

# Installation Instructions

For Set # 3.4162

07-10 Chevy/GMC 2500/3500 2 & 4WD  
HD/NON HD Extended Cab & Crew Cab  
Body Mount Set



It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Prior to installation, make sure that your vehicle is in top mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a vehicle that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

## Installation:

Loosen bolts on one side of vehicle, then remove bolts on other side. Never put jack directly on body panels. When jacking the body use a long wood 2X4 or 4X4 for maximum support. Lift the body one side at a time and only high enough to remove & replace mounts. NOTE: When disassembling, note the quantity and positions of any shims that may have been inserted for body alignment. These shims will have to be reused to ensure proper body alignment. When lifting and lowering the body, watch the fan shroud, brake lines, fuel lines, cables, linkages and wiring harness for sufficient clearance when raising the body. It may be necessary to unhook the E-brake cable when lifting the driver side. Must reuse O.E. upper metal cups and bolts for all positions. Use WD-40 to help remove rubber mounts from metal cups. Torque fasteners to factory specs. Recheck and torque fasteners after 200 and 500 miles.

## Parts list:

- 4 - 04P04360 (Upper body mount pos. 2 & 4)
- 4 - 04P04361 (Upper body mount pos. 1 & 3)
- 8 - 4201 (Lower body mount)
- 8 - 15.03.11.39 (Washer 3.00" x .563" x .125")



NOTE: GM uses little funnel shaped plastic retainers to hold the bolts and mounts on the frame during assembly. Remove them before installing the bolts, they can get sideways and keep the bolt from starting during reassembly.

