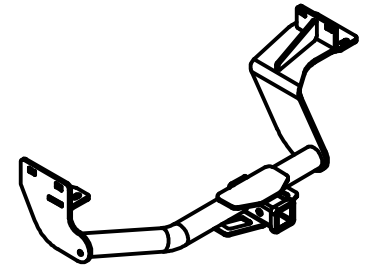




Class III Receiver Hitch Part No. 69548C



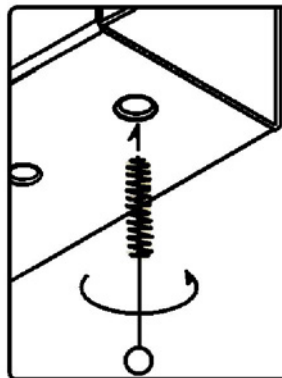
Fits: KIA SORENTO



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 5,000 LBS. TRAILER WEIGHT & 750 LBS. TONGUE WEIGHT.
WARNING: * DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1/2-13 x 4 1/2	CARRIAGE BOLT
2	2	HFN 1213, GR8	HEX FLANGE NUT
3	3	M10 - 1.25 x 30	HEX BOLT
4	3	3/8"	CONICAL TOOTHED WASHER
5	2	7/16-14 x 4 1/2	CARRIAGE BOLT
6	2	7/16-14	HEX FLANGE NUT



WELDNUT CLEANING

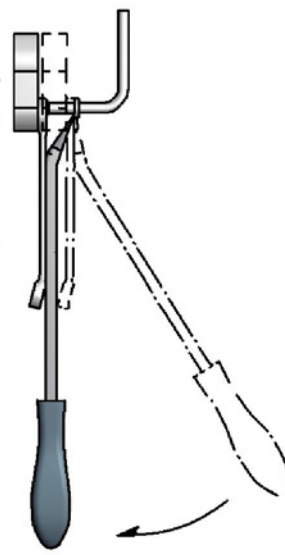
To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

RUBBER ISOLATOR REMOVAL DIAGRAM

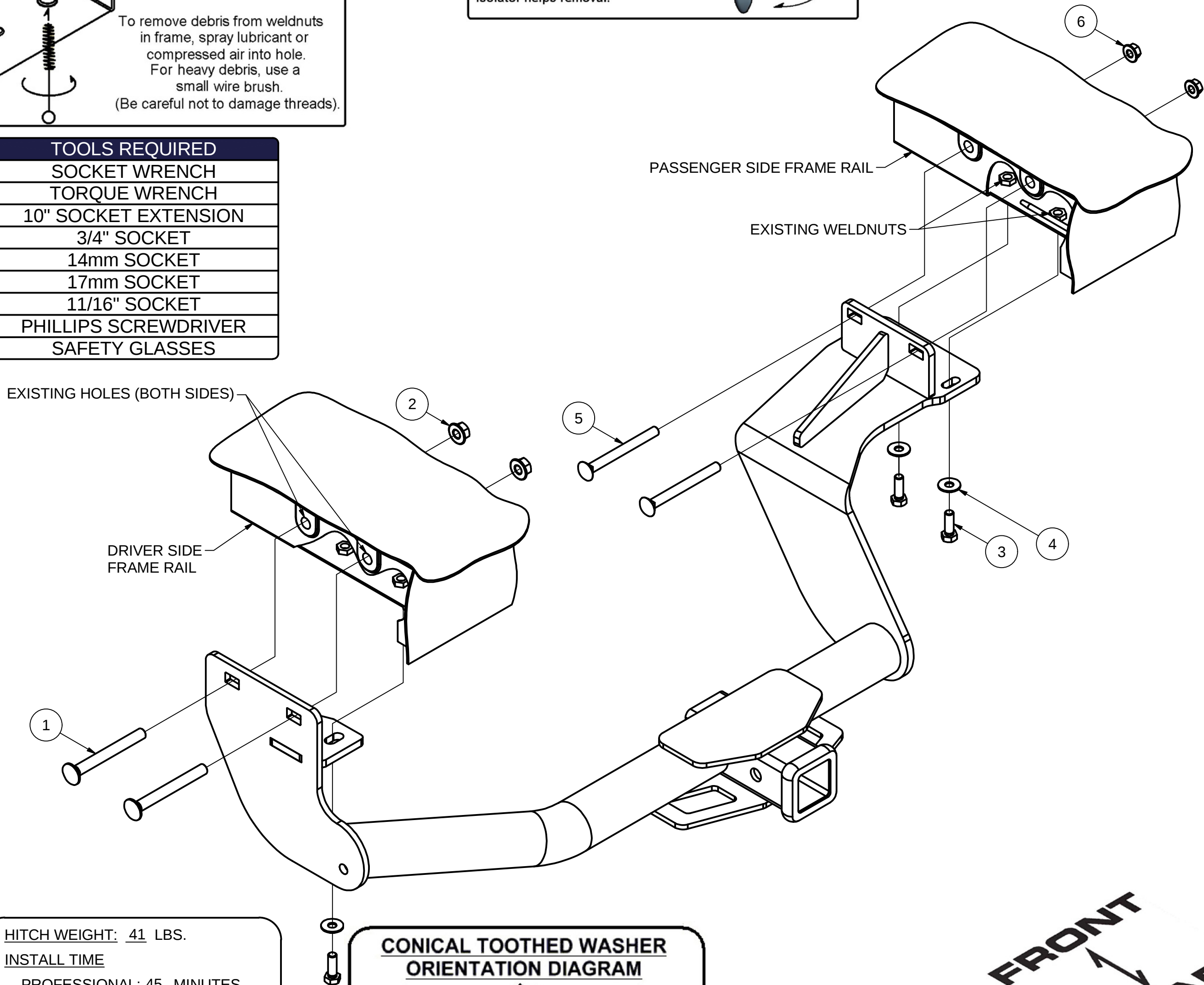
This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



