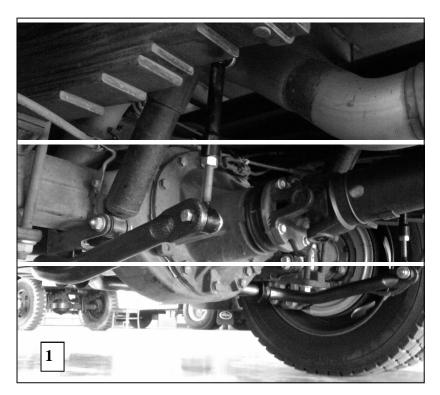
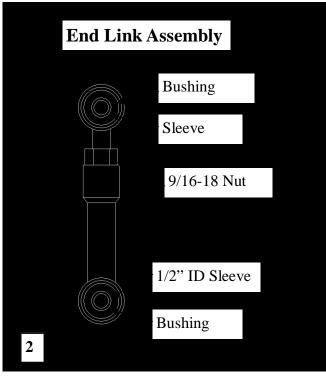


## INSTALLATION INSTRUCTIONS

## 7252 Rear Stabilizer Bar

Thank you for purchasing a quality Hellwig Product.
PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION





SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD, DO NOT RAISE VEHICLE BY FRAME.

## NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY REAR SWAY BAR.

- 1. Remove factory installed sway bar and end links.
- 2. Assemble end links as shown in diagram 2 with the large sleeves in the female end of the end link.
- 3. Attach end links to frame rail as shown using the 1/2" X 2-1/2" bolts washers and nuts. Torque to 50-60 ft-lb
- 4. Loosely attach end of sway bar to end links with 7/16" x 2-3/4" bolts, washers and locknuts. Leave loose at this time.
- 5. Lubricate bushings and attach to sway bar in location of sway bar mounts on axle.
- 6. Attach sway bar to axle with supplied 3/8" bolts, washers and locknuts. The washers are only installed on the back side of the shock brackets—not on the u-plates. Torque to 25 ft-lb.
- 7. Torque end link bolts on sway bar to 35 ft-lb.
- 8. Recheck your installation, looking for clearance on any undercarriage components, such as gas lines, exhaust pipes, brake lines, wiring, differential cover, etc.
- 9. Drive vehicle for a few miles, then recheck for position and tightness, readjust and retorque as needed. Then recheck periodically thereafter.

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