

11-14 GMC Front Bumper Replacement Installation Instructions. GMC 2500HD, 3500HD Part # 300-31-1005, XFBR 2500HD, 3500HD Part #600-31-1005



Step 1
Remove plastic shield above chrome bumper

Step 1: Remove factory bumper + Factory plastic shield above the chrome bumper. Note: **Do not** remove factory tow hooks.

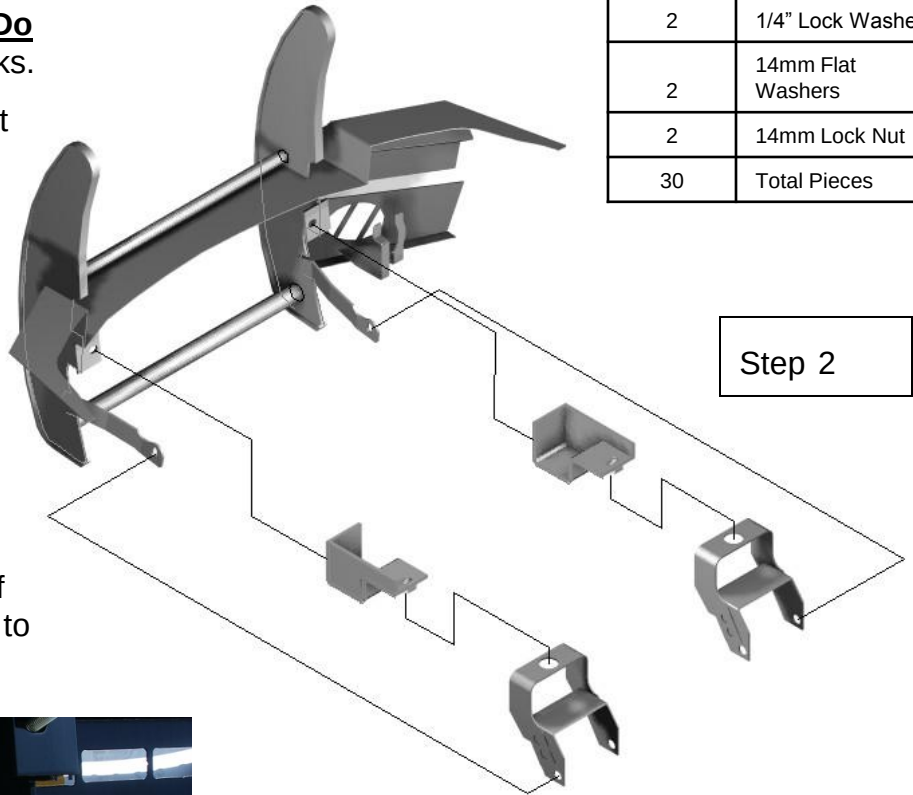
Step 2: Install frame support bracket to frame horn using long factory bolt and nut provided.

Step 3: Install factory fog lights to front end using the 3/8" washers to hold light to steel bracket as shown in picture below. Mount front end replacement to frame horn support brackets (that was installed in step 2).

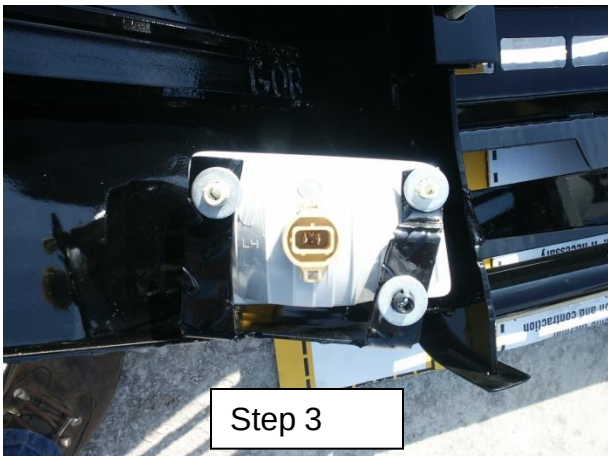
Step 4: Install bottom foot of Front Bumper Replacement to the outside tow hook bolts.

Bolt Bag Contents:

Quantity	Description
6	3/8" Flat Washer
2	1/2" X 1-3/4" bolts
4	1/2" flat washers
2	1/2" Lock Washer
2	1/2" Hex Nuts
2	1/4" X 1" bolts
2	1/4" nuts
4	1/4" flat washers
2	1/4" Lock Washers
2	14mm Flat Washers
2	14mm Lock Nut
30	Total Pieces



Step 2



Step 3

Step 5: Check alignment of front end replacement to truck and tighten all bolts.