



---

## FEL-PRO INSTALLATION TIPS

### REAR MAIN BEARING SEAL

The seal contained in this set has a preinstalled plastic installation tool. The tool protects the seal at time of installation and must be removed after the seal is installed.

Fel-Pro does not recommend the use of a repair sleeve with this seal.

**INSTALL SEAL** into the recessed cavity of the seal retainer or into the cylinder block (depending upon engine model).

---

**IMPORTANT:** This (PTFE) seal must be installed **DRY**. Do not lubricate seal lip or the crankshaft.

---

### FLYWHEEL BOLTS

**REINSTALL FLYWHEEL** to crankshaft. Note: On some engines that use a one-piece rear main bearing seal, a condition may exist where the bolt holes in the crankshaft rear flange have been drilled too deep by the manufacturer. This can result in oil seepage which may be misdiagnosed as coming from the oil pan or rear main bearing seal. To prevent seepage, coat bolt threads with thread locking sealer. Torque securely to OEM specifications.