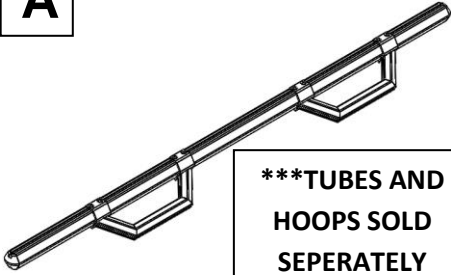
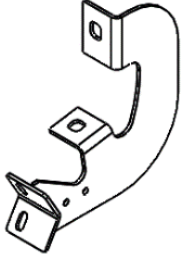
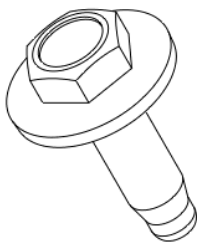
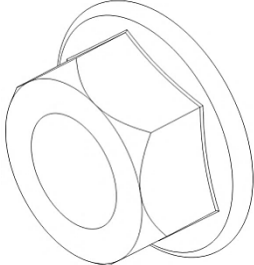
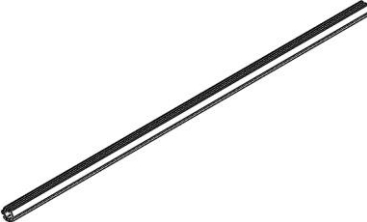
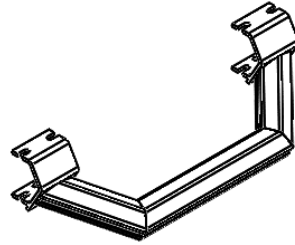



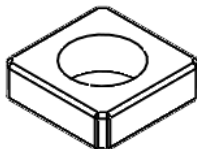
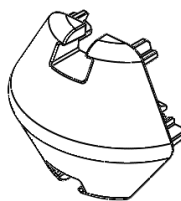
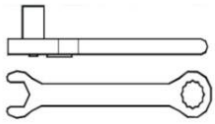


## Hex Hoop Side Step Installation Instructions

### DZ 16340 (2019-Current) CHEVY Silverado / GMC Sierra

<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>A</b></div> <p><b>Hex Hoop Side Step</b></p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>***TUBES AND HOOPS SOLD SEPERATELY</p> </div> <p>Various <span style="float: right;">X2</span></p>	<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>B</b></div> <p><b>Main Bracket</b></p>  <p>B 2602P <span style="float: right;">X6</span></p>	<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>C</b></div> <p><b>M8-1.25X29mm Hex SEMS Bolt</b></p>  <p>PN 907 <span style="float: right;">X12</span></p>
<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>D</b></div> <p><b>8mm Hex Flange Nut</b></p>  <p>PN 526 <span style="float: right;">X12</span></p>	<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>E</b></div> <p><b>Main Tube</b></p>  <p>FROM HEX HOOP SIDE STEP <span style="float: right;">X2</span></p>	<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>F</b></div> <p><b>Side Step</b></p>  <p>FROM HEX HOOP SIDE STEP <span style="float: right;">X2</span></p> <p style="text-align: right;">Reg Cab <span style="float: right;">X2</span> Ext/Crew Cab <span style="float: right;">X4</span></p>
<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>G</b></div> <p><b>8mm X 20mm Square Head Bolt</b></p>  <p>FROM HEX HOOP SIDE STEP <span style="float: right;">X8</span></p> <p style="text-align: right;">Reg Cab <span style="float: right;">X8</span> Ext/Crew Cab <span style="float: right;">X12</span></p>	<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>H</b></div> <p><b>8mm X 16mm Button Head Bolt</b></p>  <p>FROM HEX HOOP SIDE STEP <span style="float: right;">X16</span></p> <p style="text-align: right;">Reg Cab <span style="float: right;">X16</span> Ext/Crew Cab <span style="float: right;">X32</span></p>	<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>I</b></div> <p><b>1/4" Flat Washer</b></p>  <p>FROM HEX HOOP SIDE STEP <span style="float: right;">X16</span></p> <p style="text-align: right;">Reg Cab <span style="float: right;">X16</span> Ext/Crew Cab <span style="float: right;">X32</span></p>
<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>J</b></div> <p><b>8mm X 1.25 Square Nut</b></p>  <p>FROM HEX HOOP SIDE STEP <span style="float: right;">X16</span></p> <p style="text-align: right;">Reg Cab <span style="float: right;">X16</span> Ext/Crew Cab <span style="float: right;">X32</span></p>	<div style="border: 1px solid black; padding: 5px; width: fit-content; margin-bottom: 5px;"><b>K</b></div> <p><b>Endcap</b></p>  <p>FROM HEX HOOP SIDE STEP <span style="float: right;">X4</span></p>	

