

## 1955-57 Transmission Mount Kit

### HEXMT2

#### **INSTALLATION:**

- 1.) Install engine and transmission in the frame. Use original front mounts.
- 2.) Bolt the cross member to the transmission mount cushion.
- 3.) Place the s-shaped brackets on the upper inside edge of the frame rails and install the four 3/8"-24 x 14" bolts and nuts that hold the brackets and cross member together. Leave slightly loose to allow for adjustments. Measure from the front leaf spring mounting bolt (or other common point) forward to the cross member and align as necessary to square cross member in frame.
- 4.) Measure several times to ensure you have the cross member located properly. Mark the frame through the four holes in the brackets. Remove cross member, center punch the four marks and drill with a 5/16" drill bit.
- 5.) Using the four 3/8"-16 x 1" self tapping bolts, push in and turn slowly keeping them straight while they start tightening.
- 6.) Install the cross member with the remaining four bolts. Double check for square and tighten all bolts.

