



INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION:

MODEL 401443 STEP BRACKETS:

2014 GM SILVERADO & SIERA DOUBLE/CREW CAB PICKUPS

2015 GM TAHOE/SUBURBAN/AVALANCHE/YUKON/YUKON XL



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE AS FOLLOWS: [SEE FIG. 1 & 2]
 - 2.1 ATTACH THE TOP OF THE MOUNTING BRACKETS (ITEM #1 & 2) TO THE VEHICLE AS SHOWN.
 - 2.2 INSERT 5/16" MULTI-THREAD U-NUT (ITEM #7) INTO THE UPPER HOLES IN THE ROCKER PANEL (SEE FIG. 1).
(NOTE: SOME VEHICLES WILL HAVE THREADED INSERTS IN THE ROCKER PANELS, AND WILL NOT REQUIRE THE INSTALLATION OF THE U-NUTS.)
 - 2.3 ATTACH THE TOP OF THE BRACKETS (ITEM #1 & 2) TO THE VEHICLE WITH 5/16-18 X 1.0 SCREW AND FLAT WASHER (ITEMS #5&4). HAND TIGHTEN ONLY.
(NOTE: IF VEHICLE HAS THREADED INSERTS AS STATED ABOVE IT WILL REQUIRE A BLACK M8 X 30MM SCREW (ITEM #3) IN PLACE OF THE 5/16-18X 1.0 SCREW.)
 - 2.4 INSTALL THE BLACK M8-1.25 SCREW (ITEM#3) AND WASHER (ITEM#4) PLACE PINCH WELD SUPPORT BRACKET (ITEM #8) ABOVE PINCH WELD AS SHOWN INSTALL M8 FLANGE NUT (ITEM#6) (UNLESS THERE IS A THREADED INSERT ATTACHED TO THE VEHICLE) - THIS IS DONE ON EACH MOUNTING BRACKET. TIGHTEN ALL FASTENERS TO 19 LB FT.
3. ATTACHING THE STEP ASSEMBLY:
PLEASE REVIEW THE INSTALLATION INSTRUCTIONS THAT ARE INCLUDED IN YOUR STEP ASSEMBLY FOR SPECIFIC DETAILS.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
PARTS INCLUDED IN THE BRACKET PACKAGE			
1	552725	3	MOUNTING BRACKET, RH, GRIP STEPS (PASSENGER SIDE)
2	552726	3	MOUNTING BRACKET, LH, GRIP STEPS (DRIVER SIDE)
3	100180	12	M8 X 30 X1.25 SCR,SST,BZP
4	106998	12	5/16" STD FLAT WASHER SST, BZP
5	100647	6	5/16" X 1.00" SCR ZP
6	105859	6	M8 FLANGED NUT ZP
7	105541	6	U-NUT 5/16" - 18
8	551666	6	BRKT-MTG,PINCH WELD SUPPORT

SERVICE PARTS LIST

MODEL NO. -401443

SILVERADO / SIERRA

NOTE:

THE MOUNTING PATTERNS MAY NOT BE EXACTLY AS SHOWN. HOWEVER THERE WILL BE ENOUGH FASTENERS TO MAKE THE APPLICATION. THE DISTANCE BETWEEN THE FIRST AND SECOND BRACKET WILL BE 24 INCHES.

