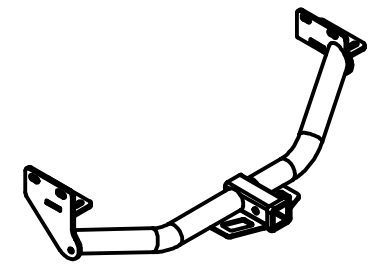




Class III Receiver Hitch

Part No. 69547C



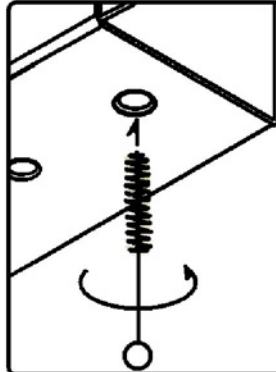
Fits: HYUNDAI SANTA FE (2.0 / 2.4L 4 CYL ONLY), KIA SORENTO (ALL)



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 900 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 8,000 LBS. TRAILER WEIGHT & 900 LBS. TONGUE WEIGHT
WARNING: *** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. ***



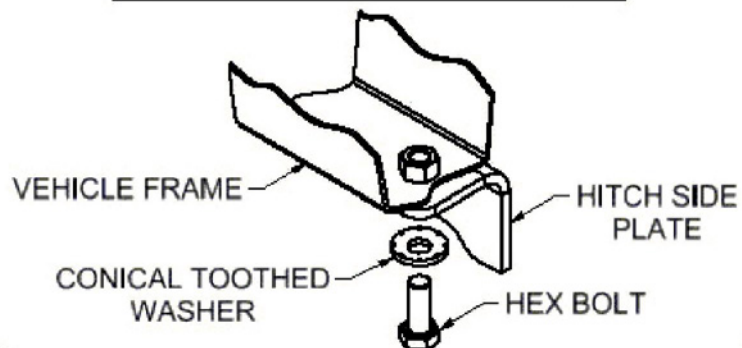
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1/2-13 x 4 1/2	CARRIAGE BOLT
2	4	HFN 1213, GR8	HEX FLANGE NUT
3	4	M10 - 1.25 x 25	HEX BOLT
4	4	3/8"	CONICAL TOOTHED WASHER
5	1	13152-SP	.188" SPACER PLATE



WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

CONICAL TOOTHED WASHER ORIENTATION DIAGRAM

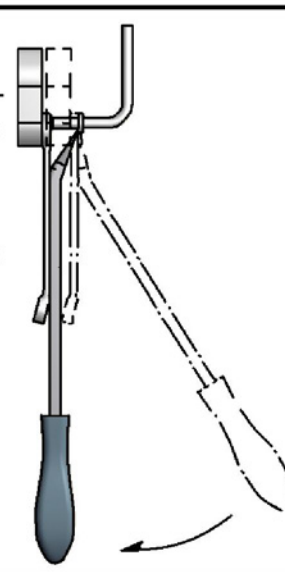


RUBBER ISOLATOR REMOVAL DIAGRAM

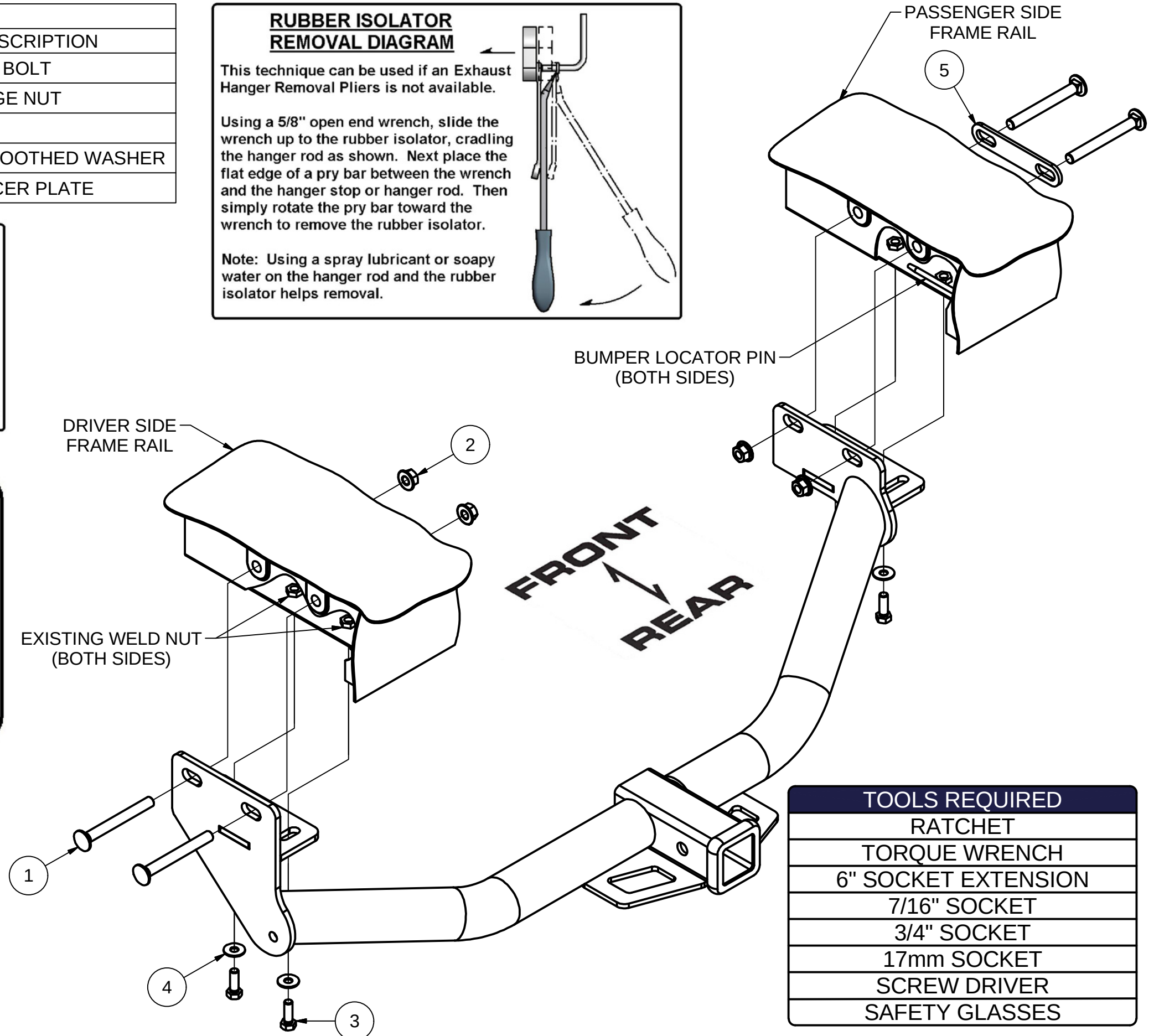
This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



BUMPER LOCATOR PIN (BOTH SIDES)



TOOLS REQUIRED

RATCHET
TORQUE WRENCH
6" SOCKET EXTENSION
7/16" SOCKET
3/4" SOCKET
17mm SOCKET
SCREW DRIVER
SAFETY GLASSES

HITCH WEIGHT: 34 LBS.

INSTALL TIME

PROFESSIONAL: 20 MINUTES

NOVICE (DIY): 40 MINUTES

INSTALL NOTES:

- NO DRILL
- LOWER SPARE
- LOWER EXHAUST
- LOWER UNDER BODY PANELS

INSTALLATION STEPS

1. Lower and remove spare tire.
2. Lower exhaust by removing (3) rubber isolators.
3. Remove the plastic under body panel from the passenger side and the driver side frame rails. Remove (3) fascia screws from the passenger side and (4) from the driver side. Carefully pull down and set aside.
4. Raise hitch into position and secure to the existing weldnuts with M10-1.25 x 25mm bolts and 3/8" conical toothed washers.
5. Insert 1/2-13 x 4 1/2" carriage bolts through the driver side plate and frame rail, secure using 1/2-13 flange nuts. Insert 1/2-13 x 4 1/2" carriage bolts through the 13152-SP spacer, in the passenger side frame rail and out the passenger side plate, secure using 1/2-13 flange nuts. **Note:** The bumper locator pin may interfere with the hitch hardware. You may need to bend or trim it to allow hardware clearance.
6. Torque all 1/2" hardware to 110 ft-lbs.
Torque all 10mm hardware to 48 ft-lbs.
7. Raise exhaust and spare tire back into position. Reinstall passenger side and driver side under body panels removed in Step (3).

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.

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