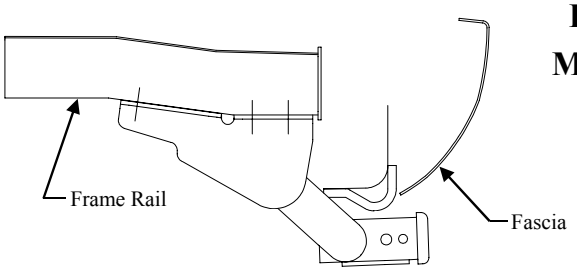
Installation Instructions
Ford Escape
Mazda Tribute

Part Numbers:
75118, 87635
33039, 70636,
78219 U-Haul



Hitch Shown In Proper Position

Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	**5000 (2270 Kg.)**	**500 (227 Kg.)**
Weight Carrying Ball Mount	**3500 (1589 Kg.)**	**350 (159 Kg.)**

Equipment Required: Tin Snips

Fastener Kit: F75118
Wrenches: 10mm, 11/16, 18mm
Drill Bits: None

Wiring Access Location: SUV, SUV2

Fasteners Typical Both Sides

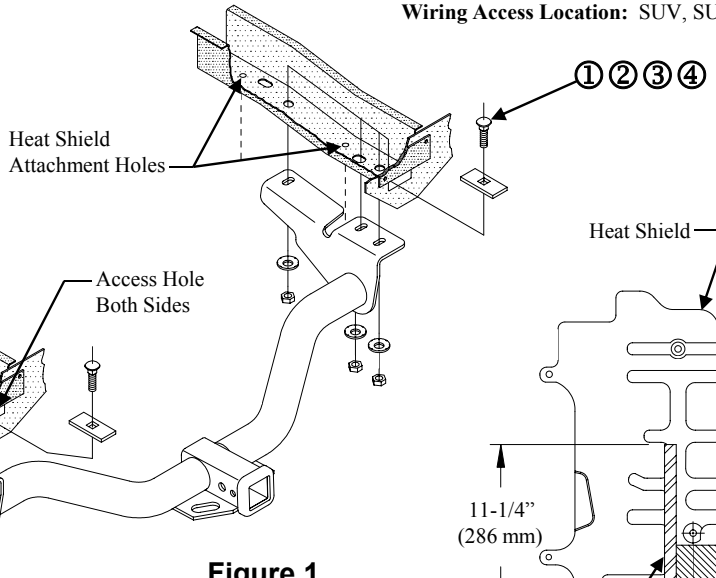


Figure 1

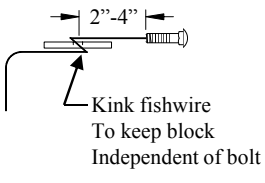


Figure 3

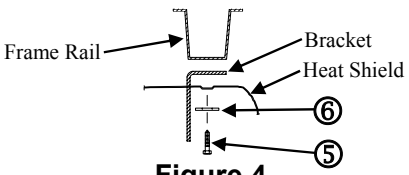


Figure 4

Figure 2
(2002 and Earlier Models)

①	Qty. (6)	Carriage Bolt 7/16-14 x 1/3/4 GR5	④	Qty. (6)	Hex Nut 7/16-14
②	Qty. (6)	Spacer Block ¼" x 1 x 3	⑤	Qty. (1)	Hex Bolt M6 x 1.00 x 20mm CL8.8
③	Qty. (6)	Conical Toothed Washer 7/16"	⑥	Qty. (1)	Flat Washer ¼"

1. Remove heat shield on 2002 and earlier models.
2. Fishwire carriage bolts and blocks thru access hole in end of frame as shown in Figure 1.
   Note: Keep carriage bolts and blocks independent of each other for fishwiring (see Figure 3).
3. Raise hitch into position and install conical toothed washers and hex nuts.
   Note: Be careful not to push fasteners back into frame.
4. Trim heat shield as shown in Figure 2.
5. Reinstall heat shield using existing fasteners, except over hitch bracket use new M6 hex bolt and flat washer supplied with hitch (see Figure 4).

