



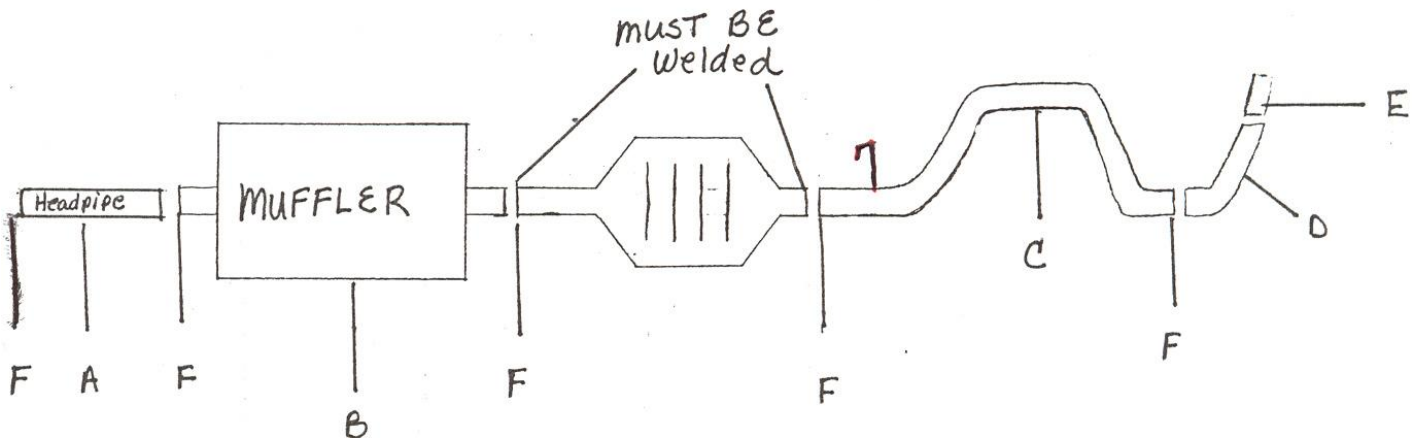
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

SUBURBAN 7.4L 2500 2/4 WD

PART#615582



ITEM	PART #	QUANTITY	DESCRIPTION
A	329-700107S	1	3" STAINLESS HEADPIPE W/HANGER
B	421887-1	1	SUPERFLOW STAINLESS MUFFLER
C	774-700499S	1	3" STAINLESS OVERAXLE TAILPIPE
D	117-50032RS	1	3" STAINLESS EXIT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	5	3" CLAMP

“ WELD ON KIT”

EXHAUST INSTALLATION #615582

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

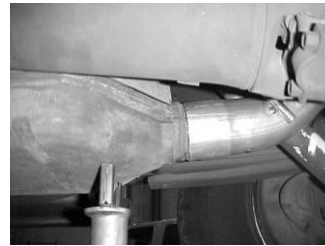
1/2" WRENCH, 9/16" SOCKET, 15MM SOCKET, HACKSAW, JACKSTAND, WD-40



LAY OUT THE EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING AND COMPARE PARTS TO THE MANUAL. TO REMOVE THE STOCK EXHAUST CUT YOUR TAILPIPE OFF JUST BEHIND THE FACTORY HANGER. NEXT MEASURE 3/4" IN FRONT OF YOUR CONVERTER AND CUT, THEN UNCLAMP IT FROM THE CLAMP IN FRONT OF THE MUFFLER. THEN REMOVE THE STOCK MUFFLER AND EXTENSION PIPE. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF HANGERS.



NEXT INSTALL YOUR FACTORY CONVERTER ONTO OUTLET OF THE MUFFLER. SUPPORT WITH A JACKSTAND TACK WELD MAKE SURE IT IS LEVEL BEFORE YOU WELD IT.



INSTALL OVERAXLE TAILPIPE # C ONTO OUTLET OF CONVERTER INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL HEADPIPE #A ONTO YOUR EXISTING STOCK FRONT PIPE AND SECURE WITH CLAMP #F. INSERT HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN



INSTALL EXIT PIPE #D ONTO TAILPIPE ROTATE UNTIL LEVEL. USE CLAMP # F TO SECURE PIPES TOGETHER. DO NOT TIGHTEN. WELD UP THE INLET & OUTLET ON THE CONVERTER.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2" WITH THE LOUVERS FACING TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER. USE CLAMP #F TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS. OUTLET SHOULD BE AT THE 6 O'CLOCK POSITION.



INSTALL STAINLESS STEEL TIP. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMP DOWN SECURELY. TO CLEAN STAINLESS STEEL TIP USE ANY STAINLESS STEEL CLEANER AND SCOTCH BRITE PAD.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE & FUEL LINES, SHOCK BOOTS, TIRE, ETC...