

INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION: MODEL 401523 GRIP STEP BRACKETS ON:
2015+ FORD F150 SUPERCAB AND SUPERCREW PICKUPS



NO DRILL APPLICATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ON THE LEFT SIDE OF THE VEHICLE INSTALL TWO 1.5" ISOLATOR WASHERS (ITEM #3), THE STEP MOUNTING BRACKET (ITEM #2) AND TWO M8-1.25 FLANGE NUTS (ITEM #4) OVER THE FACTORY PROVIDED STUDS ON THE INSIDE OF THE ROCKER PANEL AS SHOWN IN FIGURE 2.
3. REPEAT STEP 2 FOR THE REAR BRACKET.
4. CHECK THAT THE FRONT AND REAR BRACKETS ARE LEVEL AND TIGHTEN ALL FLANGE NUTS.
5. REMOVE THE CENTER BODY MOUNT BOLT AND INSTALL THE CENTER INBOARD MOUNTING BRACKET (ITEM #10) AS SHOWN IN FIGURE 1.
6. USING THREE 3/8"-18 X 1.0" HEX BOLTS (ITEM #5) THREE 3/8" FLAT WASHERS (ITEM #6) AND THREE 3/8"-18 FLANGE NUTS (ITEM #7) ATTACH THE OUTBOARD BRACKET (ITEM #11) TO THE INBOARD BRACKET (ITEM #10). ADJUST THE HEIGHT TO MATCH YOUR STEP BOARD AND TIGHTEN BOLTS.
7. ASSEMBLE THE LOAD REACTION STUDS AND HARDWARE (ITEMS #6-9) AS FOLLOWS.
 - 7.1. ON THE SHORT THREADED END OF THE LOAD REACTION STUD (ITEM #9), INSTALL A 3/8" FLANGE NUT (ITEM #7) BACKWARDS ONTO THE BOTTOM OF THE THREAD. THEN INSTALL A 3/8" FLAT WASHER (ITEM #6) AND RUBBER CUSHION WASHER (ITEM #8) TIGHT UP AGAINST THE FLANGE NUT. (THE END OF THE STUD MUST BE RECESSED IN THE RUBBER WASHER APPROX. 3/16")
 - 7.2. ON THE LONG THREADED END OF THE STUD, INSTALL A 3/8" FLANGE NUT (ITEM #7) BACKWARDS TO NEAR THE BOTTOM OF THE THREADS.
8. CHECK THAT THE CENTER BRACKET IS PERPENDICULAR TO THE BODY OF THE VEHICLE AND TIGHTEN THE BODY MOUNT BOLT PER THE MANUFACTURES SPECIFICATIONS.
9. INSTALL THE LOAD REACTION STUD INTO THE CENTER INBOARD BRACKET (ITEM #10) AS SHOWN IN FIGURE 1 AND ADJUST THE INBOARD NUT SO THAT THE RUBBER CUSHION WASHER IS SNUG UP AGAINST THE FRAME OF THE VEHICLE. INSTALL A 3/8" FLANGE NUT (ITEM #7) ON THE OUTBOARD SIDE OF THE STUD AND TIGHTEN TO 19 LB-FT.
10. REPEAT STEPS 2 – 9 FOR THE RIGHT SIDE OF THE VEHICLE.

ATTACHING THE STEP BOARDS TO THE BRACKETS:

PLEASE REFER TO THE INSTRUCTION SHEET INCLUDED WITH YOUR STEP BOARD ASSEMBLY TO MOUNT THE STEP TO THE BRACKETS.



SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1		1	STEP ASSY, GRIP STEP
2	552845	4	BRACKET-MTG, GRIP STEP, 401521
3	108442	8	WASHER – NYLON, .36" X 1.5" X .032" BLACK
4	105859	8	NUT- FLANGE, M8-1.25, ZP
5	100040	6	BOLT-HEX HD, 3/8"-16 X 1.00", ZP
6	100062	8	WASHER-FLAT, 3/8", ZP
7	106995	12	NUT-FLANGE, 3/8"-16, ZP
8	102592	2	WASHER-RUBBER, .354 X 1.0 X .75
9	104673	2	STUD-DBL END, 3/8"-16 X 5"
10	552843	2	BRKT-MTG, CTR, INBOARD, 401523
11	552844	2	BRKT-MTG, CTR, OUTBOARD, 401523

