

INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION: MODEL **481510/481515** (STAINLESS STEEL) [SIDE ENTRY STEP BOARDS:](#)
2015 GM COLORADO/CANYON

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. WITH THE STEP BOARD BRACKETS ATTACHED TO THE VEHICLE, ON THE LEFT SIDE OF THE VEHICLE PLACE THE STEP BOARD (ITEM #1) ON THE BRACKETS AND CHECK THAT THE MOUNTING HOLES LINE UP. (THE LUVERNE STICKER SHOULD BE ON THE FRONT DRIVERS SIDE)
3. USING SIX (6) 10-24 X .75" CARRIAGE BOLTS (ITEM #3), SIX (6) NEOPRENE WASHERS (ITEM #13), AND SIX (6) 10-24 FLANGE NUTS (ITEM #4) ATTACH THE STEP BOARD TO THE BRACKETS.

NOTE: OUTER CARRIAGE BOLT (ITEM #6) FOR BOTH MIDDLE BRACKETS WILL BE UNDER THE STEP PAD, AND WILL BE PRE-INSTALLED FROM THE FACTORY.

4. ADJUST STEP IN/OUT TO ALIGN STEP WITH THE CAB.
5. TIGHTEN STEP MOUNTING BOLTS.
6. REPEAT FOR RIGHT SIDE OF VEHICLE.

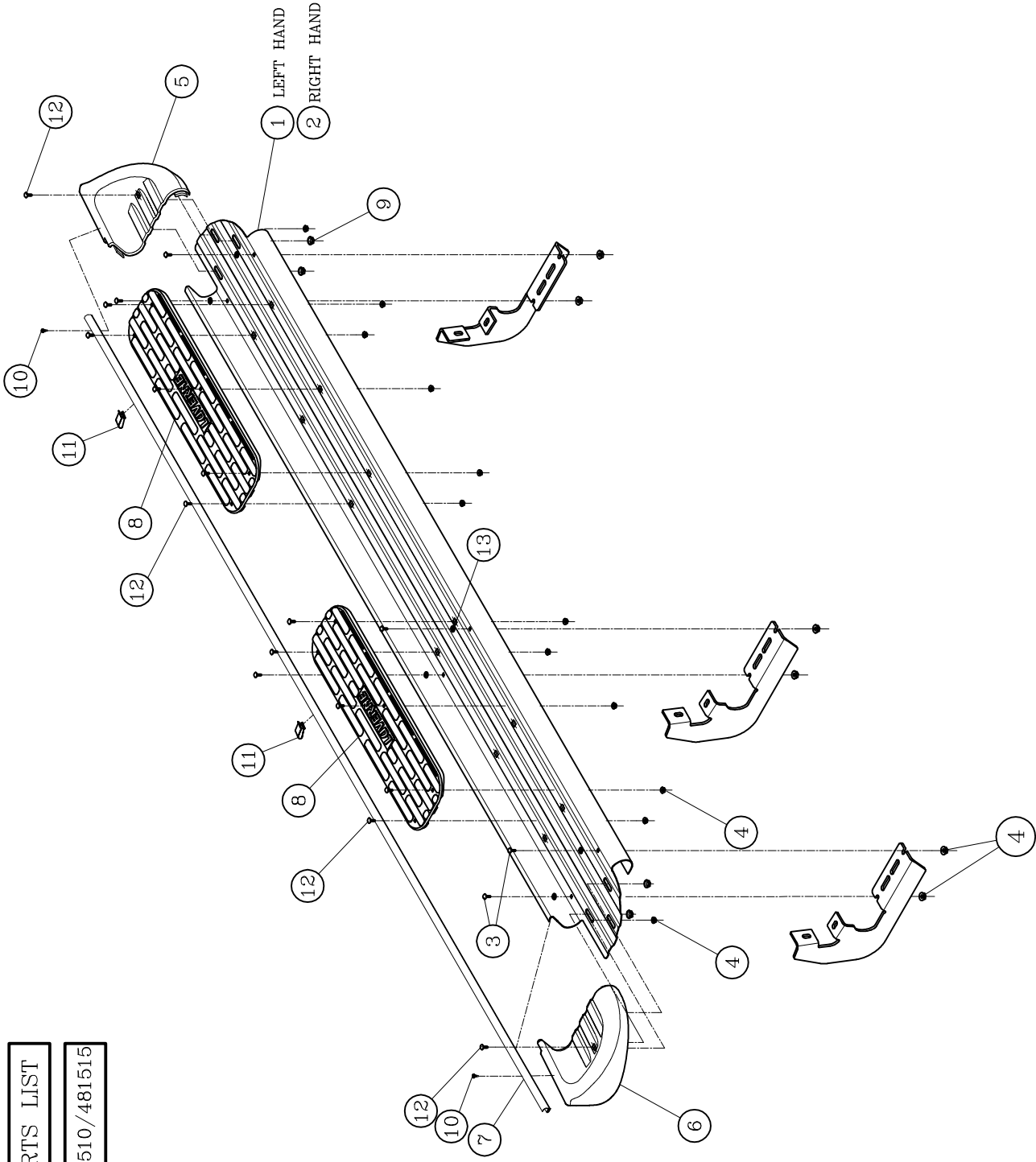
SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	552807	1	STEP PLATE-SES,LH,481510
2	552806	1	STEP PLATE-SES,RH,481510
1	552789	1	STEP PLATE-SES,LH,481515
2	552788	1	STEP PLATE-SES,RH,481515
3	104258	12	BOLT – CARRIAGE, 10-24 X .75", SST
4	104261	36	NUT – FLANGE, 10-24, SST
5	104250	2	END CAP – RH FRONT/LH REAR
6	104251	2	END CAP – LH FRONT/RH REAR
7	104255	2	TRIM – SEAL, EXTRUSION, 80.50"
8	105500	4	STEP PAD, 5.50 X 20.00
9	104257	8	NUT – HEX, SINGLE THREAD
10	107958	4	SCR-PPH, #8-18 X .5", SST
11	107645	4	CLIP-U, .118-.185,BLK
12	107863	24	BOLT – CARRIAGE, 10-24 X .5", BZP
13	104530	12	WSHR-FL, NPRN, .200X.468X.031



SERVICE PARTS LIST

MODEL NO.-481510/481515



OVERNE

LEFT (DRIVER) SIDE SHOWN
- RIGHT (PASSENGER) SIDE OPPOSITE -

REV A 09MAR15
552792 SHEET 2 OF 2 23DEC14