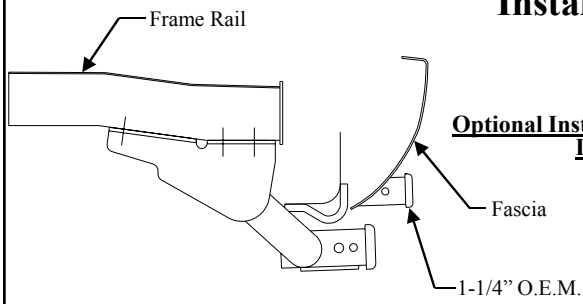
Tighten all 7/16-14 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M)
Tighten M6 x 1.00 CL8.8 fasteners with torque wrench to 10 Lb.-Ft. (14 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

Installation Instructions
Ford Escape
Mazda Tribute

Part Numbers:
75118, 87635, 33039, 70636, 78219 U-Haul

Optional Installation with existing O.E.M. Class 2 Integrated Hitch/Bumper



Hitch Shown In Proper Position

Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	**5000 (2270 Kg.)**	**500 (227 Kg.)**
Weight Carrying Ball Mount	**3500 (1589 Kg.)**	**350 (159 Kg.)**

Equipment Required: Tin Snips

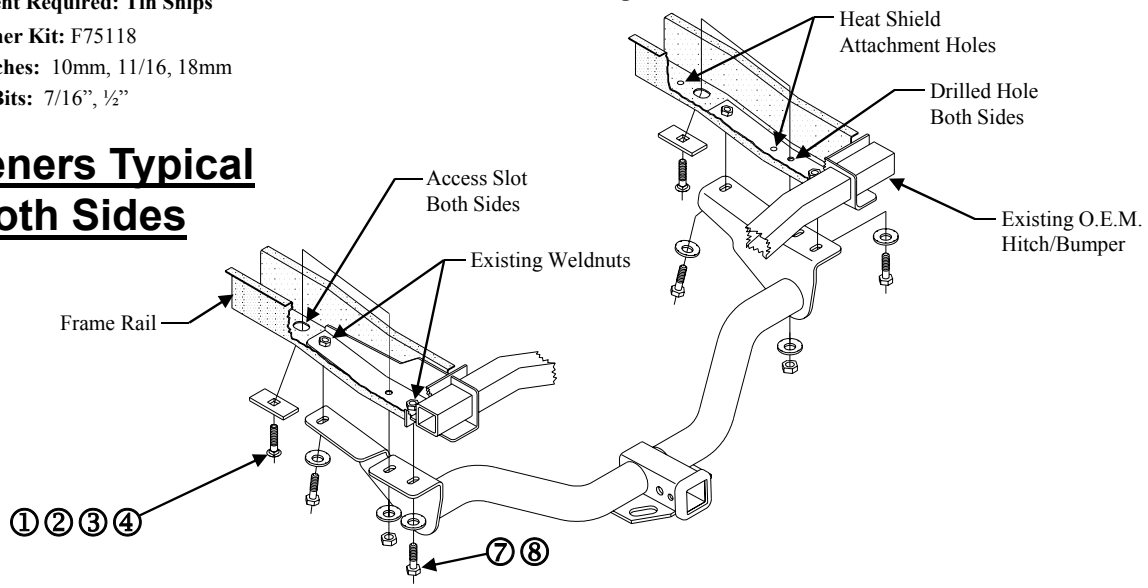
Fastener Kit: F75118

Wrenches: 10mm, 11/16, 18mm

Drill Bits: 7/16", ½"

Wiring Access Location: SUV, SUV2

Fasteners Typical Both Sides



①	Qty. (2)	Carriage Bolt 7/16-14 x 1/3/4 GR5	⑤	Qty. (1)	Hex Bolt M6 x 1.00 x 20mm CL8.8
②	Qty. (2)	Spacer Block ¼" x 1 x 3	⑥	Qty. (1)	Flat Washer ¼"
③	Qty. (2)	Conical Toothed Washer 7/16"	⑦	Qty. (4)	Hex Bolt M12 x 1.75 x 45mm CL10.9
④	Qty. (2)	Hex Nut 7/16-14	⑧	Qty. (4)	Conical Toothed Washer ½"

Optional Installation with Existing O.E.M. Class 2 Integrated Hitch/Bumper

1. Remove heat shield on 2002 and earlier models
2. Raise hitch into position and loosely install hex bolts into existing weldnuts.
3. Using hitch as a template, drill 7/16" hole thru center attachment slot at a slight angle towards the center of the vehicle.
4. Lower aftermarket hitch and open 7/16" hole to ½"
5. Open 5/8" x 15/16" slot forward of foremost bolt hole to accept 1" x 3" block.
6. Fishwire block and carriage bolt through the access hole into the drilled hole.
7. Raise hitch into position using new fasteners.
8. Tighten all 7/16-14 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M)
   Tighten all M12 x 1.75 CL10.9 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)
9. Trim heat shield as shown in Figure 2.
10. Reinstall heat shield using existing fasteners, except over hitch bracket use new M6 hex bolt and flat washer supplied with hitch (see Figure 4).

Tighten M6 x 1.00 CL8.8 fastener with torque wrench to 10 Lb.-Ft. (14 N*M)
Tighten all 7/16-14 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M)
Tighten all M12 x 1.75 CL10.9 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

Find more Draw-Tite products on our website. Learn more about trailer hitches and towing we have.