

# JBA<sup>®</sup>

## performance exhaust

### INSTALLATION INSTRUCTIONS

\* Installation Recommendation: JBA recommends in most cases that the vehicle be taken to a reputable [exhaust](#) shop.

## 40-3023

2003-2006 Hummer H2

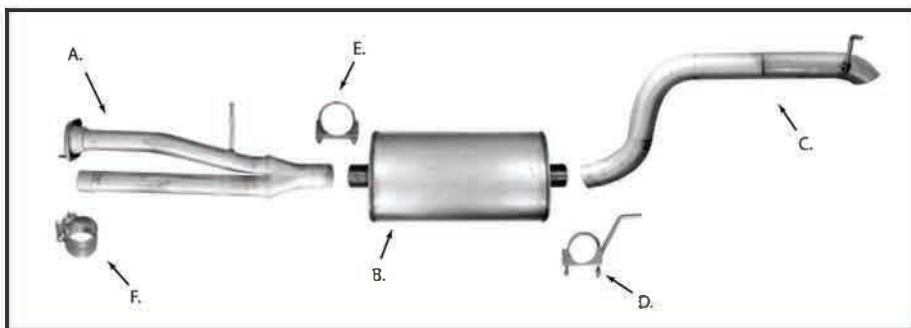
6.0L with out air bag suspension

#### RECOMMENDED TOOLS:

reciprocating saw or hack saw  
 prybar  
 ratchet  
 15mm deep socket  
 pair of channel lock pliers  
 anti-seize  
 spray lubricant or penetrating oil

#### PARTS LIST:

A. Intermediate pipe  
 B. Muffler  
 C. Tailpipe  
 D. Rear muffler clamp/hanger  
 E. Front muffler clamp  
 F. Band clamp



#### TO START:

1. Remove and inventory JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.



3. With the vehicle raised and properly supported, cut the tailpipe behind the muffler, in front of the hanger.



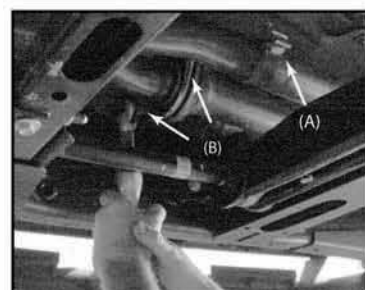
4. Using a pair of channel lock pliers or rubber hanger tool, remove hanger rods from bottom hole of tail pipe rubber isolator.



5. Remove tail pipe from rear hanger.



6. Remove tail pipe assembly from rear of vehicle.



7. Using 15mm socket, loosen nut on clamp (A) and remove nuts from flange (B).



8. Remove muffler hanger from rubber isolator.



9. Remove muffler assembly.



10. Install new intermediate pipe (A). Slide new intermediate pipe over factory down pipe, align flange bolts.



11. Insert intermediate pipe hanger.



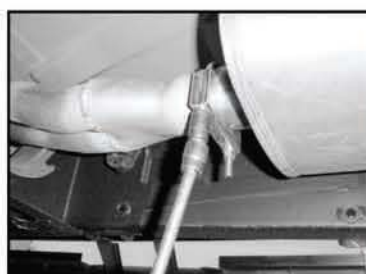
12. Install nuts and washers onto intermediate pipe (A) flange.



13. Slip muffler (B) onto intermediate pipe (A).



14. Install muffler hanger/clamp (D) at the rear of the muffler. Support the muffler to allow clamp to index flat on the bottom.



15. Place and tighten clamp (E) at front of muffler (B) and tighten bolts on the flange at the front of the intermediate pipe (A).



16. Install and tighten Band clamp (F) (arrow) over slip tube at the front of the new intermediate pipe (A).



17. Install new tail pipe (C).



18. Install tail pipe hanger into the lower hole of the factory rubber isolator.



19. Insert tail pipe (C) into muffler (B).



20. Align tail pipe with notch in frame (arrow) so the tip is aligned flat across the rear bumper. Tighten muffler hanger-clamp (D) at the rear of the muffler to secure tailpipe (C).

21. After installation, it is recommended that all clamps be retightened.

22. Tack weld all slip connections in three spots.

23. Lower the vehicle and reattach the negative battery cable.

#### NOTES:

- 1) All exhaust systems will expand about 1" rearward when exhaust temperatures start to rise
- 2) Use Antiseize on threads of clamps.