



Installation Instructions
and Warranty Information
40-9021 ~ 2016-17 Toyota Tacoma CatBack
3.5L V6



WARNING

This product can expose you to chemicals which are known to the State of California to cause cancer and birth defects or other reproductive harm.

PerTronix© thanks you for choosing JBA HEADERS, the best fitting, highest quality header on the market. In order to realize the full potential of our good fit, please read and understand these instructions completely prior to starting work.

Check to make sure you received the proper parts for your application. The header number will be stamped on the engine flange. If you are unsure you have received the proper parts call before you start work.

Be sure to work safe! Whenever you work under the vehicle be sure that it is located on level, solid ground and is supported by adequate safety stands! Remember: Hot asphalt will not support most jack stands!

1. Place vehicle in a location where the floor is solid and flat, with adequate lighting. Do not attempt to work on a hot engine. Heat causes metal to expand and makes removal of fasteners difficult at best. Disconnect the battery cables from the battery. Raise the front of the vehicle to obtain adequate access to the bottom exhaust manifold flanges. Use large-base jack stands to support the vehicle. Do not rely on the jack! Block the tires to prevent the vehicle from rolling off the jack stands.

2. Spray WD40 or similar on all bolts and the rubber hangers, remove the rubber hangers from the factory exhaust system. While supporting the muffler, unbolt the two bolts that connect the exhaust pipe to the factory connector pipe. Save the two bolts and springs as they will be re used.

3. The entire exhaust system will now come out as one piece from the front.

4. Install the JBA Front 'S' Shape pipe to the factory flange. Make sure the gasket is in good shape, if not get a new one from Toyota.

5. Slip the Muffler onto the front pipe with the centered inlet facing forward, and use the U Bolt clamp with the single hanger to mount the muffler, inserting the hangers into the rubber mounts. Do Not tighten the clamp at this point, leave snug.

6. Slip the over axle pipe into position inserting the rear hanger into the factory rubber mount and the front of the pipe into the muffler. Insert the U Bolt Clamp with the Dual Hangers into the factory rubber hangers and clamp the muffler to the pipe.

7. Align the Muffler and over Axle pipe so the tip is at least 1" from the body and the rear leaf spring mount. When you are satisfied with the alignment, tighten all the clamps.

8. Start the truck and check for leaks. JBA recommends that you tack weld all joints to keep them from slipping or rotating with driving use.

Parts List:

- (1) Flanged Front 'S' Pipe
- (1) JBA Performance Muffler
- (1) Over Axle Pipe with Tip
- (2) 2 1 /2" U Bolt Clamp with Hangers

