

INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION: MODEL **480742/481442** (STAINLESS STEEL) [SIDE ENTRY STEP BOARDS:](#)
ROCKER PANEL MOUNT APPLICATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. WITH THE STEP BOARD BRACKETS ATTACHED TO THE VEHICLE, ON THE LEFT SIDE OF THE VEHICLE PLACE THE STEP BOARD (ITEM #1) ON THE BRACKETS AND CHECK THAT THE MOUNTING HOLES LINE UP. (THE LUVERNE STICKER SHOULD BE ON THE FRONT DRIVERS SIDE)
3. USING SIX (6) 10-24 X .75" CARRIAGE BOLTS (ITEM #3), AND SIX (6) 10-24 FLANGE NUTS (ITEM #4) ATTACH THE STEP BOARD TO THE BRACKETS.

NOTE: ON STEP # 481442 ONE CARRIAGE BOLT SHOULD ALREADY BE INSTALLED UNDERNEAT THE REAR STEP PAD.

4. ADJUST STEP IN/OUT TO ALIGN STEP WITH THE CAB.
5. TIGHTEN STEP MOUNTING BOLTS.
6. REPEAT FOR RIGHT SIDE OF VEHICLE.

SERVICE PARTS LIST

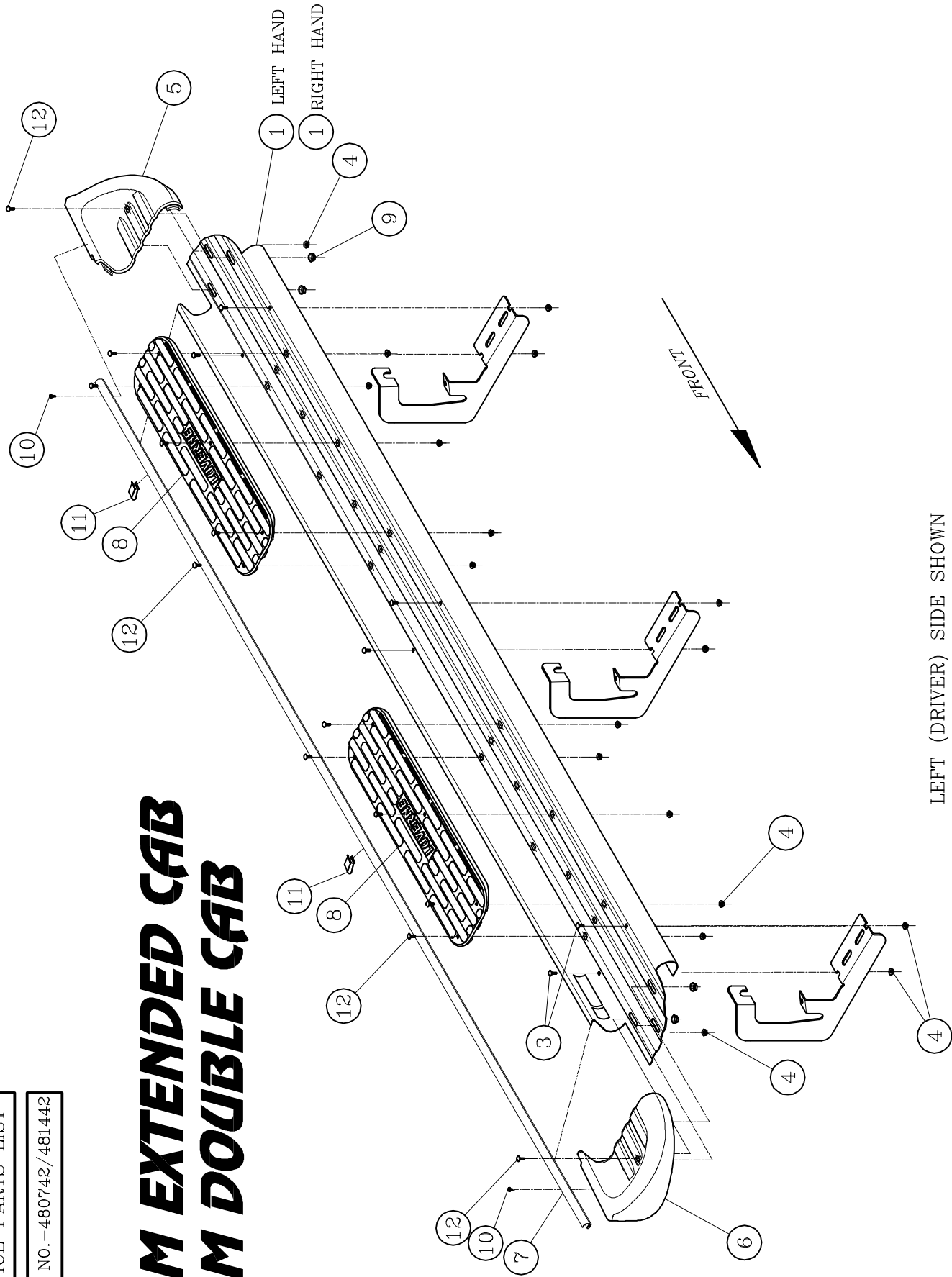
ITEM	PART NO.	QTY	DESCRIPTION
1	551373	1	STEP PLATE-SES,LH,480742
1	552397	1	STEP PLATE-SES,LH,481442
2	551372	1	STEP PLATE-SES,RH,480742
2	552398	1	STEP PLATE-SES,RH,481442
3	104258	12	BOLT – CARRIAGE – SST, 10-24 X .75"
4	104261	36	NUT – FLANGE, SST, 10-24
5	104250	2	END CAP – RH FRONT/LH REAR
6	104251	2	END CAP – LH FRONT/RH REAR
7	104255	2	TRIM – SEAL, EXTRUSION, 80.50"
8	105500	4	STEP PAD, 5.50 X 20.00
9	104257	8	NUT – HEX, SINGLE THREAD
10	107958	4	SCR-PPH, #8-18 X .5", SST
11	107645	4	CLIP-U, .118-.185, BLK
12	107863	24	BOLT – CARRIAGE, 10-24 X .5", BZP



SERVICE PARTS LIST

MODEL NO.-480742/481442

GM EXTENDED CAB GM DOUBLE CAB



LEFT (DRIVER) SIDE SHOWN
-RIGHT (PASSENGER) SIDE OPPOSITE-