



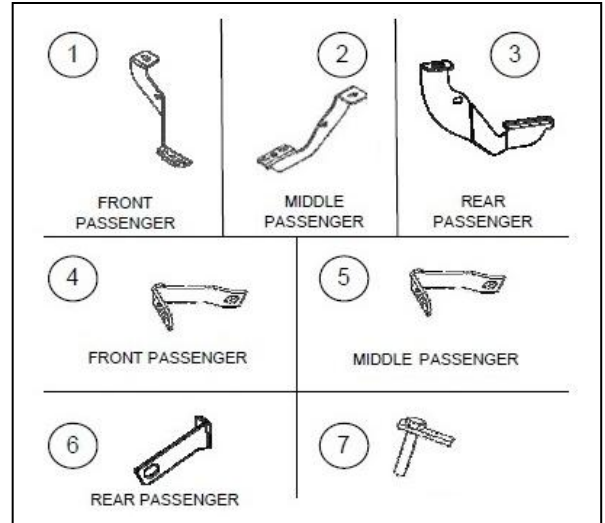
Installation Instructions

O.E. Xtreme Brackets Part # 6840435

2015 Chevrolet Silverado / GMC Sierra 2500HD, 3500HD Crew Cab (Diesel)

Parts List

Item	Qty.	Part #	Description	Torque
1	1 Pr	393014AA	Front Cab Bracket	-
2	1 Pr	393014BA	Middle Cab Bracket	-
3	1 Pr	393014CA	Rear Cab Bracket	-
4	1 Pr	393014DA	Front Auxiliary Bracket	-
5	1 Pr	391014FA	Middle Auxiliary Bracket	-
6	1 Pr	391014EA	Rear auxiliary bracket	-
7	6		5/16" Bolt Plate	
8	18		5/16" Flat Washer	-
9	18		5/16" Lock Washer	-
10	18		5/16" Hex Nut	11Ft. Lbs.
11	6		3/8" 1" Carriage Bolt	30 Ft. Lbs.
12	6		3/8" Flat Washer	-
13	6		3/8" Lock Washer	-
14	6		3/8" Hex Nut	30 Ft. Lbs.
15	2		1/2" Flat Washer	
16	12		5/16" Square Head Bolt	30 Ft. Lbs.
17	12		5/16" x 1" Hex Bolt	30 Ft. Lbs.



Tool Required:

1/2", 9/16", & 21mm Socket
17mm (12 point) Socket
15mm, 1/2" & 9/16" Wrench
Ratchet & Ratchet Extension

Approximate Installation Time: 45 min

Installation

Step-1 Begin the installation by removing the passenger side front body mount bolt, **(Photo 1)**. Keep all existing washers and bushing in place, and attach the passenger side front bracket to the vehicle using the factory body mount bolt. Leave the bolt loose for final adjustment, **(Photo 2 & Illustration 1)**.

Step-2 Locate the obround hole in the underside of the body and install one of the 5/16" bolt plates. **Photo #1** Attach the passenger side front auxiliary bracket to the body using the bolt plate, (1) 5/16" flat washer, (1) 5/16" lock washer and (1) 5/16" hex nut. Attach the opposite end of the auxiliary bracket to the side of the front bracket using (1) 3/8" x 1" carriage bolt, (1) 3/8" flat washer, (1) 3/8" lock washer and (1) 3/8" hex nut. Leave the nuts and bolts loose for final adjustment, **Photo 2 & Illustration 1)**.

