

# INSTALLATION INSTRUCTIONS

VEHICLE	HITCH NO.
CHEVROLET & GMC C&K SERIES PICKUPS W/8' & 6' BOX*	75034 33065
FORD F-SERIES PICKUPS (W/34" FRAME)	
INTERNATIONAL PICKUPS	

EQUIPMENT REQUIRED:

WIRING ACCESS LOCATION: PU1, PU2

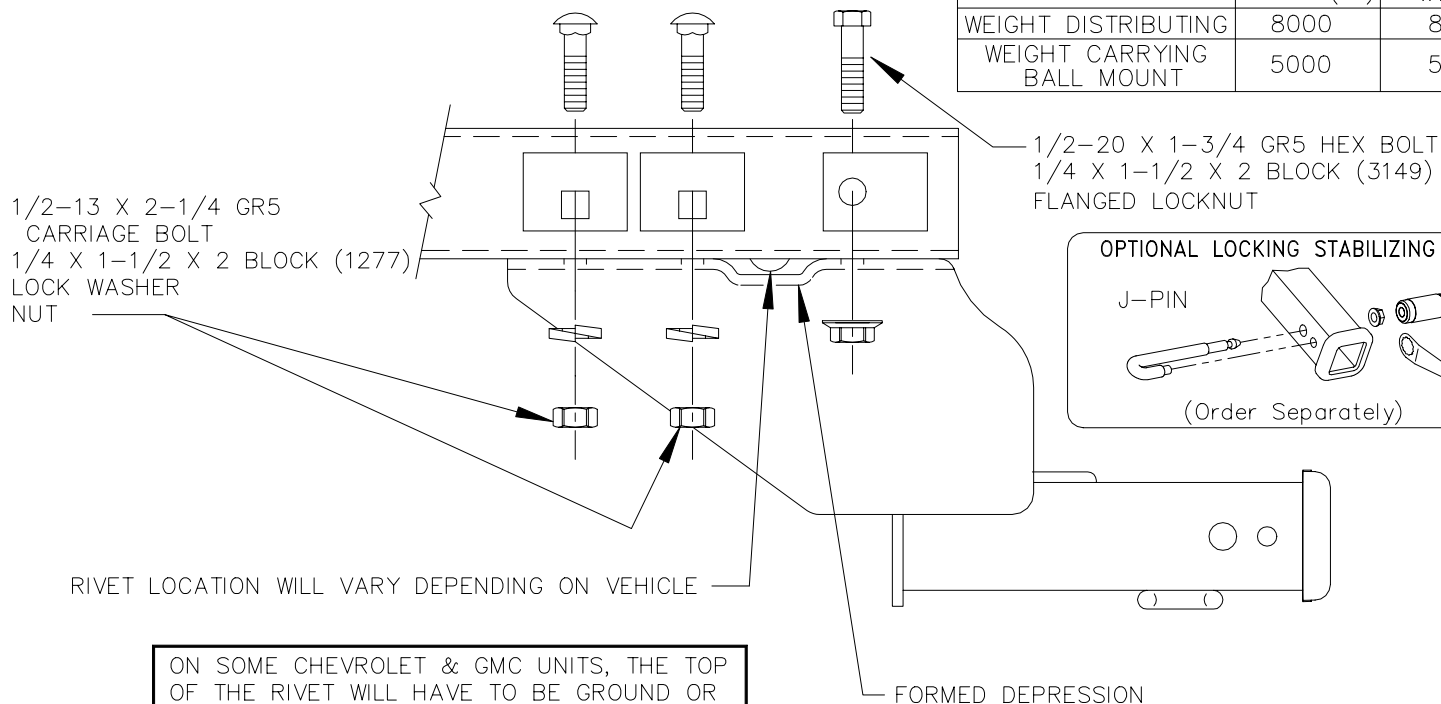
DRILL BITS: 1/2"

HITCH REQUIRES 5/8" PIN & CLIP IF STABILIZING PIN IS NOT INSTALLED.

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4", 7/8"

DO NOT EXCEED LOWER OF TOWING VEHICLE MFR'S RATINGS OR

HITCH TYPE ▼	MAX GROSS TRLR WT(LB)	MAX TONGUE WT(LB)
WEIGHT DISTRIBUTING	8000	800
WEIGHT CARRYING BALL MOUNT	5000	500



ON SOME CHEVROLET & GMC UNITS, THE TOP OF THE RIVET WILL HAVE TO BE GROUND OR FILED TO OBTAIN ADEQUATE CLEARANCE WITH THE FORMED DEPRESSION

\* TO CLEAR RIVETS ON CHEVROLET & GMC UNITS WITH 6' BOX, ADD SIX (6) 3/8 X 1-1/2 X 3 BLOCKS (1077-011) BETWEEN FRAME AND HITCH. BLOCKS ARE NOT PROVIDED AND MUST BE PURCHASED SEPARATELY.

1981 AND LATER CHEVROLET & GMC APPLICATIONS WITH STEP BUMPERS REQUIRE THE REMOVAL OF SUPPORT BRACKETS TO THE FRAME. THESE BRACKETS SHOULD BE RETAINED FOR REINSTALLATION UPON REMOVAL OF THE RECEIVER. THE STEP BUMPER SHOULD NOT BE USED FOR TOWING WITH THESE BRACKETS REMOVED.

1. REMOVE SPARE TIRE AND CARRIER FROM VEHICLE.
2. DISCONNECT CLAMP AND DROP EXHAUST PIPES ON DUAL EXHAUST MODELS.
3. REMOVE UNDERCOATING FROM ATTACHING SURFACES. POSITION RECEIVER ON VEHICLE, MAKING SURE IT IS CENTERED ON THE VEHICLE AND THAT THE FORMED DEPRESSION IN THE SIDE BRACKET IS POSITIONED OVER THE RIVET, IF PRESENT.

NOTE: ON SOME CHEVROLET & GMC UNITS, THE TOP OF THE RIVET WILL HAVE TO BE GROUND OR FILED OFF TO INSURE THAT THE ATTACHING SURFACES SIT FLAT ON THE FRAME.

4. DRILL 1/2" HOLES IN THE BOTTOM OF THE FRAME USING THE RECEIVER AS A TEMPLATE.
5. INSTALL ALL FASTENERS AS SHOWN, PLACING BLOCKS INSIDE THE VEHICLE FRAME.  
TIGHTEN NUTS ON 1/2-13 GR5 CARRIAGE BOLTS TO 75 LB.-FT.  
TIGHTEN LOCKNUTS ON 1/2-20 GR5 HEX BOLTS TO 95 LB.-FT.
6. TO RETAIN UNDER-BOX STOWAGE, THE SPARE TIRE CARRIER WILL HAVE TO BE RELOCATED AND/OR MODIFIED. MAKE SURE RELOCATED TIRE AND CARRIER DO NOT CONTACT BRAKE LINE, REAR AXLE OR OTHER SAFETY-RELATED COMPONENTS.
7. RECONNECT EXHAUST PIPES.

APPROX WEIGHT (LB.)	FASTENER KIT
35.3	01130-484

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.