

Installation Instructions

For sets # 4.4101, 4.4106 & 4.4110

66-77 Ford Bronco Body Mount Bushing Set



Parts List*

8 ea 4025 Bushing (0.775" Flange)
8 ea 4026 Bushing (0.750 Over All Length)
8 ea 15.10.59.39 (.875 OD x .750 ID x 1.500 L Sleeve)
8 ea 15.03.07.39 (2.500 x 7/16 Washer)
8 ea 15.03.09.39 (2.000 x 7/16 Washer)

8 ea 15.03.04.39 (1.125 x 7/16 Washer)
4 ea 15.05.08.39 (7/16-14 x 3" Bolt)
4 ea 15.05.09.39 (7/16-14 x 4" Bolt)
8 ea 15.07.02.40 (7/16-14 Nylock Nut)
1 ea 17030 (Instructions)

4.4101-Bushings Only, 4.4106-Hardware Only, 4.4110-Bushings & Hardware

Spray all nuts to be removed generously with your favorite rust buster.

Note: When disassembling, note the quantity and positions of any shims that may have been inserted for body alignment. These shims **MUST** be reused to ensure proper body alignment.

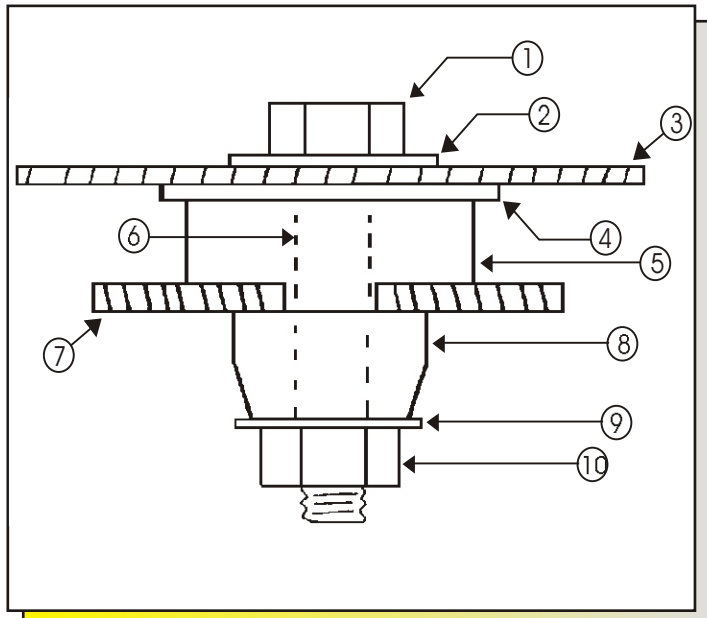
CAUTION!: Only raise body high enough to remove & replace mounts. Always watch the fan shroud for sufficient clearance when raising the body. When jacking the body use a long enough 2X4 or 4X4 for maximum support. Never put jack directly on body panels.

Install mounts one side at a time with bolts on other side loosened only.

Re-torque all bolts to factory specifications.

Assembly Order

1. A. The four forward mounting positions use 7/16-14 x 3" bolts.
B. The four rear mounting positions use 7/16-14 x 4" bolts.
2. 1.125" O.D. Washer
3. Body Sheet Metal
4. 2.500" O.D. Washer
5. 4025 Body Mount Bushing
6. 1-1/2" long sleeve-all 8 same.
7. Frame
8. 4026 Conical Body Mount Bushing
9. 2.000" O.D. Washer
10. 7/16-14 Nylon Locking Nut



17030