

INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION: MODEL 481521, 481522, 481523 (STAINLESS
STEEL) SIDE ENTRY STEP BOARDS ONLY:

2015+ FORD F150

REGULAR CAB, SUPER CAB, SUPERCREW

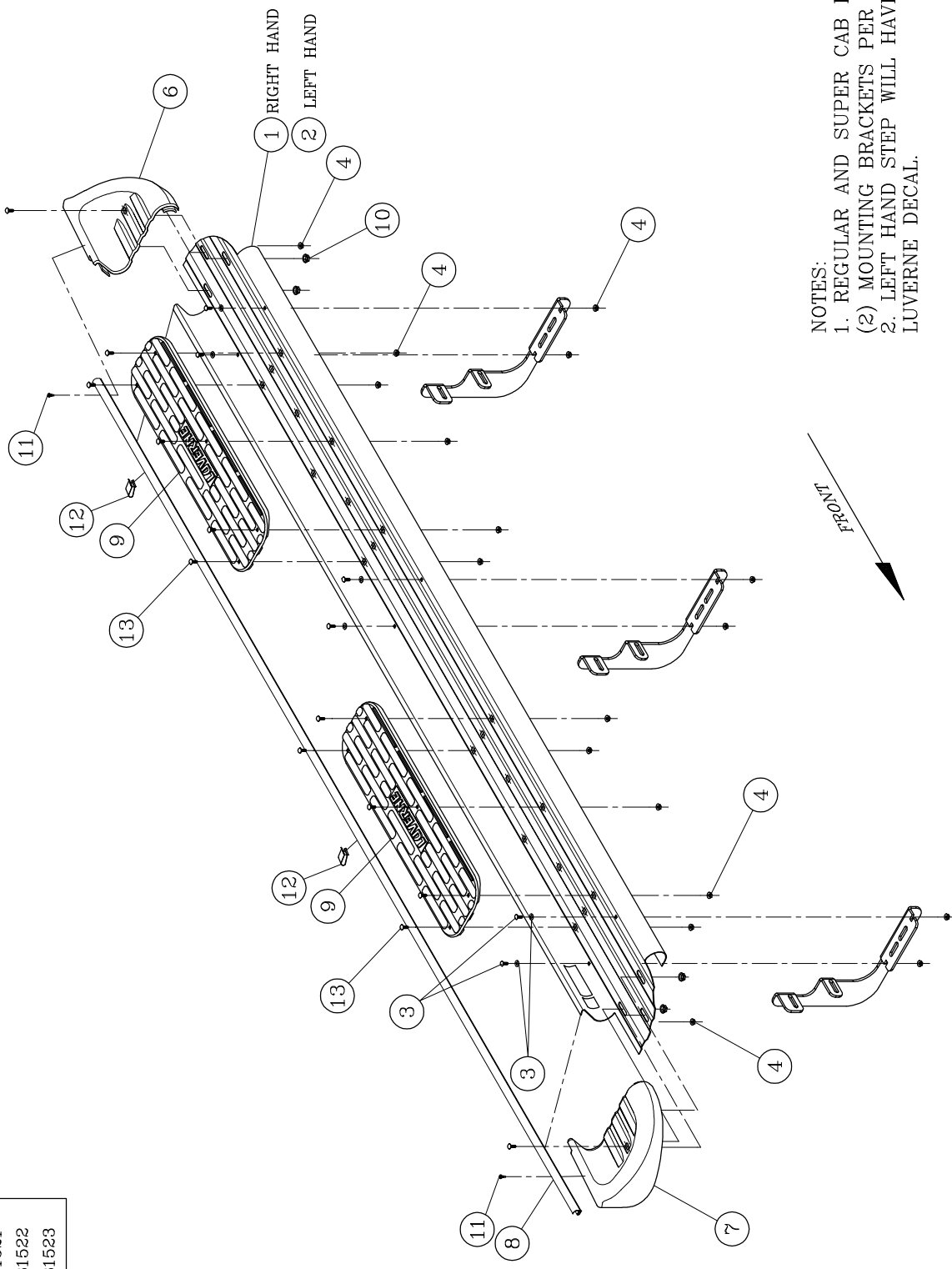
1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. WITH THE STEP BOARD BRACKETS ATTACHED TO THE VEHICLE, ON THE LEFT SIDE OF THE VEHICLE PLACE THE STEP BOARD (ITEM #1) ON THE BRACKETS AND CHECK THAT THE MOUNTING HOLES LINE UP. (THE LUVERNE STICKER SHOULD BE ON THE FRONT DRIVERS SIDE)
3. INSERT THE 10-24 X .75" CARRIAGE BOLTS (ITEM #3) INTO THE BLACK NEOPRENE WASHERS (ITEM #5).
4. USING THE 10-24 X .75" CARRIAGE BOLTS (ITEM #3), AND THE 10-24 FLANGE NUTS (ITEM #4), ATTACH THE STEP BOARD TO THE BRACKETS. NOTE THAT ON THE SUPERCREW THERE IS ALREADY A CARRIAGE BOLT INSTALLED UNDER THE STEP PAD ON THE RIGHT SIDE PLATE.
5. ADJUST STEP IN/OUT TO ALIGN STEP WITH THE BODY OF THE TRUCK.
6. TIGHTEN STEP MOUNTING BOLTS.
7. REPEAT FOR RIGHT SIDE OF VEHICLE.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	552629	1	STEP PLATE-SES,RH,481521
2	552630	1	STEP PLATE-SES,LH,481521
1	552631	1	STEP PLATE-SES,RH,481522
2	552632	1	STEP PLATE-SES,LH,481522
1	552633	1	STEP PLATE-SES,RH,481523
2	552634	1	STEP PLATE-SES,LH,481523
3	104258	12	BOLT – CARRIAGE, 10-24 X .75", SST
4	104261	12	NUT – FLANGE, 10-24, SST
5	104530	12	WASHER-NEOPRENE, .200X.468X.03,BLACK
6	104250	2	END CAP – RH FRONT/LH REAR
7	104251	2	END CAP – LH FRONT/RH REAR
8	104255	2	TRIM – SEAL, EXTRUSION, 80.50"
9	105500	4	STEP PAD, 5.50 X 20.00
10	104257	8	NUT – HEX, SINGLE THREAD
11	107958	4	SCR-PPH, #8-18 X .5", SST
12	107645	4	CLIP-U, .118-.185, BLK
13	107863	24	BOLT – CARRIAGE, 10-24 X .5", BZP



SERVICE PARTS LIST	
MODEL NO.	-481521
	-481522
	-481523



NOTES:
 1. REGULAR AND SUPER CAB HAVE ONLY
 (2) MOUNTING BRACKETS PER SIDE.
 2. LEFT HAND STEP WILL HAVE THE
 LUVERNE DECAL.



LEFT (DRIVER) SIDE SHOWN
 -RIGHT (PASSENGER) SIDE OPPOSITE-