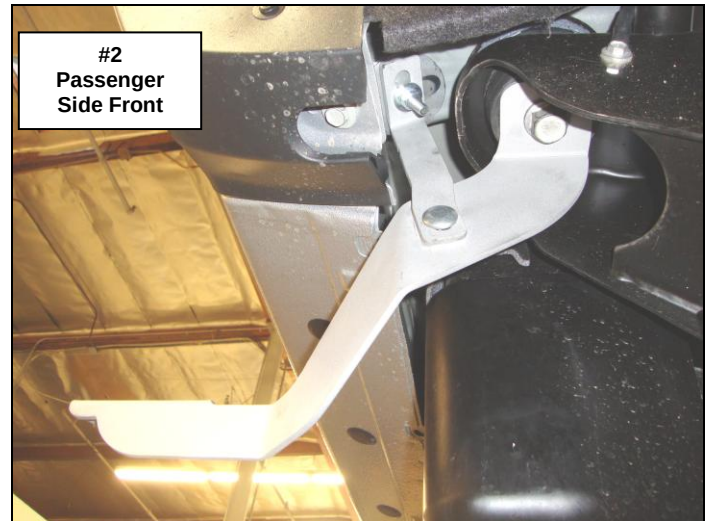
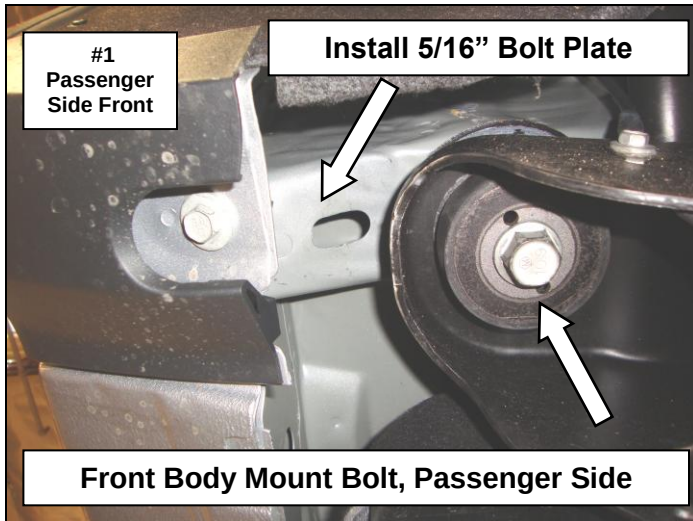
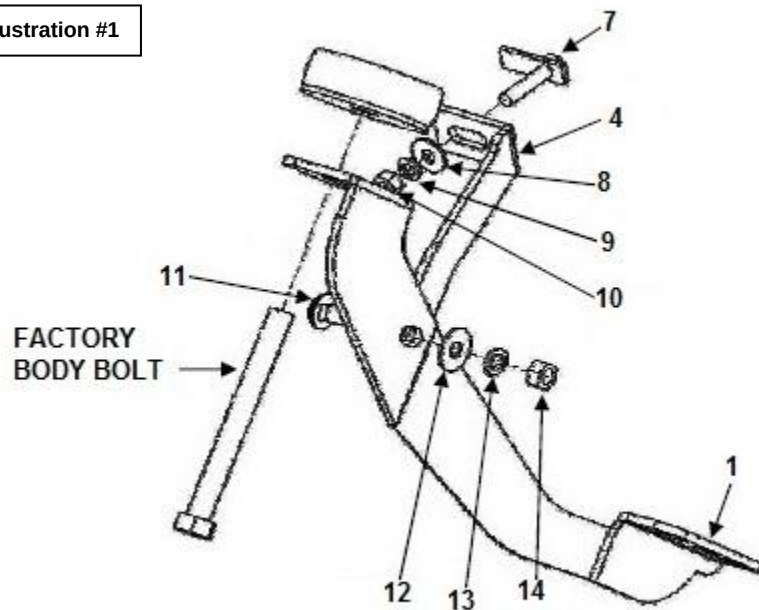