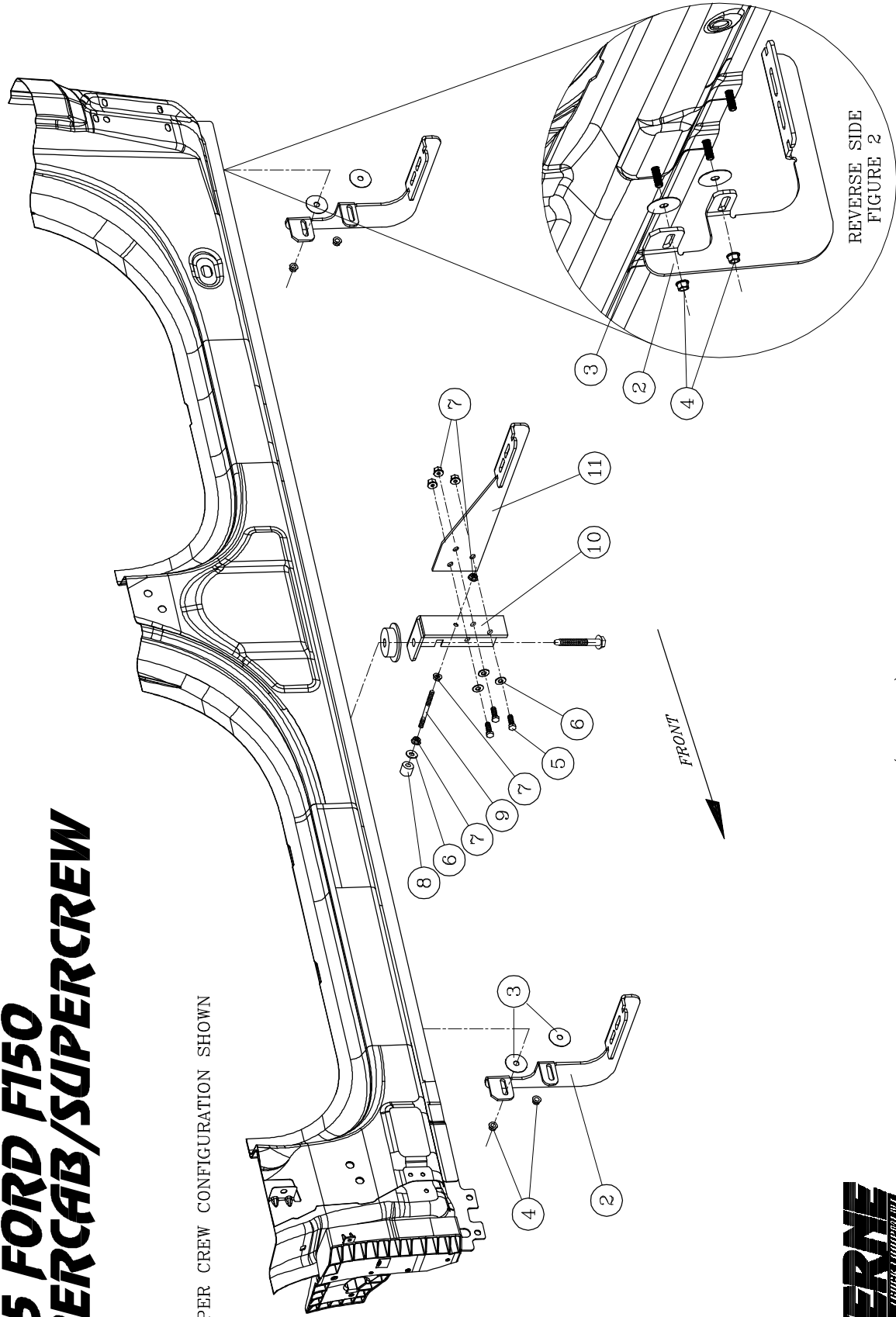


SERVICE PARTS LIST

MODEL NO. - 401523

2015 FORD F150 SUPERCAB/SUPERCREW

NOTE: SUPER CREW CONFIGURATION SHOWN



- LEFT (DRIVERS) SIDE SHOWN -
- RIGHT (PASSENGER) SIDE OPPOSITE -