

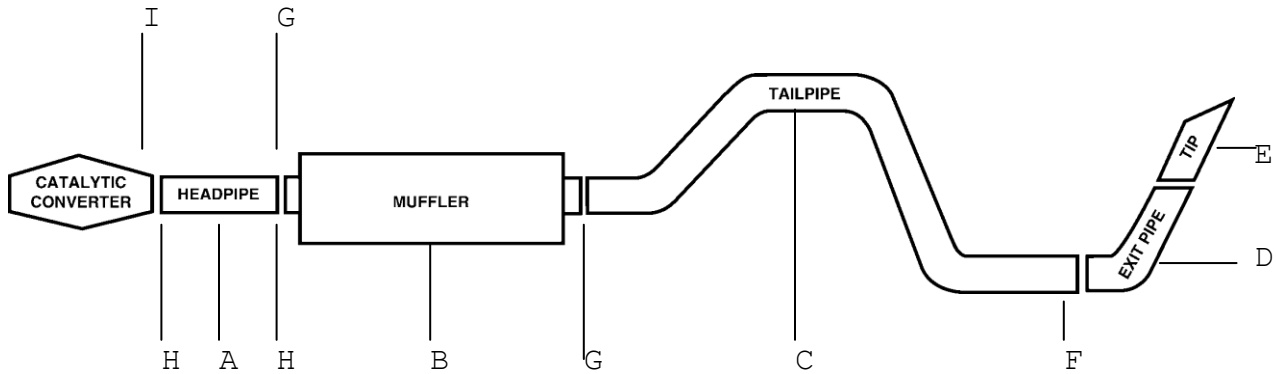


INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

CHEVY TRUCK 7.4L 2/4WD EXTENDED CAB, LONG BED

PART # 615556L



ITEM	PART #	QUANTITY	DESCRIPTION
A	270-30054S	1	3" X 54" STAINLESS HEADPIPE
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	110-50030RS	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS TAILPIPE
E	500360	1	3 1/2" STAINLESS TIP
F	500033	1	TAILPIPE HANGER
G	500551	2	MUFFLER HANGERS
H	OHD300	2	3" CLAMP
I	500601	1	FRONT EXTENSION HANGER

EXHAUST INSTALLTION

CHEVY/GMC TRUCK

SLIP FIT CONVERTER

WHEN INSTALLING THE EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE,BLOCK TIRES AND USE SAFTEY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOL:

9/16 SOCKET, ½' WRENCH, ½' SOCKET, HACKSAW, JACK STAND, 15mm SOCKET

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing with hangers in the proper location.
2. Raise vehicle and support with stands. Remove stock hangers leaving all rubber mounting gromets in place. Cut the tailpipe for easy removal. Remove stock exhaust system directly behind cat converter.
3. Connect headpipe # A behind the stock converter using clamp # H, do not tighten and hanger # I.
4. Connect the muffler # B with inlet towards the converter to the headpipe. Use the jack stand to support the muffler and connect clamp #H and hanger # G. Muffler inlet is looking into the louvers. Do not tighten.
5. Installthe overaxle tailpipe # C, connect to the muffler. Install #G hanger and use it to clamp tailpipe to muffler.
6. Connect turnout exit pipe # D to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck. Remove the L bracket off the stock hangers connect it to hanger #F and install, using the bracket to clamp overaxle and tailpipe together.
7. Install stainless steel tip. Clamp down. To clean stainless steel tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

SPECIAL NOTES:

- * MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES ETC.
- * SOME 88-89 CHEVY TRUCKS HAVE A REAR CONVERTER WHICK SHOULD BE RE-INSTALLED BACK INTO STOCK LOCATION.