

PART #	DESCRIPTION
22023	18-UP JEEP JL REAR LOWER LINK KIT

COMPONENTS INCLUDED	
(2) 124062 18-UP JEEP JL REAR LOWER LINK (4) 127005 HEIM SPACER JM16	(2) 295510 JM16-1T RH ROD END (2) 605920 JAM NUT
HARDWARE INCLUDED	
N/A	
TOOLS REQUIRED	
TORQUE WRENCH	21MM SOCKET / WRENCH ADJUSTABLE WRENCH
TECH NOTES	
<p>1. ICON REAR LOWER LINKS ARE ADJUSTABLE, ALLOWING FOR CHANGES TO BE MADE TO PINION ANGLE. DO NOT EXTEND THE ROD END BEYOND 3.375" WHEN MEASURING FROM THE END OF THE TUBE TO THE CENTER OF THE ROD END EYELET.</p>	



WARNING!

**** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**

**** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.**

**** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.**

INSTALLATION

- Place the vehicle on a smooth, level surface. Ensure that the vehicle is in PARK, engage the emergency brake, and chock the tires before performing any work to the vehicle. ICON will not be held liable for any injuries or failure caused by improper installation.
- Remove the rear driver's side lower link using a 21mm socket/wrench.
- Using an adjustable wrench, set the ICON link to your desired length before installing. Do not overextend link, refer to tech note #1 for maximum adjustment range of the rod end.
- Install the ICON link with the rod end at the frame mount using the factory hardware and a 21mm socket/wrench. [Torque to factory spec] [FIGURE 1 & 2]

FIG.1



FIG.2



- Once installed, torque jam nut to 300 ft-lbs.
- Repeat steps on the opposite side of the vehicle.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.