Illustration #1

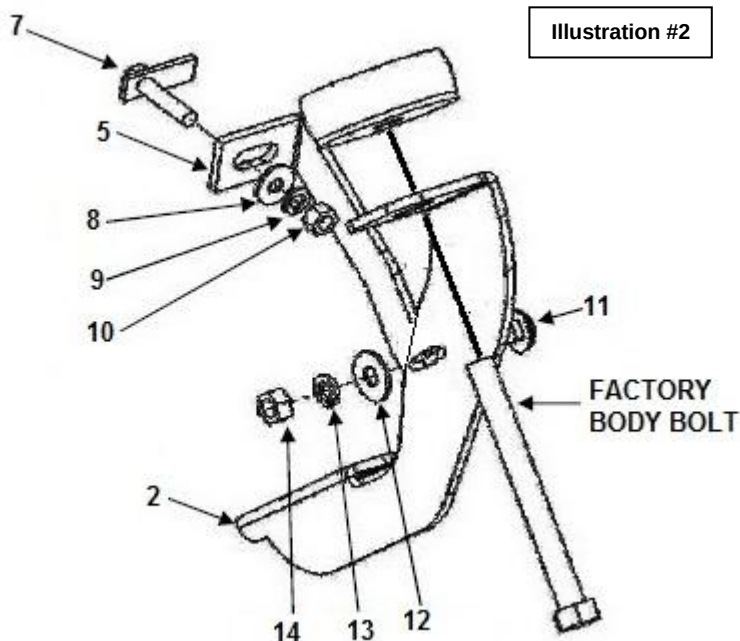
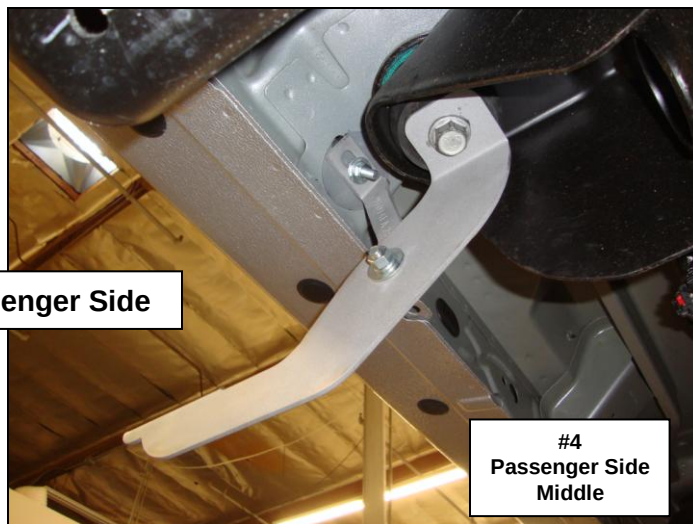
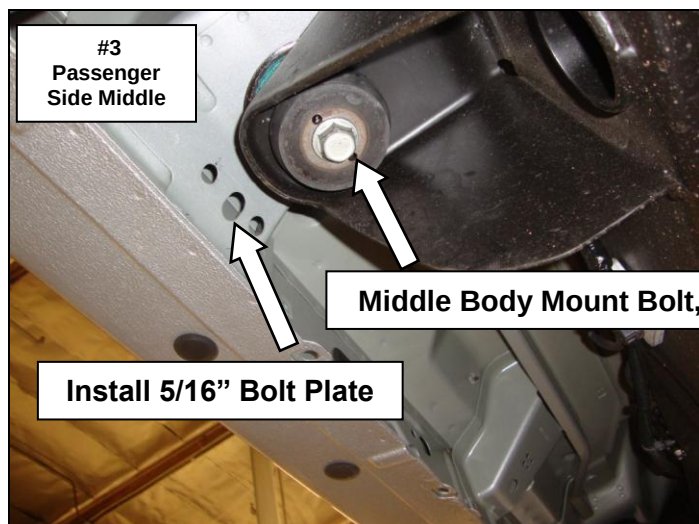


Step-3 Remove the passenger side middle body mount bolt, **(Photo 3)**.

Keep all existing washers and bushing in place, and attach the passenger side middle bracket to the vehicle using the factory body mount bolt. Leave the bolt loose for final adjustment, **(Photo 4 & Illustration 2)**.

Step-4 Locate the obround hole in the underside of the body and install one of the 5/16" bolt plates, **(Photo 3)**.

Attach the passenger side middle auxiliary bracket to the body using the bolt plate, (1) 5/16" flat washer, (1) 5/16" lock washer and (1) 5/16" hex nut. Attach the opposite end of the auxiliary bracket to the side of the middle bracket using (1) 3/8" x 1" carriage bolt, (1) 3/8" flat washer, (1) 3/8" lock washer and (1) 3/8" hex nut. Leave the nuts and bolts loose for final adjustment, **(Photo 4 & Illustration 2)**.

