

Installation instructions

For set # 3.3190

1999-04 CHEVY / GMC

K1500 SILVERADO / SIERRA 4WD



It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list: Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start**.

- 4 - **3426** (upper bushing) (must reuse shell, inner sleeve and cap washers).
- 2 - **3375** (lower front bushing).
- 2 - **15.10.413.39** (lower front sleeve 1.00"O.D. x .640"I.D. x 2.950"LG).
- 2 - **3376** (lower rear bushing).
- 2 - **15.10.414.39** (lower rear sleeve 1.00"O.D. x .640"I.D. x 3.860"LG).
- 2 - **8319** (lower shock bushing, front casting side).
- 2 - **8320** (lower shock bushing, rear machine side).
- 2 - **15.10.524.39** (lower shock sleeve 1.00"O.D. X .563" I.D. X 1.340"LG).
- 4 - **15.07.25.40** (lock nut for lower control arm bolts 16mm X 2.00mm).
- 2 - **9.11107** (grease).
- 1 - **17440** (this instruction sheet).

Apply grease to all metal parts that will contact the polyurethane bushings.

