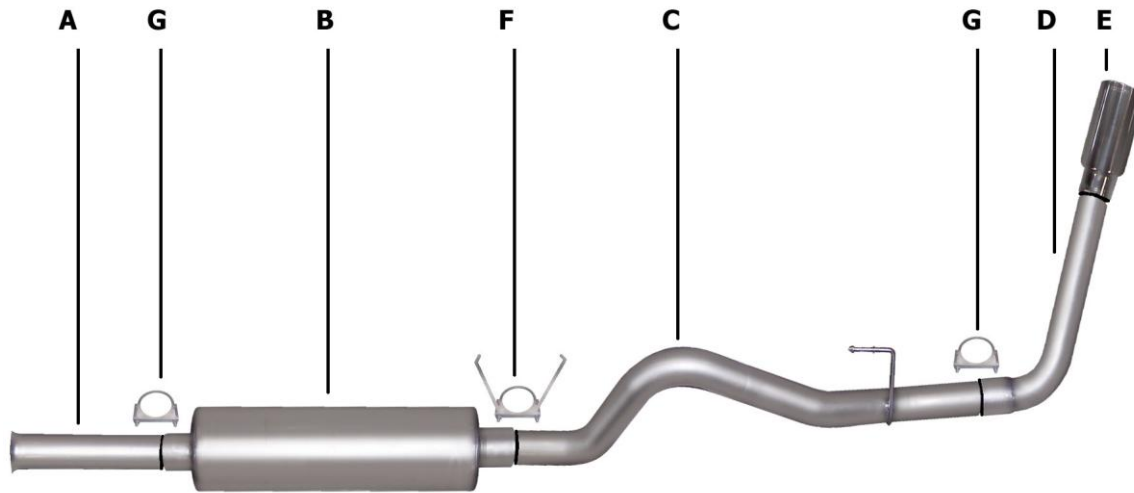




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE EXHAUST**  
**TOYOTA TUNDRA 3.4L 2/4WD**  
**TOYOTA TUNDRA 4.7L 2/4WD**  
**Double Cab, Short Bed, Access Cab, Short Bed**  
**PART #618602**



ITEM	PART #	QTY	DESCRIPTION
A	379-700250S	1	2 ½" STAINLESS HEADPIPE
B	788500S	1	SUPERFLOW STAINLESS MUFFLER
C	648-700503S	1	2-1/2" STAINLESS OVERAXLE TAILPIPE
D	378-700251S-B	1	2-1/2" STAINLESS EXIT TAILPIPE
E	500374	1	3-1/2" STAINLESS TIP
F	40095	1	O.E. HANGER/REAR MUFFLER
G	5757	2	2 ½" CLAMP

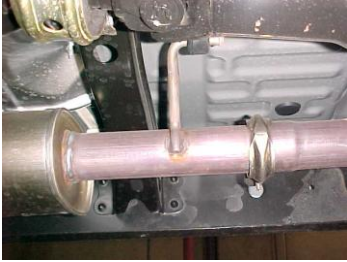
# INSTALLATION INSTRUCTIONS

WHEN INSTALLING THE GIBSON EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK THE TIRES, AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!!**

## SUGGESTED TOOLS

9/16" SOCKET, 12 MM SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTANDS, HACKSAW, WD-40

LAY OUT THE GIBSON EXHAUST AND MATCH THE PIPE NUMBERS TO THE NUMBERS ON THE PARTS LIST MANUAL.



REMOVE STOCK EXHAUST BY UN-CLAMPING THE STOCK CLAMP AT THE HEADPIPE. BE CAREFUL NOT TO DAMAGE THIS CLAMP BECAUSE YOU NEED TO RE-USE IT. ONCE IT IS UN-CLAMPED, YOU WILL BE ABLE TO PULL THE STOCK EXHAUST OFF THE VEHICLE. MAKE SURE ALL FACTORY RUBBER GROMMETS ARE STILL IN FACTORY LOCATION. USE WD-40 TO AID YOU IN REMOVAL OF THE HANGERS FROM THE GROMMETS.



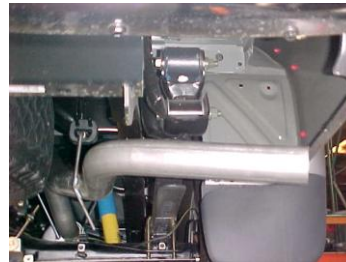
NEXT INSTALL REAR MUFFLER HANGER #F ONTO OUTLET OF MUFFLER. INSERT HANGERS INTO RUBBER GROMMETS. DO NOT TIGHTEN.



INSTALL THE GIBSON HEADPIPE #A. MAKE SURE THE HEADPIPE IS STRAIGHT. YOU MAY WANT TO GENTLY TAP THE END OF THE HEADPIPE TO ENSURE A TIGHT FIT. CLAMP DOWN THE FACTORY CLAMP AT THE FRONT OF THE HEADPIPE. **DO NOT TIGHTEN.**



SLIP OVERAXLE PIPE #C INTO THE OUTLET OF THE MUFFLER NO MORE THEN 2" AND NO LESS THEN 1 1/2". THE SPARE TIRE MAY NEED TO BE LOSEMED AND PUSHED TO THE REAR OF THE TRUCK TO GAIN CLEARANCE FOR INSTALLATION OF OVERAXLE PIPE. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL EXIT PIPE #D ONTO TAILPIPE. MAKE SURE ITS LEVEL. USE CLAMP #G TO SECURE PIPES TOGETHER. DO NOT TIGHTEN.



NEXT, SLIP THE MUFFLER #B ONTO THE HEADPIPE NO MORE THAN 2" AND NO LESS THAN 1 1/2". ATTACH TO HEADPIPE WITH CLAMP #G.



NOW INSTALL THE STAINLESS STEEL TIP USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. TIGHTEN ALL CLAMPS AND HANGERS STARTING FROM THE HEADPIPE BACK

**MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM BRAKE LINES, SHOCKS, FUEL LINES, TIRES, ETC.**