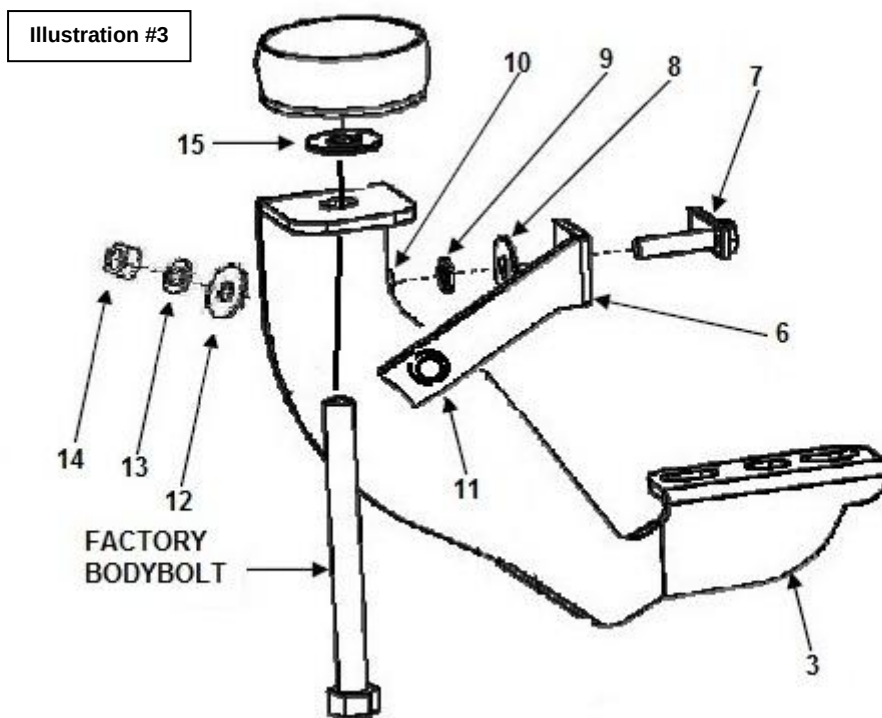
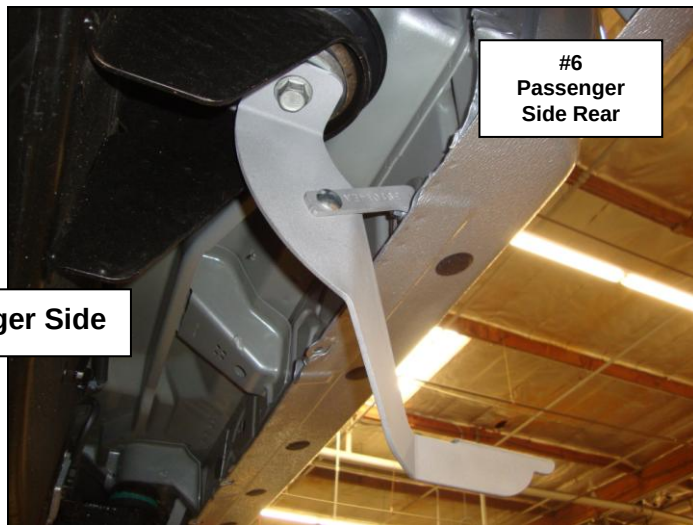
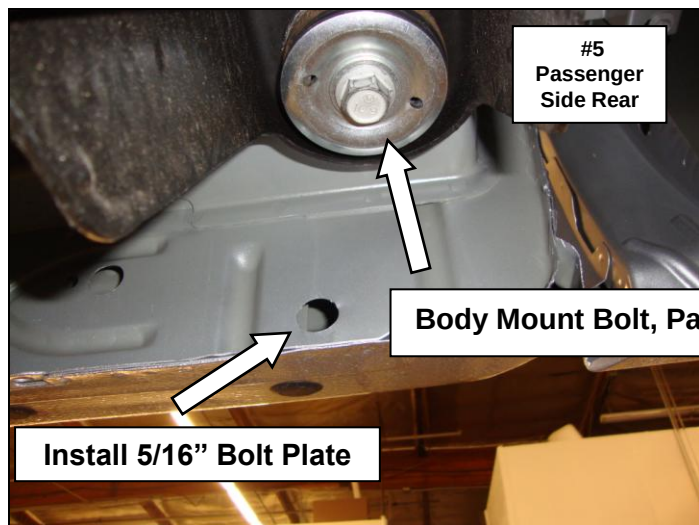


Step-5 Remove the passenger side rear body mount bolt, **(Photo 5)**.

