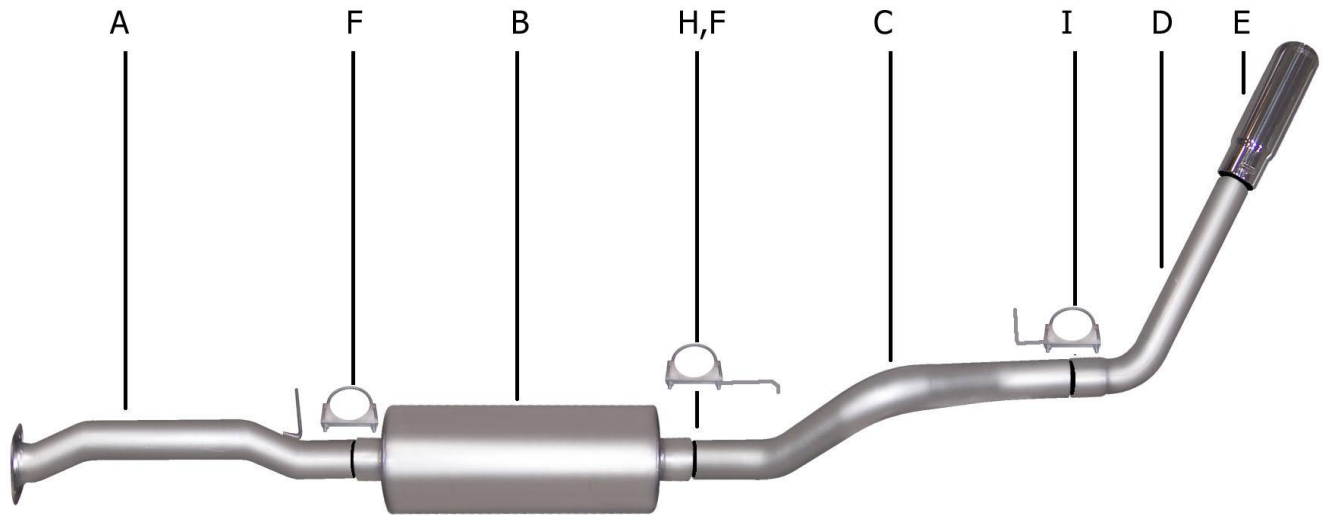




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL**  
**CAT-BACK STAINLESS SINGLE EXHAUST**  
**CHEVY TRUCK 4.3L-5.0L- 5.7L 2/4WD**  
**EXTENDED CAB, SHORT BED**  
**PART # 615576**



ITEM	PART #	QUANTITY	DESCRIPTION
A	182-30046FS	1	3" S/S HEADPIPE W/FLANGE #GP-105
B	420887	1	3" SUPERFLOW STAINLESS MUFFLER
C	130-50030RS-C	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" STAINLESS TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	2	3" CLAMP
H	500441	1	REAR MUFFLER HANGER
I	500442	1	TAILPIPE HANGER

**FLANGE CONNECTION TO THE CONVERTER. STOCK SINGLE INLET MUFFLER.**

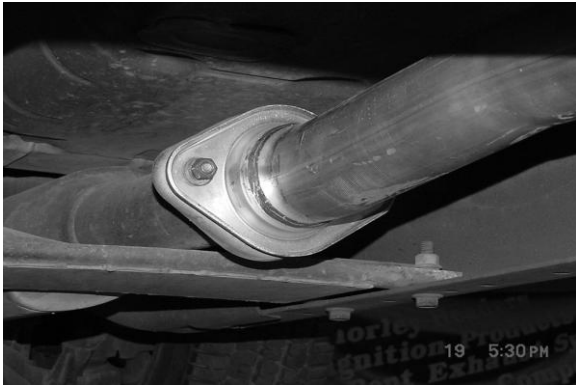
# EXHAUST INSTALLATION #615576

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFTEY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFTEY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACK STAND, HACKSAW

LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE TO THE MANUAL.



UNBOLT THE 2 BOLT FLANGE LOCATED BEHIND THE CATALYTIC CONVERTER. **SAVE STOCK NUTS AND BOLTS. YOU WILL REUSE THEM.**

NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.

BOLT HEADPIPE #A TO THE STOCK FLANGE BEHIND THE CONVERTER RE-USING FACTORY BOLTS AND NUTS. INSERT WELDED HANGER INTO RUBBER GROMMET.



SLIDE MUFFLER ONTO HEADPIPE 1-1/2" TO 2" USING CLAMP #F TO SECURE MUFFLER TO HEADPIPE. USE A JACKSTAND TO SUPPORT MUFFLER. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL REAR MUFFLER O.E. HANGER #H INTO RUBBER GROMMET AND SLIDE IT ONTO THE MUFFLER OUTLET. DO NOT TIGHTEN.

INSTALL OVERAXLE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2" USING CLAMP #F TO SECURE THE TAILPIPE TO THE MUFFLER.

DO NOT TIGHTEN. INSTALL TURNOUT PIPE #D ONTO TAILPIPE. INSTALL TAILPIPE HANGER #I INTO RUBBER GROMMET AND ATTACH IT TO THE TAILPIPE.

DO NOT TIGHTEN. NOW TIGHTEN ALL CLAMPS, BOLTS AND FLANGE.



INSTALL YOUR STAINLESS TIP. TO CLEAN TIP, USE ANY STAINLESS OR ALUMINUM CLEANER.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL FUEL & BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**