**Tools Required**



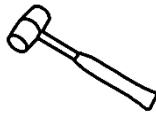
Ratchet / Wrench  
13mm



Straight Blade  
Screwdriver

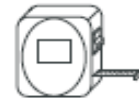


Allen Wrench  
5mm



Rubber Mallet

**Tools Recommended**



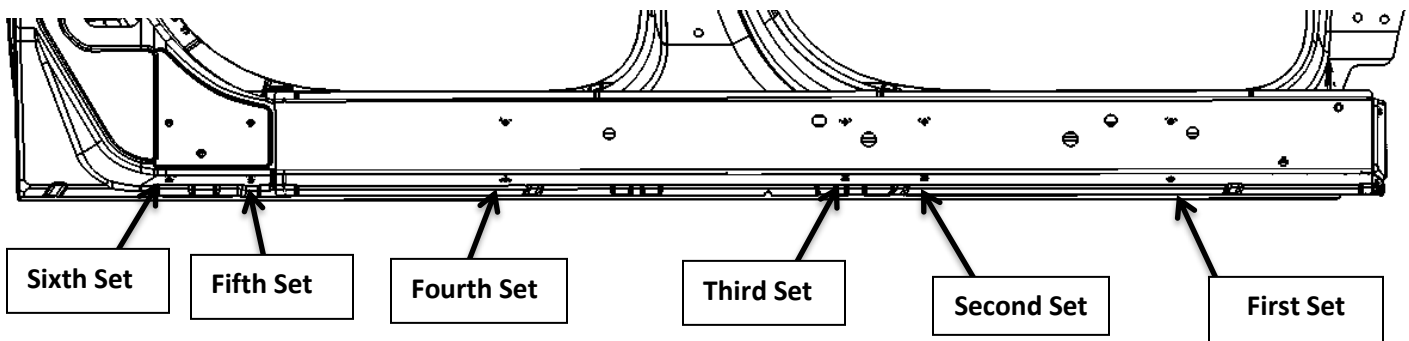
Tape Measure

**1**

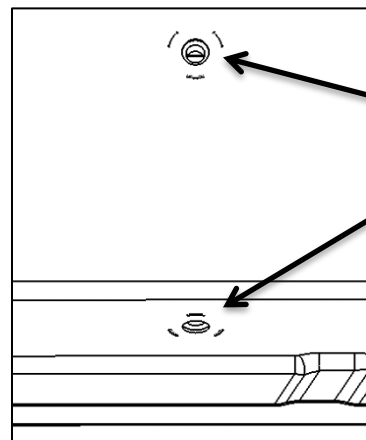
Using a straight blade screw driver, pry the plastic caps out of the holes. There are different locations depending on the cab type of your vehicle. For Regular Cab, remove the first set of plugs and the fourth set of plugs. For Extended Cab, remove the first set of plugs, the third set of plugs and the fifth set of plugs. For Crew Cab, remove the first set of plugs, third set of plugs, and sixth set of plugs. Crew Cab is shown below