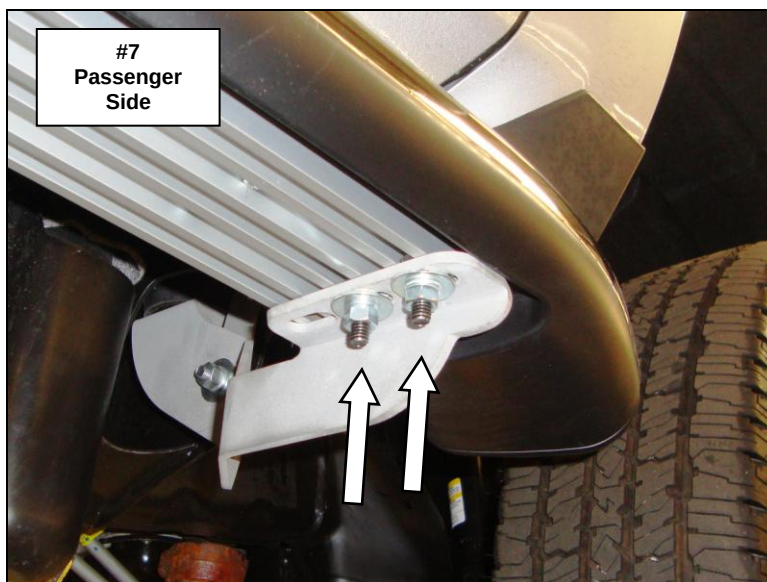
Keep all existing washers and bushing in place, and attach the passenger side rear bracket to the vehicle using the factory body mount bolt and supplied ½" flat washer. Leave the bolt loose for final adjustment, **(Photo 6 & Illustration 3)**.

Step-6 Locate and remove the plastic plug in the body rocker panel to expose the round hole, and install one of the 5/16" bolt plates, **(Photo 5)**.

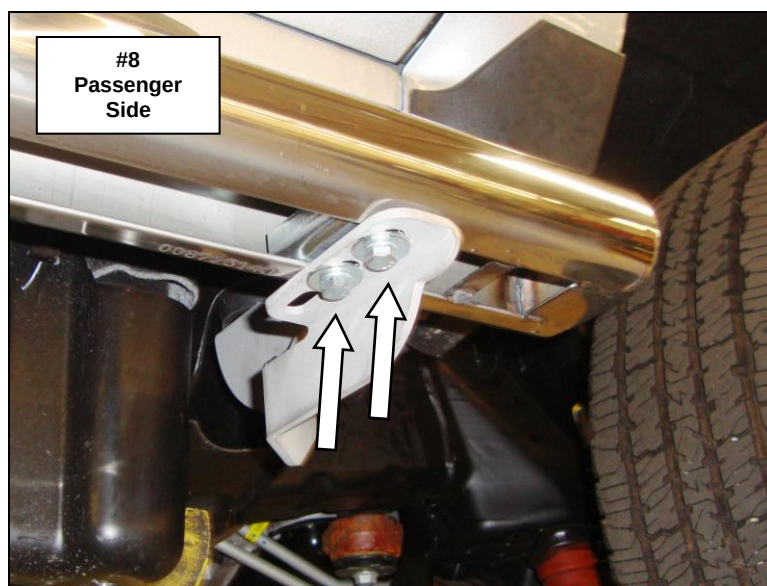
Attach the passenger side rear auxiliary bracket to the body rocker panel using the bolt plate, (1) 5/16" flat washer, (1) 5/16" lock washer and (1) 5/16" hex nut. Attach the opposite end of the auxiliary bracket to the side of the rear bracket using (1) 3/8" x 1" carriage bolt, (1) 3/8" flat washer, (1) 3/8" lock washer and (1) 3/8" hex nut. Leave the nuts and bolts loose for final adjustment, **(Photo 6 & Illustration 3)**.



If installing **5" or 6" Composite** side bars, install (6) 5/16" square head bolts in the aluminum rail on the underside of the side bar and attach the side bar to each bracket using (2) 5/16" flat washers, (2) 5/16" lock washers and (2) 5/16" hex nuts, (**Photo 7**).



If installing **4", 5" or 6" Channel Mount** side bars attach the side bar to each bracket using (1) U-bracket (2) 5/16" hex bolts (2) 5/16" lock washers and (2) 5/16" flat washers, (**Photo 8**).



Step- 7 Align the side bar with the vehicle and tighten all side bar and bracket nuts and bolts.

Step -8 Repeat the installation steps to install the driver side brackets and side bar. Remember to check and retighten all nuts and bolts periodically.