TOOLS REQUIRED	
SOCKET WRENCH	
TORQUE WRENCH	
10" SOCKET EXTENSION	
3/4" SOCKET	
14mm SOCKET	
17mm SOCKET	
11/16" SOCKET	
PHILLIPS SCREWDRIVER	
SAFETY GLASSES	



HITCH WEIGHT: 41 LBS.

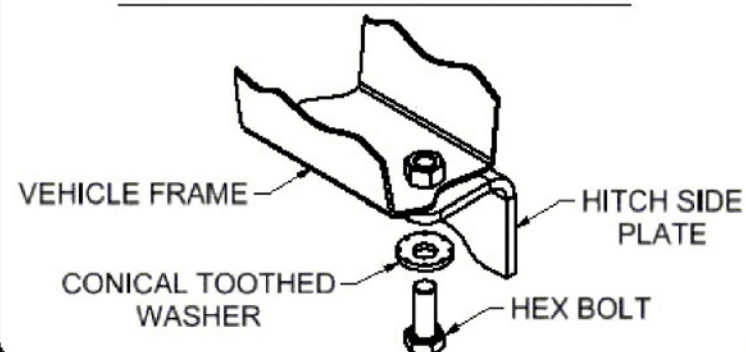
INSTALL TIME

PROFESSIONAL: 45 MINUTES
NOVICE (DIY): 90 MINUTES

INSTALL NOTES:

- LOWER SPARE TIRE
- TEMPORARILY REMOVE UNDERBODY PANEL
- TEMPORARILY LOWER EXHAUST
- REMOVE FRAME PLUGS

CONICAL TOOTHED WASHER ORIENTATION DIAGRAM



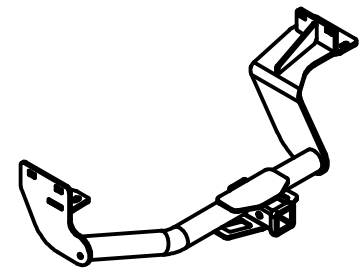
PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.

11202017



Class III Receiver Hitch Part No. 69548C



Fits: KIA SORENTO



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 5,000 LBS. TRAILER WEIGHT & 750 LBS. TONGUE WEIGHT.
WARNING: * DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****



INSTALLATION STEPS

1. Temporarily lower spare tire.
2. Temporarily remove underbody panel on driver side of vehicle by removing (5) screws and (2) nuts. Retain screws for reinstallation of panel.
3. Temporarily lower exhaust by removing (3) rubber isolators. (1) isolator is located toward rear of muffler, (1) isolator is located toward front of muffler and (1) isolator is located on exhaust tube forward of muffler. (See Rubber Isolator Removal diagram)
4. Remove (1) rubber plug from bottom of passenger side frame rail and (1) rubber plug from bottom of driver side frame rail. Return plugs to vehicle owner.
5. Raise hitch into position and loosely install (2) M10 hex bolts and (2) 3/8" conical toothed washer into existing weldnuts on passenger side of vehicle and (1) M10 hex bolt and (1) 3/8" conical toothed washer into driver side of vehicle as shown. (See Weldnut Cleaning diagram)
6. Install (2) 1/2" carriage bolts through hitch and existing holes in driver side frame rail of vehicle as shown. Secure carriage bolts with 1/2" hex flange nuts.
7. Install (2) 7/16" carriage bolts through hitch and existing holes in passenger side frame rail of vehicle as shown. Secure carriage bolts with 7/16" hex flange nuts.
8. Torque 1/2" hardware to 110 lb-ft, 7/16" hardware to 60 lb-ft and M10 hardware to 48 lb-ft.
9. Raise exhaust back into position and reattach rubber isolators removed in Step 2.
10. Reinstall underbody panel in reverse order from Step 1.
11. Raise spare tire back into position.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS
ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

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