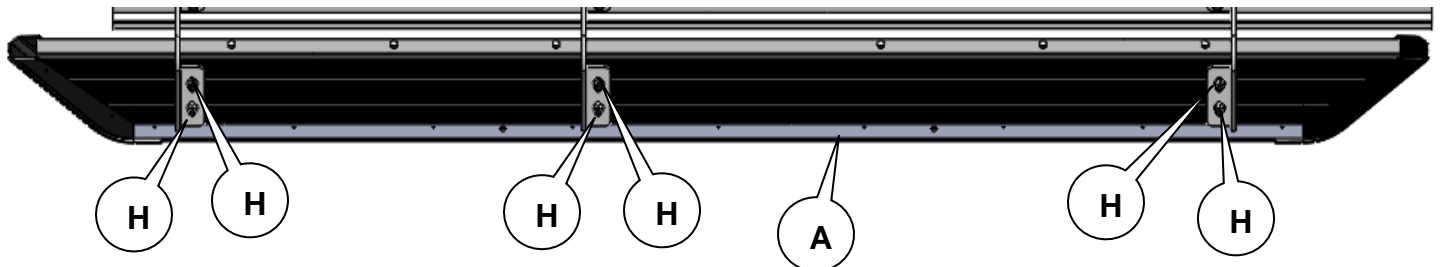
Install Middle and Rear Brackets (D) on the middle, and rear locations using bolt (F) and washer (G). On the upper part of the REAR location the shim (E) will need to go between the rocker panel and the bracket. Do not fully tighten hardware at this time.



4

This step is for installing NXt Running Boards ONLY. Go to 6 for Step Tubes.

Attach the NXt Running Board (A) to the braces. Move the bolts that are attached in the channels of the board so that they are in the slots of the brackets. Attach the M8 Nuts (H) using a 13 mm ratchet or wrench to the bolts once they are through the slot. Do not completely tighten the nuts at this time. Repeat on other side.



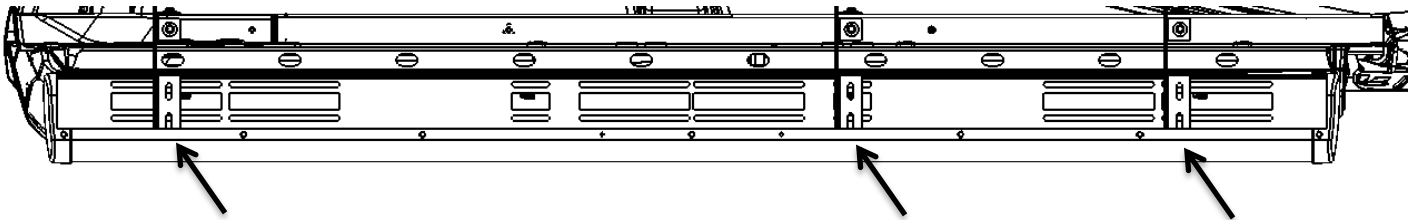
5 This step is for installing NXt Running Boards ONLY. Go to 6 for Step Tubes.

Adjust the board as necessary front to back. Once the board is in the desired location front to back, tighten the Nuts (H) that connect the board to braces. Repeat for other side.

Adjust the board as necessary up and down. Once the board is in the desired location up and down, tighten the Bolts (F) that connect the braces to the truck. Repeat for the other side.

6 This step is for installing 6" Oval Step Tubes ONLY. Go to 4 for NXt Running Boards.

Set the tube on the brackets and adjust as necessary front to back. Look under the tube to determine which sets of slots will be used to attach the tube to the braces.



Remove the tube and install the 8mm U-nuts that came with the Step Tubes (B) into the slots identified above. Use 2 U-nuts per brace location. Repeat on other side

7 This step is for installing 6" Oval Step Tubes ONLY. Go to 4 for NXt Running Boards.

Attach the tube to the braces using the 8mm x 20 mm Bolt that came with the Step Tubes (B). Tighten bolts with a 13mm wrench or socket. Repeat for other side.

Adjust the tube as necessary up and down. Once the tube is in the desired location up and down, tighten the Bolts (F) that connect the braces to the truck. Repeat for the other side.