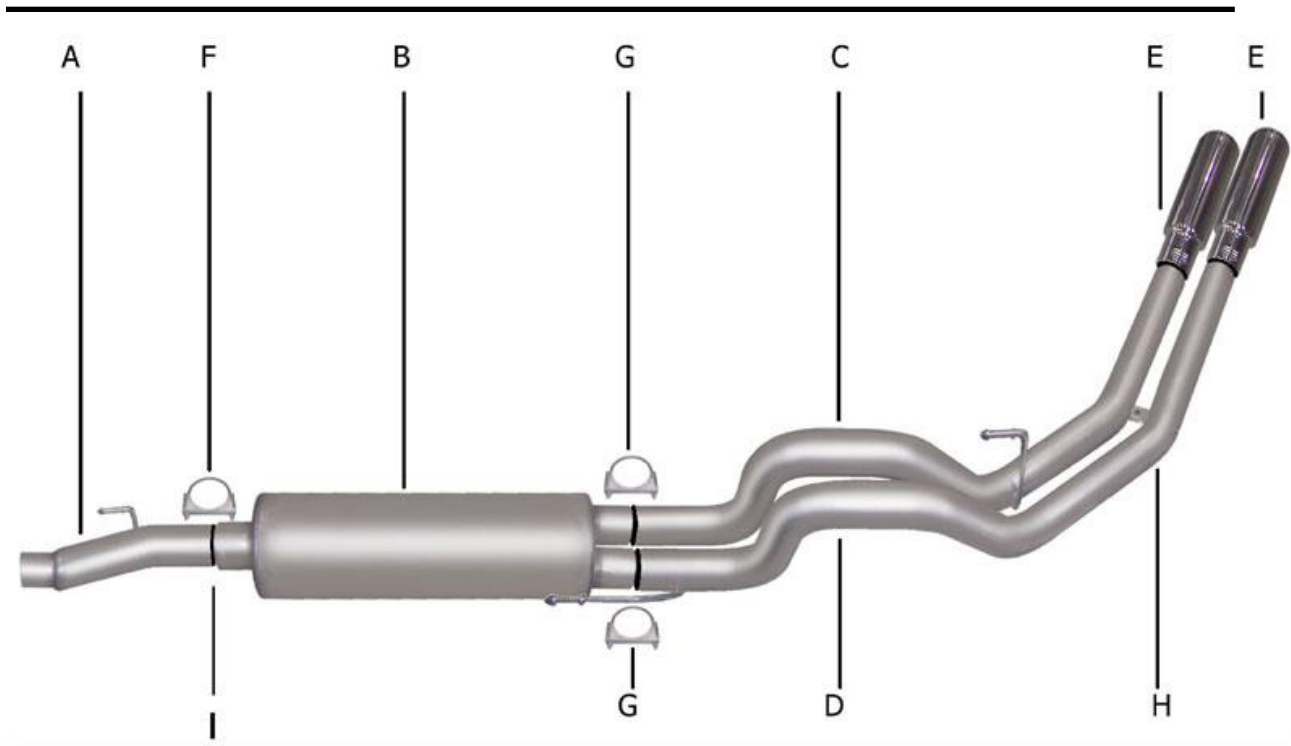


**INSTRUCTION MANUAL**
  
**CAT-BACK STAINLESS DUAL SPORT EXHAUST**

FORD F150 TRUCK 3.5L, V6 ECO BOOST 2/4WD
   
 SUPERCREW, SHORT BED 5.5'
   
 PART # 69209B



ITEM	PART#	QUANTITY	DESCRIPTION
A	1404-701149S	1	3" STAINLESS HEADPIPE
B	789800S	1	SUPERFLOW STAINLESS MUFFLER
C	1299-701067S	1	2.5" STAINLESS PASSENGER SIDE TAILPIPE
D	1300-701068S	1	2.5" STAINLESS DRIVER SIDE TAILPIPE
E	500640-B	2	BLACK CERAMIC TIPS
F	OHD300	1	3" CLAMP
G	5757	2	2.5" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPES
I	BO-1020	1	BOLT KIT FOR HEADPIPE

# EXHAUST INSTALLATION #69209B

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, WD-40, MEASURING TAPE

**TO REMOVE STOCK EXHAUST SEE BELOW FOR PROPER VEHICLE APPLICATION.**



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE 2-BOLT FLANGE LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL HEADPIPE # A INTO STOCK PIPE. THE END OF THE PIPE SHOULD BE AT THE 12 O'CLOCK POSITION, ATTACH WITH BOLT KIT #I DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET. REMOVE THE HANGER FROM THE FRAME & RELOCATE TO THE HOLES JUST TO THE LEFT OF THE OTHER HOLES YOU WILL NEED TO PRY THE INSERTS OUT & RE-INSTALL SEE PHOTO



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



INSTALL PASS. SIDE TAILPIPE # C INTO MUFFLER 1 1/2" TO 2". INSERT HANGER INTO RUBBER GROMMET, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1 1/2" TO 2". INSERT HANGERS INTO RUBBER GROMMETS, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAB ON THIS PIPE SHOULD GO ON BOTTOM OF PASSENGER SIDE PIPE USE BOLT KIT # H TO SECURE TOGETHER.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS FROM THE FRONT WORKING YOUR WAY BACK.

**MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.**

When it comes to quality performance exhaust systems, Gibson is the brand you can depend on.