Rear Driver

Front Driver



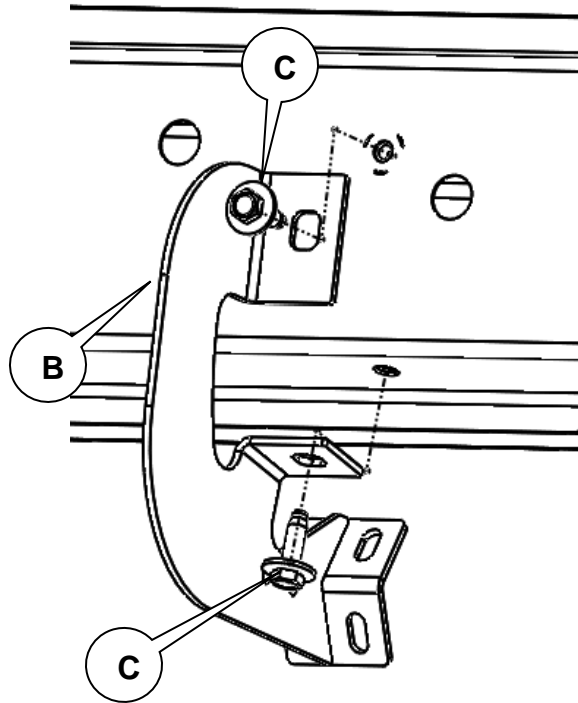
Front Driver's  
Side Shown



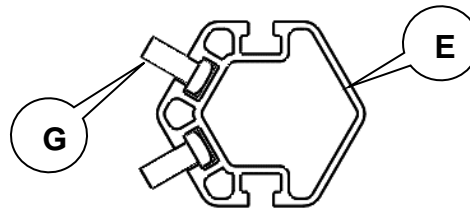
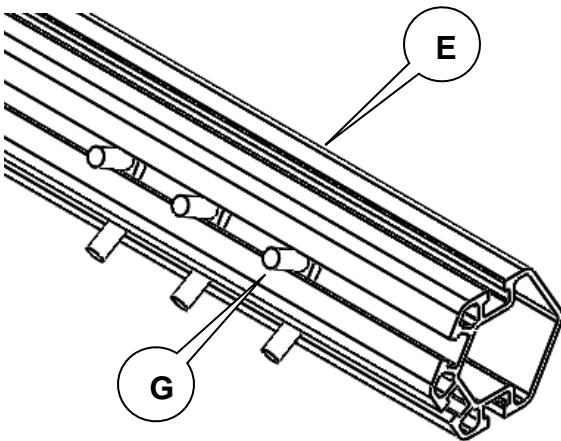
Remove plugs  
from here

**2**

Attach a Bracket (B) to each of the Driver's side Locations where the plugs were removed in step 1 using two 8mm Hex Head Bolts (C) at each location. Do not completely tighten at this time.

**3**

Install the 8mm square head bolts (G) into the rear two channels of the main tube (E). For two braces on vehicle install four bolts, for three braces on vehicle install six bolts.

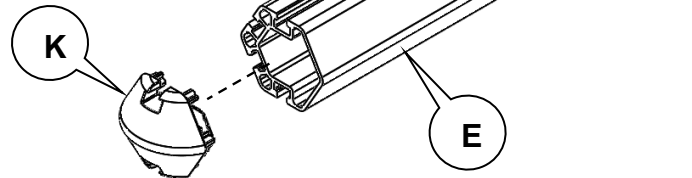
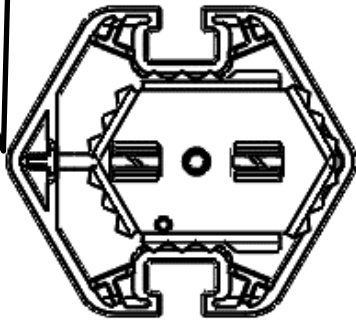


If using 2 brackets from step 2,  
install 4 bolts (G).

If using 3 brackets from step 2,  
install 6 bolts (G).

- 4** Install endcaps (K) on both ends of the main tube (E) by first hand pushing them to set in place, then hitting them with a rubber mallet. Make sure that the spring clip is positioned the correct way (see image below). Complete this step before installing the tube on the vehicle.