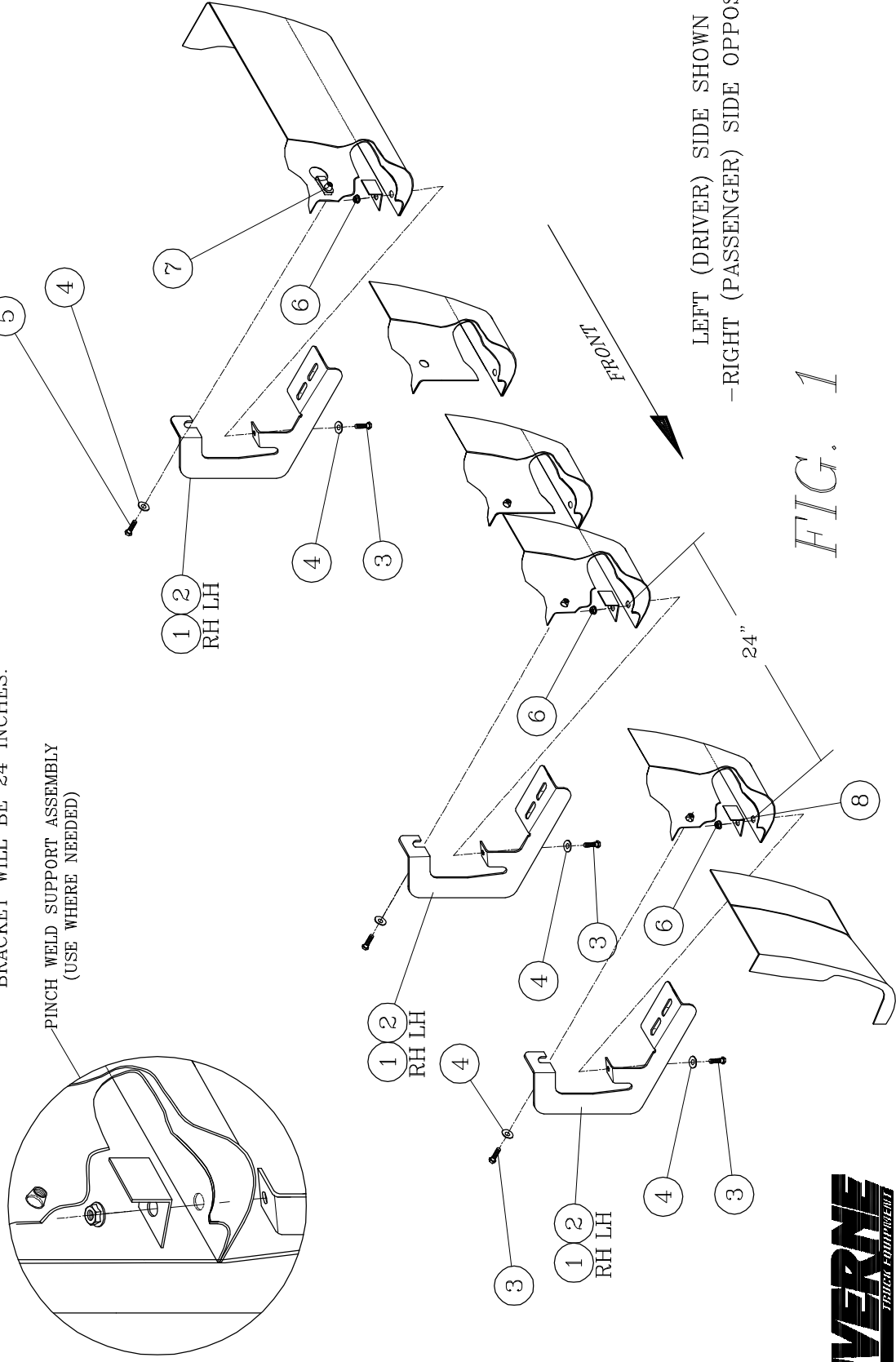


FIG. 1

LUVERNE
TRUCK EQUIPMENT

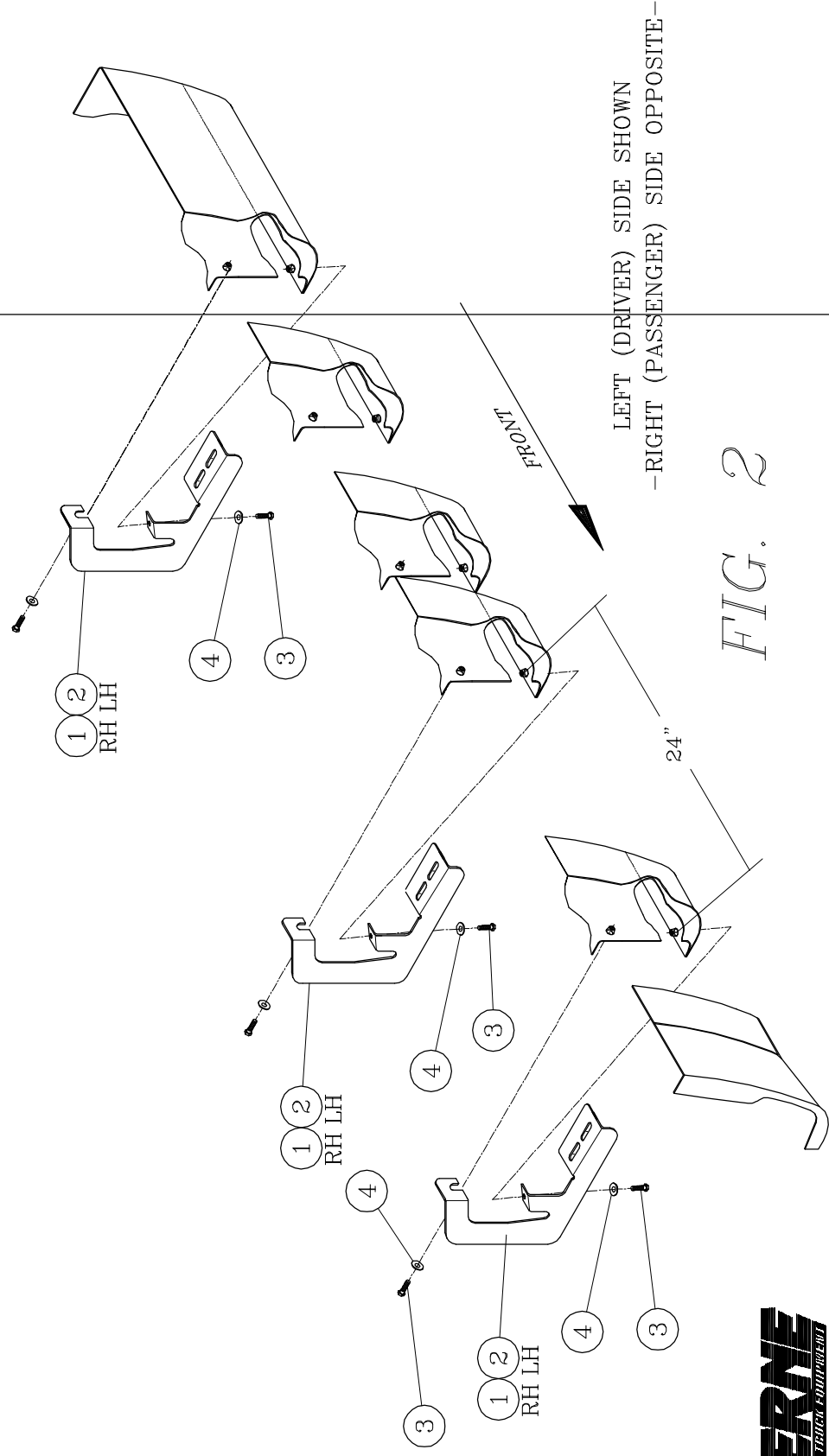
SERVICE PARTS LIST

MODEL NO. -401443

SUBURBAN/TAHOE/AVALANCE

NOTE:

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COVERNE
TRUCK - SUV - VAN