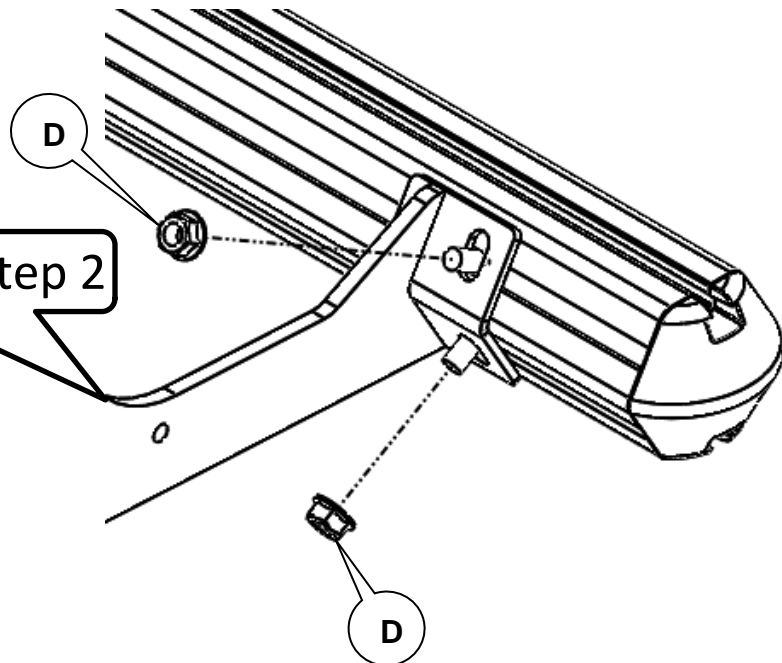
Towards channels with bolts from step 3



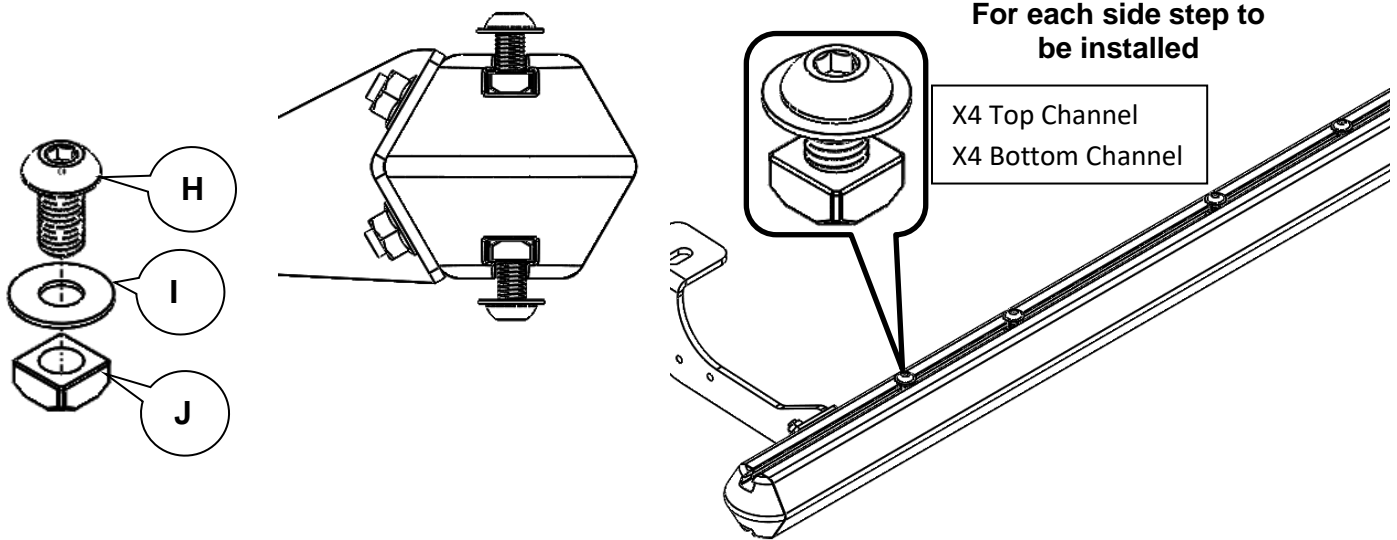
Before completing this step ensure that the correct amount of bolts are in the channels. Installing the endcaps will lock the bolts in the channels.

- 5** Mount the tube to the brackets by sliding the bolts into the slots of the brackets and install an M8 nut (D). Depending on the tube color, there may be hook marks from the paint process. Install the tube with the hook mark side down. Center the main tube using tape measure. Fully tighten the tube to the brackets. Then tighten the brackets to the vehicle.

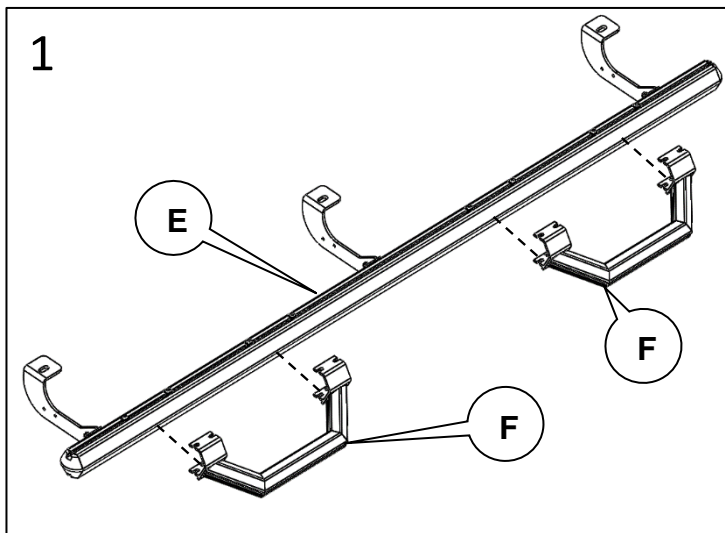
Brackets From Step 2



- 6** Assemble bolts (H), washers (I), and nuts (J). Only turn the bolts two times into the nuts. There will be eight bolts per Side Step. Four bolts in the top, and four in the bottom channel per Side Step. Then slide the nut into the upper and lower channels roughly where the Side Step(s) (F) will be located.



- 7** Install Side Step (F) by placing the side step(s) on the main tube (E) and sliding the button head bolts into the slots of the side step with the washer on top of the Side Step. Double check the placement of the side step by opening the door(s) then adjust as necessary. Fully tighten all hardware at this time.



Use tape measure to ensure tubes and step locations match on both sides

Repeat Steps 1-7 on Passenger side.

